# Snap-on

"THE CHOICE OF BETTER MECHANICS"



SNAP-ON TOOLS CORPORATION KENOSHA, WISCONSIN

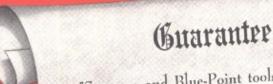
CATALOG "Y

For Prompt Service Address Seattle Branch
1501 Olive Way, Seattle 22, Washington
Telephone: Capitol 3616

# 30 YEARS OF DEPENDABLE SERVICE AND ADHERENCE TO THE HIGHEST STANDARDS OF QUALITY HAVE MADE

Snap-on Tools

"The Choice of Better Mechanics"



"Snap-on and Blue-Point tools are built to meet the exacting and particular working requirements of professional mechanics. The product of an organization that is committed to the highest quality it is possible to produce.

"Every tool manufactured and sold by this company has been carefully inspected before leaving the factory and, to best of our knowledge, is free from defects in materials or workmanship. Any tool found to be defective in materials or workmanship will be replaced cheerfully. Tools which have failed for reasons other than those stated above, or because of abuse, intentional or unintentional, will not be replaced.

o"Snap-on" is the tredemen

Each operation in the manufacture of Snap-on products is thoroughly checked to insure the conformity of every tool to the rigid standards of quality which you have the right to expect... Our guarantee protects your tool investment.



#### **ORIGINATORS**

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OF THE INTERCHANG-ABLE WRENCH AND STILL THE LEADER IN QUALITY AND SALES

# FROM 15 WRENCHES TO THE MOST COMPLETE LINE OF ITS KIND

The story of Snap-on's development is typical of American enterprise. The business began in 1920 in a home workshop where the first sets of interchangeable socket wrenches were produced. While many factors have contributed to Snap-on's present position of leadership in the mechanic tool field, the following are of major importance.

The high standards of quality maintained in Snap-on products.

 The cooperative spirit of Snap-on's factory employees whose workmanship determines quality.

Thirty years of dependable, personalized service rendered coast-to-coast.

 Recognition by production and service minded men throughout industry that Snap-on tools are the finest of their kind.



FROM RENTED SPACE TO THESE MODERN FACTORIES

# Here are the very best ways to buy the best mechanics tools

- If you are located near one of the Snap-on branch sales offices listed below, come in and examine the tools listed in this catalog... see for yourself the outstanding quality of Snap-on products. We will be glad to demonstrate any tools for you or help you select those best suited to your needs.
- 2 Over 750 Snap-on "men" call regularly on garage and industrial shops coast-to-coast—one of these men covers your vicinity. Write or phone the nearest Snap-on branch and ask to have the Snap-on "man" call on you. He will show you the tools you are interested in—make delivery from his car stock—or arrange prompt shipment from the branch.
- 3 Select from the catalog the tools you need and use the order form provided for your convenience. Tools will be shipped promptly from our nearest branch office or delivered personally by the local Snap-on "man." To assure your complete satisfaction with purchases ordered and delivered by mail, we ask that you examine your purchase and, if for any reason a tool fails to meet with your approval, return it to us unused within ten days' time . . . we will gladly replace it with a similar tool or refund its cost, whichever you specify.

#### GENUINE SNAP-ON TOOLS ARE NOT AVAILABLE AT STORES

Long "the choice of better mechanics," Snap-on tools are easily available to tool users everywhere as described above. But you will not find them at hardware or other stores, accessory dealers, mill supply houses, etc.

The Snap-on "man" renders a regular, dependable service to his customers and is a familiar figure in every auto repair shop. This same service is available to the farmer, the businessman who renders product maintenance or needs tools for his own plant upkeep, the man who wants good tools in his home workshop, etc. Throughout industry Snap-on tools are recognized as top quality in design, material, and workmanship . . . "The choice of better mechanics."

Professional mechanics throughout industry—in every phase of product assembly, plant maintenance and customer service depend upon Snap-on tools—because they know that fine tool equipment pays big dividends in speed, fine workmanship and safety. The leader in the tool field for over 30 years, Snap-on can always be depended upon to serve you best with the finest tools that can be produced . . . let the actual working performance convince you of Snap-on superior design, construction and quality.

#### USE SNAP-ON'S DEFERRED PAYMENT PLAN

This plan makes it easy for you to buy all the tools you need today to help you work more profitably. Any order of \$50.00 or over can be purchased by using Snap-on's easy payment plan. You can pay in convenient monthly installments. The local "Snap-on man" will gladly give you complete information . . . or simply use the enclosed mail order form requesting information or phone the branch address shown on the order form.

#### PRICES SHOWN IN SEPARATE PRICE INDEX ARE NET TO THE TRADE

We reserve the right to make changes in design or construction at any time without incurring any obligation to incorporate such changes in tools or equipment previously sold . . . also to discontinue the manufacture of any tools or equipment at such time as we deem it necessary. All dimensions shown in this catalog are subject to commercial tolerances.

★Note: This symbol is used throughout the catalog to indicate those tools which, because of their nature, are liable to abuse and therefore are not subject to replacement.

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#### SNAP-ON TOOLS CORPORATION

Manufacturers and Exclusive Distributors

#### KENOSHA, WISCONSIN

Factories: Kenosha, Wis., Mt. Carmel, III., Newport, Pa., Long Branch, Ont.

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### BRANCH SALES OFFICES LOCATED IN 41 PRINCIPAL CITIES PROVIDE SNAP-ON SERVICE TO ALL IMPORTANT INDUSTRIAL AREAS

Tool stocks are warehoused at branch offices to afford fast delivery to customers everywhere. For prompt service, address communications to the branch address shown on this catalog cover. Key letters identify branch territories on opposite map.

- 1 ALBANY 5, N. Y.
- 2 ATLANTA 3, GA.
- 3 BALTIMORE 18, MD. 1209 E. 25th St.
- 4 BOSTON 35, MASS. 116 N. Beacon St. (Brighton District)
- 5 BROOKLYN 25, N. Y. 1649 Bedford Ave.
- 6 BUFFALO 13, N. Y. 628 W. Utica St.
- 7 CHARLOTTE 6, N. C. 915 S. Clarkson St.
- 8 CHICAGO 16, ILL. 2023 Michigan Ave
- 9 CINCINNATI 6, OHIO
- 10 CLEVELAND 15, OHIO 2912 Euclid Ave.

- 11 DALLAS 1, TEXAS
- 12 DENVER 3, COLO. 1050 Broadway
- 13 DETROIT 2, MICH. 93 Piquette Ave.
- 14 EDMONTON, ALBERTA 10232 103rd St.
- 15 FARGO, N. DAK.
- 16 HOUSTON 3, TEXAS
- 17 INDIANAPOLIS 2, IND. 848 Fort Wayne Ave.
- 18 JACKSONVILLE 6, FLA. 1602 Walnut St.
- 19 KANSAS CITY 2, MO.
- 20 LONDON, ONTARIO 111 Mt. Pleasant Ave.

- 21 LOS ANGELES 14, CALIF.
- 22 MILWAUKEE 3, WIS.
- 23 MINNEAPOLIS 3, MINN. 1218 Harmon Place
- 24 MONTREAL 15, QUEBEC 751 Jean Talon St. West
- 25 NEWARK 6, N. J. 823 Sandford Ave.
- 26 NEW ORLEANS 13, LA. 1040 Camp St. 27 NEW YORK 56, N. Y.
- 28 OKLAHOMA CITY 3, OKLA.
- 29 OMAHA 2, NEBR. 109 S. 24th St.
- 30 PHILADELPHIA 30, PA. 1710 Fairmount Ave.
- 31 PITTSBURGH 8, PA. 7007 Kelly St.

- 40 REGINA, SASK. 2070 Albert St.
- 32 RICHMOND 20, VA. 1617 West Broad St.
- 33 SAN FRANCISCO 2, CALIF 635 Golden Gate Ave.
- 34 SEATTLE 22, WASH. 1501 Olive Way
- 35 ST. LOUIS 3, MO. 2647 Washington Blvd.
- 36 SYRACUSE 3, N. Y. 323 Irving Ave.
- 37 TOLEDO 2, OHIO
- 38 TORONTO 17, ONT. 130 Laird Drive (Station K, Leaside)
- 39 VANCOUVER, B. C.
- 40 WINNIPEG, MANIT. 238 Garry St.

#### INDUSTRIAL AND RAILROAD DEPT.

3213 - 60th St., Kenosha, Wis.

#### INTERNATIONAL DIVISION

8028 - 28th Ave., Kenosha, Wis., U.S.A. Cable Address: "Snapon." All Codes

SERVING BUSINESS EVERYWHERE WITH TOOLS FOR BETTER SERVICE.

#### SEE WHAT YOU BUY . . . BUY WHAT YOU NEED





At regular intervals the Snap-on trained man calls at your shop. He is there to help you select the right tool for the job. Thrown into contact with hundreds of America's finest mechanics each week, he learns new service techniques which help him recommend proper tools for every job. That's why the Snap-on man is so welcome in garages and service shops all over the United States and Canada.

#### You look at his sample kit...

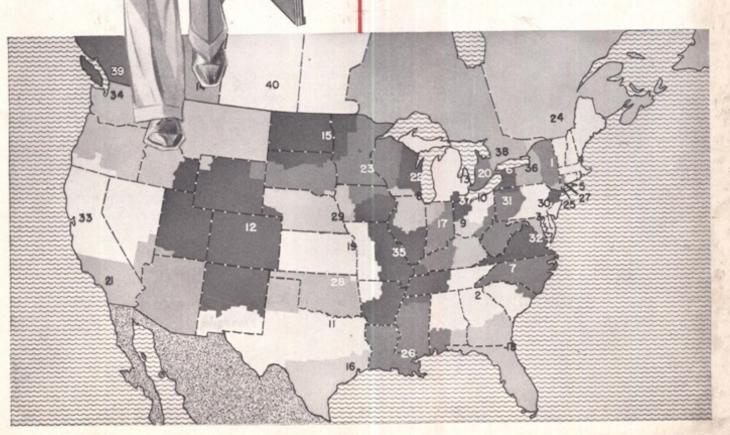


Before you buy you can see and feel the tools. You can note their superb design—how the weight is scientifically distributed so they are easier, less tiring to use... how sturdily they are built and how well they are finished. That is why better mechanics everywhere make Snap-on's their choice of tool equipment. They know that good tools help them to turn out good work—faster.

#### You try the tool ...



Another advantage of having the Snap-on man call at your shop is the fact that you can try the tool right on the job. You can see for yourself how it fits into the work you are doings. You can see how Snap-on tools are designed and constructed to make each job easier to do. You can "feel" the quality. If you have any questions, ask the Snap-on man. He is a "good fellow" to know.



# RED-CAP WELDED STEEL TOOL CABINETS

for Lifetime Service



ment that there is absolutely no comparison. It was created from ideas submitted by topnotch mechanics who told us just what they wanted—how they wanted drawer space arranged to put every tool in place where it could be instantly found, and with plenty of room for everything from midget wrenches to equipment like pullers or electric drills—why they wanted a cabinet on large, easy-running wheels so it could be rolled right over to the job.

This is our largest and finest tool storage

baked-on enamel finish and chromium trim. When you roll this cab to your customer's car -equipped with a complete selection of Snapon service tools to handle every operation— your customer quickly gets the idea that here is a mechanic he can have confidence in to service his car properly and speedily . . here is a shop that offers a superior service to its customers. Set a new standard in your shop with a Snap-on Roll-Cab.

#### RED-CAP SUPERCHEST



KR-61 Red-Cap Superchest. Overall size 31" long, 15" wide and 17" high. Top compartment divided into four sections . section can accommodate the KTR-1 Tote Tray (page 6).

This big Super-Chest will hold all your hand tools and keep them segregated the way you find most convenient for fast selection and easy checking. Drawers have Non-spill slide runners for easy action—holds drawers open without tipping—cannot spill contents. Folding front and dome are fitted with full length piano type hinges and tumbler type lock. Strong trunk handles. Shipping weight 137 lbs., net 122 lbs.

#### RED-CAP ROLL CAB



KR-302 Red-Cap Roll-Cab. There's a lot of room in this big cabinet for those larger pieces of your equipment . . . four big, roomy drawers and an open section that will be just the place for electric drill, pulling equipment, or other large tools. Now fitted with 3" plate type silent rubber casters (2 swivel and 2 fixed), this cabinet rolls easily to any part of the shop - even when fully loaded. Piano type hinges run full door length . . . handles are large, heavily chromium plated with

tumbler type locks. Drawers pull easily on No-spill slide runs. Height 30", length 32", width 16". Drawers are 2", 4" and 6" high. Open compartment 9½" deep. Shipping weight 138 lbs., net weight 115 lbs. Finely finished in red enamel.

# Snap-on ALL STEEL ROLLA-BENCH

with these FIVE FEATURES

M

Steel front rolls up easily and disappears inside cabinet. No panel doors to swing out and get in your way.



Adjustable lighting fixture can be raised, lowered or tilted to suit your needs. Chrome plated supporting rods.



Double outlet for using electric tools on bench. Plug in base for extension cord to circuit.



"No-spill" Slide drawers. Will not bind or warp. Open full, they will not sag or fall out.



Large plate casters. Two casters lock to keep bench steady.





## TAKE THE TOOLS

KR-300 Snop-on Rollo-Bench. Work with half the effort . . . by taking your tools to the car in a smooth-rolling, step-saving ROLLA-BENCH. Heavy rugged steel construction electrically welded for greater strength and a lifetime of service. Richly finished in baked-on red enamel with chromium trim.

#### Plenty of Storage Space for Your Tools

Overall dimensions 34" long, 18" wide, 36" high. Three small drawers— $8\frac{1}{2}$ " wide,  $12\frac{1}{2}$ " long,  $1^{1}\frac{1}{16}$ " high.

Top long drawer— $26\frac{1}{2}$ " long,  $12\frac{1}{2}$ " wide  $1^{11}\frac{1}{16}$ " high.

Two bottom long drawers— $26\frac{1}{2}$ " long,  $12\frac{1}{2}$ " wide, and  $3^{1}\frac{1}{16}$ " high.

Open comportment at bottom is 34" long, 17" wide and 29" high. Shipping weight 179 lbs.—net weight 158 lbs.

Use valuable floor space to better advantage. Get rid of cumbersome, old-fashioned wooden benches that become catch-alls for everything, yet provide inadequate tool storage. Equip with Rolla-Bench and enjoy all the advantages of a portable work bench with all the conveniences of a fine tool chest . . . ample facilities for the orderly arrangement of regular hand tools and storage space for bulkier pieces of equipment. The masonite covered top is ruggedly built to afford a sturdy base for a vise and is fitted with a double electrical outlet for connecting electric driven equipment. The rollefront disappears into the back of the cabinet when opened and is locked in closed position with a tumbler type lock (see small illustration) . . . there are no doors to swing open or to dodge around while working. Quiet gliding casters, 2 of which lock the Rolla-Bench where you work.



### ap-on TRIPLE-UNIT TOOL CABINET USE THE THREE UNITS SEPARATELY OR IN COMBINATION

will

accom-









A steel channel beam welded inside lid gives it rigidity and struc-tural strength — pre-vents warping the top or the hinge

#### BIG, SIX DRAWER TOOL CHEST

KR-56 Tool Chest. Overall measurements are 26" long, 12" wide and 14" high. Has 2 extra strong trunk type handles. Lid is reinforced and has full length piano type hinge and tumbler type lock. Top has three tool compartments 3½" deep; one is 20½" x 8½"; another is 25¾" x 3¼" and the third is 8½" x 5". Each drawer has slide-runs—cannot pull out or is 8½" x 5". Each drawer has slide-runs—cannot pull out or tip—gives convenient storage for small tools, micrometers, gauges, etc., and plenty of room for longer wrenches and tools. There are three small drawers of equal size, 10½" wide, 7½" long and 1" high. Three bottom drawers are 24" long and 10½" wide, one is 1" high, one is 1¾" high and bottom drawer is 3½" high. Top compartment accommodates KTR-1 Tote-Tray. (Note: trays are not furnished with chest.) Red grampel finish. Shipping weight 80 lbs. pet 63 lbs. enamel finish. Shipping weight 80 lbs., net 63 lbs.

#### TWO-DRAWER SECTION

KR-420 Two-Drower Section. Can be placed on the top of roll-cab or bench as a base for the above chest, or two or more sections can be stacked together to provide as many storage drawers as you need for tool crib or other use. Each drawer has tumbler type lock and no-spill slide-runs, and measures 23¾" x 11½" x 3". Overall measurements are 26" x 12" x 8" high. Corner guides keep KR-56 Chest or additional sections in place. Baked on red enamel is standard finish, but are finish to marke clide. but grey finish to match older Snap-on units is available on special order. Net weight is 31 lbs. Shipping weight 35 lbs.

#### EASY MOVING ROLL-CAB

KR-351 Roll-Cob. Designed as a companion for tool chest shown above. The roomy drawers and lower compartment will hold large equipment. The front panel locks to protect contents and slides under the drawers when cab is in use. Overall size is 26¼" long, 18" wide, 20½" high. Two reinforced drawers have no-spill slide runs and are 21½" x 16¾ x 4" high. Open compartment is 26" x 17¾ x 8½" high. Extra heavy gauge steel is used to give rigidity and durability for hard, long service. Easy gliding 3" casters, (2 swivel, 2 fixed). Baked-on red enamel finish. Net Wt. 74 lbs., Sh. Wt. 84 lbs.

KR-357 Roll-Cab Combination. A two unit combination of KR-351 Roll-Cab and KR-56 Tool Chest.

KR-358 Three-unit Combination. For greatest working convenience we recommend the combination of KR-56 Chest, KR-420 Section and KR-351 Roll-Cab.



A KTR-1 Tote Tray. Fits the top compartment of the chest shown above. Has socket compartment and provides a convenient holder for the tools actually in use. Tray size is 201/2" x 81/2" x 31/2" high. Baked-on red enamel finish.

#### SKID TRAY FOR KR-56 CHEST

B KR-456 Skid Troy. In some types of maintenance work tool chests are skidded over floors or rough ground, on and off trucks, etc. This skid tray fits and bolts onto the KR-56 Chest to give a reinforced bottom for such work. Two steel runners underneath take the wear and make it easier to skid the loaded chest.



KR-21 Mechanikit. Designed to help the mechanic work more efficiently by putting all his tools within easy reach. Offers many features which have made it the choice of thousands of professional mechanics.

The generous overall size—21" long, 8%" wide and 11%" high provides ample storage space for the average kit of tools and wrenches. The lid is gable shaped to give maximum tool space and provides the needed height for the handle of the KTR-1 Tote-Tray which fits snugly in the top compartment. Lid has full length piano-type hinge.

Top drawer is 19¾" long, 7¾" wide and 1½" high with four compartments for small tools. Bottom drawer is 19¾" by 7¾" and 3" high and has a sliding tray for very small tools and parts. Each drawer is fitted with "no-spill" slide runs which permit opening drawers without them sagging or falling out. Drawers glide easily even when fully loaded.

Heavy gauge steel is electrically welded for greatest rigidity and strength. When opened, the piano-hinged front drops down out of the way of the drawers. When closed the front secures to top with snap fasteners. Has a strong padlock hasp. For easy carrying the kit has a sturdy leather suitcase type handle. Finished in baked-on red enamel.

KTR-1 Tote-Troy included as part of this chest is 20¼" long, 8" wide and 3¼" high and has a full length, steel handle and a separate socket compartment.

#### METAL SLIDE DRAWER UNITS



KR-410 Slide Drower. Solves your problem of extra drawer space. Top has four screw holes and can be fixed to underside of wood benches, tables or cabinets. Two of these units fit the KR-390 Roll-

Cab shown on page 101. No-spill slide runs provide easy opening and prevent drawer from falling out when extended. Outside dimensions are 18" front to back, 13%" wide and 3" high. Heavy gauge spot welded steel—baked-on red enamel finish to match other Snap-on Chests and Cabinets.

#### Snap-on

#### MECHANICS TOOL CHEST

Locking Drop Front-Big, Sturdy Drawers

KR-53 Tool Chest. This sturdily built tool chest is a little smaller than the KR-56 chest shown on opposite page, yet it incorporates all the features that have made the larger chest so popular. Constructed of heavy gauge steel, the KR-53 is spot welded throughout to make it extremely strong and rigid. The three drawers are equipped with "no spill" slide runs to allow them to open and close easily even when loaded and to open fully without tipping or pulling out. The top compartment is divided into three sections, the largest of which is designed to hold the KTR-2 Tote Tray described below. This tote tray does not come with the chest but is available as a separate unit. Heavy, trunk-type handles are welded to the ends of the chest for easy lifting and moving.

The front drop-panel is attached to the cover with a full length piano hinge and fits inside the cover and out of the way when the chest is open. When closed, the panel covers all the drawers completely and locks in place with a tumbler type lock.

When closed, the KR-53 Chest measures 24" long, 10½" wide, and 11¾" high. The top compartment, which is divided into three sections, measures 23½" long, 9¾" wide, and 1¾" deep. The three drawers are all 21¾" long, 9¼" wide, and 1½", 2" and 3½" deep. Net weight is 39 lbs., shipping weight 43½ lbs. Finished in red baked-on enamel.

#### TOOL TOTE-TRAY ILLUSTRATED ABOVE

KTR-2 Tote-Tray. Fits inside the top compartment of the KR-53 Tool Chest. Partitioned to accommodate socket equipment. Size 19" long, 7" wide and 2%" high. Red enamel finish.



# Modern! Convenient! Practical! Rolls Right to the Job—No Lost Time Hunting for Tools

KR-377A Coaster Cab. (Welded construction). Once you install this sturdy Coaster-Cab in your shop you would not give it up for any price because of the increased efficiency it makes possible. Provides convenient storage for all your tools from Midget units to big drills and gear pullers. Overall measurements are 26½" long, 18½" wide and 36" high. For the mechanic who wants the best at a moderate price, here is the bench to buy.

#### Four Sturdy, Roomy Drawers

Ample drawer space for wrenches and hand tools, even long sliding bars and nut spinners. For extra convenience drawers are fitted with "no-spill" slide runs for easy opening at all times and to prevent drawers from sagging or falling out.

Two top drawers are 21" long, 17" wide and 2" high.
One drawer is 21" long, 17" wide and 3" high.
One drawer is 21" long, 17" wide and 4½" high.
Lower comportment is 26¾" long, 18¼" wide and 14" high.

A "drop-in" front panel encloses the lower compartment and slides into a rack under the lower drawer. One padlock locks the entire contents. Heavy gauge, flat metal top provides plenty of working space. Oversize casters, (2 swivel, 2 fixed) roll your "Coaster-Cab" easily and quietly to the job. The attractive red enamel finish is oven baked at high temperatures so the cabinet will keep that new, glossy finish indefinitely. Net weight: 153 lbs., Shpg. Wt. 162 lbs.

KR-377 Coaster-Cab. (Bolted construction as illustrated.) Drawers are spot welded. This model is available either assembled as shown or knocked down.

#### "MASTER" PADLOCKS-KEEP YOUR TOOLS SAFE

Strongest case construction—laminated under 300,000 lbs. pressure forming a case stronger than a solid steel block, highest grade brass cylin-

No. 1 Moster Lock 1¾" steel case. Chrome-nickel steel tapered shackle hardened to resist file, saw or cutter; diameter ¾", vertical clearance 1¾", our best padlock.

No. 3 Moster Lock 1½" steel case. Chrome-nickel steel shackle hardened to resist file, saw or cutter; diameter ½", vertical clearance ½". A dependable high grade padlock.

der, nickel-silver pin tumbler mechanism, super strength alloy steel shackle, heavy solid brass locking lever, cannot jar open.

No. 7 Moster Lock  $1\frac{1}{4}$ " steel case. Manganese steel shackle, diameter  $\frac{1}{4}$ 's". Vertical clearance  $\frac{1}{4}$ 's". Smaller than the others but sturdily built for dependable service.

#### Built to Hold Complete Assortments of Small Tools for Ignition, Carburetor, Radio Service, etc.

KR-65-B Universal Midget Kit. Isn't this the kind of a small cabinet you have always wanted—with ample space to hold a complete set of Midget wrenches of all types and all sizes? A chest that is only 11¾" long, 7¾" wide and 3½" high. That is what you get in this beautiful Universal Midget Kit. Actually you will save its small cost by eliminating the loss of small tools, for more tools are lost, "loaned" or mislaid than are ever worn out. Protect them in this Midget Kit which is so arranged that there is a definite place for every tool.

#### Easy to Find the Tool You Want

Its design and construction adapt it for use by any man who has a kit of small tools he wants to safeguard. There are no drawers to pull out . . . no trays to remove for the top section as shown in the picture simply moves back on slideruns exposing the entire contents of the lower compartment making every tool visible at a glance. Any tool can be removed without fumbling around to find it. The box is divided into ten compartments. The bottom section is large enough to hold chisels, punches, screw drivers, ferret handles and other miscellaneous tools.

#### Sturdily Built-Conveniently Carried

Exceedingly well made of heavy gauge steel with spot welded construction throughout. Equipped with two sturdy hinges and easy-to-carry metal handle. A tumbler type lock secures the contents. Baked-on red enamel finish. Once you have segregated your small tools in this chest, you will never think of leaving them anywhere else.





KR-396 Industrial Roll-Cab. The efficiency of any maintenance department can be increased to a considerable degree with the use of this industrial roll-cab. All necessary tools and equipment can be rolled right to the job eliminating the need for repeat trips to tool crib. The top has a masonite surface on a reinforced steel base and provides an excellent work bench and sturdy support for vises, bench grinders, etc., as illustrated. (This equipment is not included with the roll-cab.) A lock bar and padlock secures all drawers and bottom compartment.

Front and back doors have tumbler type locks. Drawers all have "non-spill" slide runs for easy action and to prevent "pull-outs." Powerful foot brake locks the cab to floor. Large, rubber covered wheels (2 swiv-eled) roll easily over any type of floor. Lamp swivels as required and accepts either standard or reflector type bulb.

#### SPECIFICATIONS

TIME" TO A MINIMUM

Roll-Cab is 45½" long, 24½" wide and 30" high.

Three top drawers are 15½" long, 7½" wide and 1½" high.

One drawer is 25½" long, 17½" wide and 1½" high.

Two drawers are 25¾" long, 17½" wide and 3½" high.

One drawer is 25½" long, 17½" wide and 4½" high.

Bottom space is 44½" long, 23½" wide and 4½" high.

Side compartment is 23½" long, 12" wide and 8½" high.

Side compartment is 23½" long, 12" wide and 27½" high.

Back cabinet has 20 compartments for nuts, bolts, etc.

Height of work top from floor is 36½".

Two electrical outlets for power tools and light.

Electrical inlet at rear for line connection.

Diameter of fixed wheels is 8".

Diameter of swivel wheels is 5".

Finish: Baked on red enamel. Net weight is 388 lbs.



#### LARGE SIZE MECHANIKIT

KR-25 Mechanikit. Measures 21¼"x8¾"x7½". Tray 20¼"x 8"x3¾". Plenty of room to carry all the tools a mechanic will need on the job. Built to give you a large size sturdily constructed tool chest at low cost, Made of heavy gauge steel for strength. Electrically spot welded for lasting rigidity. Three good steel hinges—large leather handle-grip. Two lever-type fasteners and padlock hasp. Partitioned lift-out tool tray with sturdy carrying handle is included with the Mechanikit. Red Enamel Finish.

#### MEDIUM SIZE MECHANIKIT

KR-24-A Mechanikit. Measures 20"x7¾"x5½". Tray 19"x7"x 2½". Slightly smaller than Mechanikit KR-25, but a real box value for the man who requires a smaller tool box. Made of the same heavy weight steel—electrically welded for added strength. Two strong hinges—large carrying handle. Two lever-type snap fasteners and padlock hasp. Large partitioned lift-out tool tray with carrying handle is furnished with the Mechanikit. Red enamel finish. An ideal box for home or shop.

## SET OF 322 Snap-on TOOLS for COLLEGE PROBLEM 1173 TM MIDGET SET 368 A.M MASTER dip all all dill WID. OLD) (dilp) (dilla) 買買問題自由 414-HD HEAVY DUTY SET 271-F FERRET SET



# KR-61 Chest Giant size for quick location of tools. A big time saver. Complete story telling its many features is told on page 4.

KR-361 Combination Tremendous amount of storage space for the alert mechanic. See it fully described and shown in color on page 4.

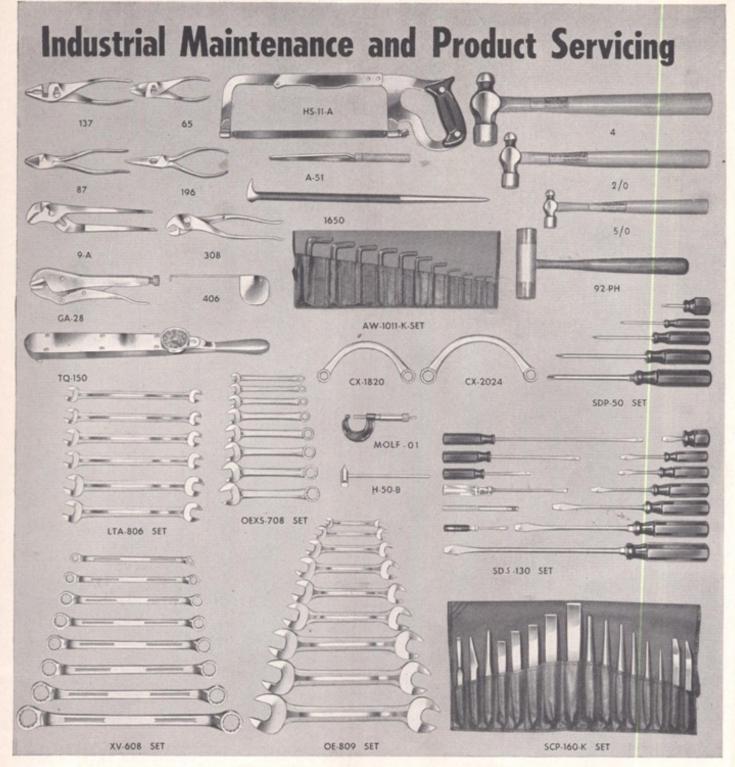
KR-300 Rolla-Bench Saves countless hours of a mechanic's time. You'll find it fully described and illustrated in color on page 5.

#### 5322-GS UNIVERSAL TOOL SET

Having the proper tool at your fingertips for immediate use is so important. Not only does it insure a quality, workmanlike job, the earmarks of a skilled mechanic . . . but it saves countless hours of maintenance or service time. The above set has been especially created to handle industrial maintenance work as well as auto service. Complete contents of the set are listed on opposite page.

#### Suitable Cabinets for Above Set

The storage cabinets pictured at left are shown in color and fully described on pages 4 and 5. Drawers are especially designed to allow tool selection instantly. With this combination of 322 tools and cabinet you have a complete repair shop, with every tool at hand conveniently arranged to permit you to begin the repair job immediately and finish it speedily. Every tool has been selected on merit and need in year 'round maintenance and service operations.

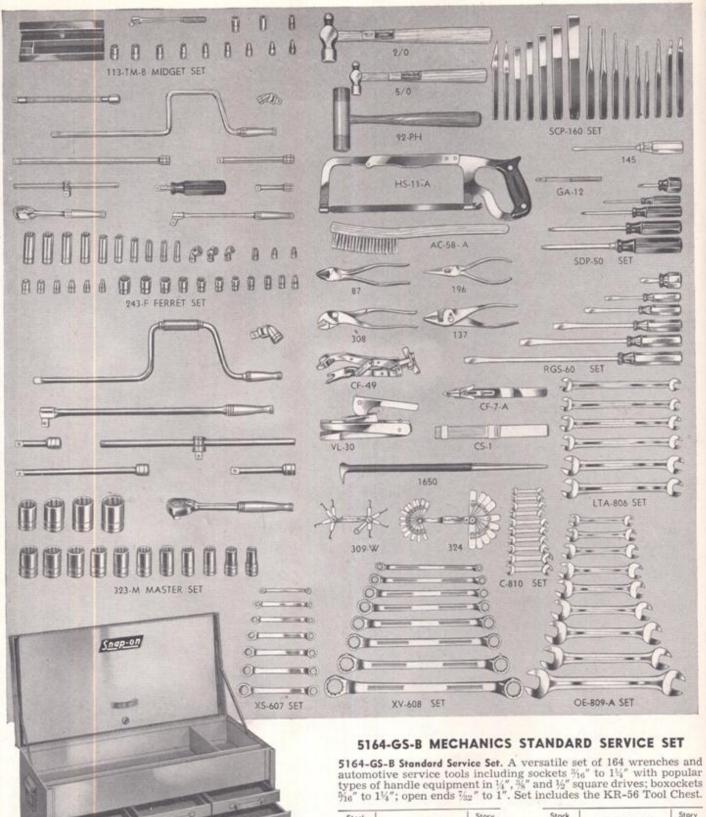


#### CONTENTS OF 5322-GS UNIVERSAL TOOL SET SHOWN ABOVE AND ON PAGE 10

Stock No.	Description	Story on Page	
1173-TM 271-F 388A-M 414-HD 0 E-809 XV-608 0 EXS-708 CX-1820 CX-2024 LTA-806 AW-1011-K SDS-130 SDP-50 M-50-B SCP-160-K 195-A 137 65	Midget Socket Wrench Set (34" Sq. Drive) Ferret Socket Wrench Set (34" Sq. Drive) Master Socket Wrench Set (34" Sq. Drive) Heavy Duty Socket Wrench Set (34" Sq. Drive) Heavy Duty Socket Wrench Set (34" Sq. Drive) Open End Wrench Set (34" to 134" Sizes) Boxocket Set (34" to 144" sizes) Combination Wrench Set (36" to 34" Sizes) Half Moom Boxocket (36" & 36") Half Moom Boxocket (34" to 134") Hay Heave Bet (34" to 134") Hex Head Wrench Set (34" to 34") Octo-Grip Screw Driver Set (13 Drivers) Phillips Screw Driver Set (13 Drivers) Offset Hammer Head Screw Driver Chisel & Punch Set (16 tools) Pry Bar and Lining-up Punch. 9" Water Pump Pliers. "Heavy Duty General Use Pliers 5" Light Weight Gripping Pliers.	32 26 21 20 46 38 45 42 42 48 32 50 51 53 54 56 56	

Stock No.	Description	Story on Page
87 196 308 2/0 5/0	7" Diagonal Cutting Pliers	57
196	6 Needle Nose Phers	57
308	7 Battery Terminal Pliers	58
2/0	Ball Peen Hammer 12 oz	59
5/0	Rall Peen Hammer 4 os	59
4	Ball Peen Hammer 2 lb	58 59 59 59 59
92-PH	Plastic Tip Hammer	59
A-51	Junior Hack Saw Frame	64
1S-11-A	Standard Hack Saw Frame	
TQ-150	Torqometer (Zero to 150 ft. Jb.)	64 34 65
MOLF-01	Micrometer (Zero to 1" cap.)	65
GA-28	10" Vise-Grip Wrench	44
406	Steel Tape Rule (6 ft, length)	65

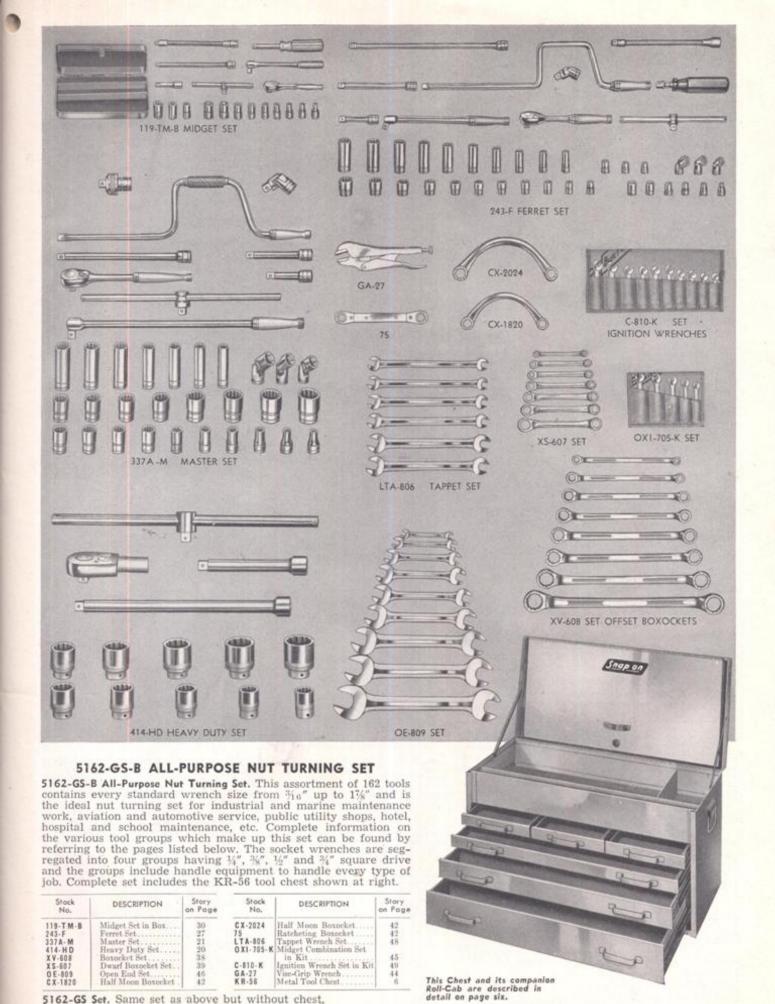
5322-GS Universal Tool Set. Tools only.
5322-GS-B Set. Complete in KR-61 Super Chest.
5322-GS-BA Set. Complete in KR-361 Super Chest and Roll-Cab Combination.
5322-GS-BB Set. Complete in KR-300 Rolla-Bench.



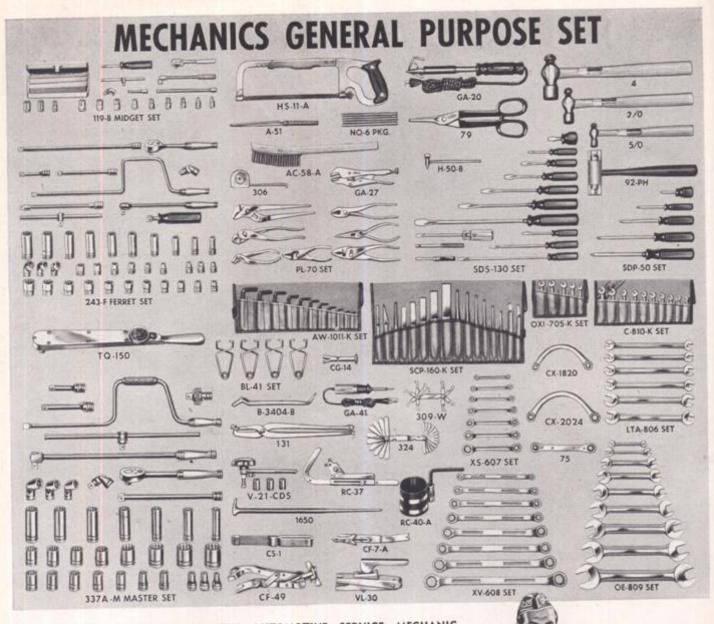
This Chest and its componion Roll-Cab are described in detail on page six.

Stock No.	DESCRIPTION	Story on Page	Stock No.	DESCRIPTION	Story on Page
243-F	Midget Set in Box. Ferret Set Master Supreme Set Boxocket Set. Dwarf Boxocket Set. Open End Wrench Set Tappet Wrench Set. Ignition Wrench Set. Serew Driver Set. Spark Test Serew Dr. Serew Starter Phillips Serew Driver Set Chisel and Punch Set. Pry Bar Ball Peen Hammer	27 Cover 38 39 46 48 49 52 51 53 51 53	2 / 0 92 - P H 324 309 - W HS-11-A CS-11-A CF-7-A VL-30 137 195 87 308 - SR	Ball Peen Hammer Plastic Tip Hammer Feeler Gauge Spark Plug Gauge Hack Saw Frame Carbon Scraper Wire Brush Valve Lifter Valve Key Replacer Valve Key Replacer Valve Spring Compr. Gripping Plier Needle None Plier Diagonal Cutter Battery Plier Metal Tool Chest	59 59 64 73 73 61 61 56 57 57

5164-GS Set. Same set as above but without chest.



5162-GS Set. Same set as above but without chest.



Story on Page

#### 228 TIME SAVING TOOLS FOR THE AUTOMOTIVE SERVICE MECHANIC

Wasted hours mean loss of income. Get maximum working efficiency with this mechanic's complete tool kit. Contains most needed tools for general auto repairs. These tools when fitted into your choice of 3 storage cabinets (shown in color on pages 6 and 8) mean every tool at your finger-tips for instant use . . . saves countless hours of lost motion . . , means extra earnings from time saved.

		Story on	ASSESSED FOR	. 2000
Stock No.	Description	Page	Stock No.	Description
119-T M-B 243-F 337A-M XV-508 XS-607 0E-809 CX-1820 CX-1820 CX-2024 75 LTA-806 OXI-705-K GA-27 A W-1011-K S DP-50 H-50-B SCP-180 K 1650 PL-70 2/0 4 42-P H	Midget Tool Set. Perret Tool Set. Master Tool Set. Boxocket Wreneh Set. Dwarf Boxocket Wreneh Set. Open End Wreneh Set. Open End Wreneh Set. Half Moon Boxocket. Half Moon Boxocket. Ratcheting Boxocket. Tappet Wreneh Set. Midget Combination Wreneh Set. Ignition Wreneh Set. Viss-Grip Wreneh Hex-Head Wreneh Set. Serew Driver Set. Phillips Serew Driver Set. Hammerhead Serew Driver Set. Hammerhead Serew Driver Chisel and Punch Set. Pry Bar Set of Piters Ball Peen Hammer. Ball Peen Hammer Ball Peen Hammer Ball Peen Hammer	21 38 39 46 42 42 42 48 39 44 30 50 51 53 54 58 59 59	124 309-W A-51 6 HS-11-A TQ-150 306 79 CF-49 CF-7-A YL-30 V-21-CDS CS-1 RC-40-A RC-37 BL-41 B-3404-B CG-14 131 GA-41 GA-29 AC-58A	Feeler Gauge Spark Plug Gauge Hack Saw Frame 12 Blades for A-51 Hack Saw Frame Torometer Steel Tape Rule Tinner's Snips Valve Láfter Valve Key Replacer Overhead Valve Spring Compressor Valve Adjusting Tool Carbon Scraper Piston Rjag Compressor Ring Groove Cleaner Set of 4 Brake Cylinder Clamps Brake Adjusting Tool Brake Spring Fiers Electric Tester Seldering Iron Wire Brush

Mechanic's General Purpose Set. All tools shown above. 5228-GS Set. All tools above in KR-56 Chest (page 6). 5228-GS-B

Set. All tools above in KR-357 Combination (page 6). 5228-GS-BA Set. All tools above in KR-377 Coaster Cab (page 8). 5228-GS-BB



#### Industrial Impact Sockets (11/2" Sq. Drive)

	10000000	Outside	Diameter	Overall
ack No.	Wrench Size	Handle End	Socket End	Length
P-525 P-545 P-585 P-585 P-625 A P-625 A P-625 P-7765 P-7765 P-7765 P-805	1 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		3" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3	334 314 314 314 314 314 314 314 414 414

#### "JUMBO" WRENCHES

(11/2" Square Drive)

Here's wrench efficiency for your biggest jobs...
nut-to-nut speed that makes short work of big
tie-ups. Here are tools that give the maximum
safety factor. Sockets lock securely on the handles
and cannot pull off by accident... takes only a
moment to release them and interchange the
units. The high quality of material and workmanship of Snap-on wrenches is beyond comparison,
and these, the largest of Snap-on's standard
wrenches, are built to out-perform any other
similar type of wrench.



#### JUMBO RATCHET WRENCH

No. 78 Complete Ratchet. Our most powerful ratchet . . . 42 inches of tremendous leverage . . . for toughest nut turning jobs. Every part machined to precision standards. It squeezes into places ordinary large wrenches cannot go . . it clears most obstructions with room to spare. Conveniently placed lever instantly reverses action. Hardened bearings inserted into the housing minimize normal wear. Every part is made to stand up under the toughest kind of use.

No. 78-Y Ratchet Head. Head diameter 4", head thickness 1%".

No. 55-B Handle. Handle diameter 136", length 36".



#### JUMBO SLIDING BAR

No. 55 Sliding Bor. Used as an offset handle, this tool gives you thirty-six inches of brute leverage. Power enough to turn any nut up to 4\%" across the flats no matter how tight it might be. Head depth 2\%", handle diameter 1\%". The bar handle No. 55-B listed above.

No. 55-A Sliding Head only.



#### JUMBO EXTENSION BARS

Reach down with an extension bar to get those inaccessible nuts. Converts your sliding bar into a tee handle. Built to take the heaviest work.

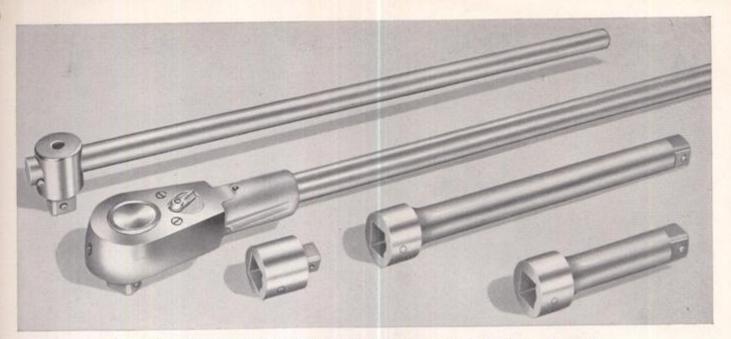
No. 105 Extension Bar. 10'' long,  $1^{15}16''$  shank dia. No. 205 Extension Bar. 20'' long,  $1^{15}16''$  shank dia.



Fit companions to the Extra Heavy Duty Handles are the Loxockets that work with them . . . 11 double broached and 6 single broached sockets of precision machined allow steel, ranging in size from 17/16" to 31%". Keep going with these tools that make small work of the big tie-ups-give you adequate wrench performance

Wrench Size		Stock No.	O.D. Socket End	O.D. Drive End	Overall Length
15/6" 13/6" 13/6" 13/6" 13/4" 17/8" 27/8" 23/6" 23/6"	Double Broached	LDH-463 LDH-523 LDH-523 LDH-563 LDH-563 LDH-603 LDH-603 LDH-683 LDH-703 LDH-723	23/6" 21/4" 23/8" 23/8" 23/6" 21/6" 23/4" 21/6" 31/8" 33/8" 33/6"	2" 2" 2" 2' 2' 2' 2' 2' 2' 2' 2' 2' 2' 2' 2' 2'	25 67 25 47 27 87 37 31 67 31 67
23.6". 21.6" 25.6" 23.4" 215.6" 31.6"	Single Broached	L-763 L-803 L-843 L-883 L-943 L-1003	33/8" 33/6" 321/2" 313/6" 41/6" 419/4"	214" 214" 214" 214" 234" 238" 238"	37%* 41%* 434* 456* 5*

Larger Sizes Available on Special Order.



#### SNAP-ON EXTRA HEAVY DUTY LOXOCKET HANDLES (1" Square Drive)

L-73 Rotchet and Detachable Handle. Rugged strength, tremendous leverage, and high speed ratchet action combine to chase away the nightmare of costly delays and shutdowns.

This tool is recommended without hesitation for the toughest kind of work. The detachable hammer forged head and all working parts are accurately machined from special alloy steels, heat treated to give the utmost strength and durability. Hardened bearings in the head provide resistance to wear. Ratchet action requires only a 20° handle movement. Overall length 35".

L-73-A Ratchet Head only, 713/16" long, 17/16" thick

L-53-H Handle only, 30" long, 11/3" dia.

L-53 Extro Heavy Duty Sliding Bor. Thirty full inches of tremendous leverage when this tool is used as an Offset Handle. The head can be used in any position on the bar or as a tee wrench in combination with extension bars. Handle is same as used on L-73 Ratchet.

L-53-A Sliding Bar Head only, 31/16" deep.

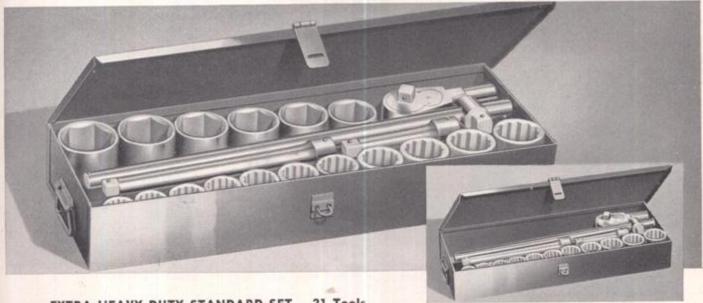
Handle and Socket Adoptors. These two adaptors enable you to interchange your Extra Heavy Duty units with Heavy Duty (%" square drive) units.

LA-72 Adoptor. Unites %" square drive handles with 1" square drive sockets.

LA-124 Adoptor. Unites 1" square drive handles with %" square drive sockets.

Extra Heavy Duty Extension Bars. These extensions give you the valuable adaptability of the Ratchet or Sliding Bar to nuts or bolts down in deep holes or crevices where other tools will not reach, or where obstructions interfere. They are tough, one-piece units, heat treated and tempered to give them the great strength they need to stand all the strain the Extra Heavy Duty Ratchet or Sliding Bar can build up. Two Extension Bars are available—shank diameters are 1½". Buy both bars and increase the utility of your Extra Heavy Duty Tools many times.

L-63 Extension Bar 8" long. L-123 Extension Bar 16" long.



#### EXTRA HEAVY DUTY STANDARD SET - 21 Tools

521-EHD-B Extra Heavy Duty Standard Set. Includes all 17 Hexagon Loxockets listed on opposite page and provides a wrench range of 1½6" up to and including 3½". Also L-73-A Ratchet Head, Sliding Bar L-53 and two Extension Bars L-63 and L-123. All neatly packed in a sturdy metal box KR-238—made of heavy gauge steel—closely spot welded for durability and strength. Lid is fitted with four butt hinges and a strong padlock hasp. Has heavy carrying handles on each end. Finished in baked-on red enamel. Size 31½" long, 11¼" wide and 5¼" deep.

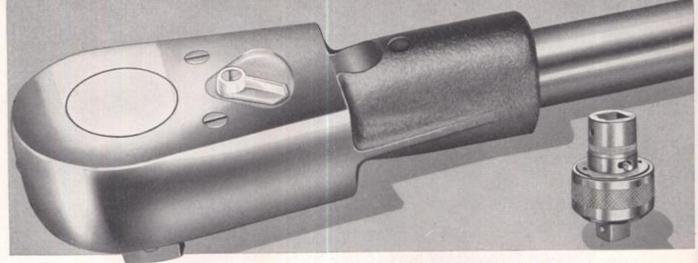
521-EHD Set. Same set as above but tools only.

#### E. H. D. Basic Set - 15 Tools

515-EHD-8 Extra Heavy Duty Basic Set. Included are 11 powerful Hexagon Loxockets LDH-463, 483, 523, 543, 563, 583, 603, 643, 683, 703, and 723; the L-73-A Ratchet Head, a 30" Sliding Bar L-53 and two extension bars L-63 and L-123. This set, with wrench sizes of 1½" to 2½" will handle a wide range of big nut turning jobs. Set also includes KR-238 Metal Box described at left. 515-EHD Set. Above set. Tools only.

Page 17

# HEAVY DUTY LOXOCKETS FOR TOUGH



#### HEAVY DUTY LOXOCKETS -- 3/4" Square Drive

\*Trade Mark (Lic. Reissue Pat. 19,287)

When a tough nut ties up your shop, minutes lost add up to dollars lost ... you lose money every minute any machine is laid up for repairs or servicing. The trick is to get them OUT . . . quick. It's no trick at all when your mechanics are equipped with Snapon Heavy Duty Loxocket Wrenches . . . that's why so many Managers and Superintendents make sure that these tools are standard equipment in their shops.

Not only do they speed up your work but on top of that the special locking device on all units puts "Safety" into the hands of every operator and mechanic. This locking device is essentially the same as the standard friction grip except that the ball is replaced with a pin. This pin snaps into the locking hole in the socket and will not release by pulling like the friction grip. A small button is incorporated in each socket which, when depressed, contacts the pin in the handle, releasing it from the socket. Interchanging of units is fast . simple . . . easy, yet you have the advantage of a one piece tool.

Snap-on Loxockets are machined from exceptionally high quality bar steel and held to very close tolerances. Hot broaching gives smooth, accurate openings and with no rough edges or chips at the bottom to collect dirt etc. Careful heat-treating of the Loxocket assures the utmost in strength with the exceptional toughness necessary for all heavy duty operations.

#### STANDARD DOUBLE HEX SERIES

		Outside I	Diameter	
Wrench Size	Stock No.	Socket End	Drive End	Length
7.78 66 52 15 15 15 15 15 15 15 15 15 15 15 15 15	LDH-242 LDH-302 LDH-312 LDH-322 LDH-322 LDH-362 LDH-382 LDH-402 LDH-442 LDH-462 LDH-462 LDH-502 LDH-502 LDH-502 LDH-502 LDH-502 LDH-562 LDH-562 LDH-562 LDH-662 LDH-662 LDH-662 LDH-662 LDH-682 LDH-702 LDH-702 LDH-702 LDH-702	1 1/6" 1 5/6" 1 3/5" 1 3/5" 1 13/2" 1 15/6" 1 5/6" 1 5/6" 1 5/6" 1 5/6" 2 1/6" 2 1/6" 2 1/6" 2 1/6" 2 1/6" 2 1/6" 2 1/6" 2 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6" 3 1/6"	1136" 176" 176" 176" 176" 176" 176" 175" 175" 175" 175" 175" 175" 175" 175	2" 2" 2" 2" 2" 21/4" 23/4"

#### EXTRA DEEP HEXAGON SERIES

Sections	Tana and	Outside Diameter	
Wrench	Stock No.	Socket Drive End End	Longth
36" 15/6 1 1 1/6 1 1/6 1 1/6 1 1/6 1 1/6 1 1/6 1 1/6 1 1/6 1 1/6 1 1/6	LS-282 LS-302 LS-322 LS-342 LS-362 LS-402 LS-402 LS-422-A LS-462 LS-482 LS-522	1 5%" 1 3%" 1 3%" 1 3%" 1 29%" 1 13%" 1 29%" 1 13%" 1 5%" 1 13%" 1 25%" 1 13%" 1 13%" 1 5%" 2 3%" 1 5%" 2 3%" 1 5%" 2 3%" 1 5%" 2 3%" 1 13%"	31/2" 31/2" 31/2" 31/2" 31/2" 31/2" 31/2" 31/2" 31/2" 31/2"

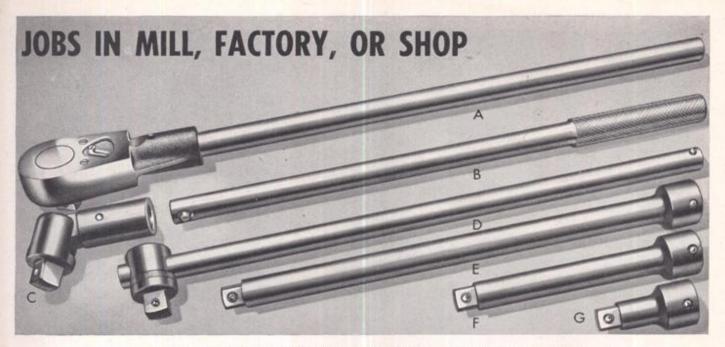
#### HEAVY DUTY RATCHET ADAPTOR

(Patent No. 2,020,883)

**L-672 Rotchet Adaptor.** Here is a new addition to Snap-on's Heavy Duty series that will prove a real time-saver. It converts any combination of handle, extension and socket into a 44 tooth, reverse action ratcheting tool and will make your present set twice as useful. Outside diameter  $2\frac{1}{2}$ ", overall length  $3^{11}\frac{1}{16}$ ".







#### HEAVY DUTY LOXOCKET HANDLES - 3/4" Square Drive

#### RATCHET AND DETACHABLE HANDLE

A L-72-SH Heavy Duty Ratchet. Complete with the L-72-H handle. Powerful leverage to break loose the tightest of those larger nuts and bolts. Efficient, smooth working, reversible ratcheting action that speeds your work. Rugged construction to stand the most strenuous heavy duty work in general auto, bus, and truck repair shops, etc.

Built into this tool is every conceivable improvement of design and construction, making it the most outstanding ¾" drive heavy duty ratchet ever offered the trade. The detachable handle, locks on to the ratchet head and will not come off until the locking button is released. Overall length, 24".

L-72-S Ratchet Head only. Length 6", head thickness 11/4". Can be used on either L-72-H standard handle or L-72-RJ knurled grip handle.

#### BAR HANDLES

L-72-H Hondle. This handle is a solid high carbon alloy steel bar and is used with the Heavy Duty Ratchet, Heavy Duty Sliding Bar and Heavy Duty Nut Spinner. One end is fitted with a locking button for securely attaching to the ratchet and nut spinner heads. It cannot be detached accidently. Overall length 20", diameter  $^{12}\!\!{}_{16}\!\!{}''$ .

B L-72-RJ Handle. This solid steel handle is knurled on one end to afford a firmer, more convenient grip for those heavy turning jobs. Fits Ratchet, Nut Spinner and Sliding Bar heads illustrated. Locking button at one end locks the handle to the ratchet and nut-spinner heads to prevent slipping off and causing damage to parts or injuries to the operator. Shank diameter is 19/16", overall length 20".

#### NUT SPINNER

C L-112-DH Heavy Duty Nut Spinner. Complete with the L-72-H handle. A heavy duty unit that offers the advantages of a nut spinner handle, an offset handle and an angle head handle all in one. The detachable handle can also be used on the Ratchet Head and Sliding Head, giving a maximum tool efficiency at a minimum cost. The entire unit is built to take those tough jobs which require extra powerful leverage to break loose those large rusted-on nuts and bolts, or tighten them down. Overall length 21½".

tighten them down. Overall length 21½".

L-112-D Nut Spinner Head only. Head diameter 1½6", depth 2½6". Can be used on either of the handles listed at left.

#### SLIDING BAR

D L-52-BH Heavy Duty Sliding Bor. Complete with the L-72-H handle. Three tools in one—a combination sliding bar handle and offset handle, which the attachment of an extension bar converts to a tee handle. The head can be purchased separately if you already have the bar handle. A spring and ball device holds the head at any point on the handle. Overall length, 20".

L-52-B Sliding Head only. Depth  $2\frac{1}{16}$ ". Can be used on either of the handles listed at left.

#### EXTENSION BARS

Heavy Duty Extension Bars. Give you the extra reach you need on so many jobs and are probably used on more operations than any other wrench attachment. Used in conjunction with the sliding bar, they convert it for use as a "Tee" handle. Made in three lengths for your working convenience. Shank diameter is <sup>15</sup>/<sub>16</sub>".

L-122 Extension Bar 16 inch shank length.
L-62 Extension Bar 8 inch shank length.

G L-32 Extension Bor 3 inch shank length.



#### UNIVERSAL JOINT

Patent No. 2,196,297

L-82 Heavy Duty Universal Joint. Whenever you must reach in at an angle after a nut, you need the working convenience of a universal joint. This tool worms in and gets those around-the-corner and under-obstruction nuts and bolts that would otherwise have you sweating and tearing your hair. It works freely at abrupt angles.

Forged from finest alloy steel—heat treated and tempered for maximum service under toughest working conditions. Chrome Finish. Outside diameter is 15%", overall length 41%".



#### HANDLE AND SOCKET ADAPTORS

These adaptors allow you to interchange your Heavy Duty (¾" square drive) wrenches with Master (½" square drive), old style Heavy Duty (¾" square drive), and Extra Heavy Duty (1" square drive) units.

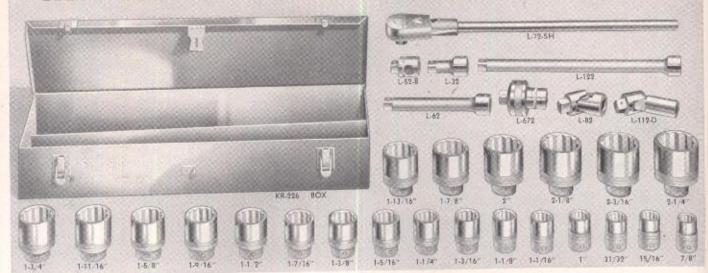
LA-12 Adaptor. Converts ½" drive to ¾".
LA-62 Adaptor. Converts ¾" drive to ½".
LA-52 Adaptor. Converts ¾" drive to ½".
LA-32 Adaptor. Converts ¾" drive to ¾".
LA-72 Adaptor. Converts ¾" drive to 1".
LA-124 Adaptor. Converts 1" drive to ¾".



#### DRAG LINK ADJUSTER

LD-138 Drag Link Adjuster. This heavy duty unit has been made especially for drag link adjusting work on trucks and buses. The short, tapered blade will take the punishment necessary for work of this type. Loxocket release button permits fast, easy removal. Overall length of the unit is 2\%16", outside diameter 1\%", tip size \frac{13\%4"}{164"}x1\%3".

## HEAVY DUTY LOXOCKET SETS FOR 3/4"DRIVE



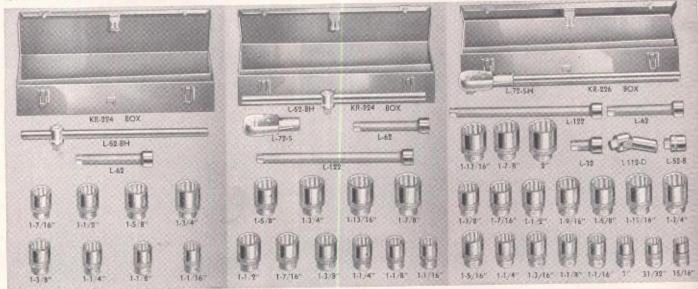
#### HEAVY DUTY GENERAL SET-30 Tools

430-HD-B Heavy Duty General Set. The right combination of tools means hours of time saved when machines and equipment are down for repair, and the proper selection of tools for production or maintenance work is a profitable investment. Equip your men to do faster, more efficient work with this complete set of heavy duty wrenches. This selection gives a Loxocket range of %" to 244" with hundreds of handle and socket combinations. Units are described on pages 18 and 19. Detachable ratchet handle fits sliding head and nut spinner head. Sturdy KR-226 metal box measures 25%" x 8%" x 3%".

430-HD General Set. Above set but tools only.

#### Contents of 430-HD-B Heavy Duty General Set

Stock No.	Description	Page	Stock No.	Description	Page
L-72-SH L-52-B L-112-D L-672 L-62 L-32 L-122 LOH-282 LOH-382 LOH-382 LOH-362 LOH-3	Ratches (Complete) Shiding Tee Head Nut Spinner Head Ratchet Adaptor Universal Joint 3' Extension 8' Extension 18' Extension 19' Double Hex Socket 19' Double Hex Socket 1' Double Hex Socket	19 19 19 18 19 19 19 19 18 18 18 18 18 18	LD H-422-A LD H-442 LD H-462 LD H-502 LD H-502 LD H-522 LD H-562 LD H-562 LD H-602 LD H-682 LD H-682 LD H-682 LD H-702 LD H-702 LD H-702 LD H-722 KR-226	156 Double Hex Socket 156 Double Hex Socket 156 Double Hex Socket 156 Double Hex Socket 157 Double Hex Socket 158 Double Hex Socket 158 Double Hex Socket 159 Double Hex Socket 147 Double Hex Socket 147 Double Hex Socket 158 Double Hex Socket 158 Double Hex Socket 250 Double Hex Socket 250 Double Hex Socket 251 Double Hex Socket 252 Double Hex Socket 254 Double Hex Socket 254 Double Hex Socket Metal Bax	18 18 18 18 18 18 18 18 18 18 18 18 18 1



#### H. D. BASIC SET-10 Tools

410-HD-B Heavy Duty Basic Set. Selected to provide maximum utility at minimum cost for the mechanic building up his tool equipment or who has only occasional need for these powerful wrenches. Socket range of 11/16" to 1%" handles most of heavier garage work. Set includes KR-224 red enamel metal box, size 22%" x 8%" x 3½".

Handles: L-52-BH Sliding Bar and L-62 8" Extension.

Sockets: LDH-342, LDH-362, LDH-402, LDH-442, LDH-462, LDH-482, LDH-522, and LDH-562.

410-HD Set. Above set tools only.

#### H. D. STANDARD SET-14 Tools

414-HD-B Heavy Duty Standard Set. Men working in fleet shops are enthusiastic about the power and safe operation provided by this set of Heavy Duty Units. The 10 Loxockets provide a size range of  $1\frac{1}{16}$ " to  $1\frac{1}{6}$ ", the sliding bar handle also fits the ratchet head. Red enameled KR-224 metal box measures 22%" x 8%" x 3½".

Handles: L-72-S Ratchet Head, L-52-BH Sliding Bar, L-62 8" Extension and L-122 16" Extension.

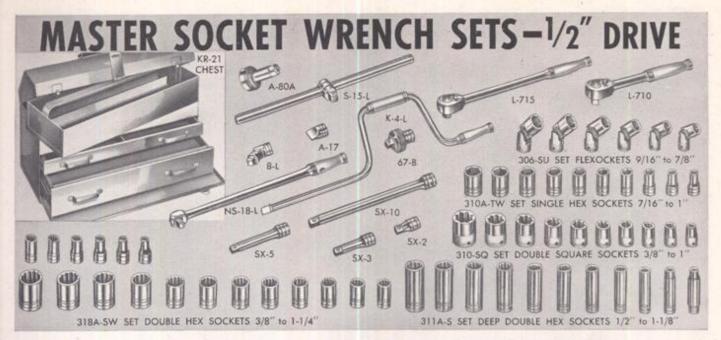
Sockets: LDH-342, LDH-362, LDH-402, LDH-442, LDH-462, LDH-482, LDH-522, LDH-562, LDH-582, LDH-602.

414-HD Set. Above set tools only.

#### HEAVY DUTY UTILITY SET-24 Tools

424-HD-B Heavy Duty Utility Set. A practical selection of wrenches for factory and building maintenance, medium diesel and stationary engine assembly and service, fleet shops, etc. Detachable handle fits ratchet, nut- spinner and sliding head, 18 Loxockets provide sizes ½ to 2". Red enameled metal box KR-226 measures 25%" x 8%" x 3%".

Hondles: L-72-SH Ratchet, L-52-B Sliding Bar Head, L-112-D Nut Spinner Head, Ext. Bars. L-32 3" iong, L-62 8" long, L-122 16" long. Sockets: LDH-302, LDH-312, LDH-322, LDH-342, LDH-362, LDH-382, LDH-402, LDH-422-A, LDH-442, LDH-462, LDH-462, LDH-502, LDH-522, LDH-542, LDH-562, LDH-562, LDH-562, LDH-562, LDH-562, LDH-562, LDH-662, and LDH-642. 424-HD Set. Above set but tools only.



#### 368A-M-B MASTER GENERAL SET IN KR-21 MECHANIKIT-68 TOOLS

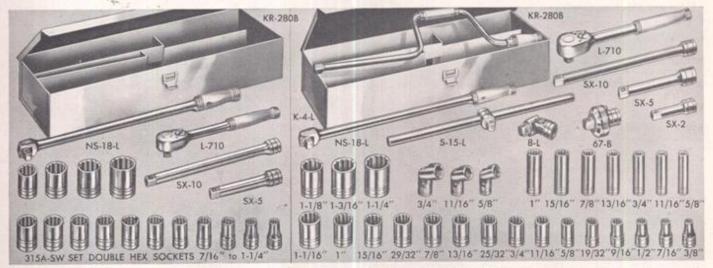
368A-M-B Master General Set. Here is our most complete set of Master (1/9" square drive) wrenches. Assembled for the mechanic who wants a full range of socket sizes and types together with a wide selection of handle equipment. This versatile assortment of "matched units" contributes speed and convenience to the overall proficiency of top notch mechanics in every type of service and maintenance work. Treat yourself to greater working ease with this outstanding set of Snap-on quality wrenches.

The KR-21 MechaniKit shown above is the ideal container for these tools . . . its tote-tray and drawers are partitioned for orderly tool arrangement and safekeeping.

Contents of 368A-M-B Set

Stock No.	DESCRIPTION	See Page	Stock No.	DESCRIPTION	See Page
NS-18-L S-15-L K-4-L L-718 L-715 67-B 8-L SX-2 SX-3 SX-5	Nut Spinner 18" Sliding Bar 15" Speeder 18% Ratchet Wrench 10" Ratchet Wrench 15" Ratchet Adaptor Universal Joint Extension Bar 2" Extension Bar 32" Extension Bar 5"	22 - 23 - 23 - 23 - 22 - 22 - 22 - 22 -	SX-10 A-17 A-80 A 318 A-5 W 311 A-5 310 S Q 306 S U K R-21	Extension Bar 10". Drag Link Adjuster. Stud Remover. Double Hex Socket Set. Deep Double Hex Socket Set. Single Hex Socket Set. Square Socket Set. Flexocket Set. Mechanikit	23 43 24 24 25 25 25 25

368A-M Master General Set. Above set without the Mechanikit.



319A-M-B MASTER BASIC SET—19 Tools 319A-M-B Moster Bosic Set. Pictured above is a basic selection of ½" square drive Snap-on "Matched Unit" wrenches, It's the ideal starter set for the alert mechanic and gives him the most useful tools possible in a small set. The right tools for the job makes your work easier. Other 'matched units" can be added as the need arises. The metal box shown, conveniently holds all the units with room for additional tools. Keeps tools at hand for immediate use.

319A-M Master Basic Set. Tools only.

SEE BACK COVER for MASTER SUPREME WRENCH SET

Stock No.	DESCRIPTION	See Page
NS-18-L	Nut Spinner 18"	22
L-710	Ratchet Wrench	22
SX-5	Ext. Bar. 5".	22
SX-10	Ext. Bar 10"	22
315A-SW	Double Hex Socket Set.	22
KR-280B	Box. Red Enamel Finish	24

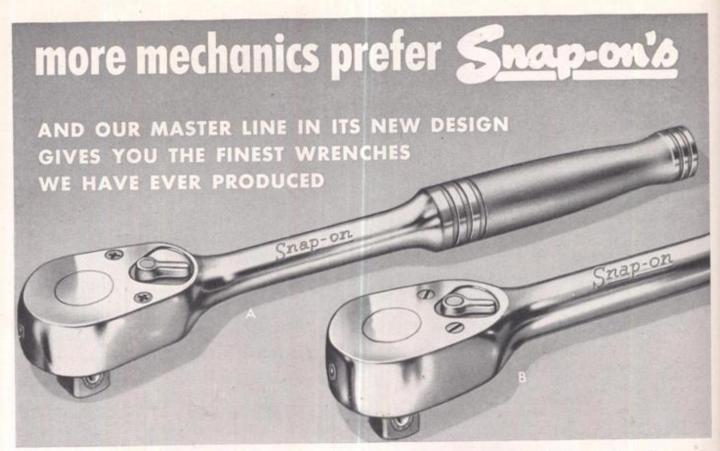
#### 337A-M-B MASTER UTILITY SET-37 Tools

337A-M-B Moster Utility Set. Set includes 18 double hex sockets in sizes 36" to 11/4", 7 popular sizes of deep hex sockets for spark plug work and jobs where bolts protrude, and 3 hex flexockets. The nine handles and attachments provide complete versatility of use.

Rid your kit of obsolete, timewasting, "misfits" and treat yourself to greater working ease with this set of Snap-on "Matched Units." Set includes KR-280B metal box which was specially designed for these tools. Box has carrying handle on the lid and measures 20" x 61/2" x 23/4" high. Red enamel finish.

337A-M Moster Utility Set. Same set as above but tools only.

Stock No.	DESCRIPTION	See
NS-18-L S-15-L K-4-L L-710 67-X 5-X-10 5-X-5 5-X-2 8-L 3307-A-S-W 307-A-S-S-W-20	Nut Spinner—18" long Süding Bar—15" long Speeder—1894" long Ratchet Wrench Ratchet Wrench Ratchet Adaptor Wrench Extension Bar—10" long Extension Bar—5" long Extension Bar—2" long Universal Joint Double Hexagon Socket Set Deep Double Hex Socket Set Plexocket—36" wrench size	22 22 23 24 24 24 24 24 24 24 24 24 24 24 24 24
SU-22 SU-24 KR-280B	Flexocket—14" wrench size. Flexocket—14" wrench size. Metal Box, Red Enamel Finish.	25 25



#### New Features That Give You Most Value For Your Money

- Patented Palm-Grip Design Handles give a secure hand grip and better appearance.
- You have a choice of Four Different Snap-on "Mas-ter" Ratchet Handles.
- Welch Plugs are used in the friction grip on all handle square drive ends.
- Four way socket grip makes it easier and faster to interchange various units.
- Hot broached chip-curled openings given you smooth strong socket walls.
- High grade alloy steel only is used to produce these Snop-on wrenches.
- Controlled heat treating combines surface hardness with skin to core toughness in every part of every
- Snap-on's guarantee protects you . . . any wrench proving defective in material or workmanship will be replaced.

MASTER RATCHETS (1/2" Square Drive)

Pat. Number D-132,891

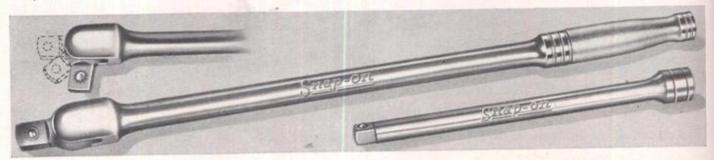
Snap-on ratchet wrenches are used and preferred by professional mechanics and engineers throughout industry. In every way they are fine examples of the precise engineering, machining, heat treating and finishing that characterizes all Snap-on products. The reverse ratcheting mechanism has proved its unbeatable construction through many years of rugged use. An oiler hole or plug is provided in the head and frequent cleaning and oiling will keep this action working freely. These tools are made of high grade alloy steel, heat treated to give years of service, chrome plated for lasting appearance.

A L-710 Master "Supreme" Ratchet. This tool has a 32 tooth ratchet action for efficient operation where handle swing is limited. Overall length is 9%".

L-715 Moster "Supreme" Rotchet. Same 32 tooth action as the L-710 but having an overall length of 15". Many mechanics prefer this longer ratchet for its extra reach and leverage.

71-M Moster Retchet. An old time favorite with many tool users. Has 20 tooth ratchet action. Pawls, gear drive and plate have gunmetal finish and the handle and head unit is nickle plated. Overall Length is 9%.".

8 67-8 Rotchet Adoptor. This ratcheting adaptor converts any combination of handle, extension and socket into a ratcheting tool. Can be used with Snap-on Torqometers (page 34) for convenience on many jobs. 14" Square Drive, 2%16" overall length, 1%" O.D.



#### MASTER NUT SPINNER\* HANDLES AND EXTENSION BARS (1/2" Square Drive)

Nut Spinners. The hinged socket receiving end allows you to work the tool in any position to clear obstructions and an inner spring holds the head at desired angle for easy placement on the job. Long handles give plenty of leverage for tightening nuts or breaking them loose. Straighten out the hinge and you have a nut spinner. Handle grip is drilled to take a cross barbar not included.

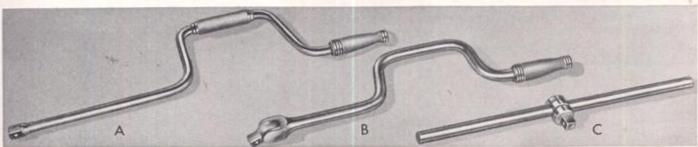
\*(Pat. Nos. 2,196,297; 2,005,202 and D-132,891).

NS-18-L Nut Spinner. 18" long, ½" square drive. NS-15-L Nut Spinner. 15" long, ½" square drive.

Extension Bars. Made in eight lengths to give you greatest flexibility of use for your Master tool set. They give you that extra amount of reach that often means the difference between a tough job and an easy job. Full chrome plated and polished.

SX-2 Ext. Bar..... 2" long SX-20 Ext. Bar......20" long SX-3 Ext. Bar.....31/2" long SX-24 Ext. Bar......24" long SX-5 Ext. Bar..... 5" long SX-30 Ext. Bar......30" long SX-10 Ext. Bar..... 10" long SX-36 Ext. Bar......36" long

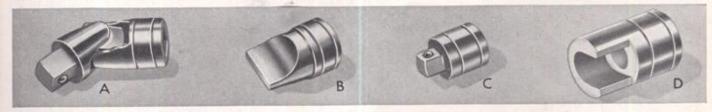




#### MASTER SPEEDERS AND SLIDING BARS (1/2" Square Drive)

A K-4-L Speeder Handle. There's nothing faster to use where you have many nuts that must be serviced. Spins them on or off in a hurry. Both handle grips swivel for easy operation. Shank length is 8", overall length 1834", radius of sweep 41/8". Chrome plated finish.

 NS-4-L Nut Spinner Speeder. A Speeder, Spinner and Offset Handle, in one. Straighten the hinged head to spin nut down and without taking it off the job, bend into offset position to tighten the nut. Shank length is  $6\frac{9}{8}$ ", overall length  $16\frac{1}{4}$ ". Sweep radius is  $2\frac{3}{4}$ ". © Sliding Tee Hondles. A friction ball in the head snaps into the center groove to make a practical Tee Handle. Head slides to end of bar to form an offset handle, Head 1¾" deep. S-10-L Sliding Bor, 10" long, 5%" diam. S-15-L Sliding Bor, 15" long, 5%" diam.



#### ATTACHMENTS FOR MASTER HANDLES (1/2" Square Drive)

LA-62

A No. 8-L Universal Joint. (Pat. No. 2,196,297). Now fitted with inner spring device which will hold the joint at any angle for easy application to the job, but which does not interfere with the swivel action of the tool in use. 1/2" square drive, 211/16" long. Accurately machinedextremely compact — short coupled—reaches into those tight places.

Drag Link Adjusters. Made for slotted nuts on steering gear assemblies, drag links and tie rods. ½" Square Drive, 11½6" long. The A-26 is for Model "A" Ford and Houdaille Shock Absorbers.

A-15 Adjuster. 1% 6" x .150" driving blade tip. A-17 Adjuster. 15/16" x .150"

driving blade tip.
A-26 Adjuster. 34" x .150" driving blade tip. Adoptors. Interchange your Ferret and Heavy Duty units with Master handles and sockets . . . adaptors convert the square drive of the handles as indicated.

HD-1 1/2" handle to 5%". A-2 %" handle to 1/2". ½" handle to ¾".
½" handle to ¾". A-4 LA-12

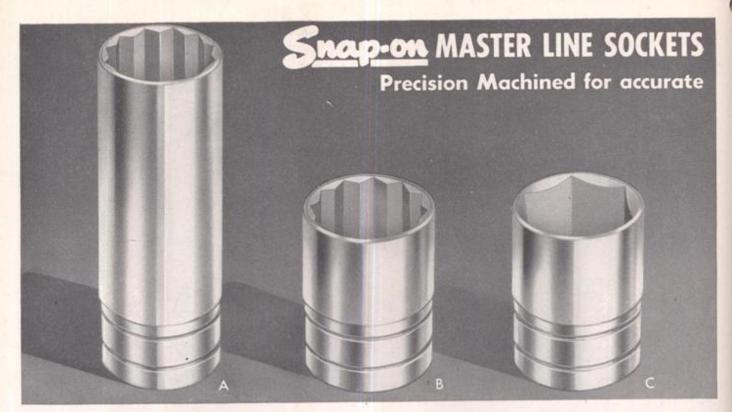
34" handle to 1/2".

Weatherhead Sockets. Designed to fit over and turn those weatherhead copper fittings without damaging them in any way. Enables you to do a fast efficient job.

WH-14 Socket. Fits 7/16" tube fittings.

WH-16 Socket. Fits 1/2" tube fittings.

WH-20-H Socket. Fits %" tube fittings.



Deep Hexagon Sockets. Ideal for spark plugs, spring "U" bolts and for nuts set down deeply over bolts . . . extra depth gives you the additional clearance necessary to service them properly. All sizes listed below are double hexagon broached.

Wrench Size	Stock No.	O. D. Socket End	O. D. Drive End	Length
1/2" 9/16" 5/4"	S-161 S-181 S-201	23/2" 51/4" 7/4"	57.64" 57.64" 57.24"	314"
11/16"	S-221 S-241	13 <sub>64</sub> "	29/4" 31/42"	314"
78"	S-261 S-281	11/8" 13/6"	11/6"	314"
1"	S-301 S-321 S-341	111/20"	13/8"	312
134"	S-361	13/2"	1346"	312

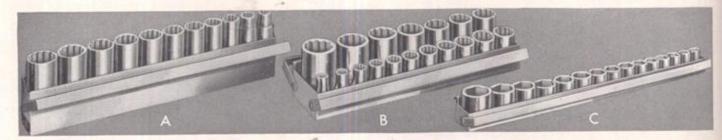
Double Hexagon Sockets. Double broached, extra thin, straight walled . . . the ideal socket for all-around use.

Wrench Size	Stock No.	O. D. Socket End	O. D. Drive End	Length
3.5" 9.6" 19.50" 19	SW-121 SW-141 SW-161 SW-181 SW-191 SW-221 SW-221 SW-221 SW-261 SW-261 SW-291 SW-301 SW-301 SW-301 SW-31 SW-381 SW-381 SW-381 SW-381 SW-381 SW-381	916" 23'22" 31'44" 22'22" 31'44" 22'22" 13'64" 11'16" 13'6" 11'46" 11'56" 11'56" 11'56" 11'56" 11'56"	7.8" 7.8" 7.8" 7.8" 7.8" 7.8" 7.8" 7.8"	136" 136" 136" 136" 136" 136" 136" 136"

\*SW-290 is extra heavy for shackle work.

Single Hexagon Sockets. Single hex gives greater wall contact needed to turn those tightly rusted on or worn nuts and bolts.

Wrench Size	Stock No.	O. D. Socket End	O. D. Drive End	Length
3 5" 5 16" 9 16" 9 16" 9 25 3" 13 16" 3 4" 2 5 22" 13 16" 1 1 16" 1 1 16" 1 1 1 16"	TW-121 TW-141 TW-161 TW-181 TW-191 TW-201 TW-221 TW-251 TW-261 TW-261 TW-301 TW-321 TW-341 TW-341 TW-381	36" 4164" 2352" 5164" 2752" 3154" 1156" 1156" 1156" 1156" 1156" 1156" 1156"	7/8", 7/8", 7/8", 7/8", 7/8", 1/4", 11/6", 13/6", 13/6", 13/6",	11/2 11/2 11/2 11/2 11/2 11/2 11/2 11/2



A 311A-S-T Deep Hex Socket Set. 11 piece set. All sizes of the deep hex sockets listed above, in KTR-240 metal tray.

311A-S Set. Above set, but tools only. KTR-240 Metal Tray only.

307A-5 Deep Hex Socket Set. 7 piece set. S-201, S-221, S-241, S-261, S-281, S-301 and S-321. No tray.

B 318A-SW-T Double Hex Socket Set. 18 piece set. Contains all sizes SW-121 to SW-401 listed above. Complete with KTR-234 double row tray as illustrated.

318A-SW Set. Above set, but tools only. KTR-234 Metal Tray only. 315A-SW-T Double Hex Socket Set. 15 piece set. Not shown but contains all sizes except SW-121, SW-291 and SW-381, in KTR-215 single row metal tray.

315A-SW Set. Above set, but tools only.

KTR-215 Metal Tray only.

312A-SW-T Double Hex Socket Set. 12 piece set. Not shown but contains SW-141, SW-161, SW-181, SW-191, SW-201, SW-221, SW-241, SW-251, SW-261, SW-281, SW-301 and SW-321, in KTR-235 metal tray.

312A-SW Set. Above set, but tools only. KTR-235 Metal Tray only. 310A-SW-T Double Hex Socket Set. 10 piece set. Not shown, but contains SW-141, SW-161, SW-181, SW-191, SW-201, SW-221, SW-241, SW-251, SW-261, and SW-281, in KTR-236 metal tray.

310A-SW Set. Above set, but tools only. KTR-236 Metal Tray only.

© 315A-TW-T Single Hex Socket Set. 15 piece set. TW-141, TW-161, TW 181, TW-191, TW-201, TW-221, TW-241, TW-251, TW-261, TW-281, TW-301, TW-321, TW-341, TW-361 and TW-401. Complete in KTR-215 single row metal tray as illustrated.

315A-TW Set. Above set, but tools only. KTR-215 Metal Tray only.



Double Square Sockets. All have accurately broached, double square openings to allow maximum working convenience where handle movement is limited. Machined from steels famous for their toughness and durability. Get the complete set listed below and have the correct size available when you run into a job requiring the use of a square socket.

Wrench Size	Stock No.	O. D. Socket End	O. D. Drive End	Length
of spirotests	412 414 416 418 420 422 424 428	134" 134" 134" 134" 134" 134" 134" 134"	156" 156" 156" 156" 116" 116" 116" 116"	136" 136" 136" 136" 136" 136" 136" 136"

Hexagon Flexockets. An extremely compact, short coupled, single broached, hexagon flexocket that works freely from a wide angle. Reaches the nuts in tight, cramped quarters that would be impossible to get at and turn with regular sockets, or with any other type of wrench equipment. Its short coupling contributes to easy work in close quarters and it breaks over to a full 90° for final tightening where space permits. Increase the adaptability of your Master handles with the complete series listed below.

Wrench Size	Stock No.	O. D. Socket End	O. D. Drive End	Length
50° 50° 50° 50°	S U-18 S U-20 S U-22 S U-24 S U-26 S U-28	134" 136" 136" 136" 136" 136"	150" 150" 150" 150" 150" 150"	21/4" 21/4" 25/4" 21/4" 21/4"

#### Superior Features Make

# SOCKET WRENCHES YOUR BEST BUY!

Finest Steel. No expense is spared in securing the finest available material. Should metallurgy develop even better steels, Snap-on will put them into use.

Continued Research. In laboratories equipped with modern chemical and physical testing equipment, including machines constructed expressly for Snap-on and built to our exacting specifications, trained metallurgists conduct continuous research to develop the highest possible quality in our products.

Hot Broaching. Examine a Snap-on socket and note the smooth, clean cut wrench corners and walls. This is the result of broaching while the socket is heated and contributes strength as well as accuracy to the tool.

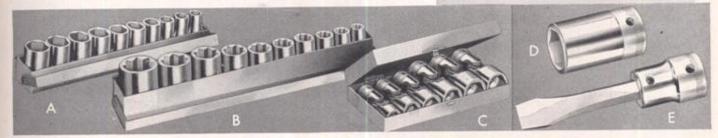
Heat Treatment. Only the most advanced processes are good enough for Snap-on tools and furnaces of several types are used to impart the exact necessary degree of hardness, toughness and strength to every part.

Chamfered Openings. All Snap-on sockets have a chamfered bevel on the wrench opening to aid in guiding the socket onto the nut.

Thin, Streight Walled Sockets. The use of special alloy steels make possible sockets having incredible strength, yet with thin straight walls that set down over nuts placed extremely close to obstructions. The thin walls permit close control of heat treatment and allow the heat to penetrate thoroughly and evenly. You get greater strength and lighter weight . . important factors in every day use.

Size Accuracy. Tolerances are very closely held, each Snap-on socket being made a definite number of thousandths larger than the nut it fits. This close tolerance means a snug fit on the nut and prevents rounding it or wearing the socket. Close tolerances of square drive openings and handle drive squares eliminates socket wabble while affording easy interchange of units.

Appearance. Snap-on sockets and handles are chromium plated and polished to a lustrous rust resistant finish. They look like quality tools, they have the "feel" of quality—on the job they prove they are quality. Compare them with all others and you'll want Snap-on socket wrenches.



A 310A-TW-T single Hex Socket Set. 10 piece set. Consisting of TW-141, TW-161, TW-181, TW-201, TW-221, TW-241, TW-261, TW-281, TW-301 and TW-321 in KTR-237 metal tray as illustrated. Tools listed on page 24.

310A-TW Set. Above set, but tools only. KTR-237 Metal Tray only.

317-TW-T Single Hex Socket Set. 17 piece set. Containing the complete series of TW-type single hexagon sockets shown and listed on page 24 TW-121 to TW-401 inclusive in KTR-234 double row metal tray.

317-TW Set. Above set, but tools only. KTR-234 Metal Tray only.

B 310-SQ-T Double Square Socket Set.

10 piece set. Contains the entire range of square sockets listed above, in sturdy metal tray KTR-239.

310-5Q Set. Above set, but tools only. KTR-239 Metal Troy only.

© 306-SU-B Hexogon Flexocket Set. 6 piece set. Contains all flexockets listed above, in KR-206 sturdy metal box as illustrated.

306-SU Set. Above set, but tools only. KR-206 Metal Box only. D TW-241-5 3/4" Semi Deep Single Hex Socket. Made with thicker walls and deeper broach for breaking loose or tightening "accorn" nuts on Auto-car trucks, and the extra thick U-bolts on house trailers and trucks. Fits 1/4" square drive handles.

E ★Screw Driver Attachments. Can be used on any master ½" square drive handle.

Bit Size	Complete	Tool	Socket Only	8ir Only	Set Screw
	Stock No.	Lgth.	Stock No.	Stock No.	No.
16"x16" 16"x16" 16"x16"	★SW-284 ★SW-324 ★SW-405	4'	S W-284-1 S W-324-1 S W-405-1	* \$ W-284-2 * \$ W-324-2 * \$ W-405-2	SA-12-3

# ap-on FERRET TOOLS 3/8 square drive, made

Snap-on F-71-8

#### YOU GET ALL THESE SUPERIOR FEATURES IN SNAP-ON'S POPULAR LINE OF FERRET WRENCHES

- New design palm-grips on handles
- Choice of 20 or 30-tooth-action ratchets
- Long slim handles for close-in work
- Wide range of socket types and sizes
- 4-way socket grip for faster hook-ups
- Chip-curled hot broached socket walls
- Large variety of special attachments
- High grade alloy steel for strength
- Controlled hardening for long wear

FX.S

#### FERRET RATCHET WRENCHES

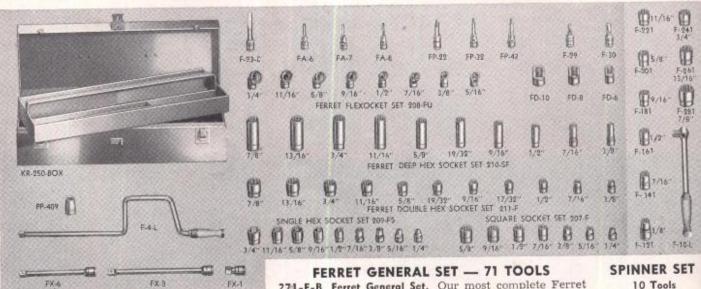
Patent No. D-132,891

These two fine ratchets have many hidden qualities to give you years of trouble-free service under all kinds of working conditions. Concealed hardened bearings in the head, the use of special alloy steels and carefully controlled heat treatment together with extra-ordinary care in the machining of all parts, insure a free working ratcheting action at all times . . . with the strength to stand up to the toughest kind of nut-turning.

The pear shaped heads and comfortable "Palm-Grip" handles have a heavy chrome plate finish. Welch plug construction of the locking device means easy replacing of the spring for cleaning or replace-ment. Head diameters are 11/8", depth 1/16" overall lengths 7%6"

F-71-B Ferret Rotchet 30 tooth action allows a new bite every 12° of handle movement. New style pawl engages 2 teeth for extra strength.

F-710 Ferret Ratchet 20 tooth action. Only 18° handle movement necessary for operation.



271-F-B Ferret General Set. Our most complete Ferret Set, carefully selected to handle a majority of servicing requirements. Set also includes the KR-250 Metal Box purposely designed to hold these units. Tote-tray is partitioned to hold sockets.

Hondles: (pages 26 and 27) F-71-B Ratchet; F-67-B Ratchet Adaptor; F-5-L Sliding Bar; F-4-L Speeder; F-10-L Nut Spinner; F-40 Plastic Grip Handle; FX-1, FX-2, FX-6, FX-8, FX-11 Ext. Bars; FX-61 Flextension; and FU-8A Universal Joint (page 29).

Sockets: (pages 28-29) 211-F Double Hex Set; 209-FS Single Hex Set; 210-SF Deep Double Hex Set; 207-F Double Square Set; 208-FU Flexocket Set; FD-6, FD-8, FD-10 Weatherhead Sockets; F-23-C Screw Driver; FA-6, FA-7, FA-8 Allen Wrenches; PP-409 Plug Socket; FP-22, FP-32, FP-42 Phillips Drivers; F-29, F-30 Clutch-Type Drivers.

271-F Ferret Set. Above Set but tools only.

10 Tools

210-FNS Ferret Nut Spinner Set. The nine most needed sizes of sockets and the most useful single handle. Ideal for students. F-10-L Nut Spinner (page 27), 9 double hex sockets, F-121, F-141, F-161, F-181, F-201, F-221, F-241, F-261, F-281 shown on page 28.

FX-61

F-10-L



#### NEW FERRET HANDLES COMBINE STRENGTH, SLIMNESS, BEAUTY, - 3/8" Sq. Drive

F-67-B Ferret Ratchet Adaptor. Vour Ferret tool outfit is never complete until you have added this popular item . . originally developed by Snap-on it has been hailed by mechanics as the most useful new tool designed in years. It converts any combination of Ferret handle, extension and socket into a reverse action ratcheting tool . . . a time saver where a standard ratchet is inconvenient to use ... Provides ratchet-ing speed on many nut turning jobs where you cannot possibly use a standard type ratchet wrench. Here is a precision built tool that will add tremendously to the usefulness of your Ferret wrenches. Exceptionally useful for work with 36" square drive Torqometers. (See page 34.) Outside diameter is 136", length 2". \*Pat. No. 2,020,883

F-40 Ferret Plastic Grip Handle. Make your Ferret Set more useful with the addition of this shockproof plastic handle. Ideal for electrical work. 51%" long. E Ferret Speeders. It is impossible to beat a speeder type of wrench handle for fast nut running... spins them on or off, fast, with two hand operation. These tools feature Snap-on's new "Palm-Grip" handle which rotates to provide easy operation. Three models offer the right length shank for your needs. Radius of the sweep is 3½". "Pat. No. D-132,891

needs. Radius of the sweep is 3¼".

\*Pat. No. D-132,891

F-4-L Speeder. 175g" long. 8½" Shank.
F-4-M Speeder. 24½" long. 15" Shank.
F-4-N Speeder. 36½" long. 27" Shank.

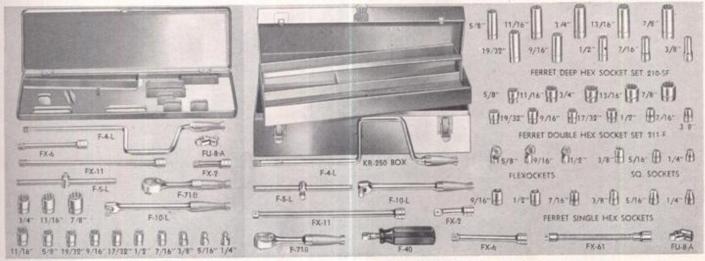
D Ferret Extension Bors. Lengthens reach of any Ferret handle. The advantage of having just the right length extension bar often means getting the job done quicker and with less effort.

FX-1	Extension	Bor11/6"	Long.
FX-2	Extension	Bor3"	Long.
FX-6	Extension	Bar6"	Long.
FX-8	Extension	Bar8"	Long.
FX-11	Extension	Bor12"	Long.
FX-20	Extension	Bor20"	Long.

 $\[Engine{\mathbb{E}}\]$  F-5-L Ferret Sliding Bor. Head slides to any position . . . a friction ball contacts groove in the handle to center the tool as a Tee handle. Handle length 8", diameter  $^{13}$ /s2", head depth  $^{13}$ /16".

F-10-L Ferret Nut Spinner. Plenty of leverage for pulling nuts up tight or for breaking them loose . . . the swivel head is held in a semi-flex condition at any position by means of an inner spring. Length 9½". Head diameter 1¾16". "Pat. Nos. 2,196,297, 2,005,202 and D-132,891

Extraction Acts as a flexible drive between wrench handle and socket and provides an easy method of turning nuts in awkward positions... works around corners and over obstructions. The tool consists of a "diameter flexible steel cable with live rubber center shaft fitted securely to male and female square drive socket ends. Length is 8". Not intended for breaking nuts loose or similar tough jobs.



#### FERRET STANDARD SET - 21 Tools

221-F-B Ferret Standard Set. This carefully selected assortment provides the basic handle equipment and thirteen sockets needed to handle a majority of nut turning jobs in automotive, aviation, refrigeration, and other service fields. Within its size range, no other set of wrenches can equal it for convenience and dependability. Set includes the specially designed KR-281 Metal Box which measures 19¼" x 5¾" x 1¼".

Hendles: F-71-B Ratchet (page 26), F-4-L Speeder: F-5-L Sliding Bar; F-10-L Nut Spinner; FX-2, FX-6, FX-11 Ext. Bars (page 27); FU-8A Universal Joint (page 29). Sockets: FS-081, FS-101 Single Hex Sockets and eleven Double Hex Sockets F-121 to F-281, all listed on page 28. 221-F Ferret Set. Above set but tools only.

#### FERRET UTILITY SET — 43 Tools

243-F-B Ferret Utility Set. For greater working convenience and faster servicing, replace old misfit wrenches with this set of 43 matched Ferret units. Their precision built, slender handles and sockets were originated by Snap-on to squeeze into tight places and service hard-to-reach nuts on intricate machines and engines that defy other types of wrenches. The high grade steels, provide amazing degrees of strength in such slender tools. Set includes the KR-250 metal box and tray, box measures 18½ "x65%" x 4½" and has suitcase type handle. Red enamel finish.

Hondles: (Shown on pages 26-27) F-71-B Ratchet; F-4-L Speeder; F-5-L Sliding Bar; F-10-L Nut Spinner; F-40 Plastic Handle; FX-2, FX-6, FX-11 Ext. Bars; FX-61 Flextension; and FU-8A Universal Joint (page 29).

Sockets: (Shown on pages 28-29) 211-F Double Hex Socket Set; 210-SF Deep Double Hex Socket Set; FS-081, FS-101, FS-121, FS-141, FS-161, FS-181 Single Hex Sockets; FU-16A, FU-18A, FU-20A Flexockets; F-308, F-310, F-312 Double Square Sockets.

243-F Ferret Set. Above set but tools only.

# FERRET SOCKETS with 3/8" SQUARE DRIVE

#### NEW FERRET LINE Offers The Finest Sockets And Attachments It Is Possible To Buy!

- · Longer Range of Sizes. New sizes have been added to practically every series of Ferret sockets and attachments. These sizes, covering a range of 14" to 1/6", make the New ing a range of 1/4" to 1/4", make the New Ferret Line a versatile combination of units.
- New Socket Design with beautiful chrome • New Socket Design with beautiful chrome finish gives these tools a smooth, striking appearance... makes them stand out from other tools wherever they are used. They are easy to work with too, for their thin walls enable them to squeeze into the closest places, yet afford the maximum strength necessary to break loose stubborn nuts and bolts. Larger, easier-to-read markings help you quickly spot the size you need.
- Soven Socket Wrench Types. The addition of the deep single hexagon socket series gives you three different styles of broaching in both the standard and extra deep lengths plus the handy Flexocket series. Seven dif-ferent types, 36 different sockets in all.
- Four Way Socket Grip. The friction grip hole has been replaced with shallow indentations machined in all four sides of the square drive opening. This allows faster, more convenient interchanging of units as sockets grip secure-ly on any of the four sides.
- Chip-Curled Broaching. No more rough bot-toms inside the socket to collect dirt and grease. The smoothly rounded bottoming is formed during the hot broaching process to give you the finest in socket construction.
- Wide Range of Attachments. You can find a Ferret attachment for almost every job you'll run across, in sizes to fit your requirements. All have been redesigned to give you the finest in matched tool equipment.

A	DEEP	DOUBLE H	IEX	
100	102 10 11	Outside	Diameter	
	Stock No.	Socket End	Handle End	Length
3/8" 2/8" 2/8" 2/2" 3/2" 5/8" 10/2"	SF-121 SF-141 SF-161 SF-181 SF-191 SF-201 SF-221	1744 1944 1944 1944 1144 1156 1170 1170 1170	11.6° 11.0° 11.0° 11.0° 11.0° 11.0° 11.0° 11.0°	184", 184", 184", 214", 214", 214", 214",

STANDARD	DOUBLE	HEX
----------	--------	-----

		Outside	Diameter	
Wrench Stock Size No.		Socket End	Handle End	Length
16. 16. 17. 17. 18. 18. 18. 18. 18. 18. 18. 18. 18. 18	F-121 F-141 F-161 F-171 F-181 F-191 F-201 F-221 F-241 F-261 F-281	15.67 29.66 11.76 29.66 15.76 15.76 15.76 11.76 11.76 11.76	11/10 11/20	15/2 15/2 15/2 15/2 15/2 15/2 15/2 15/2

#### STANDARD SINGLE HEX

Section	4000	Outside Diameter		
Wrench Size	Stock No.	Socket End	Handle End	Length
34. 34. 38. 38. 38. 38. 38. 38. 38. 38. 38. 38	FS-081 FS-101 FS-121 FS-141 FS-161 FS-181 FS-201 FS-221 FS-241	36" 26" 11'20 35'4" 20'20 49'44 71'32"	100 mm m	196 196 196 196 196 196 196

#### DEEP SINGLE HEX

	2000	Outside	Diameter	
Wrench	Stock No.	Socket End	Handle End	Length
\$6. 10. 10.	SFS-121 SFS-141 SFS-161 SFS-181 SFS-201	17/0" 33/4" 13/2" 43/4" 13/2"	21,6" 11,6" 21,62" 43,64"	134 134 134 234

#### STANDARD DOUBLE SQUARE

weens b	-2300	Outside	Outside Diameter		
Wrench	Stock No.	Socket End	Handle End	Length	
14'. 14'. 14'. 14'. 14'. 14'.	F-308 F-310 F-312 F-314 F-316 F-318 F-320	13/6" 3/6" 4/4" 2/4" 1/8 13/6"	11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6"	100 mm 1	

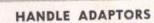
#### SINGLE HEX FLEXOCKETS

		Outside		
Wrench Size	Stock No.	Socket End	Handle End	Length
20°	FS-10A FS-12A FS-14A FS-16A FS-18A FS-20A	11/6" 11/6" 25/6" 45/6"	200° 200° 200° 210° 210° 210°	186° 186° 186° 186° 186° 186°

#### DOUBLE HEX FLEXOCKETS

1	THE STATE OF	Outside	Diameter	
Wrench Size	Stock No.	Socket End	Handle End	Length
26° 36° 36° 36° 36° 36° 36° 36° 36°	FU-10 A FU-12 A FU-14 A FU-16 A FU-18 A FU-22 A FU-22 A	17/12 ** 17/12 ** 17/12 ** 18/14 ** 18/14 ** 18/14 ** 18/15 ** 18/16 ** 18/16 **	11/2" 11/2" 11/2" 11/3" 11/4" 11/4"	1756" 1756" 1756" 1554" 1756" 1756" 1756" 1756"





Enable you to interchange Ferret wrenches with Midget and Master units.

TM-1 Adaptor. Converts %" sq. drive handles to ¼".

TA-3 Adaptor. Converts ¼"
sq. drive handles to %". A-2 Adaptor. Converts %" sq. drive handles to 1/2" A-4 Adaptor. Converts 1/2" sq. drive handles to %".







#### DRAG LINK SOCKET

F-22-A Drag Link Socket. A heavy duty, wide bladed screw driver attachment that will prove ideal for adjusting and tightening slotted nuts on steering gear assemblies, shock absorbers, drag links, etc. Blade is 11/16" wide and 7/64" thick. Overall length of tool 1982".

#### PAN SCREW DRIVERS

For removing Chevrolet pan screws. The F-21 is for 1939 and earlier models and the F-21-N for 1940 up to the present models. Blades are %4" thick.

★F-21 Pan Screw Driver. Blade width 1/16", length 121/2".

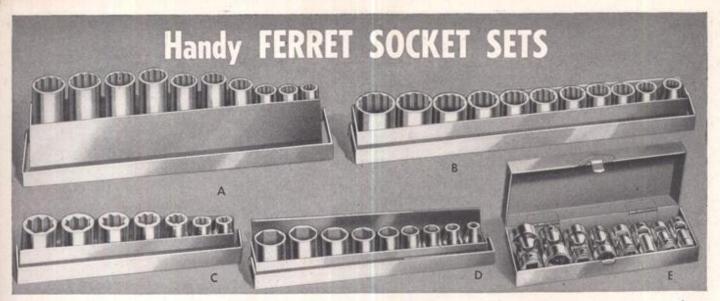
★F-21-N Pan Screw Driver. Blade width ½", length 1%".

#### WEATHERHEAD SOCKETS

Remove and replace Weatherhead copper fittings with-out damaging these soft metal parts, 3 sizes, all 1 14" long.

FD-6 Socket. Fits %16" fitting. FD-8 Socket. Fits 1/4" fitting.

FD-10 Socket. Fits %16" fitting. FD-12 Socket, Fits %" fitting.



A 210-SF-T Deep Double Hex Socket Set. 10 plece set. Contains all deep double hex sockets SF-121 to SF-281 listed on opposite page, in KTR-231 metal tray.

210-SF Set. Above set, tools only. KTR-231 Metal Tray.

B 211-F-T Standard Double Hex Socket Set. 11 piece set. Contains all standard double hex sockets F-121 to F-281 listed on opposite page, complete in KTR-230 metal tray.

211-F Set. Above set, tools only.

KTR-230 Metal Tray

© 207-F-T Standard Square Socket Set. 7 piece set. Includes all standard square sockets F-308 to F-320 listed on opposite page, in the KTR-233 metal tray.

207-F Set. Above set, tools only. KTR-233 Metal Tray.

D 209-FS-T Standard Single Hex Socket Set. Includes all standard single hex sockets FS-081 to FS-241 listed on opposite page, in the KTR-232 metal tray.

209-FS Set. Above set, tools only. KTR-232 Metal Tray.

E 208-FU-B Flexocket Set. 8 piece set. Flexockets FU-10A to FU-24A listed on opposite page, in the KR-223 metal box.

208-FU Set. Above set, tools only.

KR-223 Metal Box.

206-FS Single Hex Flexocket Set. 6 piece set. (Not illustrated). Contains Flexockets FS-10A to FS-20A. No box.

205-SFS Deep Single Hex Socket Set. 5 piece set. (Not illustrated) Contains all deep single hex sockets SFS-121 to SFS-201 listed on opposite page. No tray.









#### PHILLIPS SCREW DRIVERS AND BITS

A The detachable bits are tempered extremely hard for strength and wearability and are easily and inexpensively replaced when necessary. The FP-41 has a short bit for door handle work.

Phillips	Complet	e Tool	Socket	Only	Bit Onl:		Screw
Bit Size	Stock No.	Length	Stock No.	Length	Stock No.	Length	Stock No.
3 4	*FP-22 *FP-32 *FP-41 *FP-42	216" 256" 1156" 256"	FP-22-1 FP-32-1 FP-41-1 FP-42-1	136° 136° 136°	* MP-22-2A * FP-32-2A * FP-41-2 * FP-42-2A	114"	6-40 6-40 8-36 8-36

STANDARD SCREW DRIVERS AND BITS

C Hexagon stock blades specially heat treated to give them strength and toughness necessary for long service life.

Con	aplete Tool		Socket (	Only	Bit Onl	у	Screw
Stock No.	Tip Size	Length	Stock No.	Length	Stock No.	Length	Stock No.
★F-23-C ★F-25-C ★F-31-C	14" x 14" 16" x 14" 14" x 14"	3" 3" 354"	F-23-C-1 F-25-C-1 F-31-C-1	136° 156° 156°	★F-23-C-2 ★F-25-C-2 ★F-31-C-2	216° 216° 234°	8-36 8-36 8-36

#### HEX HEAD SCREW DRIVERS AND BITS

B Detachable bits permit individual heat treatment of parts for greater strength and toughness. If you break a bit you can replace it easily and cheaply without having to buy a complete new tool.

Wrench	Complet	e Tool	Socket	Only	Bit On	ly	Screw
Size	Stock No.	Length	Stock No.	Length	Stock No.	Length	Stock No.
36° 16° 14° 16°	*FA-5 *FA-7 *FA-8 *FA-10 *FA-12	2½" 2½" 2½" 2½" 2½" 2½"	FA-6-1 FA-7-1 FA-8-1 FA-10-1 FA-12-1	136" 136" 136" 136" 136"	*FA-6-2 *FA-7-2 *FA-8-2 *FA-10-2 *FA-12-2	156" 156" 156" 156" 156"	6-40 6-40 6-40 8-36 8-36

#### CLUTCH TYPE SCREW DRIVERS

Clutch Type Screw Drivers. Ferret socket drivers to handle clutchtype screws, also known as "butterfly" or "figure-8" screws, which
are becoming increasingly popular for production assembly work
of various kinds. Both are one piece units made short to handle
work in close quarters. Machined from high quality alloy steel and
then carefully heat treated to give exceptional strength and toughness to the tips. Overall length 134".

\*F-29 Clutch Screw Driver. Bit diameter 1342".

\*F-30 Clutch Screw Driver. Bit diameter 1342".



#### UNIVERSAL JOINTS

Patent No. 2,196,297 Saves a lot of time fumbling for those awk-ward-to-get-at nuts and bolts . . . works . works around obstructions and at an angle to do a fast efficient job which would otherwise entail the use of a slower type of wrench. Built in spring tension holds the tool in any desired position for easy application to the job.

A FU-8A Universal Joint. 3/4" O.D., length 131/12". B FU-80A Universal Joint. 11/16" outside diameter, overall length 1916".

#### PIPE PLUG SOCKETS

C These single square sockets are designed for use on the pipe plugs used on many current model cars, You can get at those fairly inaccessible plugs easily if you add these sockets to your Ferret equipment. Overall length 15/16".

PP-409 Socket. 1/2" wrench size. PP-410 Socket. %6" wrench size. PP-412 Socket. 36" wrench size.

#### WHITWORTH AND METRIC WRENCHES

We can supply wrenches accurately broached to Whitworth and Metric standards in full ranges of practically all of our standard socket, boxocket, combination, open-end and tappet wrench series. Write for special catalog sheets listing Snap-on's complete available Whitworth and Metric wrench line, or consult your Snap-on man.

# MIDGET SOCKET WRENCH



GM-70-M Midget Ratchet Wrench. The finest ratchet ever made in such a small size . . . a minature model of our Standard Master Ratchets. It reverses by shifting the thumb lever. Gears have 20 teeth to allow working in only an 18° arc . . . it can be used in very close places where it is difficult to use other handles. The overall length is only 47/16", head thickness is 86" head thickness is 38".



#### SPECIAL MIDGET UNITS-1/4" Square Drive

Plastic Grip Handles. Extremely useful, the shock-proof plastic Octo-Grip handle provides insulation for work on electrical jobs and gives a firm nonslip hand hold.

TM-45 Plastic Grip Handle. Has a drive end inserted in handle so it can be used as an extension bar. Over-all length 5¼", shank 2" long.

TM-4 Plastic Grip Handle. Same as TM-4-S but without handle drive end hole.

E TM-40 Plastic Grip Handle short shank model, only 41/8" overall length.

TMU-8 Universal Joint. One of the biggest time savers you can own . . . works around obstructions to do a fast efficient job. Overall length is 115/4", 1/2" O.D., 1/4" square drive.

Adaptors. Permit interchange of 1/4" square drive units with 9/32" and 3/8 square drive handles and sockets.

A-6 Adaptor converts %2" handle to 14". A-8 Adaptor converts 1/4" handle to 1/22".

TM-1 Adaptor converts %" handle to \4".

TA-3 Adaptor converts 1/4" handle to %".

#### SOUARE SOCKETS

Double square broached, thin walls for close-quarter work.

Max. O. D.	Ligh
36"	34"
	0. D. 34"

#### DEEP HEX SOCKETS

broaching B Single hexagon broawith bolt clearance length.

Wrench Size	Stock No.	Max. O. D.	L'gth
16"	STM-6	34"	2"
14"	STM-7	16"	136"
34"	STM-8	1/2"	2"
9.6"	STM-9	350	2"
16"	STM-10	14"	2"
11,60	STM-11	1/2"	2"
360	STM-12	96"	2"
Tie"	STM-14	96"	20

#### STANDARD HEX SOCKETS

© Single hexagon broaching with straight walls on all sizes.

Wrench Size	Stock No.	Max. O. D.	L'gth	
56"	TM-6	34"	34"	
14"	TM-7 TM-8	16"	76"	
16"	TM-9	16"	36"	
36"	TM-10 TM-11	14"	34"	
36"	TM-12	96"	76"	
1/6"	TM-14	36"	78"	
1/2"	TM-16	11/6"	3/4"	



#### 113-TM-B MIDGET BASIC SET

113-TM-B Midget Basic Set. For the man who wishes to start with the basic units as a good foundation on which to build his complete set. Set consists of TM-10-D Nut Spinner (see opposite page) and nine standard hexagon sockets and three square sockets listed above, in KR-222 metal box.

113-TM Set. Above set tools only.

#### 119-TM-B MIDGET STANDARD SET-19 Tools

119-TM-B Midget Standard Set. Contains the nineteen most needed Midget wrenches ... a fine set for workers in any line of business where small nuts or bolts have to be turned. When you have small, nut turning jobs to do lay aside those "too-big" tools and put speed and working convenience into your hands with tools tailored to the job. Set consists of TM-10-D Nut Spinner, TM-2 and TM-60 Extension Bars TM-5 Sliding Bar, (see opposite page), GM-70M Ratchet, TM-4 Plastic Grip Handle, TMU-8 Universal Joint, the nine standard hexagon sockets and three square sockets all listed above. Complete in convenient KR-255 red enameled metal box. all listed above. Complete in convenient KR-255 red enameled metal box.

119-TM Midget Set. Above set of Midget tools without the box.

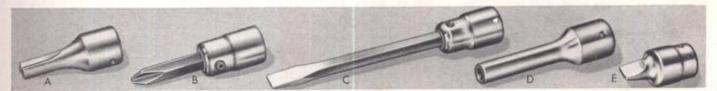
# SETS WITH 1/4" SQUARE DRIVE



#### MIDGET HANDLES AND ATTACHMENTS

- TM-5 Midget Sliding Bor. Combines a tee handle with an offset handle. Sliding head can be used at any position on handle and can be slid back and forth to provide turning room without removing tool from job. Handle length is  $4\frac{1}{2}$ , head depth is  $1\frac{3}{16}$ ,  $1\frac{3}{4}$  drive.
- M-10-D Midget Nut Spinner. A handle providing the utmost utility... head is held in a semi-flex condition by a hidden spring and can be used at any position from the handle. Combines a speeder handle for quicker nut-turning and an offset handle for bringing them up tight. Length 6". \*Pat. Nos. 2.196.297 and 2.005.202.
- ★TM-61 Midget Flextension. Made of best ¼" diameter flexible cable, this addition to your Midget line of tools will help you reach awkward, hard-to-get-at nuts where a solid handle or extension bar cannot possibly be used. Not intended for breaking loose tight nuts, etc. Length 6".
- Midget Extension Bors. Lengthen the reach and increase the adaptability of Midget handles. Three popular sizes give you maximum convenience when working on tiny jobs.

TM-2 Extension		overall	
TMX-4 Extension		overall	
TM-60 Extension	Bar6"	overall	length.



Midget Clutch-type Screw Drivers. Built short for close-quarter work, these drivers provide the best method of turning clutch-type screws, sometimes called "butterfly" or "figure-8" screws. 14" square drive, 135" long.

★TM-27 Screw Driver. 1364" bit diameter. ★TM-30 Screw Driver. 1564" bit diameter. ★TM-31 Screw Driver. 962" bit diameter.

Windshield Wiper Sockets. For turning windshield wiper ovalhead screws.

TM-22A Socket....\%"x\%\epsilon\" oval opening. Overall length of above is 1\%". TM-23 Socket....\\%2"x\%2" oval opening.

Midget Phillips Screw Drivers. On many applications a socket wrench handle and screw driver attachment is preferred to the use of a standard type driver. Refer to page 53 for Phillips screw and bit sizes. Bits 2%" long.

★TMP-12 No. 1 bit Phillips Screw Driver. ★MP-12-2A Extra No. 1 bit for above. ★TMP-22 No. 2 bit Phillips Screw Driver. ★MP-22-2A Extra No. 2 bit for above. No. 6-40 Allen Set Screw for above.

E TM-21 Short Screw Driver. Can often be used to great advantage where working space is limited. Blade tip is ¼"x.038". Overall length 1". Standard Screw Drivers. Slender, long screw drivers with standard tip. Useful for carburetor work and for turning small screws. Each is 3¼" long.

★TMC-104 Screw Driver. ¾16"x.032" tip.

TMC-104-1 Socket only. ★TMC-104-2 Extra Bit.

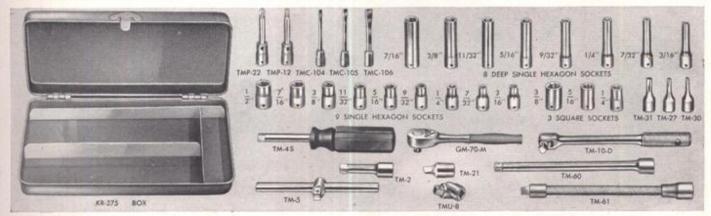
★TMC-105 Screw Driver. ¼"x.032 tip. TMC-105-1 Socket only.

★TMC-105-1 Socket only.

★TMC-106 Screw Driver. %"x.042" tip.

TMC-106-1 Socket only. ★TMC-106-2 Extra Bit.

4-48 Set Screw for above tools.

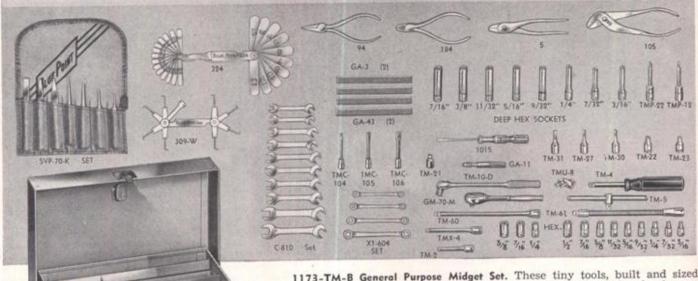


#### 137-TM-B MIDGET UTILITY SET—37 Tools in Convenient Metal Box.

137-TM-B Midget Utility Set. Midget handles and sockets together with special screw driving attachments. This is a real utility set of midget wrenches for garage and service station, aircraft instrument assembly and service, and all other businesses where tiny socket wrenches are needed for product assembly or maintenance. Each tool is proportioned and built to Snap-on's high standards of design and quality with wrench openings precision machined to insure accurate fitting to tiny nuts and bolts. Every one of these tools is scientifically heat treated to impart long wearing qualities . . . polished chromium plate finish.

Set consists of the following tools: GM-70-M Ratchet, TM-5 Sliding Bar, TM-10-D Nut Spinner, TM-4S Plastic Grip Handle, TMU-8 Universal Joint, TM-2 and TM-60 Extension Bars, TM-61 Flextension, 9 Standard Single Hex Sockets TM-6 to TM-16, 8 Extra Deep Single Hex Sockets. STM-6 to STM-14, 3 Double Square Sockets, TM-408, TM-410 and TM-412, 4 Standard Screw Driver Sockets TM-21, TMC-104, TMC-105 and TMC-106, 2 Phillips Screw Drivers TMP-12 and TMP-22, 3 Clutch-type Screw Drivers TM-27, TM-30 and TM-31. All these in the KR-275 red enameled metal box. 137-TM Midget Set. Above set of tools without the box.

## 1173-TM-B GENERAL PURPOSE MIDGET SET-1/4" Square Drive



1173-TM-B General Purpose Midget Set. These tiny tools, built and sized to precision tolerances add dexterity to the work-hardened hands of every man whose job calls for the assembly or repair of small machines or equipment. They are the ideal complement for the small, nimble fingers of women assembly workers. This selection provides a real utility set for garage or service station, airline maintenance mechanics, typewriter, dic-taphone, sewing machine service men, etc., in fact for anyone working

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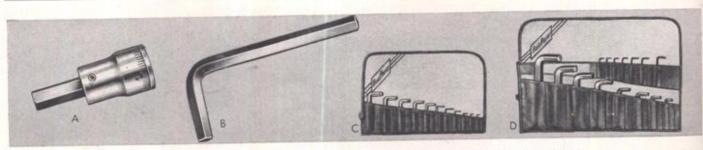
where small machines are to be repaired or adjusted. Complete in KR-65B Metal Box.

1173-TM Set. Above set but without the metal box.

Stock No.	Description	Story or Page
G M -75 - M T M -5	Midget Ratchet Midget Sliding Bar	30 31
T M-10-D	Midget Nut Spinner	31
T M-4	Midget Plastic Grip Handle	30
T M U-8	Midget Universal Joint	30 31 31
T M-2	Midget Ext. Bar. 2' long	31
TMX-4	Midget Ext. Bar. 4" long	31
T M-60	Midget Ext. Bar. 6' long	31
T M-61 T M-6	Midget Flextension	38
T M - 7	36" Midget Hex. Socket	30
TM-E	14" Midget Hex, Socket	30
T M - 9	12" Midget Hex, Socket	30
T M-10	Midget Hex, Socket	30
T M-11	"Midget Hex. Socket	30

Stock No.	Description	Story or Page
T M-12 T M-14 T M-16 T M-408 T M-410 T M-412 ST M-6 ST M-7 ST M-8 ST M-9 ST M-10 ST M-11	3," Midget Hex, Socket 3," Midget Hex, Socket 4," Midget Hex, Socket 4," Midget Square Socket 4," Midget Square Socket 5," Midget Square Socket 5," Midget Deep Hex, Socket	30
STM-12 STM-14	3/2 Midget Deep Hex, Socket 3/2 Midget Deep Hex, Socket 3/4 x 3/4 Oval Wiper Socket	30 30 31

No.	Description	Page
T M - 23	16" x 16" Oval Wiper Socket	31
T M P-12	No. 1 Phillips Sc. Driver Socket	31
T M P-22	No. 2 Phillips Se. Driver Socket	31
T M -21	Short Midget Screwdriver	
T M C-104	16" Midget Screwdriver Socket	31
T M C-105	14" Midget Screwdriver Socket	31
T M C-105	3% Midget Screwdriver Socket	31
T M-27	1164 Clutch Sc. Driver Socket	31
T M-30	1464 Clutch Sc. Driver Socket	31
T M-31	36 Clutch Se. Driver Socket	31
SVP-70-K	Midget Punch & Chisel Set	54
C-810	Ignition Wrench Set	49
X1-604	Midget Boxocket Set	39
GA-11	Screw Starter	53
1015	Screw Driver	51
5	Midget Gripping Pliers	.57
105	Midget Ignition Pliers	57
94	Midget Needle Nose Pliers	57
184	Midget Diagonal Cutters	57
324	Feeler Gauge	59
309-W	Spark Plug Gauge	59
GA-3	Flexistones (2 included)	64
GA-43	Thin Flexatones (2 included)	64
KR-65B	Special Metal Box	8
	The second secon	1



#### SOCKET HEX HEAD WRENCHES

A Hex head socket attachments for use with ½" and ½" square drive handles. Two piece construction allows individual heat treating of the parts for maximum service life. The bits are held securely in the socket by means of set screws. See page 29 for ¾" drive sizes.

Wrench	Complete Tool		Extra Bit Only		
Size	Stock No.	Length	Stock No.	Length	
34" 34" 36" 36"	*SA-12 *SA-16 *SA-18	2" Square 236" 336" 336" 54" Square 31942"	★SA-12-2 ★SA-16-2 ★SA-18-2 Drive ★SA-18-2	1%6" 2 1%" 2 1/2"	
5/8" 3/4"	*LAW-120 *LAW-124	334" 436"	★LAW-120-2 ★LAW-124-2	3"	

#### BAR HEX HEAD WRENCHES

B Sizes are available for all the popular Allen Head Screws in use. Don't use a screwdriver or some other make shift method to try to turn these screws . . its much easier and faster to use a wrench designed for that purpose . . . cheaper too, for you'll probably ruin the tip of the screwdriver in the attempt. the attempt.

Stock No.	Size	Stock No.	Size	Stock No.	Size
*AW-13-2 AW-2 AW-23-2 AW-3 AW-4	364" 1/6" 564" 3/2"	AW-5 AW-6 AW-7 AW-8 AW-10	%". %". %".	AW-12 AW-16 AW-18 AW-20 AW-24	36° 36° 36° 36°

#### Hex Head Wrench Sets

C AW-1011-K Set consists of following 11 Hex head wrenches: AW-1½, AW-2, AW-2½, AW-3, AW-4, AW-5, AW-6, AW-7, AW-8, AW-10, AW-12. Complete in Kit Bag C-112A.

AW-1011 Above Set, tools only.

D AW-1015-K Set consists of following 15 wrenches: AW-1½, AW-2, AW-2½, AW-3, AW-4, AW-5, AW-6, AW-7, AW-8, AW-10, AW-12, AW-16, AW-18, AW-20, AW-24. Complete in Kit Bag C-153A. AW-1015 Above Set, tools only.

#### 144 -TMC-B SPECIAL CARBURETOR SERVICE SET TMC-45 TMC-10 TMC-16 TMC-3A TMC-44 STM-12 TMC-15 TMC-13 TMC-9 51M-14 SVP-405 MC 48 GM-70M TAM-4-5 106 TMC-104 SVP-408 MC-89 HC-87 8 TM-10-D MC-90 KR-65-B MC-4VA CMC-290-SET

#### ALL SOCKET WRENCHES IN THIS SET ARE 1/4" SQUARE DRIVE

Stock No.	Description	See Page	Stock No.	Description	See Page	Stock No.	Description	See Poge
G M-70-M T M-10-D T M-4S ST M-12 ST M-12 T M C-10 T M C-10 T M C-15 T M C-15 T M C-42 T M C-42 T M C-42 T M C-43 T M C-43	Midget Ratchet Midget Nut Spinner Midget Plastic Grip Handle 45' Midget Deep Hex Socket 56' Midget Deep Hex Socket 56' Hex Carburetor Socket 56' Hex Carburetor Socket 55' Hex Carburetor Socket 55' Hex Carburetor Socket 55' Hex Carburetor Socket 56' Hex Carburetor Socket 56' Special Check Valve Socket Small Special Oval Socket Special Jet Socket Special Jet Socket Pronged Carburetor Socket Pronged Carburetor Socket	31 30 30 30 Below	T M C - 44 T M C - 45 T M C - 37 T M C - 38 T M C - 104 T M C - 105 M C - 40 M C - 49 M C - 49 M C - 50 M C - 51 M C - 88	Pronged Carburetor Socket. Pronged Carburetor Socket. Special Screw Driver Socket. Special Screw Driver Socket. Special Screw Driver Socket. Midget Screw Driver. Midget Screw Driver. Midget Screw Driver. Midget Screw Driver. Small Ring Inserter Socket. Large Ring Inserter Socket. Economizer Valve Wrench. Small Jet Puller Large Jet Puller. Main Vent Puller Bending Tool.		M C-89 M C-95 M C-95 M C-95 M C-96 M C-103 M C-118 M C-103 C M C-103 C M C-104 C M C-290 C V P-408 K R-65 B	Bending Tool Rivet Extractor Retainer Ring Puller Pump Loading Cylinder .015' Feeler Gauge .010' Feeler Gauge .010' Feeler Gauge .010' Feeler Gauge .01' Special Float Level Gauge .02' Special Float Level Gauge .03' Special Float Level Gauge .04' Special Float Level Gauge .05' Special Float Level .05' Sp	Below

#### Description of Special Carburetor Tools Shown in Above Set

\*MC-90A Carburetor Wire Gauge Set. Used to crack the throttle for anti-percolator and fast idle adjustments. Contains all sizes listed below MC-90-10 to MC-90-54.

below MC-90-10 t	n MC-90-54.		2002000	-
1116 00 10	.010" Wire	★MC-90-26	026"	Wire
*MC-90-10	.012" Wire	*MC-90-30		Wire
★MC-90-12	AND DESCRIPTION OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN	★MC-90-40	.040"	Wire
±MC-90-15			.045"	Wire
*MC-90-18		*MC-90-45	THE RESERVE OF THE PARTY OF THE	Wire
±MC-90-20		*MC-90-53		
₩C-90-23	.023" Wire	*MC-90-54		Wire

\*CMC-110 Metering Rod Gauge Set. Essential for setting the metering rod position for proper operation. Contains two gauges each of MC-107 and MC-109 and one each of all others listed below.

★MC-108	2.280" long 2.312" long 2.359" long 2.440" long 2.468" long	(2 req.)	*MC-112 *MC-113 *MC-114 *MC-115	2,718" 2,740" 2,795" 2,940"	long. long. long. long.
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CMC-290 Corburetor Float Level and Unloader Set. Contains 29 gauges listed below for checking the float level and the unloader setting on Carter carburetors.

Carrer Carbonerors		
Float and Unio	ader Gauges	Float Gauges
MC-60 340" MC-61 340" MC-62 1564" MC-63 752" MC-64 11644 MC-66 1364 MC-67 752" MC-68 1364" MC-69 54	MC-71 518" MC-72 76" MC-73 716 MC-74 2561" MC-75 152" MC-76 910" MC-77 8 2562" MC-78 2162" MC-79 1376" MC-80 252" MC-80 352"	MC-82 3/62" & 3/62" MC-84 3/64" & 5/64" MC-84 3/64" & 5/64" MC-85 5/16" MC-86 5/62" MC-116 5/62" MC-117 3/16"

TMC-9 9/32" Double Hexagon Socket. Nose diameter 13/2", 23/4" overall Jength.

TMC-10 5/16" Double Hexagon Socket. Diameter of the nose is 27/44". 2¼" overall length.

TMC-16 1/2" Double Hexagon Socket. Outside diameter is 4%4". 1%"

overall length. TMC-13 13/32" Double Hexogon Socket. Outside diameter is %16". 2" overall length.

TMC-15 15/32" Single Broached Hexagon Socket. Designed expressly for turning the check valve in Stromberg carburetors. The hexagon opening is especially designed to fit this valve and the tool should not be used for turning standard hex nuts. Outside diameter is ""." learning to a standard hex nuts." not be used for t

TMC-46 Large Oval Socket. Designed to fit the jet on single throat Stromberg carburetors on all cars except Ford.

TMC-42 Small Oval Socket. Correct size to fit the small jets on dual Stromberg carburetors.

TMC-34 Jet Socket. For removing Carter pump jets. Prongs are 1/16" deep, .047" wide, 3/14" long. Socket length 11/2", outside diameter of

\*TMC-36 Socket for Chandler-Grove Corburetor Jets. Two prongs engage the slots in the jet while a pilot centers the tool.

\*TMC-45 Pronged Socket. Prongs are %4" deep, .087" wide, %2" long. Socket length is 11/4" and outside diameter %".

★TMC-44 Pronged Socket. Prongs are 1/16" deep, .052" wide, 1/14" long. Socket is 2" long, 1/4" outside diameter.

\*TMC-43 Pronged Socket. Prongs are ½16" deep, .052" wide, ½16" long. Socket is 1½" long, ¾" outside diameter.

TMC-37 Screw Driver Socket. For type "D" Stromberg piston sleeve.

TMC-38 Screw Driver Socket. For Stromberg main discharge jet. MC-39 Small Ring Inserter Socket. For installing retainer ring in pump

cylinder.

MC-40 Large Ring Inserter Socket. For installing retainer ring in pump cylinder. Can be used as a bending tool.

MC-48 Economizer Valve Wrench.

★MC-49A Large Jet Puller. Pulling end tapers from ¾" to ¾" diameter. Makes jet removing an easy job.

★MC-50A Small Jet Puller. Pulling end tapers from 1/16" to 1/4" diameter. MC-51 Puller and Inserter Tool. For main vent tube on the Carter "B & B" carburetor used on Chrysler, Nash and Studebaker.

★MC-87 Bending Tool. For metering rod and anti percolator adjust-

★MC-88 Bending Tool. For bending lip on fast idle connector link and for adjusting metering rod setting. Holes can be used for linkage adjustments as well.

★MC-89 Bending Tool. For bending cam to make unloader settings. Also used to make linkage adjustments.

★MC-94 Rivet Extractor. Used to drive out rivets or port plugs when reconditioning of the carburetor is necessary.

★MC-95 Carburetor Retainer Ring Puller. Removes the intake check ball retainer ring on Carter carburetors.

★MC-99 Pump Loading Cylinder. Operates like a piston inserter for inserting pump assembly into cylinder. ★MC-103 Depth Gauge. Calibrated in 64ths to measure pump travel on carburetors which specify a pump setting.

AMC-96 Feeler Gouge. .015" x ¼" x 3¼" flat feeler gauge for anti-per-colator and unloader adjustments.

★MC-97 Feeler Gauge. .010" x ¼" x 3¼" flat feeler gauge for anti-percolator and unloader adjustments. MC-118 Float Level Gauge. For AA series Stromberg carburetor,



#### EVERY KIND OF JOB SNAP-ON BUILDS THE RIGHT SIZE TORQOMETER FOR

0-30 Inch Found Model

TQ-3 Torqometer. Type A . This tool has a 14" square drive to fit Midget sockets and attachments (pages 30, 31, 33). Especially useful for small jobs within a torque capacity of zero to 30 inch pounds. It is 11/8" deep, 11/2" wide and 9" long.

#### 0-150 Inch Pound Models

TQ-12-A Torqometer. Type A . The %" square drive on this tool fits Ferret sockets and attachments (pages 27, 28, 29). Zero to 150 inch pound torque capacity. This model is useful for many operations on aircraft, etc. It is 11/16' deep, 15%" wide and 134" long.

TQ-12-AL Torqometer. Same model as above but with flash attachment.

0-600 Inch Pound Models

TQ-50-A Torqometer. Type A . Fits Ferret %" sq. drive sockets and attachments (pages 27, 28, 29). A popular tool for automotive and aviation service. Dial is calibrated from zero to 600 inch pounds. Tool is 11/16" deep, 15/4" wide and 131/4" long.

TQ-50-AL Torqometer. Same as TQ-50-A above, but has built in flash attachment.

TQ-50-AF Torgometer. Same as TQ-50-A above but calibrated 0 to 50 ft. lbs.

TQ-51-A Torqometer. Type A . This model is the same size and capacity as the TQ-50-A above, but is constructed with a 1/2" square drive for use with Master sockets and attachments (pages 22, 23, 24, 25). 0-150 Foot Pound Models

TQ-150 Torqometer. Type A . This tool has a ½" square drive and fits Master units (pages 22, 23, 24, 25). Our most popular model for general automotive, aviation and light-tractor service also for light industrial bolt tensioning. It measures 1%6" deep, 1%" wide, 16%" long. Dial calibrated zero to 150 ft. lbs.

TQ-150-L Torqometer. Same as the model above but fitted with flash attachment.

#### 0-250 Foot Pound Model

TQ-250 Torqometer. Type E . 1/2" square drive fits Master units (pages 22, 23, 24, 25). An all purpose tool for heavy trucks, trailers, buses, small industrial engines, etc. Dial calibrated zero to 250 ft. lbs. 1 %" deep, 2" wide, 24" long.



Even veteran mechanics cannot be expected to guess correct bolt tension . . or estimate even close to uniform accuracy where a series of bolts must be tightened. But with a Snap-on Torqometer the most inexperienced worker can hit the specified bolt torque every time . . . right to the correct inch or foot pound . . . and do it swiftly and confidently. He sees the applied torque as the bolt is tightened.

For accurate servicing where perfect results are imperative, there is no substitute for a Snap-on Torqometer for uniform tightening of threaded parts.

The use of torque measuring wrenches is industry wide and Snap-on Torqometers have solved mechanical distortion problems in hundreds of plants.

· LIGHT WEIGHT-Well-balanced streamlined

LIGHT WEIGHT—Well-balanced streamlined design for ease of operation.
 TORQUE MEASURING PRINCIPLE—Snap-on Torqometers determine bolt tension by measuring the amount of twist (torque) developed in a specially heat treated alloy steel plug within the instrument as bolt turning pressure is applied.

• FRICTION-FREE OPERATION—Floating connecting beam between torque plug and dial mechanism has no bearing points and consequently no friction drag. This floating beam

construction together with the watch-like precision of the dial mechanism renders the Torqueter practically "friction-free."

• EXTREME SENSITIVENESS — The applied torque is amplified approximately 500 times on the dial for hairline accuracy in torque measurement. measurement.

• SHOCK-PROOF DIAL MECHANISM—With in-dicating hand that may be pre-set to any desired position on the clear view dial lo-cated at the handle end.

. FOR RIGHT, AND LEFT HAND THREADS-Dial pointer works both ways on the dial.

 WHITE CALIBRATIONS—Against a black dial background make the Torqometer easy to read—the same as the instrument panel on an airplane.

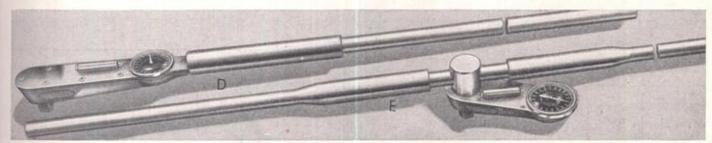
. BUILT-IN SAFETY FACTORS-Constructed to withstand an overload beyond dial capacity of each model far greater than the average mechanic is apt to apply. A slip clutch pro-tects pointer mechanism.

• CONSISTENT READINGS—The accuracy of the Torqometer is not affected by the way it is held. Pull on the end of the handle or close to the dial and the reading remains the same. This is not true of all tension wrenches.

· FLASHLIGHT MODELS-For use in dark and hard-to-get-at locations

. 15 STANDARD MODELS-Ranging in capacity from 0 to 30 inch pounds upwards to 2,000 foot pounds. This range allows for use in any phase of assembly or maintenance service.

of Guaranteed for 90 days after delivery from defects resulting from manufacture. After that time, speedy factory service will permit replacement of damaged parts at a minimum cost.



#### 15 MODELS, 0-30 INCH POUND TO 0-2000 FOOT POUND TORQUE CAPACITY

0-350 Foot Pound Models

TQ-352-A Torqometer. Type © . %" square drive fits Heavy Duty units (pages 18, 19). For trucks, tractors, buses, medium diesels, etc. Dial cali-brated zero to 350 ft. lbs. It is 1%" deep, 2¼" wide, length with handle 32", without handle 24".

TQ-352-AL Torgometer. Same as above model but with flash attachment.

#### 0-600 Foot Pound Models

TQ-602-A Torqometer. Type @ . %" square drive to fit Heavy Duty units (pages 18, 19). Dial calibrated zero to 600 ft. lbs. For stationary engines and heavy machinery. Tool is 1%" deep, 24" wide, length with handle 42", without handle 24".

TQ-602-AL Torgometer. Same as above model but with flash attachment.

0-1000 Foot Pound Model

TQ-1003-AL Torqometer. Type 1 . This powerful tool has a 1" square drive for use with Extra Heavy Duty units (pages 16, 17). Dial is calibrated from zero to 1000 ft. lbs. Flashing light attachment is incorporated in this model. Head is 2" deep, 2%" wide, and 251/4" long without handle. With 48" tubular handle attached, length becomes 661/2".

#### 0-2000 Foot Pound Model

TQ-2003-AL Torqometer. Type D . Has 1" square drive to fit Extra Heavy Duty units (pages 16, 17). Large dial and flashing light signal for easy readings. Head is 21/8" deep, 37/8" wide. Length without handle 261/2" long, with 60" handle 79" long.

0-2000 Foot Pound Model

TQ-2003-TL Torqometer. Type 3 . Built with a 1" square drive to fit Extra Heavy Duty units (pages 16, 17). A Heavy duty 2,000 Foot Pound capacity model offering adaptability, power and accuracy for all big bolt tensioning operations where working space is limited. Ideal for diesel engine maintenance, steam locomotives, turbines, big generators, and other heavy machinery. Equipped with flash signal and 4" diameter adjustable dial. Can be used either as a tee handle tool as shown or with a single handle in either position, whichever is most convenient. The two handles provided are quickly and safely locked on or removed from the unit. The head is 5¼" deep, 4¼" wide, overall length with both handles attached is 64".

# INDUSTRIAL WRENCHES . . . . . for use on



# MASTER SERIES (1/2" Square Drive) Single Broached Hexagon Sockets

	Outside	Diameter	STANDAR	D TYPE	B BOLT CLEARA	NCE TYPE
Wrench Size	Socket End	Handle End	Stock No.	Overall Length	Stock Na.	Overall Length
3/5 / 3/6 / 3/2 / 19/5 / 5/8 / 13/6 / 7/8 / 13/6 / 7/8 / 13/6 / 15/6 / 1	5/8" 23/50" 25/52" 13/6"	7/8" 7/8" 15/16" 11/6" 11/6" 11/4" 11/4" 11/4" 11/6" 11/6" 11/6" 11/6"	P-120 P-140 P-160 P-180 P-190 P-200 P-220 P-240 P-250 P-260 P-280 P-300-1/2 P-300-1/2 P-340-1/2	1½" 1½" 1½" 1½" 1½" 1½" 1½" 1½" 1½" 1½"	SP-120 SP-140 SP-160 SP-180 SP-220 SP-220 SP-240 SP-260 SP-280 SP-300-1-2 SP-320-1-2	314" 314" 314" 314" 314" 314" 314" 314"

#### E EXTENSION BARS

Stock	Square	Overall
No.	Drive	Length
PS-2 PS-6 PS-12 PHD-6 PHD-12 IP-62 IP-82 IP-83 IP-83 IP-123 105	16" 122" 150" 150" 16" 17" 11" 130"	2" 5" 10" 6" 12" 7" 10" 13" 8" 12" 10"

### EXTENSION BARS

Stock	Square	Overall
No.	Drive	Length
I R-62 I R-92 I R-122 I R-63 I R-93 I R-123	34'* 34'* 34'* 1'*	7" 10" 13" 716" 1016"

#### ADAPTORS-Not Illustrated

Stock No.	Square Hole	Square Drive
PHD-1 PHD-2 IM-72 IM-124	142° 5% 134	1,22, 1,22,

#### G HEXAGON SHANKS

Stock	Square	Size	Overall
No.	Drive	Hex End	Length
A-3018 A-3011 A-3012 A-3013 A-3015 A-3021 A-3022 A-3023 A-3024 A-3025 A-3031 A-3032 A-3045			134°, 234°, 5°, 8°, 12°, 18°, 234°, 8°, 12°, 18°, 3°, 3°,

#### H MORSE TAPER SHANKS

Stock	Square	Morse	Overall
No.	Drive	Taper No.	Length
165 245 265 295 365 26 36	A STANSON OF THE PERSON OF THE	1 2 2 2 3 3 3	6" 4" 6" 9" 6" 6"

All handles and shanks listed on this page have the standard Lock-button drive—except Ingersoll-Rand Ext. Bars. The latter have drilled hole for a locking pin and also retaining ring grooves.

#### HEAVY DUTY SERIES (5%" Square Drive) Single Broached Hexagon Sockets

	Outside I	Diameter	STANDA	RD TYPE	BOLT CLEAR	ANCE TYPE
Wrench Size	Socket End	Handle End	Stock No.	Overall Length	Stock No.	Overall Length
916" 58" 1116" 1316" 1316" 114" 114" 114" 1156" 114"	2357 31/2 11/6 15/6 11/4 15/6 11/6	13/6" 13/6" 13/6" 13/6" 13/6" 13/6" 15/6" 13/8" 11/6" 13/6" 13/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6" 11/6"	PHD-180 PHD-200 PHD-220 PHD-240 PHD-280 P-300 P-320 P-360 P-360 P-380 P-400 P-421 P-440 P-460 P-480	11/2" 11/2" 11/2" 11/2" 11/2" 2" 2" 2" 2" 2" 2" 2" 2" 2" 2" 21/4" 23/8"	SPHD-180 SPHD-200 SPHD-220 SPHD-240 SPHD-280 SP-300 SP-320 SP-340 SP-360 SP-380 SP-400 SP-421 SP-440	314" 314" 314" 314" 314" 312" 312" 312" 312" 312" 312" 312" 312

#### II INDUSTRIAL TYPE SPEEDER HANDLES

Stock	Square	Shank	Overall	Sweep
No.	Drive	Length	Length	
A-2001	14°	4156"	14% 6"	456*
A-2002	14°	6136"	16% 8"	436*
A-2003	14°	8156"	18% 20% 8"	426*
A-2004	14°	10156"	20% 8"	436*
A-2005	14°	14256"	24% 8"	436*

## U INDUSTRIAL TYPE TEE HANDLES Cross Bars Fit All Three Shanks

C	ROSS BARS			SHANKS	
Stock No.	Length	Diam.	Stock No.	Square Drive	Shank Length
A-1010 A-1011 A-1012	4" 6½2" 10"	36.	A-1015 A-1016 A-1017	14°.	3° 6° 12°

#### K POWER ADAPTORS

Stock	Square	Hex	agon	Overall
No.	Drive	Size	Length	Length
A-3071 A-3072 A-3073 A-3074 A-3075 A-3091	100	16. 16. 16. 16. 16. 16. 16.	194" 194" 194"	114" 114" 114" 114" 114" 114"

#### POWER SHANKS

Stock No.	Square Drive	Shank Size	Overall Length
L A-3026	16"	5≰" Hex.	256"."
W A-1034	34"	3€ Square	2"
M A-4005	36"	34"-20 Thread	11/4"
N A-4045	3/2"	⅓"-16 Thread	1%

# **Power Nut Runners and Impact Wrenches**



# HEAVY DUTY SERIES INDUSTRIAL SOCKETS 3/4" Square Drive—Single Hexagon Broached

Wrench Size	Dian	neter	STANDARD SERIES		INTERMEDIATE SERIES		DEEP SERIES	
3110	Socket End	Handle End	Stock No.	Overall Length	Stock No.	Overall Length	Stock No.	Overall Length
96" 59" 1136" 34" 126" 1136" 1136" 1136" 1136" 1136" 1136" 1136"	1" 13/2" 13/2" 13/4" 13/4" 13/4" 15/6" 15/6" 13/4" 2" 21/6" 21/4" 23/6"	15 6" 15 6"	I M-182 I M-202 I M-222 I M-242 I M-262 I M-302 I M-302 I M-302 I M-362 I M-402 I M-422 I M-462 I M-462 I M-482	134" 134" 134" 134" 178" 178" 2" 2" 218" 214" 214" 214"	SP-182 SP-202 SP-222 SP-242 SP-262 SP-302 SP-302 SP-302 SP-322 SP-342 SP-362 SP-402	21/4" 21/2" 21/2" 21/2" 21/2" 23/4" 23/4" 23/4" 3" 3"	SIM-182 SIM-202 SIM-222 SIM-242 SIM-262 SIM-302 SIM-302 SIM-362 SIM-402 SIM-422 SIM-422 SIM-442 SIM-442 SIM-442 SIM-442	314" 314" 314" 314" 314" 314" 314" 314"

#### D UNIVERSAL JOINTS

For Use on Impact Wrenches

Stock	Square	Outside	Overall
No.	Drive	Diam.	Length
IP-8 IPH-81 IPH-82 IPH-83	1.2" 8.8" 3.4"	11/8" 13/8" 13/4" 21/8"	23/8" 33/16" 4" 41/6"

#### SPECIAL NOTICE

We cannot show our complete line of industrial type wrenches and attachments in this catalog. Industrial users are invited to write for a copy of Snap-on's Industrial Catalog No. 50-I.

Note: The industrial tools listed on

Note: The industrial tools listed on these two pages are not guaranteed against breakage or wear but are guaranteed against defects in material or workmanship.

#### EXTRA HEAVY DUTY INDUSTRIAL SOCKETS

(1" Square Drive)—Single Hexagon

#### E STANDARD LENGTH SERIES

Wrench	Stock No.	O.D.	Overall Length	Wrench Size	Stock No.	O.D.	Overall Length
34" 13'6" 13'6" 11'6	IP-243 IP-263 IP-283 IP-303 IP-343 IP-363 IP-363 IP-403 IP-443 IP-443 IP-443 IP-463 IP-503 IP-523 IP-563 IP-563 IP-563 IP-563 IP-563	17.6" 1.12" 1.13.22" 1.13.24" 1.13.44" 1.13.44" 1.17.5" 2.14" 2.14" 2.15.6" 2.15.6" 2.15.6" 2.15.6" 2.15.6" 2.15.6" 2.15.6" 2.15.6" 2.15.6" 2.15.6" 2.15.6"	21/16" 21/16" 21/16" 21/16" 21/16" 21/16" 21/16" 23	21/6" 21/8" 23/6" 23/6" 23/6" 23/6" 21/6" 21/6" 21/6" 21/6" 21/6" 21/6" 21/6" 21/6" 31/6"	IP-663 IP-683 IP-703 IP-723 IP-763 IP-783 IP-803 IP-823 IP-863 IP-883 IP-903 IP-923 IP-943 IP-963 IP-91003 IP-1003 IP-1003 IP-10043 IP-1043 IP-1123	3" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 3 1 5" 5" 4 1	211/16 211/16 213/16 213/16 213/16 213/16 31/16 33/16 3/16

#### EXTRA DEEP SERIES-Not Illustrated

Wrench	Stock No.	O.D.	Overall Length	Wrench Size	Stock No.	O.D.	Overall Length
78" 156" 1" 1146" 136" 136" 136" 136" 136" 136" 136" 136" 136" 136" 136" 136" 136" 136"	SIP-283 SIP-303 SIP-323 SIP-343 SIP-363 SIP-363 SIP-403 SIP-423 SIP-443 SIP-463 SIP-483 SIP-483 SIP-503 SIP-523	113/2" 119/2" 111/6" 13/4" 13/4" 17/8" 21/6" 21/6" 21/4" 25/6" 23/6" 23/6" 23/6"	31/3" 31/3"	111/6" 134" 113/6" 117/6" 21/6" 21/6" 21/8" 23/8" 24/6" 21/4" 25/6" 25/6"	SIP-543 SIP-563 SIP-603 SIP-603 SIP-623 SIP-643 SIP-663 SIP-703 SIP-723 SIP-743 SIP-763	29/6" 25/8" 23/4" 23/4" 23/4" 23/4" 31/8" 31/4" 31/4" 33/8"	31.2" 31.2" 31.2" 31.2" 31.2" 37.8" 4" 4" 4" 4" 4.8"

#### JUMBO INDUSTRIAL SOCKETS

(11/2" Square Drive)

See listing on page 15 of this catalog



#### **Double Offset Boxockets**

of clearance allows mechanic to work easily and speedily.

Size of Openings in Inches	Stock No.	Dia. of Head in Inches	Overall Length	
3/8 de 3/6	XV-1214	3/6 de 41/61	719/2"	
16 & 1/2	XV-1416	1364 & 4764	83/16"	
1/2 & 9/16	XV-1618	4784 & 1376	825/32	
916 & 5/8	XV-1820	13/16 & 29/12	92364	
19/22 & 11/16	XV-1922	35,64 & 1	915/16"	
3/8 de 11/16	XV-2022	29 <sub>32</sub> & 1	915 16"	
3/8 & 3/4	X¥-2024	29/22 & 1 5/64	10"	
11/16 & 13/16	XV-2226	5964 & 11164	101/2"	
3/4 & 7/8	XV-2428	1 % & 1 14	11"	
25 82 & 13 <sub>16</sub>	XV-2526	1 1/8 & 1 964	11"	
1/8 dt 15/16	XV-2830	1 1/4 & 11/12	13"	
19/16 dt 1	XV-3032	111/82 & 1 7/16	14"	
1 & 1 1/8	XV-3236	1 7/6 & 139/64	15"	
1 1/6 & 1 1/8	XV-3436	13361 & 13964	15"	
1 16 & 1 14	XV-3440	133/4 & 123/42	16"	
1 3/6 & 1 5/6	XV-3842	14364 & 1 78	17"	
1 1/4 & 1 3/8	XV-4044	125/12 & 131/12	18"	
1 3/8 & 1 1/2	XV-4448	131/12 & 2 9/14	19"	
1 1/2 de 1 5/2	XV-4652	2 364 & 2 36	21"	

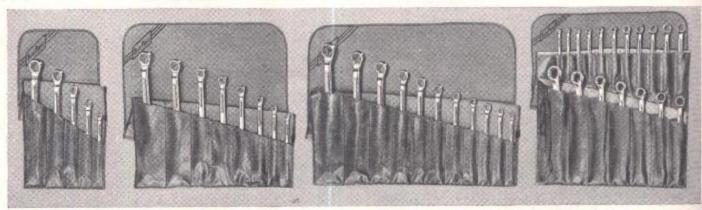
# Powerful Leverage . . . Strength . . . Balanced Design . . .

has to offer plus the added convenience of bolt clearance. These Boxockets were designed after carefully working with mechanics who wanted offset wrenches with the highest degree of perfection, better adapted for use on modern equipment.

The deep offset heads are placed at a slight angle to the handle. This gives clearance to reach countersunk nuts, cylinder head bolts, etc., and is a real knuckle saver on tough nut turning jobs with ample direct-line leverage for a strong pull. Heads have extremely thin side walls to fit in close quarters. The double hexagon openings are machined to strict tolerances and fit bolt heads and nuts without slipping. Each Boxocket in this series provides two different wrench sizes on one handle and the complete series contains a full range of sizes from %" up to and including 1%". Chamfered openings help guide the wrench onto the nut or boit head.

The new, flat handle has rounded edges to provide a firm, comfortable grip and the long length gives plenty of leverage for breaking those tough nuts loose or pulling them up tight.

Each wrench is individually drop forged from finest steel -- heat treated and tempered - to give them toughness for long and satisfactory service. They are beauties, too, with a full polished chrome finish set off by the satin finish inserts on the handles. Add a set of these Boxockets to your kit and know real wrench convenience and adaptability.



#### 5 Wrench Set XV-605-K Offset Boxocket Set. Contains 5 wrenches with a range ¾" to 1": XV-1214, XV-1618, XV-2022, XV-2428, XV-3032 in C-53A Kit Bag.

XV-605 Set. Tools only.

#### 8 Wrench Set

XV-608-K Offset Boxocket Set. This set contains the following 8 wrenches with range from 36" to 1¼"—XV-1214, XV-1618, XV-1922, XV-2024, XV-2526, XV-2830, XV-3236, XV-3440 in C-83A leatherette Kit Bag. Sixteen wrench sizes without any duplication.

XV-608 Set. Tools only.

#### 11 Wrench Set

XV-611-K Offset Boxocket Set. Consists of the following 11 wrenches with a range from % to 1¼"—XV-1214, XV-1416, XV-1618, XV-1820, XV-1922, XV-2024, XV-2526, XV-2428, XV-3032, XV-3236, XV-3440, in C-113A Kit Bag. Twentytwo wrench sizes with six popular sizes duplicated.

XV-611 Set. Tools only.

#### 18 Wrench Set

XV-618-K Offset Boxocket Set. This set contains 18 wrenches with a range of 36" to 1%" in C-181A leatherette Kit Bag-XV-1214, XV-1416, XV-1618, XV-1820, XV-1922, XV-2022, XV-2024, XV-2226, XV-2428, XV-2526, XV-2830, XV-3032, XV-3236, XV-3440, XV-3842, XV-4044, XV-4448, XV-4652. Ideal for industrial maintenance departments, etc.

XV-618 Set. Tools only.

# DWARF BOXOCKET WRENCHES

SHOWN ACTUAL SIZE



SHORT HANDLES FOR WORK IN CLOSE PLACES





#### 7 Wrench Set

XS-607-K Dworf Boxocket Set. Contains all wrenches listed at right with openings ranging from 1/16" to 11/16" in C-74 Kit Bag.

XS-607 Set. Tools only.

#### 3 Wrench Set

XS-603-K Dwarf Boxocket Set. Contains popular wrench sizes %"+to %4" as follows: XS-1214, XS-1618 and XS-2024 in C-33A Kit Bag.

XS-603 Set. Tools only.

#### Strong — Short Handles — Ample Leverage Chamfered Openings — Accurate Broaching

One of the most popular wrenches we have ever designed . . . handles are short enough for easy work in close places, yet give ample leverage . . . both heads are offset to clear nearby bolt heads or other obstructions . . . wrench openings are double broached for free nut turning where handle space is limited . . . each tool has two wrench sizes. These wrenches are forged from finest alloy steel, heat treated under the most modern methods to give toughness and hardness in the best combination for long satisfactory service. This is your guarantee of the finest tools of their kind ever made. Accurate broaching held to close tolerances assures you of a perfect fit on nuts or bolt heads. Ideally suited for all close quarter jobs such as

Wrench	Stock	Diameter of	Overall
Size	No.	Head	Length
5/6" & 3/8" 3/8" & 1/6" 1/6" & 1/2" 1/2" & 5/6" 5/8" & 3/4" 1/6" & 13/6"	XS-1012 XS-1214 XS-1416 XS-1618 XS-1820 XS-2024 XS-2226	2964" & 1752" 1752" & 55" 55" & 474" 474" & 1356" 136" & 2952" 2952" & 1564"	4½" 413/6" 5 1¼" 5 1½" 5 1½" 6 3/6" 6 1/6"

manifolds, starter, generator, water pumps, distributor mountings, universal joints, etc. A set of Dwarf Boxockets is a valuable working addition to any mechanic's tool kit. Full polished chrome finish.





Three sizes of the popular Dwarf Boxockets described at the top of the page are now available with single hexagon broached openings for mechanics who prefer wrenches of this type. While the openings are accurately broached to fit the proper size nuts, the additional bearing surface provided by the six point openings will make them especially useful for nuts and cap screws that run undersize, are rusted on, or have corners that are battered and chewed up. Work equally well on those hard, Parker-Kalon or other self-tapping screws.

Wrench	Stock	Diameter of	Overall
Size	No.	Heads	Length
16° & 36°	XS-1012-S	7/6" & 17/2"	415/2"
36° & 16°	XS-1214-S	17/2" & 5/6"	413/6"
16° & 36°	XS-1416-S	5/6" & 11/6"	5 5/2"



#### Single Hex Dwarf Boxocket Set

XS-6035-K Single Hex Dwarf Boxocket Set. Contains the XS-1012-S, XS-1214-S and XS-1416-S wrenches with a size range of 5/16" to 1/2" in the C-33A red leatherette kit bag. This set will prove invaluable for those jobs requiring extra turning power. The smooth, accurate openings are draw-broached. All the wrenches are expertly ground and have a full polished chrome plated finish.

XS-603S Set. Above set but tools only.



#### MIDGET BOXOCKET WRENCHES

These four Midget Double Offset Boxockets are especially designed for ignition and carburetor work, refrigeration, radio service, television, meter repair, and all work where tiny nuts must be turned. Both ends are offset to clear small obstructions, and the single hexagon openings are broached accurately to fit these tiny nuts perfectly. Forged from high quality alloy steel, heat treated and tempered to the exact degree necessary to assure long service life. Full polished chrome finish.

Wrench	Stock	Head	Depth	Overall
Size	No.	Diameter	of Head	Length
3/6" & 13/4"	X1-1213	1964" & 2164"	1/8" & 9/4"	2 <sup>13</sup> / <sub>6</sub> "
3/2" & 13/4"	X1-1415	11/12" & 2364"	9/4" & 5/2"	3 <sup>3</sup> / <sub>82</sub> "
1/4" & 3/2"	X1-1618	38" & 2/64"	5/2" & 11/4"	3 <sup>3</sup> / <sub>8</sub> "
3/6" & 11/4"	X1-2022	156" & 216"	11/4" & 3/4"	3 <sup>3</sup> / <sub>8</sub> "

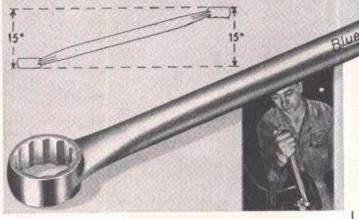


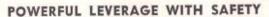
#### Midget Boxocket Set

XI-604-K Midget Boxocket Set. You will find a hundred uses in your work for handy tools like these. Because they are so small, the best way to keep from losing them is to buy them in this specially made C-41A Kit Bag. Many mechanics want an extra set to keep at home. This set contains one each of the following: XI-1213, XI-1415, XI-1618, XI-2022.

XI-604 Set. Tools only.







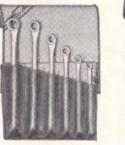
Rusted-on, mud-coated parts . . . repairs and service on all kinds of machinery . . . It's all in a day's work to Snap-on's Blue-Point Boxockets. They are much stronger -and many times safer than open or adjustable wrenches. Boxockets completely encircle the nut, catch all six corners and distribute the pulling strain, combine socket wrench grip with direct leverage. Boxockets can't slip off the nut and can't spread on the nut.

The Double hexagon openings are carefully broached to close tolerances to assure a perfect fit on the nut or bolt head at all times . . . no need to worry about wrench slippage that can mean damaged parts or bruised knuckles. The heads are set at a 15° angle from the handle as shown in the diagram above, allowing the wrench to be used in many places where an offset would be awkward or impossible to operate. This 15° angle provides ample handle clearance from obstructions yet gives you the direct pulling leverage so necessary to break loose those rusted-on nuts. A light chamfer around each side of the wrench opening aids in guiding the wrench onto the nut or bolt. For greater adaptability, each Blue-Point Boxocket is designed with 2 different wrench sizes on each handle, and the complete series covers a range of sizes from %" to 114". Smooth, round, easy-to-grasp handles are finished in satin chrome while the heads are highly polished.

All Blue-Point Boxockets are drop forged from finest alloy steel, expertly heat treated and carefully inspected and tested to make sure highest standards are maintained. Check your needs from the listing below or select one of the convenient sets shown at right.

Sizes and Specifications

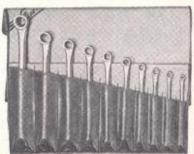
Wrench	Stock	Diameter	Overall
Sizes	No.	of Heads	Length
3/8" & 1/6" 1/6" & 9/6" 1/6" & 5/8" 1/2" & 1/6" 1/6" & 1/6" 1/6" & 1/6" 1/6" & 1/6" 1/6" & 1/8" 1/6" & 1/8" 1/6" & 1/8" 1/6" & 1/8" 1/6" & 1/8" 1/6" & 1/8"	XD-1214 XD-1416 XD-1618 XD-1820 XD-1922 XD-2022 XD-2024 XD-2526 XD-2428 XD-2628 XD-2830 XD-3032 XD-3040 XD-3640	3761 & 4361 4361 & 34" 34" & 34" 2762 & 3961 5761 & 1 161 5961 & 1 161 5961 & 1 1762 1 362 & 1 1764 1 362 & 1 1764 1 1761 & 1 2561 1 1261 & 1 261 1 1262 & 1 261 1 1262 & 1 261 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	8 15" 8 78" 9 14" 9 58" 10" 10 36" 11 78" 12 36" 12 15 6" 13 96" 15 12" 16 14"



6 Piece Set

wrenches, XD-1214, XD-1618, XD-1922, X D-2024, X D-2628, and XD-3032 in C-63A kit bag. This set the twelve covers most popular sizes in a 3/8" to 1" range.

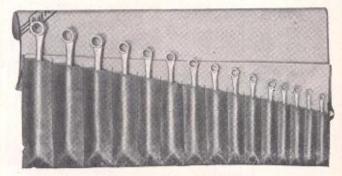
XD-606 Boxocket Set. Tools only.



10 Piece Set

XD-606-K Boxocket XD-610-K Boxocket Set. Contains Set. Contains one each one each of the following 15° angle of the following 15° Boxockets listed at left. XDangle Boxocket 1214, XD-1416, XD-1618, XD-1820, XD-1214, XD-1922, XD-2024, XD-2526, XD-2428, XD-3032, XD-3436. This set covers a wrench range from %" to 11/8" in the most popular sizes and will handle a great majority of everyday service work. Set comes complete in C-103A sturdy leatherette kit bag.

XD-610 Boxocket Set. Above set, tools only.



15 Piece Boxocket Wrench Set

XD-615-K Boxocket Set. This set contains one each of all fifteen of the Boxockets listed in the left-hand column and covers a range of wrench sizes from %" to 11/4", including every standard bolt and nut size within that range.

You will find your investment paying off in easier work and time saved once you have added this complete set to your tool equipment. The set comes in a sturdy leatherette kit bag No. C-150A.

XD-615 Boxocket Set. Above set but tools only.

#### WHITWORTH-METRIC WRENCHES

We can supply wrenches accurately broached to Whitworth and Metric standards in full ranges of practically all of our standard socket, boxocket, combination, openend, and tappet wrench series. If your production or service work requires Whitworth or Metric standard wrenches, write for special catalog sheets listing Snapon's complete available Whitworth and Metric wrench line, or consult your Snap-on salesman.



#### HEAVY DUTY BOXOCKETS IN STRAIGHT AND OFFSET TYPES

Redesigned to give even greater strength than our former line of Heavy Duty Boxockets, these tools give you safe, powerful leverage to turn the tightest of those larger nuts and bolts. The Boxocket openings completely encircle the nut, eliminating the danger of the wrench slipping, so that the operator can "lay into the job" with complete confidence in his own safety.

Compact Boxocket heads reach into places where other types of wrench equipment cannot possibly be used, and the double hexagon broaching gives the advantage of a short turning arc where obstructions restrict free swinging of the wrench handle. The complete hexagon opening grips the nut or bolt head on all sides and equally distributes the applied torque to the job, thus utilizing every inch of muscular leverage to the utmost advantage.

These forty-six Boxockets are used with the five tubular handles listed. Each wrench head has a handle stop and a locking button which engages a lock hole in the handle. Once the units are locked deliberate action is necessary to unlock the combination.

#### **Tubular Handles**

These handles are made of the finest seamless steel tubing to provide the utmost strength and safety necessary for those heavy duty nut turning operations.

No.	Length	O, D,	I, D,
15	15"	13/4"	3/2"
18	18"	7/8	11 16
24	24"	11/16	7/8"
30	30"	1516"	1"
36	36"	176"	11/8

OFFSET TYPE						-	STRAIG	HT TYPE	
Wrench Size	Stock No.		Height of Offset	Head Thick,	Head Diam,	Assem. Length from Bolt Center	For Handle No.	Stock No.	
16.66 1 1.66 1 1.66	X-340 X-360 X-400 X-420 X-440 X-460 X-480 X-500 X-520 X-520 X-540 X-560 X-560 X-760 X-700 *X-700 *X-720 X-760 X-820 X-820 X-820 X-880 X-880 X-940 X-1000		15/6" 1" 11/6" 11/	916 916 916 916 916 916 916 916 916 916	1 1/2" 1 5 8" 111/16" 1 3/4" 1 11/16" 2 3/4" 2 11/16" 2 11/16" 2 11/16" 2 11/16" 2 11/16" 2 11/16" 3 1	1834" 1834" 2134" 2134" 2134" 2914" 2914" 2914" 3534" 3534" 3534" 3534" 42" 42" 42" 42"	15 18 18 18 18 24 24 24 24 24 24 24 24 30 30 30 30 30 30 30 30 30 30 30 30 30	130 132 134 136 140 142 144 146 148 150 152 154 156 158 160 164 170 *172 176 182 188 194 1100	

\*No. X-720 Requires the No. 30 handle and No. 172 the No. 36 handle.

#### SLEDGE-TYPE BOXOCKET WRENCHES

SLEDGE-ITP

These powerful wrenches are the answer to big bolt tightening problems in power plants, engineering construction work, oil fields, railroads, marine shops, etc. Hammer blow shock is distributed over the full depth of the wrench walls. These boxockets have double broached hexagon openings with extra thick walls to withstand the punishment of the sledge blows. To clear obstructions or reach "buried" nuts, certain of these wrenches can be used with companion single broached hexagon sockets listed below.

#### Socket Sizes and Specifications



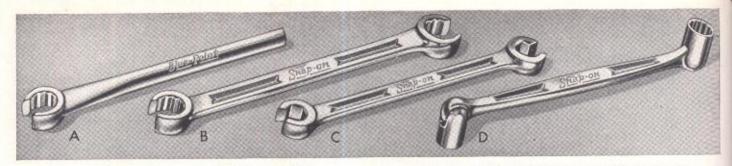
	Stock No.	Wrench Size	Head O.D.	Lgth.
CONTRACTOR OF THE PARTY OF THE	H-640 H-760 H-820 H-880 H-940 H-1000 H-1120 H-1240 H-1360 H-1480	2 14 2 14 2 14 2 14 2 14 2 14 2 14 2 14	316° 316° 416° 436° 536° 616°	384" 414" 514" 514" 714"

Special sizes of these sockets made to order: Prices of all sizes on application.

	Stock No.		Wrend	h Head		Stade	Wrench	Wrenc	h Head	
		Wrench Size	Thickness	Diameter	Length	Stock No.	Size	Thickness	Digmeter	Length
	D X-148 D X-152 D X-158 D X-168 D X-166 D X-166 D X-176 D X-176 D X-177 D X-177 D X-178	1 1/2 1 1 1/2 2 1 1/2 2 1 1/2 2 1 1/2 2 2 1/2	1100	2012	7 34" 726" 7 34" 7 34" 7 206" 8 7 20 8 11 36" 11 36" 11 36" 11 36" 11 36" 11 36" 11 36"	DX-18B DX-196 DX-196 DX-1108 DX-1112 DX-1120 DX-1126 DX-1132 DX-1136	2 34 213/6 213/6 3 5 6 3 5 6 3 5 6 3 5 6 3 5 6 4 5 6 4 5 6	176 8 2 1 6 8 2 1 7 8 8 8 1 7 1 7 1 7 1 7 1 7 1 7 1 7 1	4 150" 4 150" 4 150" 4 150" 5 150" 5 150" 6 1	14 % 14 % 14 % 14 % 17 % 17 % 17 % 17 %

0X-184 | 2 % | 182 | 30% | 12292 | 0X-1148 | 4 % | 33% | 60% | 190%

**Boxocket Sizes and Specifications** 



#### SINGLE END FLARE NUT WRENCHES

A series of open wall Boxockets especially designed to operate over tubing and pipes in very close places. Tightening brass tube flare nuts can be done quickly and without danger of damage to the soft metal when these wrenches are used. The double hexagon broached opening is in line with the handle to assure jaws of equal strength and grips the nut on five sides to distribute the turning strain—cannot slip and chew the nut. The smooth, round handle is of adequate length to assure sufficient leverage. Refrigeration, air-conditioning, and aircraft service men will find them most useful tools to have in their kit, Full polished chrome finish.

Wrench	Stock	Head	Head	Overall	
Size	No.	Diameter	Depth	Length	
3 8 7 7 16 8 1 1 16 7 1 1 16 8 8 1 1 16 8 8 1 1 16 8 8 1 1 16 8 8 1 1 16 8 8 1 1 16 8 8 1 1 16 8 8 1 1 16 8 8 1 1 16 8 8 1 1 1 1	RX-12 RX-14 RX-16 RX-18 RX-20 RX-22 RX-24 RX-26 RX-36 RX-36 RX-36 RX-36 RX-38 RX-44 RX-44 RX-44 RX-52	25/20" 55/6" 15/6" 1 1/20" 1 1	916 11 12 16 17 17 16 18 18 18 18 18 18 18 18 18 18 18 18 18	63/6" 63/4" 63/4" 71/6" 71/6" 73/4" 73/4" 73/4" 713/6" 713/6" 713/6" 713/6" 713/6" 713/6" 713/6" 713/6" 713/6" 713/6" 713/6"	

#### DOUBLE END FLARE NUT WRENCHES

These double ended flare nut wrenches have the heads set at a 10° angle to the handle to provide ample knuckle clearance yet maintain direct pulling leverage. The flat handles with their rounded edges provide a firm grip. Both wrench openings are in line with the handle to give equal strength to both jaws. The three smaller wrenches are single hex broached while the RXV-2024 and RXV-2832 have double hex openings.

Wrench	Stock	Head	Head	Overall
Size	No.	Diameter	Depth	Length
%6" & 36"	C ★ RXV-1012-S	3964" & 4364"	34" & 96"	511/6"
36" & 1/6"	C ★ RXV-1214-S	4364" & 5364	96" & 36"	614"
1/2" & %6"	C ★ RXV-1618-S	76" & 31/2"	56" & 36"	736"
56" & 34"	B ★ RXV-2024	1 1/6" & 11564"	76" & 36"	896"
1/4" & 1"	B ★ RXV-2832	113/2" & 119/2"	96" & 56"	915/6"

#### FLEX-HEAD WRENCH

DESTRUCTION ENTRY OF THE PROPERTY OF THE PROPE

Wrench	Stock	Head	Overall
Size	No.	Diameters	Length
36" & 36"	FH-1214	9/6" & 5/6"	67/32"
36" & 96"	FH-1618	45/4" & 25/12"	719/32"
36" & 34"	FH-2024	7/8" & 1"	911/16"



#### RATCHETING BOXOCKETS

When working space is limited you can speed up the job with these wrenches . . . most convenient and handy for manifold nuts, exhaust flange nuts, body bolts, etc. Sturdy yet thin, they reach into extremely close spaces. Wrench openings are all double hex with the exception of the No. 74 which has single hex openings. Polished chrome finish.

RB-604A-K Set. Contains the Nos. 74, 75, 76 and 79 Ratcheting Boxockets listed below in the C-44A kit bag.

RB-604A Set. Above set but tools only.

Wrench Size	Stock No.	Thickness	Length
36" & 36"	74	3/8"	51/2"
1/2" de 3/16"	75	13/2"	631/32
5% & 11/6"	76	15/32	715/16
5% & 34"	77	15/33	719/16
34" de 36"	79	3/2"	85/8"

#### LINEMAN'S RATCHET

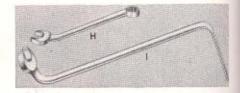
Fi R-1218 Lineman's Ratchet. This ratcheting Boxocket is extremely useful for linemen using Fargo and other types of cable splicing clamps. The 36" opening is single hex while the 316" opening is double hex. Head thickness 1362", overall length 61516".

#### HALF MOON BOXOCKETS

Efficient tools for use in servicing those hidden, tough-to-get-at nuts such as starter nuts, exhaust flange nuts, etc. The curve allows you to reach around obstacles to handle these jobs easily and quickly.

CX-603 Set. Contains all three Half Moon Boxockets listed below.

Wrench	Stock	Handle	Overall
Size	No.	Radius	Length
16" & 12"	CX-1416	215/64"	5"
16" & 16"	CX-1820	2 9/6"	634"
50" & 30"	CX-2024	3 1/4"	734"



#### FORD DISTRIBUTOR WRENCH

S-9096A Ford Distributor Wrench. For all V-8 Fords through 1949. Preferred by some mechanics over S-8658A (shown on page 84) for distributor nuts. Both openings ½". Handle offset 1½", overall length 5¾".

#### CHRYSLER CARB. WRENCH

[] S-9471 Chrysler Carburetor Wrench. A specially bent  $\%_{16}$ " open end wrench to reach carburetor base bolts on Chrysler line cars with air conditioning heaters. Height of offset  $8\%_{16}$ ". Head thickness  $\%_{52}$ ".



These powerful tools are available in two different series to handle studs ranging from ¼" to 1" in diameter. The tapered collets thread on the studs and slip into the housing of the unit. Tightening the bolt on top draws the collet into the housing, locking the puller onto the stud with a slip-proof grip. Because this powerful grip does not damage the threads in any way it is possible to reset a stud and use it over again.

The collets will work on a stud if only two or three threads are exposed or remain on the broken end. Smooth studs or dowels may be threaded with the correct size die and then removed in the usual manner. The standard size housing is 1%" in diameter and can be turned with any 1%" wrench. The large size housing is 2%" in diameter and has a 1%" hex milled on top.

STANDARD SIZE PULLER SETS

CG-515-B Complete Set. Contains the CG-500-2 Housing and all 14 collets listed below at left. Has a size range of ¼" to %". Comes complete in sturdy red enameled metal box KR-150 as illustrated above. CG-500 Set. Contains the CG-500-2 Housing and the CG-500-8, CG-500-10 and CG-500-12 collets. For use on %"-24, ½"-20 and ½"-20 threads.

LARGE SIZE PULLER SET

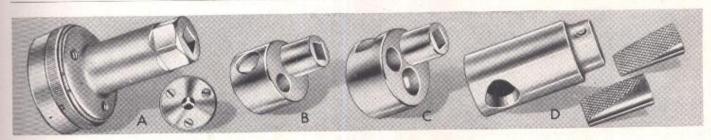
CG-505 Set. Contains the CG-505-1 Housing and the CG-505-2, CG-505-3 and CG-505-4 collets. Handles studs with ¾"-10, ¾"-9 and 1"-8 threads.

Standard Puller Parts List

Stock No.	Description	Size	Stock No.	Description	Size
CG-500-2 CG-500-3 CG-500-4 CG-500-5 CG-500-6 CG-500-7 CG-500-8	Housing Collet Collet Collet Collet Collet Collet Collet Collet	14"-20 14"-28 516"-18 516"-24 38"-16 34"-24	CG-500-9 CG-500-10 CG-500-11 CG-500-12 CG-500-13 CG-500-15 CG-500-16	Collet	76°-14 76°-20 12°-13 12°-20 26°-12 26°-11 28°-11

Large Puller Parts List

Stock No.	Description	Size
CG-505-1	Housing	
CG-505-2	Collet	34"-10
CG-505-3	Collet	3/8"- 9
CG-505-4	Collet	1"- 8
CG-505-5	Collet	34"-16
CG-505-6	Collet	76"-14
CG-505-7	Collet	1"-14



#### CAM AND WEDGE-TYPE STUD PULLERS

A A-80A Stud Puller. A new design stud puller with a capacity of ¼" to ½" . . . built in one unit . . . no collets, wedges, or other parts needed. The three jaws shown in small illustration automatically close to stud size and grip when pressure is applied. The harder you pull, the harder they grip . . BUT they never wedge. Release the pressure and the jaws release ready for another "bite." This feature gives the A-80A a "built in" ratchet action.

Because the grip is in the exact center, you can pull a ½" stud with less than 1" clearance between the stud and surrounding obstructions. Just ½" protrusion of the stud is necessary for proper operation and no stud is too long as long studs can run out the opening on top. Can be turned with any ½" square drive handle or 1" wrench.

B A-54 Stud Remover.\*  $\%_{16}$ " to  $\%_2$ " capacity. Utilizes two "V" shaped racks which grip the stud as the unit is turned by means of any  $\%_2$ " square drive handle. Powerful grip releases easily when pressure is relieved. Consists of all parts listed below. \*Pat. No. 2,204,852.

A-50 Stud Remover.  $\%_8$  to % capacity. Same unit as above with A-50-3B rack only.

A-50-A Housing only. A-50-3B Rack 1/16" - 1/2" capacity. A-50-B Driving Gear. A-50-4B Rack 1/16" - 3/4" capacity.

C A-36 Stud Remover. ½" to ¾" capacity. A knurled gripping wheel of special alloy steel is used to grip the stud and operates efficiently on both soft or hardened studs. The driving shank extends through both sides of the housing to provide a bearing surface on each side of the wheel and prevent binding. Two openings are provided for efficient operation over the whole size range of the tool. Can be turned with any ½" square drive handle. Tool consists of the three parts listed below.

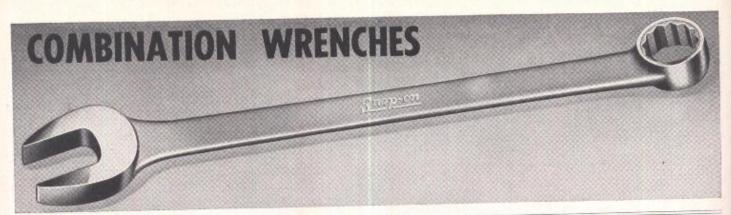
A-36-A Stud Remover Housing only.

A-36-B Stud Remover Driving Shank.

A-36-C Stud Remover Gripping Wheel.

D LA-55 Heavy Duty Stud Puller. %6" to 1" capacity. This puller works on the wedge principle and takes a positive grip which cannot be released except as the operator wishes. The release of the wedge is accomplished by a turn in the reverse direction.

The body of the tool is machined from an alloy steel selected for exceptional toughness and hardening qualities. Two sizes of steel wedges are included with the unit. These wedges are chapmanized to provide a tough core and extremely hard surface and are cross milled to assure a grip on the hardest studs. Use with any "4" square drive handle.

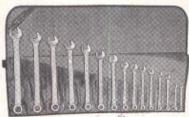


Snap-on Combination Wrenches have two types of openings, both the same size on the same wrench . . . a boxocket for breaking tight nuts loose or pulling them tighter and an open end for fast turning. Long, smooth handles provide plenty of leverage for even the toughest nut-turning jobs. The double hexagon broached Boxocket end is offset at a 15° angle to the head to clear obstructions and to provide knuckle clearance. The 15° angle open end lets you turn a nut with only 30° handle movement. Hammer forged, accurately broached finished in polished shrome, they are the finest unappear. accurately broached, finished in polished chrome, they are the finest wrenches you can buy. Get one of the handy sets listed below.

#### 15-Wrench Set

OEX-715-K Combination Wrench Set. So many jobs require either a boxocket or an open end wrench that we recommend this Combination set for faster, more efficient service, and maintenance. Set includes OEX-100 and OEX-120 (listed on page 45) and the thirteen sizes OEX-14 to OEX-40 listed at right, in C-151A heavy leatherette Kit Bag. Sizes range from \$\frac{1}{2}\text{inc}\$ to 1\text{inc}\$" inclusive. 1/16" to 11/4" inclusive.

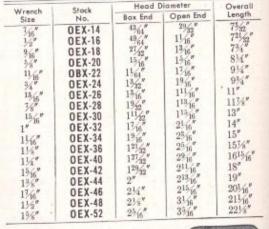
OEX-715 Set. Above set without the Kit Bag.



#### 12-Wrench Set

OEX-712-K Combination Wrench set. Contains OEX-100 and OEX-120 (listed on page 45), and OEX-14 to OEX-32 inclusive (listed above). 12 sizes in all with a range 5/16' to 1". The sizes you need most frequently in general service work. Complete with C-121A leatherette Kit Bag.

OEX-712 Set. Above set of tools without the Kit Bag.

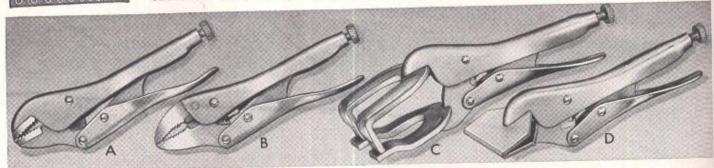


#### 8-Wrench Set

OEXL-708-K Combination Wrench Set. Contains OEX-14, 16, 18, 20, 22, 24, 26 and 28. A selection of 8 popular sizes %6" to %". Complete in C-82A Kit Bag.

OEXL-708 Set. Above set of tools without the Kit Bag.



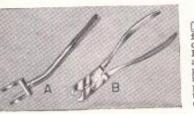


A Standard Vise-Grip Wrenches. Indispensable tools for all types of jobs. Double lever action locks the jaws on the work with a 1-ton pressure . . . grips all shapes and will not slip. It works in close quarters, at any angle . . . adjusts to ratchet like action. Substitutes for vise, clamp, pipe wrench or toggle press. Made of fine alloy steel, nickel plated.

GA-27 7" Vise-Grip Wrench. GA-28 10" Vise-Grip Wrench.

B Vise-Grip with Wire Cutter. Actually 8 tools in one for it is an adjustable end wrench, thin nose plier, pipe wrench, portable toggle press, locking wrench, clamp, vise, wire and bolt cutter. TON-GRIP permits tremendous pressure on any object up to 11/8". Handles round work up to 13/8".

GA-91 7" Vise-Grip with Cutter. GA-92 10" Vise-Grip with Cutter.



★GA-90 Vise-Grip Welding Clamp. With this tool parts are aligned almost instantly and held in position leaving both hands free. The special U-shaped jaws provide perfect visi-bility and working room. End screw provides quick jaw opening adjustment up to 198". Ideal for fender work, soldering, riveting, etc.

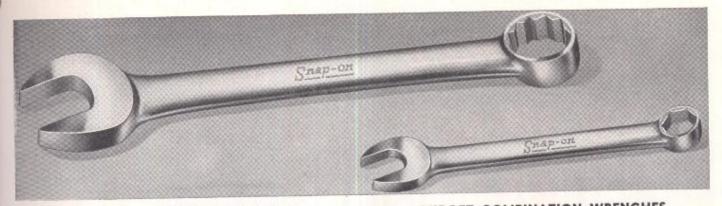
© GA-93 Vise-Grip Bending Tool. Wide jaws make this Vise-Grip ideal for sheet metal work . . . provide a solid grip for twisting, bending, shaping or pulling operations. Eliminates the tiresome "hand-gripping" necessary when ordinary pliers are used . . . clamps on to the work leaving both hands free. Also useful for upholstery work as material can be stretched with no danger of raveling. 8" long, jaws 31/4" wide, throat denth 1%" depth 134".

#### ADDITIONAL DOOR HANDLE TOOLS

(Added too late to be included on page 103)

(Added too late to be forked tool is necessary for removing the off-center door handle retaining pins used on 1950 Fords. The fork is wedged between the handle and the escutcheon plate and rotated until the pin in the fork is in line with the pin in the handle. Tap the end of the S-9048 to drive the pin out. Offset handle swivels to allow the tool to be used for either right or left hand doors. Overall length 74,", nickel finish.

B php-8 Door Handle Pliers. For removing cliptype door handle retainers used on GM cars. These pliers have thin flat jaws to slip between the escutcheon plate and the handle and are shaped to grip the clip properly for easy removal. Jaws open to handle all sizes of clips. Handles are offset to provide knuckle clearance over surrounding obstructions. Overall length 715/16". Get one of these pliers and be prepared to handle these jobs efficiently.



#### SHORT COMBINATION WRENCHES

These short handle Combination Wrenches are ideal for all close quarter jobs where long wrenches cannot be used, yet where plenty of tool strength is needed. Box End and Open End are same size. Boxocket end sets at 15° angle to give knuckle clearance, Open End lays at an angle—by flopping the tool nuts can be turned with a 30° movement. Highly polished chrome finish.

Wrench Size	Stock No.	Head Dia. Box End	Head Dia. Open End	Overal Length
9/6"	0EX-100 0EX-120	15/32" 35/."	45/64" 13/4"	5" 5 %"
78	0EX-140 0EX-160	4164 2364	13/16	5 7/6"
96	OEX-180	13/16	11164	6 56"
11/6	OEX-200 OEX-220 OEX-240	81 <sub>42</sub>	113/2"	619/2"

#### MIDGET COMBINATION WRENCHES

Drop forged from fine alloy steel, heat treated to give them extra strength. Here is greatest wrench convenience for handling those tricky and awkward little jobs where socket wrenches won't work. These small tools with Open End Wrench at one end and Boxocket on the other will speed up all those small parts jobs such as ignition, radio, dashboard work etc. Both openings on each wrench are the same size. These small wrenches are built to the most exacting standards, they are full plated and highly polished. Buy the set and be ready for those tiny jobs.

Wrench	Stock No.	Head Dia.	Head Dia.	Overall
Size		Box End	Open End	Length
14" . 9'2" 5'16"	0 XI-8 0 XI-9 0 XI-10 0 XI-11	3/8" 27/4" 29/4"	17/22" 19/2" 21/2" 23/6"	3½6" 3½4" 3½4" 3½6"



#### 8-Wrench Set

OEXS-708-K Short Handle Combination Wrench Set. Contains the following wrenches listed above: OEX-100,OEX-120, OEX-140, OEX-160, OEX-180, OEX-200, OEX-220, OEX-240. Complete in C-80A Kit Bag.

OEXS-708 Set. Above set, tools only.



#### 5-Wrench Set

OXI-705-K Midget Combina-tion Wrench Set. Contains the following wrenches listed above: OXI-8, OXI-9, OXIlisted 10, OXI-11, OXI-12 in C-52A leatherette Kit Bag.

OXI-705 Set, tools only.



#### PIPE WRENCHES

The housing of these wrenches is guaranteed against defects in material. Powerful I-beam handle. Grip and hold perfectly under the stiffest pull, but you can't "lock" them on a pipe. Extra hard steel jaws are easily replaceable. Machine-cut teeth milled deep to grip firmly. Eyelet in handle for hanging. Forged steel housing and handle.

PW-904 Set. Contains four wrenches, PW-6,

PW-8, PW-10 and PW-14.

PW-906 Set. Contains seven wrenches, PW-6,

PW-8, PW-10, PW-14, PW-18 and PW-24.

No.	Size	Weight	Capacity
W- 6	6"	61% oz.	1/8"- 3/4"
PW- 8	8"	1132 02.	1/8"-1"
PW-10	10"	11/2 lbs.	14"-11/2"
PW-14	14"	3 lbs.	14"-2"
PW-18	18"	5 Ibs.	1/4"-21/2"
PW-24	24°	834 lbs.	1,4"-3"
PW-36*	36"	161/2 lbs.	1/2"-41/2"
PW-48*	48"	29 lbs.	1"-6"

\*Special order only.

#### ADJUSTABLE WRENCHES

Extra strong . . . extra thin jaws . . . light weight — Blue-Point Adjustable wrenches give you all three. Through the use of new alloy steels of unusual tensile strength we are able to build a wrench that for working convenience and durability cannot be beaten. The thin head gets into extremely close working places.

D-903 Set, Contains three wrenches, Nos. D-76, D-78 and D-710.

D-906 Set. Contains six wrenches, Nos. D-74, D-76, D-78, D-710, D-712 and D-715.

The sales of	0.002 F.705		800000000000000000000000000000000000000		
No.	Size	Capa- city	Head Thick.	Weight	
D- 74 D- 76 D- 78 D-710 D-712 D-715 D-724	4° 6″ 8″ 10° 12° 15° 24″	12° 34° 15/16° 1 1/8° 1 5/16° 111/16° 2 1/2°	5/6" 15/32" 15/32" 9/6" 3/4" 31/22" 17/6"	2 oz. 5 oz. 8 oz. 13 oz. 1½ lbs. 3 lbs. 9 lbs.	

#### **NUT DRIVERS**

Blue-Point Nut Drivers are handy tools for radio, television and electrical shops and all control panel maintenance work. Their single hex openings fit like a socket wrench for a firm grip and their thin walls eliminate clearance problems.

mate clearance problems.

The clear amber, plastic handles are shock-proof and the metal shank is covered in fire resistant plastic to eliminate shorting should the shank accidentally touch a nearby terminal. Hex openings are carefully machined for accurate fit and heat treated for greater strength. The shanks are hollow for 1%" of their length, giving plenty of bolt clearance.

clearance.
Eight sizes are available to fit nuts from %10" to %10" across flats and are available individually or in sets.

ND-60 Nut Driver Set. Contains the ND-10 through ND-18 listed below.

ND-80 Nut Driver Set. Contains all eight sizes

ISCUL	Delow.		
ID-6	Nut Driver	316"	Wrench Size
1D-8	Nut Driver	14"	Wrench Size
1D-10	Nut Driver	516"	Wrench Size
1D-11	Nut Driver	11/32"	Wrench Size
ID-12	Nut Driver	36"	Wrench Size
1D-14	Nut Driver	71.6"	Wrench Size
1D-16	Nut Driver	1/2"	Wrench Size
ID-18	Nut Driver	916"	Wrench Size



#### YOU CANNOT BUY FINER WRENCHES

The new streamlined design Blue-Point "Supreme" Open End Wrench embodies every feature that good mechanics want and demand . . . because we asked them. It was our continuous contact with the finest mechanics in America which stimulated our engineering department to design a wrench which would incorporate all the features which these mechanics said they wanted.

They were tired trying to do a job in limited space with the old-fashioned, cumbersome, bulky heads of ordinary wrenches. They wanted narrow, tapering jaws that would help them reach tight spaces. They wanted precision machined jaws and heads to provide a firm, accurate fit to nut or bolt head without the semblance of slippage. They wanted a jaw that would grip the tightest nuts and bolts and make them yield. The 15° angle opening is the most efficient ever devised, with it a hex nut can be rotated completely where wrench can

In the new Blue-Point "Supreme" Open End Wrenches mechanics get all of these features—a wrench so good that it will outperform, outlast ordinary wrenches of comparable size and weight.

Like all Snap-on products, these wrenches are designed first to do the job better than any comparable wrench—a superior tool in every way judged by the most critical mechanics everywhere—yet we have succeeded also in improving its looks. The pear shaped heads are heavily chromed. And note the heavily chrome plated panel in the shank which makes it one of the best looking wrenches ever designed. Long thin handles with rounded edges for maximum leverage and balance.

#### Made From Superior Alloy Steel

Forged from the very finest alloy, high carbon steel and heat treated and tempered the exclusive Snap-on way—ruggedness and toughness are built into them in a superlative degree never found in any other wrenches at any price.

never found in any other wrenches at any price.

Buy Blue-Point "Supreme" Open End Wrenches and you buy the finest tools of their kind—wrenches that will stand-up under all the toughest working conditions everywhere and give you years of completely satisfying service.

# YOUR CHOICE OF SIX CONVENIENT KITS

#### 6 Wrench Set

OE-806-K Set, contains the following wrenches listed above: S-1214, S-1618, S-1922, S-2024, S-2526, S-2830 in C-62A leatherette Kit Bag.

OE-806 Set. Tools only.

9 Wrench Set

OE-809A-K Set, contains following wrenches listed above: S-1214, S-1416, S-1618, S-1820, S-1922, S-2024, S-2526, S-2428, S-3032 in C-91A Kit Bag.

OE-809A Set. Wrenches only.

9 Wrench Set

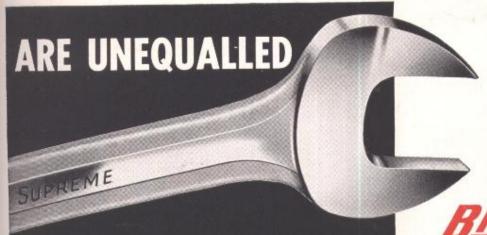
**OE-809-K Set,** contains following wrenches listed above: S-810, S-1214, S-1618, S-1922, S-2024, S-2526, S-2830, S-3236, S-3440 in C-91A Kit Bag.

OE-809 Set. Wrenches only.

12 Wrench Set

OE-812-K Set, contains following wrenches listed above: S-810, S-1012, S-1214, S-1416, S-1618, S-1820, S-1922, S-2024, S-2526, S-2428, S-3032, S-3436 in C-122A sturdy leatherette Kit Bag.

OE-812 Set. Wrenches only.



THESE SUPERIOR QUALITIES MAKE

Rlue Point

# OPEN END WRENCHES THE BEST YOU CAN BUY

- THINNER HEADS
- NARROWER JAWS
- GREATER STRENGTH
- LIGHTER WEIGHT
- BALANCED DESIGN
- SURE GRIP HANDLE
- FINEST ALLOY HIGH CARBON STEEL

# ALL SIZES FROM 1/4" TO 1-5/8"

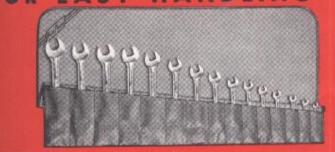
#### Wrench Sizes, Stock Numbers and Specifications

Wrench Sixes	Stock No.		Head Thickness	Overall Length
\$4 & \$76 \$5 & \$26 \$5 & \$26 \$5 & \$26 \$16 \$16 \$16 \$16 \$16 \$16 \$16 \$16 \$16 \$1	S-810 S-1012 S-1214 S-1416 S-1618 S-1820 S-1922 S-2022 S-2024 S-2224 S-2224 S-2228		1/5" 5/20" 5/20" 5/4" 1/4" 1/4" 1/4"	4° 41.2″ 50° 51.2° 6° 7° 7° 7° 83.8″ 83.8″
11/6 & 7/8 34 & 7/8 35/2 & 13/6 13/6 & 13/6 13/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6 11/6 & 13/6	S-2428 S-2428 S-2526 S-2830 S-3032 S-3236 S-3436 S-3440 S-3842 S-4044 S-4448 S-4652	*	11 2 2 5 6 7 1 1 2 5 6 6 7 1 1 2 5 6 6 6 7 1 1 2 5 6 6 6 7 1 1 2 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	10" 878" 11" 1212" 1212" 1212" 1212" 14" 15152" 1614" 17"

#### Own a Set of These Wrenches

Below and on opposite page we have assembled six sets of the most popular and most often used wrenches of this type. They are available in strong leatherette kit bags as illustrated.

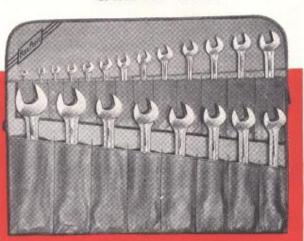
#### FOR FASY HANDLING



#### 15 Wrench Set

OE-815-K Set. Fifteen of the most popular sizes, starting at ¼" and including sizes up to 1¼". An excellent selection for all service work. Contains the following wrenches listed above. S-810, S-1012, S-1214, S-1416, S-1618, S-1820, S-1922, S-2024, S-2526, S-2428, S-2830, S-3032, S-3236, S-3436, S-3440 in C-152A kit bag.

OE-815 Set. Same set as above but wrenches only.



21 Wrench Set

**OE-821-K Set.** This complete set of Blue-Point open-end wrenches offers industrial maintenance departments the solution to a majority of their nut turning problems. A full range of wrenches from ¼" to 1%".

Contains all of the wrenches listed above except S-2228. Complete in C-210A kit bag.

OE-821 Set. Same set as above but wrenches only.



# Check these Features

Slenderized to Nth Degree.

Disc Thin, Pear Shaped Jaws.

Long—Slim Handles. Allow you to keep your hand clear of hot motors.

Both heads set at an angle for better tool adaptability.

"SUPREME" For Strength Lightweight Balance
Plus Point "Supreme" Tappet Wrenches bring speed and conven-
ience to your tappet adjusting operations. Check the outstanding
features at left. Disc-thin, pear shaped jaws easily get into those
close quarters around the tappet adjusting screws, tappets and lock
nuts and the long rapier-slim handles allow you to keep your
hands clear of hot motors—prevent unpleasant burns. Both heads
are set at an angle from the handle allowing better tool adaptability.
The wrenches are extremely light and perfectly balanced . Su-
periorities you will appreciate on the job when usually two wrenches
are worked like scissors in one hand and a third wrench is used
in the other hand. Blue-Point gives you the highest qualities of strength and durability. The high carbon, special alloy steel used
especially for these tools possesses degrees of strength not obtain-
able in ordinary tappet wrenches. Heat-treated by most modern
able in ordinary tappet wrenches. Heat-freated by most instance.

Stock Number	Wrench Sizes	Head Thickness	Overall Length	
LTA-1416	3/6" & 1/2"	1364"	91/2"	
LTA-1618	1/2" & 9/6"	366	91/2"	
LTA-2022	5/8" & 11/6"	366"	91/2"	
LTA-2428	3/4" & 7/6"	1364"	91/2"	

methods-Chrome Plated and polished for finest appearance.



#### LTA-806-K Blue-Point Tappet Wrench Set

Extremely handy tappet adjusting set. Set consists of six wrenches, two each of LTA-1416, LTA-1618, LTA-2022, complete in Kit Bag C-64A.

LTA-806 Above set of tappet wrenches, tools only.



#### LTA-808-K Blue-Point Tappet Wrench Set

Complete set of tappet wrenches for every tappet job. Set consists of 8 wrenches, two each of LTA-1416, LTA-1618, LTA-2022 and LTA-2428, complete in Kit Bag C-81A.

LTA-808 Above Set of tappet wrenches, tools only.



#### SINGLE END TAPPET WRENCHES

Note: The Heavy Duty tappet wrenches listed below can also be furnished on special order in %", and 11/16" sizes. Prices upon request.

Stock	Wrench	Thick-	Overall
No.	Size	ness	Length
XL-140 XL-164 XL-166 XL-169 XL-176 XL-186 XL-189 XL-246 XL-286	36" 12" 12" 12" 110" 110" 110"		14" 12" 14" 14" 14" 14" 14" 13"

A single end type of Tappet Wrench. Polished heads, satin finished with exceptionally long, flat handles to get into tight places. Drop forged tough alloy steel for extra strength and longer life. These wrenches are mighty fine for adjusting work when there are hot manifolds to work around.

No.	Opening	Head Thickness	Length	
CT-12 CT-14	355	185	12"	

#### HANDY TAPPET TOOLS

These handy tools provide you with the convenience of that third hand you've often needed when doing tappet adjusting work. The curved jaws are slipped over the adjacent tappet with the locking jaw in position on the tappet you wish to hold. The locking pin holds the tool in position on the job. Have both sizes in your kit and enjoy real working convenience.

TA-16 Toppet Holding Wrench. Has ½" lock opening to handle a majority of cars.

TA-18 Toppet Holding Wrench. Has %6" lock opening for General Motors cars.



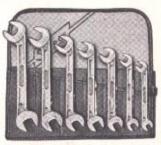
#### HEADS SET AT 30 AND 60 DEGREES TO THE WRENCH HANDLE

Both of the heads on each of these wrenches have the same size wrench opening, but one is set at a 30° angle to the handle and the other at a 60° angle. This arrangement gives you four usable wrench positions and makes it possible for you to turn nuts which are located in narrow swing areas where standard open ends or other type wrenches just won't work. Add these tools to your kit and you eliminate all your turning troubles on those hard-to-reach nuts in the %" to % size range.

Other features include well rounded handle edges that are comfortable in the hand . . pear-shaped, thin jaws which contribute to close quarter operation . . . draw-broached openings which give you accurate, close

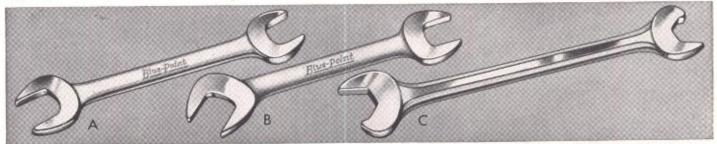
fitting wrenches . . . a rust-proof double plated finish of nickel and chrome over the entire tool. Hammer forged from finest alloy steel and tempered by Snap-on's traditionally fine heat treating processes to toughen and harden them from skin to core.

Stock No.	Wrench Size	Head Thickness	Overal Length
V-5212	3/8"	3/6"	5"
V-5214	3/16	732	51/2
V-5216 V-5218	9/2"	1/4"	61/5"
V-5220	5/8"	14"	631/32
V-5222	11/16"	3/12"	7 1/2
V-5224	3/4"	916"	8"



7 Wrench Set

V-807-K Set. Contains one each of the wrenches listed at left. Complete in C-74 leatherette kit V-807 Set. Wrenches only.



#### SHORT OPEN ENDS

These short Open End Wrenches will prove invaluable wherever nuts \%16" to \%16" sizes are encountered, and especially so where working space is ex-tremely limited. Forged from a special alloy steel-they will withstand tough usage and outperform any wrench in their class. The heads are precision machined. Two sizes on each wrench. Chrome plated finish.

Wrench	Stock	Head	Longth
Size	No.	Thickness	
36" & 36" 14" & 36" 16" & 156"	J-1214 J-1620 J-2022 J-2428	14" 15"	234" 318" 319" 222"



Short Open End Wrench Set

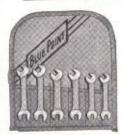
J-805-K Short Open End Set. Contains one each of the above wrenches in C-52A kit bag.

J-805 Set, tools only.

#### **IGNITION OPEN ENDS**

buretor, radio, and electrical jobs which take tiny, short handled tools. Made in pairs with two different sizes

Wrenc	h Size	Stock	Head	Overall
Straight End	Angle End	No.	Thickness	Length
76%		C-1415 C-1514 C-1618 C-1816 C-1719 C-1917 C-2022 C-2220 C-2428 C-2824		21-2" 21-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3" 27-3"



Make easy work of those ignition, caron each wrench . . . each size dupli-cated at a different angle.

-2024	28		078		51.13
Ign	ition	Wre	nch	Sets	
C-806					
C-141					
C-181					
compl	ete ir	1 C-	65A	kit b	ag.

C-806 Set, tools only. C-810-K Set. One each of the ten ignition wrenches listed above, in C-100A

C-810 Set, tools only.

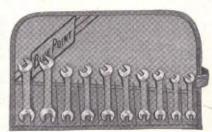
kit bag.

#### RATCHETING OPEN ENDS

Give you ratcheting speed with open end convenience on many assembly and service operations. Runs the nut all the way down without removing the wrench from the nut. Practical time saving tools . . . chrome plated.

Wrench	Stock	Head	Overall
Size	No.	Thickness	Length
16" de 16"	RS-1012 RS-1214 RS-1416 RS-1618 RS-1820 RS-2024 RS-2428		41½° 5° 51½° 6½° 73¼°

RS-804 Ratcheting Open End Wrench Set. Contains RS-1012, RS-1416, RS-1820 nd RS-2428. Tools only.



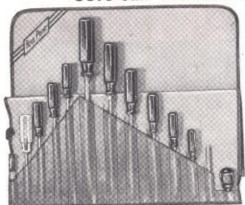
Here are the finest screw drivers we have ever seen. They represent the combined skill of designers, metallurgists and fine craftsmen. Nothing finer has ever been made—they are better looking, more practical . . . longer lasting . . . that is why better mechanics are choosing Snap-on "Octo-Grips."

Here are reasons why you will agree they are superior.

- Handles are made of tough black plastic . . . proved under actual working conditions to be the finest . . They are practically unbreakable and are definitely shock-proof.
- 2. Blades are made of high grade alloy steel . . . entire bar is electric heat treated under precision automatic control to develop maximum combined strength and toughness.
- 3. Handles are 8-sided with alternate sides relieved and a rounded ridge at each corner, shape prevents rolling.
- The shape of these handles offer a powerful turning grip without cutting into your hand.
- Extra long wing crimping on blade shank anchors blade securely in the handle.
- Blades have precision cross ground tips.



#### OCTO-GRIP STANDARD TIP SERVICE SET



SDS-130-K Screw Driver Set. Here is a set of 13 standard tip screw drivers most needed by the average mechanic, giving him the right combination of blade length, tip and leverage for every job. The set consists of the following screw drivers: SD-1, SD-2, SD-4, SD-6, SD-8, SD-12; Cabinet screw drivers SD-143, SD-146, SD-1410; Spark Test Driver No. 145, Midget Drivers 1011 and SD-234, and Screw Starter GA-12. Complete in C-132-B Kit Bag as shown at the left. SDS-130. Above set, tools only.

#### OCTO-GRIP STANDARD TIP DRIVERS

Listed below are sizes and specifications for our line of Standard Tip Octo-Grip Screw Drivers. The shockproof resilient, tough, plastic handle has extremely high dielectric re-sistance to insure a high factor of safety. Once you have tried an "Octo-Grip" and get the feel of this amazing handle you will never want any other drivers in your kit.

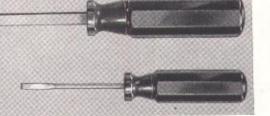
Stock No.	Blade Length	Blade Edge	
SD-1	11/2"	1/4"	
SD-2	21/2"	96"	
SD-4	4"	1/4"	
SD-6	6"	316"	
SD-8	8"	26"	
SD-12	12"	13/20	

SDS-60 Standard Screw Driver Set, one each of above screw drivers.

### EXTRA LONG SCREWDRIVER WITH SLENDER BLADE



★SD-2385 Extra Long Screw Driver. Where clearance is limited and the job is extremely difficult to reach, you will find that this extra long and slender bladed screw driver shown above is just the tool to have handy. It is ideal for working on lower radiator hose clamps on late model Ford V-8's. There are many such difficult places to reach on all cars and machinery of many kinds . . . motors, generators, diesels and many, many other places where this is the only screw driver that will reach. Although the blade is made slender purposely to get into tight places, it is forged from the finest alloy steel, then heat treated and tempered the exclusive Snap-on way to give blade resiliency and toughness to the tip. The tip is cross ground. The plastic Octo-grip handle fits the hand perfectly—is practically unbreakable and is shock proof. Overall length of the tool is 25½", the length of the blade is 21¾", ¼" stock, tip ½"«x½".



#### FOR SMALLER JOBS

SD-234 Short Screw Driver. This new Octo-Grip plastic handle, which is a non-conductor of electricity, makes this the screw driver in much demand for small electrical jobs, on car radios, motors, electrical appliances, refrigerators, and many others. Made of the finest alloy steel and tempered properly to give it just the right combination of toughness and hardness for long useful life. Here is a screw driver that will be called upon many times in the course of your work. The blade is 3" long and made of \%s" stock. The handle is practically unbreakable. You will find it one of the handlest tools in your entire kit.







#### OCTO-GRIP PHILLIPS DRIVERS

Phillips design cross slot screws are growing in popularity. Many car manufacturers now use them on interior trim, hinges, etc. Also widely used on bus and truck bodies, furniture and many other places. Only Phillips driv-ers operate effectively on Phillips screws. Table on page 53 lists Phillips screws and bit sizes.

Stock No.	Overall	Blade	Blade	Phillips
	Length	Diameter	Length	Bits
*SDP-22 *SDP-31 *SDP-42 *SDP-63	31/4° 6″ 73/4″	1/4" 5/16" 1/4"	1½" 3" 4"	#2 #1 #2

★SDP-50 Phillips Screw Driver Set, one each of above screw drivers.

#### OCTO-GRIP CLUTCH DRIVERS

For the first time the clutch type screw drivers are now fitted with the new, improved Octo-Grip plastic handlethe handle of dense, strong, shockproof plastic complements the fine blade which is milled from the finest alloy steel, then carefully heat-treated to give exceptional tip strength.

Stock No.	Overall Length	Blade Diameter	Blade Length	Blade Tip
SDC-4	67/8"	5/2"	4"	1/8"
DC-5	714	11/4	4"	32,0
SDC-6 SDC-8	834"	1564	5"	1/4"
SDC-10	914"	19/4"	5"	3/16
SDC-13	1014"	1360	6"	13/32

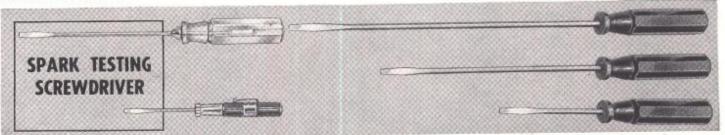
★SDC-60 Clutch-type Screw Driver Set. One each of above screw drivers.

#### OCTO-GRIP R. & P. DRIVERS

Among the various types of recessed head screws on the market is the Reed and Prince cross slot screw which has become very popular. Don't confuse it with the Phillips screw for there is a great difference in the slots, Compare the tips and you will see that each requires a special screw driver. Get this set so you can efficiently handle jobs using Reed and Prince screws.

Stock No.	Blade Length	Blade Tip	
*SDR-1	11/6"	1/4"	
*SDR-3	2150	3/16"	
*SDR-4	4"	1/4"	
*SDR-6	6"	5/16"	
*SDR-8	8"	3/8"	

★SDR-50 Reed and Prince Screw Driver Set. One each of above screw drivers.



#### OCTO-GRIP SPARK TEST SCREW DRIVERS

Put an end to guess work. The noon tube fitted into handle tells condition of plug by type of flash. Brilliant flash means good condition—a thin flash indicates too narrow a gap—no flash means a short. Slender blade and shock-proof handle make these excellent for electrical work.

★145 Spark Testing Screw Driver. 6" blade.

★1015 Spark Testing Screw Driver. 21/4" blade.

No. 1015 is fitted with a pocket clip for convenient carrying like a pencil or pen.

#### Neon Tubes for Spark Testing Screw Drivers.

\*NT-2 Replacement Tube for above. When replacing tube, save the original springs in handle, as none are included with tubes.

#### OCTO-GRIP CABINET SCREW DRIVERS

Now our Cabinet screw drivers are fitted with Genuine Octo-Grip Plastic handles—the kind that are practically unbreakable and are shockproof when used on electrical work. This important improvement easily makes them the outstanding screw driver in their class.

outstanding screw driver in their class.

The long, thin blades are made from a special high test alloy steel, carefully heat treated to give them tough working tips and strong resilient shanks. Because of their long slender blades these screw drivers can be used on many jobs where there is little clearance and where a long reach is necessary to turn smaller types of screws. They are especially recommended for electrical and body work. The superb blade is of \$\frac{3}{16}\epsilon\$ hexagon stock. The well balanced blades and Octo-Grip handles look and feel like quality tools.

SD-143 Cobinet Screw Driver. 3" Blade.

SD-146 Cabinet Screw Driver, 6" Blade.

SD-1410 Cabinet Screw Driver, 10" Blade.

CDS-30 Cobinet Screw Driver Set. One each of above drivers.

# PAR-V SCREW

Rid yourself of screw driver trouble . . . for a long time to come. . . at reasonable cost—with a set of Snap-on PAR-V's, built to deliver plenty of rugged service.

Huge quantity production has enabled us to place extremely attractive prices on this line, and at the same time give you very high grade tools. These Screw Drivers are now equipped with yellow transparent plastic Octo-Grip Handles—practically unbreakable—shockproof. They are correctly sized to and balanced perfectly with the blade and afford an excellent hand grip. Blades are made from special analysis high carbon the state of th tool steel, electrically heat treated and oil tempered to give the best combination of tip hardness and blade strength—to give long trouble-free use. Tips are correctly tapered, cross ground and machined to fit the screw head and give the greatest possible turning strength. Always use the proper size driver to protect both driver and screw head.

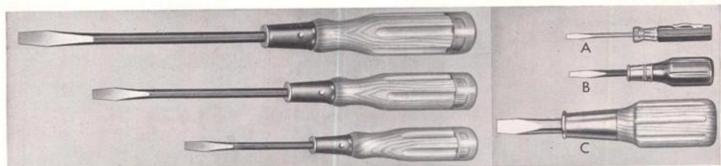
Extra long double wing crimping on the blade shank anchors it securely and prevents the blade from loosening or turning

#### Specifications—PAR-V Screw Drivers

Stock	Blade	Blade	Tip	Tip	40
No.	Diameter	Leogth	Width	Thickness	
★RG-1 ★RG-2 ★RG-4 ★RG-6 ★RG-8	14" 722" 14" 516" 38"	13½" 23½" 4" 6" 8" 12"	1/4" 2/6" 1/4" 5/6" 3/8"	.037" .032" .037" .046" .050"	

★RGS-60 Par-V Set. All six screw drivers listed above.





#### QUALITY WOOD HANDLE SCREW DRIVERS

Many mechanics prefer a wood handle on a screw driver, and these three tools give you the finest drivers of this type. They are exceptionally strong and durable with a blade which extends clear through the wood handle and is finished at the end of the shaft with a plastic cap. This cap protects the handle from splitting and provides a comfortable and splinter-free surface for the palm of your hand. The handles are made from selected hard wood with smoothly machined flutes of generous size to give plenty of turning power. A steel ferrule is riveted to the blade and handle to give great rigidity. The fine alloy steel octagon blades are carefully tempered to give you tough, hard shanks and bits.

4" shank length, %ie" wide blade tip. 6" shank length, %ie" wide blade tip. 8" shank length, %i" wide blade tip. TX-4 Screw Driver .... TX-6 Screw Driver. TX-8 Screw Driver.

TXS-30 Set. Three wood handle screw drivers listed above.

#### SHORT SCREW DRIVERS

A good mechanic knows that he can save time, trouble and effort by using the right size screw driver for the job, These shorties will prove valu-able in every man's kit.

A x No. 1011 Screw Driver. 2" length blade, 16" wide tip. The tip is magnetized. Plastic handle is fitted with a convenient pocket clip.

B No. 1811/2 Screw Driver. 11/2" length blade, 1/4" wide tip. Wood handle. Useful for many small jobs.

[6] No. 153A Screw Driver. A powerful, short bladed driver for the larger screws. 1%" length blade, %" x 1/26" blade tip. Useful for overhead valve adjusting. drag links, etc.





#### HEAVY DUTY OCTO-GRIP SCREW DRIVER

No. 18-PO Heavy Duty Screw Driver. This is the most powerful screw driver in our line . . . especially useful for work around heavy machinery where slotted screw heads of \( \frac{1}{2} \) diameter or larger are encountered. Blade has a \( \frac{1}{2} \) wide tip and is made of \( \frac{1}{2} \) diameter square stock, it can be turned with a wrench to move rusted-in

screws...18" blade length gives you plenty of reach and the shank is securely anchored in a large plastic handle which protects against electric shocks and affords tremendous hand leverage. Note: While this tool is big and rugged it is not a pry bar. Its blade is correctly tempered for driving big screws—not for use as a lever.

# Snap-on PHILLIPS SCREW DRIVERS

Phillips head recessed screws are now used in so many new applications that we offer a wide choice to handle these special screws. Blades are all made from best quality steel tempered to give the utmost service. Handles are from selected hardwood—smoothly finished. Blades firmly anchored and secured by heavy steel ferrule. List below shows types and sizes of Phillips screws and correct bit size for each.

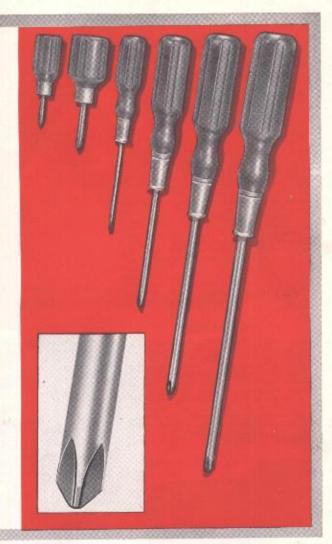
#### Use the Proper Size Driver for Phillips Screws

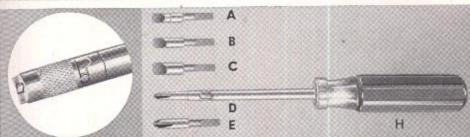
Phillips Bit No.	Machine Screw Diameters	Wood Screw Diameters	Stove Bolt Diameters	Case Hardened Sheet Metal Screw Diameters
	Flat, Oval, and	Fillister Heads		Flat and Oval Head:
1 2 3 4	#4 and Smaller #5 to #10 Inc. #12 to %" 3%" and Larger	#4 and Smaller #5 to #9 Inc. #19 to #16 Inc. #18 and Larger	14" to 36" 14" to 36" 34" to 12"	\$4 \$5 to \$10 Inc. \$12 to \$14 Inc.
		Round Heads		
1 2 3 4	#5 #6 to #10 Inc. #12 to %" %" and Larger	#4 and Smaller #5 to #10 Inc. #11 to #16 Inc. #18 and Larger	\$600 to \$600 \$400 to \$600 \$600 to \$600 \$600 to \$200	#4 and #5 #6 to #12 Inc. #14

#### Specifications-Phillips Screw Drivers

Stock No.	Lgth, of Shank	Bit Size	Stock Na.	Lath. of Shank	Bit Size	
*STS-1	1°	1	*ST-4	4"	2	
*STS-2	13/8°	2	*ST-6	6"	3	
*ST-3	3°	1	*ST-8	8"	4	

★STP-60 Phillips Set. All six screw drivers listed above.





#### SCREW STARTERS MAKE JOB EASY

Try this Screw Starter on just one job and you will realize why it should be in your tool kit. The end of this tool chucks tightly into the screw slot with no outside claws to interfere . . . they provide a grip that will withstand an eight pound pull and automatically release when presure becomes too great. Light weight Duralumin Handles . . . high carbon steel gripping bits. Note: These are for starting screws only.

★GA-11 2½" long. ★GA-12 5½" long. ★GA-13 9½" long.

★SS-30 Set. 3 Screw Starters listed above.

#### DETACHABLE HEAD SCREW DRIVER SET FOR PHILLIPS AND SLOTTED SCREWS

Here is a Snap-on product that is gaining in popularity—a tool that is especially useful in production work with case hardened screws—when the tool is used almost constantly—where tips are subjected to hardest use. When tip wears, no need to throw away entire screw driver—just replace the tip.

This set of 5 detachable heads and handle will service most screw driving jobs and allow you to replace broken bits at extremely low cost. Set includes No. 2 and No. 3 Phillips bits and three standard bits to fit slotted screws No. 5 and larger.

#### Replacement parts for the Interchangeable Screw Driver

A ★GA-80-30 .030" Standard Bit.

■ ★GA-80-35 .035" Standard Bit.

★GA-80-40 .040" Standard Bit.

★GA-80-2 No. 2 Phillips Bit.

★GA-80-3 No. 3 Phillips Bit.

GA-80-1 Octo-Grip handle only. \*GA-80 Interchangeable Screw Driver Set.



(Upper) \*060 Heavy Duty Offset Screw Driver for drag link and shock absorber work. 7½" long, ½" stock, 23½;" blades.

(Lower) ★H-50B Hammer Head Screw Driver. Works well in tight quarters. 6" long, blades ½x½16".



(Upper) ★050 Heavy Duty Offset Screw Driver. Useful in Ford Work. 7" long, ½" Stock, blades 2542" thick.

(Lower) Offset Screw Drivers +020 4" long, 14" stock, blades

★030 5" long, %16" stock, blades %16"x1/82".

★040 5½" long, %" stock, blades %"x%4".



(Upper) \$ST-034 Phillips Offset Screw Driver. 8" long, No. 3 and No. 4 bits.

(Lower) \$\$T-012 Phillips Offset Screw Driver, 6" long, No. 1 and No. 2 bits.

## Blue Point

## PUNCHES AND CHISELS LAST LONGER

Blue-Point "Supreme" (Reg. U. S. Pat. off.) chisels and punches will out-cut and out-punch similar tools made from ordinary steels because the combination of metallic alloys and high carbon content in the steel we use produces qualities of amazing strength and toughness. Chisels and punches, if made too hard, will break . . . if made too soft they will flatten over. Blue-Point "Supreme" Chisels and Punches are tempered to give the best hardness and toughness for long service and all round work. No good mechanic will abuse tools of this kind and expect them to stand up. Sanded finish square handles with full rounded corners give a firm grip and solid drive. Nickel plated with polished blades. You can't buy a better tool.

#### GUARANTEE

Every Blue-Point Chisel and Punch is tested with rigid instructions to reject for the slightest visible defect of material or workmanship. We will replace any tool that, in the reasonable usage for which it was designed, proves defective in workmanship or material, provided that claim for replacement be made within thirty days from date of purchase. No replacement will be made of tools which have been ground or abused in any way.



#### Midget Punch and Chisel Set

Midget Punch and Chisel Set

★SVP-70-K Set. Seven midget "Supreme"
quality punches and chisels. "%2" square
stock, ideal for tiny jobs. Includes: ★SVP402 Drift Punch 3" long. %2" pt.: ★SVP-403
Drift Punch 3%" long, %" pt.: ★SVP-404 Center Punch 3%" long; ★SVP-405 Starter Punch
3%" long, ½6" pt.: ★SVP-406 Cape Chisel 3%"
long, ¾6" edge; ★SVP-407 Round Nose Cape
Chisel 4" long, %2" wide: ★SVP-408 Flat
Chisel 4%" long. ¾6" edge. Complete in
C-72A kit bag.



Blue-Point Chisels and Punches are hammer forged at low temperature to refine the grain and preserve the carbon which gives strength and hardness to the steel. Replace old relics with these high quality tools. Square stock makes them easier to grip—prevents tools from rolling. from rolling.

#### A Flat Chisels

Perfectly balanced. Have hand-ground cutting edges with a rounded bevel for longer edge life and faster cutting. Can be re-edged with a file quickly when necessary.

No.	Square Stock	Edge	Length
S-812 S-816 S-820	3-6" 3-6" 3-6"	16° 32°	51/2" 6" 61/2"
S-824	(%)	34"	7"
5-828	(33)	36"	8"

#### **B** Cape Chisels

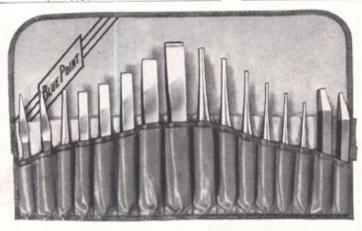
Number	Square Stock	Edge	Length
★S-13 ★S-14	56°	15:	55%

#### Round Nose Cape Chisel

Number	Square Stock	Edge	Length
<b>★</b> S-12	34"	56"	6"

#### Diamond Point Chisels

Number	Square Stock	Edge	Length
S-15 S-19	36.	15.	6° 534°

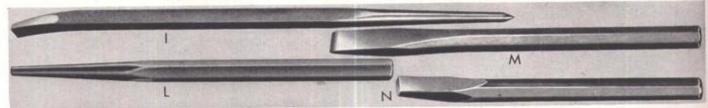


#### "SUPREME" Chisel and Punch Set

ond Punch Set

SCP-160-K Set. The
16 tools in this "Supreme" chisel and
punch set are those
usually needed for
general work. Consists of five chisels,
S-812, S-816, S-820,
S-824, S-828; and six
Pin Punches S-603,
S-604, S-605, S-606,
S-608, S-610; two
Diamond Point
Chisels, S-15, S-19;
S-12 Round Nose
Chisel, S-4-C Center Punch. Complete in leatherette
kit bag C-1604,
SCP-160 Above Set.

SCP-160 Above Set. Tools only.



#### JIMMY OR PINCH BARS

I Pinch Bars hammer forged from high grade alloy steel tempered for great strength. Octagon shank.

No.	Stock	Edge	Length
1112	167	14°	11"
1658		54°	16"
7414		84°	24"

#### LONG PUNCHES

For heavy duty work-good for industrial and farm machinery shops, etc. Hammer forged.

	No.	Stock	Tip	Taper	Length
	1210 1512 1816	56° 36° 36°	56° 36° 32°	4° 5° 6°	12" 15" 18"
-					

LP-30 Set. Above 3 tools only.

#### LONG FLAT CHISELS

Valuable wherever long reach is necessary. Hammer forged, tempered for long wear.

No.	Stock	Edge	Length
1020 1024 1628 1832	56" 56" 56" 56"	24° 28° 1	11° 12° 16' 18'

#### RIVET BUSTERS

B Use rivet busters on rivet heads and save your chisels. These tools are shaped to con-tact at the right point and angle to shear the heads clean off.

RB-10 Rivet Buster, 10" long, %" stock, %" x %" edge.

RB-18 Rivet Buster. 18" long. %" stock, ¾" x ¼" edge.



#### CENTER PUNCHES

E Forged from tough steel, heat treated and tempered for hardness.

\$-3-C 516" Square Stock, 5" Length. \$-4-C 716" Square Stock, 6" Length.

#### DRIFT PUNCHES

For finishing the job of removing pins or bolts already started with the Starter Punches. Never start a pin with a drift punch. It is not designed for such work. Use a Starter Punch to loosen the pin and finish pushing it through with a Drift Punch. The full length of shaft is the same diameter.

Stock No.	Square Stock	Point	Length	
★ S-103 ★ S-104 S-106 S-108 S-110	216. 216. 216.	16° 18' 18'	434° 458° 514°	

#### STARTER PUNCHES

6 When driving out pins, bolts, etc. always begin the job with a "Starter" punch.

Stock No.	Stock	Point	Length	
★ S-203 S-204 S-206 S-208 S-210	346" 348" 346" -	178. 178. 178.	514" 616" 636" 632" 634"	

#### PIN PUNCHES

H Made of finest forged steel.

Stock No.	Square Stock	Point	Length
★\$-603 ★\$-604	16°	36° 16°	5" 51/2"
S-605 S-606	28°	10.	616"
S-606 S-608 S-610	716" 1.6" 8.6"	12:	634° 634°

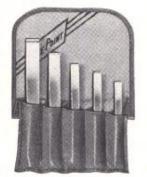
#### LONG TAPERED PUNCHES

I These punches are invaluable for all kinds of lining up work . . . carefully drop forged and finished to give long, lasting service. It will pay you to get the entire set.

Stock No.	Square Stock	Point	Length	
S-905	3,6*	36"	8*	
\$-908	16.	14.	816"	
S-910 S-912	86.	12.	91.6"	8

#### LONG LINING-UP PUNCH

\*\*5-714. Here is a long lining-up punch especially designed for assembly work. Body and fender mechanics will find it useful for lining up holes in fenders, frames, bodies, etc. Center point can be used for punching holes in metal. \*\*%16" Square stock, \*\*%32" point, 91%16" length of Taper, 14" overall length.



Flat Chisel Set SC-50-K Set consists of five chisels; S-812, S-816, S-820, S-824, S-828, in C-50-A Kit

SC-50 Set. Tools only.



Pin Punch Set

SP-60-K Set consists of following six punches; S-603, S-604, S-605, S-606, S-608, S-610 complete in sturdy leath-erette C-60-A Kit Bag.

SP-60 Set. Tools only.



Long Tapered Punch Set SLTP-40-K Set, Consists of SLTP-40-K Set, Consists of S-905, Sfour punches — S-905, S-908, S-910, S-912 in C-42-A Kit Bag.

SLTP-40 Set. Tools only.



Starter and Drift Punch Set

\$\$D-100-K \$et. Consists of 10 tools; five starter punches; S-203, S-204, S-206, S-208, S-210; five Drift Punches S-103, S-104, S-106, S-108, S-110, in C-104-A Kit Bag. \$\$D-100 \$et. Tools only.



#### BLUE-POINT PRY BARS

D Rolling head exerts tremendous leverage for prying work . . . often used for prying out gears, etc. Point useful for lining-up work. Hammer forged from fine alloy steel.

1250 Pry Bar. 12" long, 1/16" stock.

1650 Pry Bar. 16" long, 1/16" stock.

2050 Pry Bar. 20" long, 1/16" stock.

2050 Pry Bor. 20" long, 11/16" stock.

#### COTTER PIN TOOL

F \*S-6P Cotter Pin Tool. An excellent tool for spreading and removing cotter pins... can also be used to great advantage for inserting water pump packings, etc. Hammer forged from "Supreme" chisel steel with square bevel shank for easy handling and firm grip. Overall length 6", 516" stock.

#### COTTER PIN PULLER

Q ±5-9094-A Cotter Pin Puller.
Will pull every pin no matter
how tight it is. Insert hook end
into cotter pin. Hit anvil end
sharply, out comes pin. Hook is
of tough steel pinned in place
and can be replaced easily, Overall length is 10".

★S-9094-A2X Hook and rivet Set.

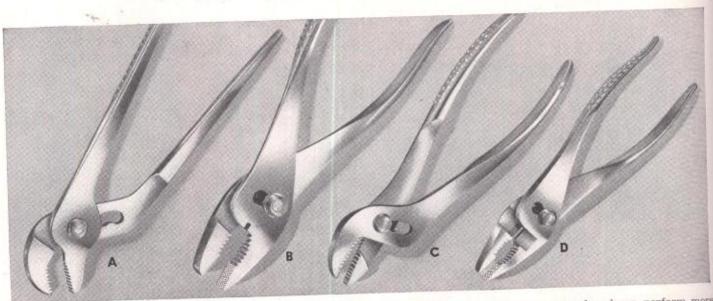
#### BUSHING CUTTER

R \*GA-1 Bushing Cutter. For splitting soft metal bushings in housings, steering sectors, spindles, pistons, connecting rods, etc., or cutting exhaust pipes and muffler sleeves, body panels, etc. %" Octagon stock, 7¼" long, ¾6" bit width, Curved bit pushes the cut material away from the work. cut material away from the work.

an exclusive Snap-on product

# WILL OUTLAST SEVERAL PAIRS OF ORDINARY PLIERS

- 1 Hammer forged from special high carbon Silico-Molybdenum alloy tool steel.
- 2 Hardened with liquid heat and oil tempered clear through—not surface hardening only. Joints locally tempered electrically.
- 3 Scientific design which distributes the strain over entire tool—assuring maximum strength.
- 4 Light in weight-perfectly balanced-not head heavy. Less fatiguing to use.
- 5 Smooth, perfectly matched, easy riding precision machined joints.
- 6 Sharp, deep milled teeth given intense gripping power with minimum handle pressure.
- 7 Hand filed, perfectly aligned and sharpened cutters on all cutter patterns.
- 8 Spring tempered Vacuum-Grip 'Non-Slip' handles.
- 9 Highest quality throughout, Vacuum-Grip pliers are masterpieces of the toolmaker's craft.



No. 9-A 9" Gripping or Water Pump Pliers. A gripping pliers especially suitable for tightening water pump packing nuts on older cars or for jobs such as turning any shaped nut, bolt, rod, etc. The thin jaws make it useful for many other jobs and make it desirable as a general utility pliers. The slip-joint design permits four jaw adjustments to give an approximately parallel working position to the jaws up to 11/2" opening. Four spacer holes give quick non-slip adjustment. Handles are designed for comfortable grip. Teeth are set at a backward angle to grip rods, etc., lets you work in cramped places with short strokes. The head is set at a 45° angle for easy action in otherwise inaccessible places. Full nickel finish,

Heavy Duty Pliers. Giants for gripping—general use pliers with 2-position slip-joints . . . notched type of wire cutters . . . full fashioned handles. There are many places where pliers of this type are time and labor savers and a set should be in every mechanics kit. Full nickel finish.

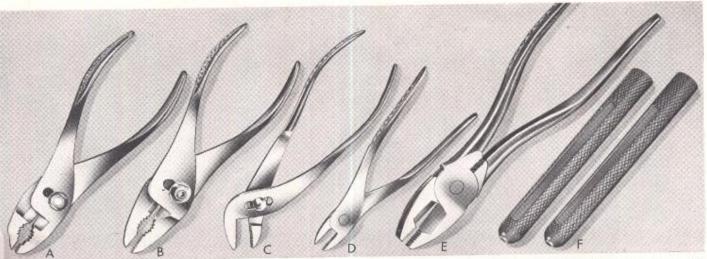
No. 46 6" Heavy Duty Pliers. No. 47 7" Heavy Duty Pliers. No. 49 9" Heavy Duty Pliers.

eral purpose work where plenty of gripping power and great leverage is required these pliers just fit the bill. For general service work this plier has

greatest appeal and can perform more jobs effectively than any other type. The sturdy jaws grip on like a pipe wrench and are set at an angle for easy operation in close places. 3-position adjustable side joint adapts them to different sizes of work. Full nickel

No. 61 6" H. D. Gripping Pliers. No. 62 8" H. D. Gripping Pliers.

Pliers. A popular favorite with auto-motive mechanics, combining powerful cutters with tremendous gripping strength . . . has a cutting capacity equal to lineman pliers. Non-slip, full fashioned handles. Full nickel finish.



Combination Pliers. Excellent all-round general use cutting and gripping pliers which give you the working convenience of having powerful gripping jaws in combination with linemantype cutters. Cutter edges are hand filed to assure perfect blade alignment. Sturdy bow handles afford powerful gripping and cutting leverage. Joint is the 2-position type. Full nickel finish.

No. 34 4½" Combination Pliers. No. 35 5" Combination Pliers. No. 36 6" Combination Pliers.

No. 105 5" Ignition Pliers. Midget Pliers with standard 3-position adjustable slip-joint. It's a dandy for servicing carburetor, ignition, radio, and other small jobs. Full nickel finish.

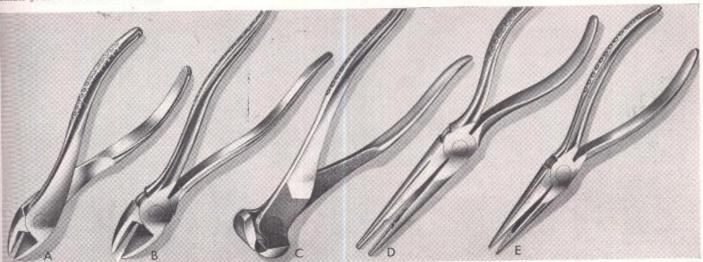
No. 65 5" Light Weight Grippers. An exclusive Vacuum Grip design for general use . . . popular with flyers and airplane mechanics because of its slender design. Light in weight but built for Heavy Duty work . . . capacity far exceeds its size . . . Long thin pointed nose . . . powerful wire cutters . . . 2-position slip-joint. Nickel finish.

F Insulating Handle Grips. Any 7" or 8" plier can be safely used to service electrically operated equipment when fitted with these plastic insulating grips. Easily attached to any shape handle. Have high di-electric strength and are shockproof to the average voltage encountered by lineman. Bright red.

PG-7B Pair of 7" Plastc Grips. PG-8B Pair of 8" Plastic Grips. No. 5 45%" Midget Pliers. A useful little pair of pliers that can be used to excellent advantage on all extremely small work, radio, electrical, small bench jobs, etc. Has full fashioned handles. Full nickel finish.

[] Lineman Pliers. Powerfully built tools for gripping, twisting, hammering, and cutting... hammer forged from finest alloy tool steel... hardened in liquid heat process... tempered in oil and subjected to a separate local electric tempering operation applied to the joints. Wire insulation stripper in handles. High steel buffed finish. Cutters are hand filed to give sharp, perfectly aligned blades.

No. 57-R 7" Lineman Pliers. No. 58-R 8" Lineman Pliers.



No. 386 6" Diagonal Cutters. Handles tough cutting jobs with ease, The sturdy over-capacity cutter jaws make short shift of all jobs. A favorite with garage mechanics, industrial plants, wire box makers, etc. Cutter jaws are hand edged after tool is assembled to insure absolute accuracy in alignment and maximum efficiency. High steel buffed finish. Powerful, spring tempered, bow handles fit your hand and afford tremendous cutting leverage.

E No. 17 7" End Cutters. This improved type of end cutter has become the recognized standard of design and quality... hand filed cutting edges. Hammer forged from finest steels... hardened and tempered to provide maximum strength. Spring tempered bow handles. High steel buffed finish.

Finest Diagonal Cutters. Recognized as the highest quality diagonal cutters made . . . hammer forged from finest alloy tool steel . . individually hardened . . . electrically and oil tempered through and through. Hand filed, perfectly matched cutter jaws. Joints are precision ground and fitted to give easy working but wabble-free action. Spring tempered full fashioned handles give powerful leverage for easy cutting and at the same time provide a comfortable non-slip grip. No. 87 is recommended for cotter pin work and for those tougher cutting jobs. Full steel buffed finish.

★No. 184 4¼" Midget Cutters. No. 85 4½" Diagonal Cutters.

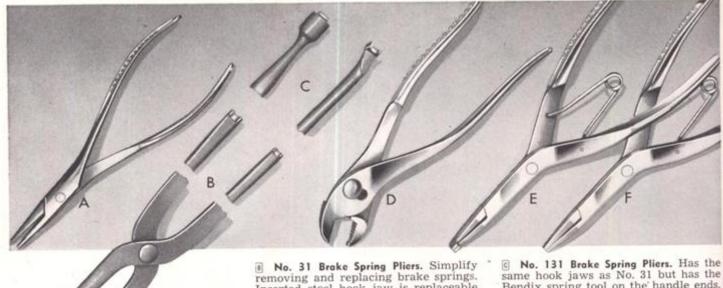
No. 86 6" Diagonal Cutters. No. 87 7" Diagonal Cutters. No. 597 Pin Pliers. Matched parallel and cross grooves in the jaw tips provide a sure grip for pulling stubborn pins. Long needle nose reaches into recesses. Bow handles, buffed steel finish, 7¾" long.

[i] Needle Nose Pliers. Slender yet sturdy. The nose is especially heat treated to give spring strength and hardness and assure retention of jaw alignment and gripping power. Cutters on No. 196 are hand filed to meet perfectly. All models have bow handles. High steel buffed finish.

★No. 94 4½" Midget Needle Nose Pliers. Without wire cutter. Bow handles.

★No. 96 6" Needle Nose Pliers. Without wire cutter. Bow handles.

★No. 196 6" Needle Nose Pliers. With wire cutter, Bow handles.



A No. 60-R 7½" Duck Bill Pliers. Just the ticket for pulling the safety wires used to lock nuts on airplanes. The long, flat jaws have a fine serrating on the inside of the tips which will grip without chewing up the wire ends. These pliers are also extremely useful for many small repair jobs on radios, adding machines, typewriters, etc.

No. 31 Broke Spring Pliers. Simplify removing and replacing brake springs. Inserted steel hook jaw is replaceable if necessary. End of handle is designed for use as a guide when replacing springs. Tool has nickel plated finish.

★No. 70-A 7" Broke Key Pliers. Saves time and trouble when removing the horse shoe lock washer that fits over the anchor pin to hold the brake shoe in place. Jaw tips bend at a right angle and tips of jaws are serrated on the outside to prevent slipping. Spring holds the jaws in closed position. Steel buffed finish.

F \*No. 70-B Snop-ring Pliers. Similar to above but with straight jaws. Works in close places for easy removal of snap-rings. Steel buffed finish.

No. 131 Broke Spring Pliers. Has the same hook jaws as No. 31 but has the Bendix spring tool on the handle ends. Removal and replacement of Bendix, Lockheed and other hydraulic and mechanical brake springs is quickly accomplished with this plier.

★No. 31-3 Extra Hook. For spring pliers.

Short, round nose jaws provide a powerful grip on the terminal nut and prevent damaging top of battery. Valuable for all general gripping purposes. Maximum jaw opening of 1¼". The thin tapered nose is offset at a 30" angle for working in awkward spaces. Full fashioned type handles. Nickelplated finish.



#### Keep Your Pliers Safe in a Strong Leatherette Kit Bag

No tools are used more frequently or misplaced more often than pliers, but if they are kept in Kit Bags, an empty pocket provides unmistakable warning that a tool is missing . . . gives you time to locate it before it is too late. Frequently tools of this nature are left on running boards or inside of the car. Search can be made there at once before the car is turned over to the customer. Here we offer four kits of pliers—among which you will find the kit best adapted to your service needs!

Midget Plier Set

PLM-30-K Plier Set. Above at left. An ideal set for home and shop—handles those tiny plier jobs. Contains 3 midget pliers in C-31-A Kit Bag.

No. 5...4½" Midget Gripping Pliers No. 94.4½" Midget Needle Nose Pliers No. 184.4" Midget Diagonal Cutters

#### **Basic Plier Set**

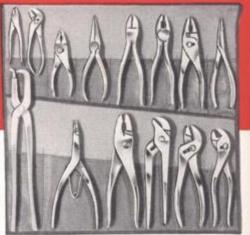
PL-30-K Plier Set. Illustrated above (2nd from left) contains the three pliers most often used in everyday service work. This set contains the following pliers in C-34-A Kit Bag. No. 137. 7" H. D. Combination Pliers No. 196.......6" Needle Nose Pliers No. 87.......7" Diagonal Cutters PL-30 Set. Above Set, Pliers only.

#### Standard Plier Set

PL-70-K Plier Set. This set contains pliers that will be needed in a large number of service cases—but it lacks some of the tools needed for specialized work. Next to the General Purpose Set shown at the right this is your best investment. It contains the following pliers in C-73-A Kit Bag.

No.	9-A9" Water Pump Pliers
No.	1055" Ignition Pliers
No.	1377" H. D. Combination Pliers
No.	655" Light Weight Grippers
No.	877" Diagonal Cutters
	1966" Needle Nose Pliers
No.	3087" Battery Pliers

PL-70 Set. Above Set, Pliers only.

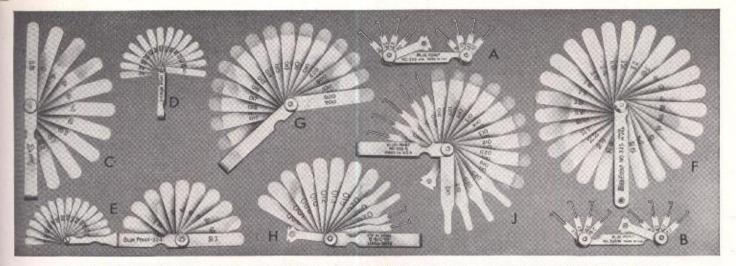


#### General Purpose Plier Set

PL-140-K Plier Set. Contains just about every type of plier for general and specialized service. Complete in C-140-A Kit Bag.

Des 1	ice: complete in c are in ann and
	9-A9" Water Pump Pliers
No.	1055" Ignition Pliers
No.	541/2" Midget Gripping Pliers
No.	499" Heavy Duty Pliers
	1377" H. D. Combination Pliers
No.	655" Light Weight Grippers
No.	87 7" Diagonal Cutters
No.	628" Heavy Duty Gripping Pliers
No.	1966" Needle Nose Pliers
No.	3087" Angle Nose Battery Pliers
No.	57-R7" Lineman's Pliers
No.	70-A
No.	31Brake and Cotter Pin Pliers
No.	60-R7½" Duck Bill Pliers

PL-140 Set. Above Set, Pliers only.



#### BLUE-POINT FEELER GAUGES WITH BLADES OF IMPORTED SWEDISH TEMPERED STEEL

All blades are tested for accuracy. Gauges are equipped with knurled nut permitting user to slide out the required blade and lock it in position.

A \*No. 309-AW Aviation Wire Gap Gauge with eight sizes, .010, .012, .015, .018, .020, .022, .025, .030 and an electrode bender.

8 \*No. 309-W Automotive Wire Gap Gauge with eight sizes, .022, .025, .027, .028, .030, .032, .035, .040, and an electrode bender.

\*Extra wires in any of above sizes are available at all times.

6 \*310 Standard Feeler Gauge. Ten blades 3%" long in following thicknesses: .003, .004, .005, .006, .007, .008, .010, .012, .013 and .015.

#### 12" Strips and 10' Rolls

\*Following sizes of feeler gauge stock are available in 12" strips and in 10 foot rolls: .0015, .002, .003, .004, .005, .006, .007, .008, .009, .010, .011, .012, .013, .015 and .018,

 ★314 Ignition and Spark Plug Gauge. Foureen fingers 1¾" long in the following thicknesses: .008, .010, .012, .013, .015, .018, .020, .022, .024, .025, .028, .030, .032, .035.

E \$324 Combination Feeler and Ignition Gauge. Ten 2½" blades and fourteen 1¾" fingers. Blade thicknesses: 003, 004, 005, 006, 007, 008, 010, 012, 013, and 015. Fingers: 008, 010, 012, 013, 015, 018, 020, 022, 024, 025, 028, 030, 032, 035,

F \$325 General Use Feeler Gauge. Contains the following 3%" Blades. Sizes—.0015, .002, .003, .004, .005, .006, .007, .008, .009, .010, .011, .012, .013, .014, .015, .016, .017, .018, .019, .020, .021, .022, .023, .024, .025.

#### Extra Blades and Fingers

★We can supply extra blades in regular thicknesses, in 3%" or 2½" lengths and in fingers 1¾" length. 6 ★315 Step Feeler Gauge. Fifteen 3%" blades with 5%" step. Sizes .004-.006, .005-.007, .006-.008, .007-.009, .008-.010, .009-.011, .010-.012, .011-.013, .012-.014, .013-.015, .014-.016, .015-.017, .016-.018, .017-.019, .018-.020.

★379-B Chevrolet Feeler Gauge. Contains eight 3%" blades in thicknesses of .006, .007, .008, .010, .012, .013, .015, .020; two finger blades .018 and .020; two wire gap gauges .032 and .040 and an electrode bender.

J ★359-B Ford Feeler Gouge. Contains three spark gap bent wire feelers .025, .028, .030; two straight wire feelers for voltage regulator cutout; four ignition taper blades .013, .015, .020, .025; nine step-ground blades .010-.012, .011-.013, .012-.014, .013-.015, .014-.016, .015-.017, .016-.018, .017-.019, .018-.020 and an electrode bender.



#### **BALL PEEN HAMMERS**

A Quality from start to finish, these sturdy, well balanced hammers are correctly designed, balanced, and heat treated to make them the most serviceable for all around work. Drop forged from high grade alloy steel, they will withstand long, hard use. The handles are securely anchored in the heads and are made of selected second growth, well seasoned hickory, carefully turned so that the grain runs full length of handle to give maximum strength and resiliency. Extra handles can be purchased as listed below—each comes complete with two metal and one wood wedge.

Hammer	Complete	Extra Handle
Stock No.	Weight	Stock No.
7/0 5/0 3/0 2/0 0 1 2 4 6	2 oz. 4 oz. 8 oz. 12 oz. 1 lb. 1½ lbs. 1½ lbs. 2 lbs. 2½ lbs. 3 lbs.	★7-0-H ★5-0-H ★34-0-H ★012-0-H ★012-0-H ★012-0-H ★24-H ★24-H ★68-H

#### CELLULOSE TIP HAMMERS

B Use where parts would be injured by hard metal hammers. The tips are tough plastic and will stand a lot of pounding without undue marring of the faces . . . tips 'easily replaced in the steel head.

Comp		Extra	Tips	Extra Handles
Stock	Weight	Stock	Tip	Stock
No.		No.	Diam.	No.
★91-PH	34 lb.	★91-PH-2	114"	★91-PH-3
★92-PH	1 lb.	★92-PH-2	134"	★91-PH-3
★693	2 lbs.	★693-A	156"	★693-H

#### **NYLON-NUPLAFLEX HAMMERS**

C \*NP-20 20 oz. Nylon-Nuplaflex Hammer. A combination soft-tip hammer having one NYLON and one NUPLA-FLEX tip. Nylon tip is extremely hard and will outlast several plastic tips. Nuplaflex tip is medium hard (soft Nuplaflex tips also available) and is a "live" material having no rebound or sting—will not mushroom with use. Tips screw on and are easily replaced.

DOLOTTO OLE STREET	me a commy a - provide as
★NP-20-1	Metal head.
*NP-20-2	
₩NP-20-3	Nuplaflex tip, soft,
*NP-20-4	Nuplaflex tip, medium.
★NP-20-5	Seasoned wood handle.

#### **UPHOLSTERER'S HAMMER**

D \*No. 6020 Upholsterer's Hommer. Will prove useful in any shop, especially those doing body work. The steel head is 5½" long with a "split-type" magnetic tip on one end and a larger flat face on the other. A claw is mounted on the end of the handle for removal of tacks. Weighs 7 oz. . . . over-all length 10¾".

★No. 6020-2 Extra Handle Only ★No. 6020-3 Extra Tack Claw Only



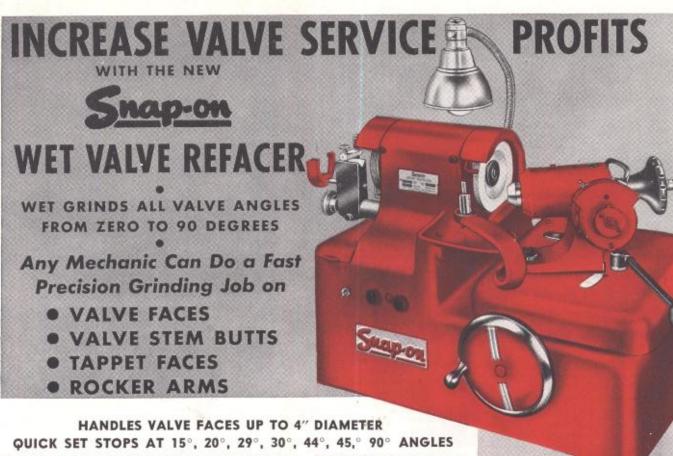
#### ELECTRIC SOLDERING IRONS

★GA-20 Soldering Iron. Has a ½" tip for radio and other light work. It is fast heating and holds heat long enough for this class of work. 105-120 volts, A.C. or D.C. 90 watt. 210 to 240 A.C. or D.C. tools available on special order.

★GA-20A Extra 1/6" tip.

\*GA-38 Soldering Iron. Has a large, heavy 11/6" tip. Will hold heat much longer than smaller irons. Solid compressed copper tips are easily replaceable. 105 to 120 volts. A.C. or D.C. 275 watts, 210-240 volt irons available.

★GA-38A Extra 1½" tip.



VR-100 Snop-on Wet Volve Refacer. handles all necessary valve, valve lifter and rocker arm grinding on modern cars, trucks, tractors and motors in general without requiring the purchase of additional attachments. All accessories listed below are included as standard equipment.

The main motor on standard models is ½ H.P., 110 volt, 60 cycle, single phase, with 10 feet of 3 conductor cable. The workhead has a 110 volt AC-DC Universal motor with worm and gear drive, ball and sleeve bearings. Special main and workhead motors are available on special order.

Hinged rubber motor mount adjusts for belt stretch. V-belt drives wheels and coolant pump and is easily replaced. Vane-type pump and coolant tanks are easily removed. Sediment tank collects grit. Coolant line valves control flow to either wheel. All moving parts are hardened steel and precision ground. Top and bottom traverse tables have "V" shaped adjustable lathe-type ways that assure smooth, accurate operation because they fit perfectly and hold adjustment longer.

Right-handed traverse lever is instantly adjusted to the most convenient work position by means of a turn-knob. Adjustable safety stop protects the spindle nose from contacting the grinding wheel and becoming damaged during the valve refacing operation. Net Weight 225 lbs. Butt grinder micrometer control gives fast accurate results. Used in conjunction with the depth gauge it does quick work on Ford "V-8" mushroom valves. Swing head is mounted slightly off center so that, by rotating the valve stem, a slight crown is ground on the butt contributing to accurate valve setting.

Grinds all valve faces on the face of the wheel which is easily kept in true grinding condition by means of the diamond dresser. Double grip collets hold the valve stem above and below worn sections—hold accuracy within .001" at 1" from spindle nose, Stop gauge quickly set to first valve remains set for remainder of series.

Valve lifters are placed in the swing head and held by means of a special "U-Bar" and the quick-set clamp. Clamp slides on its post and binds under pressure to hold any diameter lifter or valve stem. Knurled screw releases clamp.

Rocker arm attachment is quickly attached and removed. Bushings adapting spindle to various rocker arms are available—Chevrolet bushing is included as standard.

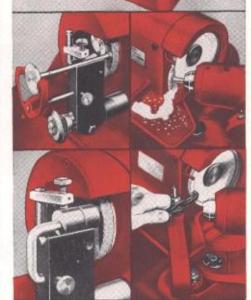
#### STD. EQUIPMENT INCLUDED

- Rocker arm attachment with one bushing (Chevrolet—unless specified).
- 2. Micrometer grinding attachment to service valve butts and valve lifters.
- 3. Two workhead collets—capacities of  $\frac{4}{3}$ 2" to  $\frac{4}{3}$ 1" and  $\frac{1}{3}$ 2" to  $\frac{11}{3}$ 1" (a special  $\frac{1}{3}$ 4" to  $\frac{1}{3}$ 5" size also available).
- 4. Valve depth gauge for mushroom valves.
- 5. Diamond nib wheel dresser and holder.
- 6. Soluble oil for coolant solution.
- 7. Lift-out sediment collecting tank.
- Two grinding wheels—one metal backed, 4" diam., 46 grit for butt grinding—one 60 grit, 5" diam., offset wheel for valve faces. (80 grit wheel also available.)
- 9. Valve lifter "U-Bar" clamp.
- Special wrench for workhead nut.

#### SNAP-ON VALVE-CAB

**KR-311 Valve-Cab.** Provides an excellent base for your Valve Refacer . . . any such grinding equipment should be mounted separately to avoid vibration from other machinery.

Gives you plenty of room for all your valve seat grinding equipment, accessories and valve tools. Valve rack extensions are removable... Drawer and doors have tumbler-type locks... rack on rear of cab for coiling electric cable... electric connection panel has 3-wire inlet plug and two outlets... easy rolling rubber tired wheels. Dimensions—30" long, 20" wide, 28" high, height from floor 31". Drawer is 23%" x 19%" x 4". Net weight 90 lbs.







#### OVERHEAD VALVE ADJUSTING TOOLS

A Valve Adjusting Tool. Redesigned for greater working ease this tool has a longer handle than previous models and feathis tool has a longer handle than previous models and features a spring lift on the adjusting knob... it is convenient to use and will prove to be a big time saver on those overhead rocker-arm tappet adjusting jobs. The socket is snapped onto the square drive, and with the motor idling, it is inserted over the lock nut... the knob handle is pushed down to engage the screw driver blade in the screw slot and the adjusting and locking operation performed easily and quickly. Handle is 9% long to afford leverage and hand clearance. The knobs interchange quickly and are held on by means of the familiar socket wrench friction ball grip. The small knob is needed on some Buick engines for the tappet next to the firewall where clearance is very limited. tappet next to the firewall where clearance is very limited. Three special sockets are provided for use with this tool.

V-21-CDS Set. Consists of the adjusting tool, both large and small knobs and three special sockets, PSW-161  $\frac{1}{2}$ ", PSW-181  $\frac{1}{2}$ " and PSW-201  $\frac{1}{2}$ ".

V-21-CS Set. Same as above but with large knob only.

V-21-C Adjusting Tool, with large knob only.

V-21-D2 Small Knob PSW-161 Hex Socket

PSW-181....%" Hex Socket PSW-201......%" Hex Socket

#### BLUE-POINT VALVE SPRING COMPRESSORS

Valve Spring Compressors. These sturdy tools service late model cars without removing the manifold. The handles sit high on the frame out of the way of obstructions . . . compress on the downward push with 8 to 1 leverage . . .

sliding ring locks the tool leaving both hands free for key removal or replacement threaded plunger adapts to various valve stem lengths . large foot has spring

D Lifter Jaws

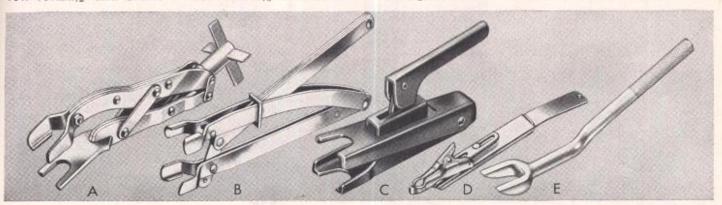
CF-21P Pair Straight Jaws CF-22P ...Pair Offset Jaws CF-23P Pr. Ex. H. Straight Jaws

loaded centering point to grip the valve head tightly.

CF-1B Valve Compressor. Inside depth 10¾", width 12", opening capacity with offset jaws 10½". Complete with three pairs of jaws, CF-21P Straight, CF-22P offset and CF-23P Extra Heavy Straight type listed and illustrated above. A large heavy duty tool.

CF-11A Valve Compressor. Inside depth 103/4", width 91/4 opening capacity with offset jaws 10". Complete with CF-22P offset jaws and CF-21P Straight jaws.

B CF-26 Cadilloc Valve Lifter Adaptor. Use with the compressors listed above for servicing Cadillac cars. Opening in side allows use of CF-7A Key Replacer shown below. Can also be used on some Wau-



#### SCREW TYPE VALVE LIFTER

VALVE LIFTER

A CF-49 Valve Lifter. "The little Shorty with the Big Lift"... redesigned to give greater clearance under the manifold and over the fuel pump. Short and compact—only 9¼" long, it will get into tight spots and work on most "L" head engines including 1949 Ford built models. Top jaws are adjustable for various spring sizes. Bottom jaw is made of flat steel riveted to the frame of the lifter. Lifting capacity of the tool is 23%". Jaws remain parallel at all times and lift the spring without binding or slipping to a height which allows room for access to the valve stem keys.

lows room for access to the valve stem keys.
Fast . . . safe . . . efficient . . jaws lock open at any point leaving your hands free to re-move the keys. On Pontiac or other engines having valve spring guides, the guides must be turned to clear the jaws of the lifter. Sturdy enough to lift any valve spring in common use.

#### "L" HEAD VALVE SPRING COMPRESSOR

sion of different length valve springs. This valve spring compressor is only 91% long, but it compresses the stiffest springs easily and quickly and is most useful for replacing and removing springs in late model cars having fenders in close to the motor. A sliding ring locks the tool with the valve spring compressed at any preferred position. This tool affords a much faster way to compress these springs than by using a spring clip and gives you a greater degree of safety.

#### OVERHEAD VALVE SPRING COMPRESSOR

C VL-30 Overhead Valve Spring Compressor. Designed for fast, ef-ficient operation on Chevrolet ficient operation on Chevrolet and all other makes of cars hav-ing overhead valve engines with springs up to 13½" in diameter and 2½" in length. The single-action lever compresses the spring and locks securely—all in one motion—leaving both hands free to remove or replace the valve keys. It eliminates prying on the cylinder head and is safe to use. safe to use.

A sliding wedge under the handle adjusts to three positions to vary the jaw capacity. The round-finished end provides a smooth surface for the palm of the hand when inserting the jaws between the springs. Cold rolled channel steel construction makes it a sturdy tool.

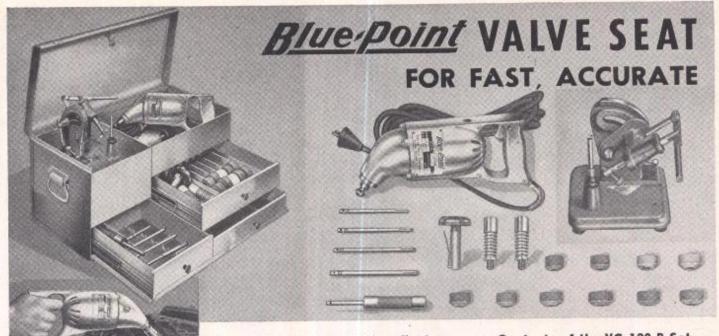
Note: Special Ford Volve Tools are shown on pages 84-85.

#### VALVE KEY REPLACER TOOL

D CF-7A Valve Key Replacer. The D CF-7A Valve Key Replacer. The narrowest, most compact tool ever perfected for replacing easily and quickly all split type valve keys. It requires a very minimum of work space. The sliding base absolutely prevents the keys from dropping into the motor while being replaced . . . Easy to load . . Easy to use—you'll find yourself doing the job in less time than you ever thought was possible.

thought was possible.

E A-150 Voive Spring Tool. Simplifies removal and replacement of valve springs in practically all "L" Head engines without the use of additional tools. The special shaped jaws raise the spring up over the valve lifter and slide it out easily and quickly—replacement is just as simple. The whole job can be done so quickly that it will pay you to remove and test the springs on every valve job. Tool is 9%16" long, jaw opening 11/16" wide.



VG-120-B Valve Seat Grinder Set. Contains all parts shown above and listed at right in KR-100 special metal case. Plenty of room for additional stones and pilots. Case has non-spill drawers and red enamel finish. Set handles hard and soft seats and is so simple to use that any mechanic can turn out valve jobs equal in fit and finish to factory standards.

Angle Drive Motor. This high speed, heavy duty unit is the main item in the set. It has a built-in angle drive head to get under hood obstructions -permits you to grind accurately from any angle. (See opposite page for full description). Power is transmitted through a hex-ball drive adaptor which snaps into a retaining

spring in the stone carrier, allowing flexibility without danger of binding the carrier on the pilot . . . the ten-sion lets you clear the work before stopping the motor-preventing marring the finished seat.

Stone Carriers have pre-oiled bearings for long service. The socket in the stone carrier is spring mounted to allow a vertical vibrating action of the stone which, with the centrifugal force, throws out the grindings and prevents undue pressure on the stone. Cooling fins dissipate heat and prevent the carrier from seizing on the pilot. Perfect alignment of stones assures absolutely concentric seats. Blue-Point Stone Dresser will dress all angles from zero to 90°. It is described in detail on opposite page.

Blue-Point Stones and Pilots are described below.

#### Contents of the VG-120-B Set

1/0 11	Angle Drive Motor
VG-11	Angle Drive Motor
★VG-10-28	Stone Carrier (2 included)
VG-25A	Diamond Stone Dresser
*VX-10	5/16" Pilot
TAX 11 1	Also PHOL
<b>+</b> VX-12	3%" Pilot
1vs-90	%" Pilot Ford "V8-85" Pilot
TVY 14	7/16" Pilot Pilot Wrench
AVC F	Pilot Wrench
* VG-3	tes of the Hand Conta
★SE-560-R 1%	x 45° Stone (For Hard Seats)
★SE-520-R 19%	x 45° Stone (For Hard Seats)
#CI-480 116	" x 45° Stone (For Cast Iron)
+CI-520 156	" x 45° Stone (For Cast Iron)
+CI-560 1%	" x 45° Stone (For Cast Iron)
★CI-600178	" x 45" Stone (For Cast Iron)
★CI-48311/4	" x 30° Stone (For Cast Iron)
★CI-563 1%	
★SE-560-F 1%	x 45° Stone (For Finishing)
★SE-520-F 1%	x 45° Stone (For Finishing)
KR-100 Metal	Cabinet, Red Enamel Finish.

# Blue Point STONES-PILOTS-GUIDE REAMERS



#### BLUE-POINT STONES FOR EVERY VALVE SEAT JOB One-third thicker than ordinary stones and give almost double the length of service. Threaded bushing extends part way through the stone and does not interfere with dressing operation before stone is fully used up.

gts.	Stone For Cast Iron and Soft Steel		For Han		For Finish Grinding		
Stone	Thick-	45°	30°	45°	30°	45°	30°
114" 1186" 1186" 1184" 128" 214" 214" 214" 214" 214" 214" 214" 214	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	*C1-400 *C1-440 *C1-520 *C1-520 *C1-520 *C1-560 *C1-640 *C1-680 *C1-780 *C1-780 *C1-840 *C1-980 *C1-980 *C1-980	★ CI-463 ★ CI-443 ★ CI-483 ★ CI-563 ★ CI-563 ★ CI-563 ★ CI-563 ★ CI-583 ★ CI-583 ★ CI-803 ★ CI-803 ★ CI-803 ★ CI-803 ★ CI-803 ★ CI-823 ★ CI-963	*SE-400-R *SE-440-R *SE-520-R *SE-720-R *SE-720-R *SE-720-R *SE-720-R *SE-720-R *SE-720-R	★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★ ★	**************************************	**************************************

#### VALVE GUIDE HOLE BRUSHES (D)

Well made brushes of spiral design. Highest quality wire, securely woven into the twisted wire shank. Fluted wood handle provides a firm grip.

No.	Size
*AC-18	112
★AC-12	3%

#### B BLUE-POINT PILOTS

These self-energizing pilots lock securely and center cor-rectly, because each segment acts independently, compen-sating for wear in its own portion of the guide hole-accommodates guides worn up to .008". Valve guide hole should be cleaned before inserting pilot.

Number	Size	Length	Number	Size	Length 5
*VX-10 *VX-11 *VX-11-L *VX-12 *VX-12-S *VX-14	5/6" 11/2" 11/2" 11/2" 3/6" 3/6" 7/6"	5 ½" 5 ½" 6 ½" 6 ½" 4 ¾" 6 ¾"	*VX-14-L *VX-16 *VX-16-L *VX-18 *VX-19 *VS-90	3/6" 1/2" 1/2" 1/2" 9/6" 19/2" "V8-85"	8 34" 6 34" 8 34" 6 34" 5 3-2" 7"

#### C VALVE GUIDE HOLE CLEANERS

Built to work in a 14" electric drill. Square spring stock blades are extremely rigid and give a very fine cutting action . . . correct tension is regulated by the adjusting nut. The smallest size fits most cars, the popular sizes being 5/16", 11/22", and 36".

\*BC-10 %" to 1/2" Capacity
\*BC-10-5... Set of 5 blades
\*BC-14 Vie" to 1/8" Capacity
\*BC-14-7... Set of 7 blades

★BC-25 25%2" for V8-60 Ford ★BC-25-11. Set of 11 blades ★BC-31......31%2" for V8 Ford ★BC-31-13. Set of 13 blades

# GRINDER . . . THE FINEST MADE RESURFACING ON HARD OR SOFT VALVE SEATS

#### BLUE-POINT ANGLE DRIVE MOTOR

VG-11 Heavy Duty Angle Drive Motor. This is an exceptionally powerful tool built to maintain the constant high speed necessary for good work on hard seats. An important feature of this tool is the built-in angle drive which works around obstructions and permits accurate grinding from any angle. The powerful, high speed motor is equipped with all ball bearing construction on armature shaft and spindle, grease-sealed and permanently lubricated. (Gear housing should be lubricated occasionally). Large integrally mounted fan blows air around nose keeping the work free from grit and grindings. Though only 61/2 pounds weight —it is powerful enough to maintain a load speed of 10,000 R.P.M. Standard voltage 110 volts AC-DC, also available in special voltages. Complete with 15' of 3 conductor rubber cord and plug.

#### BLUE-POINT UNIVERSAL DIAMOND STONE DRESSER

VG-25A Diamond Stone Dresser. This completely universal tool dresses seat stones of all types, sizes and angles, it has every adjustment required to dress any valve seat grinding stone now in use or likely to be used.

**★VG-25-6** Replacement Diamond Screw.

#### Note these features:

-Strong, comfortable handle for easy operation.

B —Handle joints are accurately machined to give smooth, wabble-free operation.
Large, easily read setting gauge and index is fastened to top of sliding plate—can be set quickly and accurately.
Three bolt stations and adjustable top plate provides a travel capacity, far greater than the diameter of largest valve seat stones.

greater than the diameter of largest valve seat stones. -Ruggedly built cast iron base 7½"x7½" is heavily ribbed for great rigidity. Original factory alignment is perma-nently assured.

F —Hardened plunger is ground to pre-cision standards. A machined keyway guides the diamond screw.

Big bolt handles lock the units rigidly. -Collar provides additional stone height.

-Threaded pilot adjusts stone height.

-Knurled lock nut locks the pilot at the

-Armied stone height.
-Contact faces of plates are machined to provide smooth operation and perfect alignment of parts. Spring tension in the index plates aids in setting.

-The diamond tipped screw affords over -The diamond tipped screw affords over a half inch of adjustment to stone diameter and for regulating cutting feed. Completely universal, it can be adjusted to dress the side, angle and bottom of any valve seat stone. -Each end of the plunger guide hole is sealed with leather packing to prevent the entrance of grit.

-Holes are provided in base for per-manently mounting the dresser.

O-Rubber feet minimize vibration.



A VL-90 Heavy Duty Valve Lopper. A heavy duty air operated valve lapper that both oscillates and rotates the valve as it is being lapped into it's seat. Assures perfect mating of the parts with no high or low spots. Sturdy cast aluminum case for strength with light weight-designed to fit in the palm of the hand. Handy "trigger switch" is adjustable to regulate the speed of operation. Hardened shaft is mounted on a needle bearing and a thrust bearing for smooth, practically frictionfree operation. Piston rides in a replaceable brass sleeve. Driving bit and spring are included. Operates on 85-125 pounds air pressure.

B VL-60 Standard Valve Lapper. This valve lapper is built for the garage or service shop doing intermittent valve work. Lighter in weight and construction than the VL-90. Oscillates and automatically rotates the valve during the lapping operation and works equally well on hard steel or stellite valve seats. Hardened steel shaft is mounted in oil impregnated bronze bearings. Case is an aluminum die casting with well rounded corners for a perfect palm-fit. Trigger is adjustable to regulate the speed to any lapping job. Complete with hardened steel driving bit and spring. Operates on 85-125 pounds air pressure.

VL-51 Hose. Eight feet of rubber hose with 1/4" pipe tap fittings. Fits VL-90 and VL-60 Valve Lappers.

VL-53 Valve Lift Spring.

Use under valve when using valve lappers.

VL-604A Valve Lapper Set. Consists of VL-60 Valve Lapper, VL-51 Hose, VL-53 Valve Lift Spring and VLC-

40 Suction Cup.

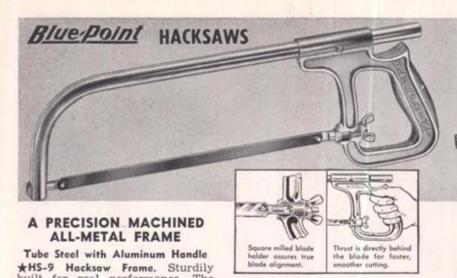
VG-15 Ball Bearing Stone
Carrier. A ball-bearing mounted inner sleeve slips over the pilot but does not rotate. The outer sleeve to which the stones are attached, rides on these bearings assuring smooth operation. Overall length 4%". Use with VG-11 Motor above and pilots and stones listed on page 62.

F VG-2A Valve Lapper. The sturdiest and smoothest op-erating tool of its kind. Heavy, machined, cast-iron housing for rugged use, all gears heat treated to resist wear, shaft has ball bear-ing thrust. Blade oscillates rapidly and advances 16 revolution with each turn of the crank. Tool includes one universal driving bit.

VG-2-24 Short Bit. 214" long. Not included with VG-2A.

Rubber Suction Cups. Hold non-slotted valves properly for lapping operation. High grade rubber shaped to grip tightly. Fit shafts of lapping tools shown above.

VLC-40 114" Diameter Cup. VLC-56 134" Diameter Cup.



built for real performance. The one-piece steel tube back is fitted into a precision machined, cast aluminum handle giving extreme rigidity with light weight. True alignment of the blade is assured by the carefully machined square blade holders which fit into milled slots in the handle and frame as illustrated. Permits tightening the blade to eliminate side or vertical deflection. Large handle provides a comfortable grip. Easily adjustable to take either 10" or 12" blades. This is the finest frame we have ever offered.



#### STANDARD HACK SAW FRAME

★HS-1D Standard Hack Saw Frame. High grade Hack Saw, reasonably priced. A good all around tool sturdily built to give rigid cutting condition. Comfortable, metal pistol grip means less hand fatigue. Grip is securely riveted to the frame—frame length is adjustable—accommodates all blades.

#### EXTRA FINE DELUXE HACK SAW FRAME

★HS-11-A Deluxe Hock Saw Frame. Rigid construction and perfect balance reduce possibility of blade "whip" and breakage and make this saw a pleasure to use. The handle and rear portion are one-piece design with large hand aperture . . . red pyralin hand grips give a firm hold and stand out in effective contrast to the plated and polished frame. Note the under-slung handle so designed that the power is delivered along the blade line, resulting in easier, faster cutting. Fits all standard blades.



#### **BLUE-POINT BLADES**

These blades are made of a combination of tungsten and other alloy steels, heat treated by a special process making a blade that is hardened throughout yet is flexible. These are very good blades for standard cutting and give plenty of resistance to breakage.

Package (10 Blades) Stock No.	Length	Teeth per Inch
★HSB-1032	10"	32
★HSB-1232	12"	32
★HSB-1024 ★HSB-1224	10"	24
*HSB-1018	10"	18
* HSB-1218	12"	18

#### HIGH SPEED BLADES

Made of Molybdenum High Speed Steel with back of blade annealed to make it unbreakable. Tooth edge hardened for durability. May be used under all awkward sawing conditions. This is a non-breakable blade which withstands hard usage, even misuse, without shattering. Sharp twists and kinks, which are the main reason for saw breakage, are absorbed without damaging the blade.

Stock Number	Length In Inches	Teeth Per Inch	
*LHS-1018	10"	18	
*LHS-1024	10"	24	
*LHS-1032	10"	32	
*LHS-1214	12"	14	
*LHS-1218	12"	18	
*LHS-1224	12"	24	
+LHS-1232	12"	32	

#### HIGH QUALITY NU-CUT FILES

Made from high grade alloy steel of special formula, these tools will continue to do good cutting long after ordinary files have worn smooth. Every file is the same high grade quality. Adherence to rigid manufacturing and hardening processes eliminates any variance between different batches of finished files.

Length	Mill Bastard Series	Half Round Bastard Serie	Round Bastard Series
	Stock No.	Stock No.	Stock No.   Diam.
6" 8" 10" 12" 14" 16"	* 6-M * 8-M *10-M *12-M *14-M *16-M	* 6-HR * 8-HR *10-HR *12-HR	* 6-R 3/2" * 8-R 9/2" * 10-R 3/5" * 12-R 1/2"

#### WOOD FILE HANDLES



These sturdy handles have a metal ferrule which is molded right into the wood . . . providing sure grip and preventing danger of splitting the handles. Smoothly finished. Protect your hands.

ALAO.	102-E	FRS 0	ro	0	rues
*No.	103-E	Fits 8"	to	10"	Files
+No.	104-F	Fits 12"	to	16"	Files

#### **FLEX-STONES**

Economical — longer lasting — flexible — made from a plastic material imbedded with highly vitrified abrasive. Flex-Stones are flexible and will not break under side pressure—they will cut materials and handle jobs which a file cannot service, and offer a better method of truing up ignition and spark plug points. These stones are non-conductors of electricity.

★GA-3 Flex-Stone. (.050" thickness). ★GA-43 Thin Flex-Stone (.025"). Ideal for Voltage Regulator work.

#### TUNGSTEN IGNITION POINT FILE

★5-TP Ignition Point File. A fine double-cut tungsten file, the type preferred by most mechanics for filing spark plug and distributor points . . . also useful in cleaning contact points of magnetos, bells, switches, radios, etc.

#### **BLUE-POINT JUNIOR HACK SAW**

★A-51 Junior Hack Saw. The ideal saw for use in very close quarters. Sturdy construction, holding the blade with a powerful, non-bucking grip. Blades 6" x ¾6", 32 teeth to the inch. Complete with one blade.

★No. 6 Packet of twelve blades.



#### SLOCOMB MICROMETERS - TOP QUALITY PRECISION TOOLS

Accurate: One-piece hard tool steel screw distributes the wear over a wide surface. Large screw and anvil surfaces resist wear and reduce adjustments. When adjustments are finally necessary they are easily made, instructions are packed with tools.

Wide Ronge of Types: There is a Slocomb micrometer for almost any need—sets are available with a maximum range 0-24", or, in metric, 0-600mm. For complete information ask your Snap-on man or write to nearest branch office (page 2) for folder.

Low Maintenance: No parts are sold separately, but most parts are replaceable if the tool is returned to factory. This means economical repairs when instruments are broken or worn past the point where adjustments will compensate for it. MODF-04 Micrometer Set. Zero to 4" capacity by 1,000ths. Set includes one direct reading micrometer, four interchangeable anvils and three end measures for setting or checking purposes. The direct reading device is only available on Slocomb micrometers and affords fast, accurate readings. Friction stop provides fast spinning and accurate measurement. Furnished in English markings only.

MOLF-01 Micrometer. Zero to 1" capacity, calibrated in 1,000ths and marked with easy-to-read, big numerals and clean etched divisions. The thimble is marked with decimal equivalents. The friction stop spins for fast operation, but "breaks" when overloaded to prevent strain on the micrometer. Lock nut holds the micrometer at any setting.

#### CRANKSHAFT GAUGES

Measure the diameter of the crankshaft main journals without removing the crankshaft from the car. Precision tools, they are accurate to split thousands. Lock holds the plunger in position after being applied to the journal so accurate "miking" of the gauge is possible.

GA-121 Gauge 1.970"-2.550" Cap.

GA-122 Gauge 2.470"-3.250" Cap. •GA-123 Gauge 3.220"-4.125" Cap.

•GA-124 Gauge 4.125"-5.250" Cap.

•GA-125 Gauge 5.250"-6.750" Cap.

\*Special order only.



#### PRECISION-BUILT STEEL TAPE RULES

Blades withstand exceptionally hard wear and outlast ordinary rules. First 6" is engraved in 32nds, rest of the blade in 16ths and each blade is engraved several inches past the six foot mark. Wind-up spring aids in retracting the blade. Blades are replaceable. Cases can be taken apart for cleaning.

A 406 6' Steel Tope Rule. A very fine tool with a cam lever lock built into the case to hold the blade in the measured position, this allows you to remove the rule from the job for accurate reading. Open case top allows easy inside measurements. Tempered steel rule has markings etched on both sides.

★406-1 6' Blade for above rule.

B \$\pm\$306-W 6' Steel Tope Rule. The steel tape has a white moisture and acid proof enameled finish with large jet-black figures and markings. The unbreakable die cast zinc alloy case is exactly 2" wide making inside measurements easy to figure.

★604BW 6' White Blade for above rule.

\*310-W 10' Steel Tope Rule. Same as 306-W but 10' long.

★310W-B 10' White Blade for above rule.

B ★306 6' Steel Tope Rule. Unbreakable diecast zinc alloy case is 2" wide, simply add 2" to dimension shown on rule for inside measurements. Figures and markings permanently etched on tempered steel blade.

★604B 6' Blade for above rule.

\*308 8' Steel Tope Rule. Same as 306 but 8' long. Available on special order.

★804B 8' Blade for above rule.

★8048W 8' White Blade for above rule.

★206A 6' Steel Tope Rule. A narrow rule
in a flat surfaced, round steel case that is
kind to your pocket. Only %" wide. Markings permanently etched on the tempered
steel blade.

★206A-B 6' Narrow Blade for above rule.

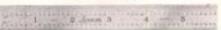
 ★116 6' Steel Tape Rule. A favorite with engineers, draftsmen and others who use a steel rule at office or home. High quality blade has etched markings. Brown Tenite plastic case.

★604B 6' Blade for above rule.

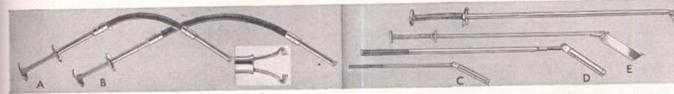
#### ETCHING PENCIL

E GA-39 Etching Pencil. Personalize your equipment and cut down loss by etching your name or other identification marking on your tools. You can do it quickly and easily with this etching pencil. Simply connect the alligator clip to the negative post of a battery and lay the tool to be marked on the positive post, or if the battery is in the car lay the tool on some metal part of the car and connect clip to ungrounded post. Touching the point of the pencil to the tool will cause the needle to vibrate and etch the metal as you guide the pencil.

#### STEEL RULE



★GA-2 6" Steel Rule. Stiff tempered, with ground edges, ¾" wide, .035" thick, graduated in 32nds on one edge and 64ths on the other. Decimal equivalents etched on back.



#### FLEXIBLE "GRIP-IT" TOOLS

These mechanical fingers reach into tight places to pick up dropped parts or tools or io insert small parts, start nuts or screws, etc. The plunger actuates two powerful spring steel jaws the ends of which are notched to give a secure grip. Strong flexible cable connects jaws to plunger.

A 712-SF Semi-Flexible "Grip-it". 12" long, with a 5" flexible section which allows tool to be used at a 90" angle.

15. Tip Fully-Flexible "Grip-it". 15" long, with an 8" flexible section. Bends into a double "S" or a double right angle and still grips any object tightly in the jaws.

#### PICK-UP TOOLS

Here are the perfect tools for picking up and retrieving iron and steel objects such as bolts, nuts, washers, cotter pins, parts, etc., that fall in hard-to-get-at places. Permanent Alnico magnets of surprising power are fitted to the ends of brass sleeves. The small outside diameter of the sleeve, 5½° for the PT-9 and ½° for the PT-27 enables them to slip into small openings with ease, while the hinged heads give around-the-corner accessibility as well.

C PT-9 Small Pick-up, Lifts 8 oz. Length 91/4".

D PT-27 Large Pick-up. Lifts 24 oz. Length 16½". Sliding handle extends to 27".

#### INSPECTION MIRRORS

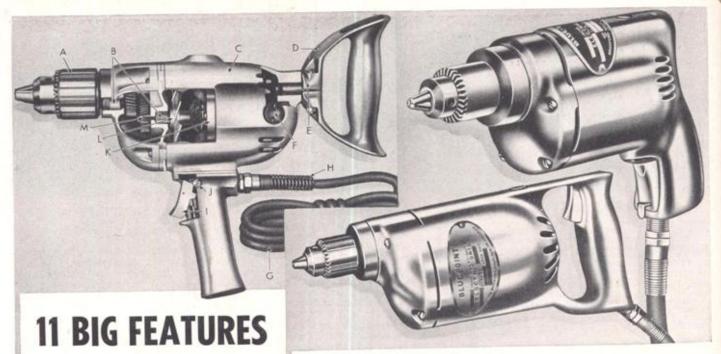
The mirror can be inserted past obstructions and then turned to the best viewing angle by pushing the plunger . . . it locks at the desired angle and returns to the straight position when the locking lever is tripped. One hand holds and operates the tool leaving the other hand free to make inspections, adjustments, etc.

F \*GA-51 Large "Mirror-View". 17%" long. mirror 1%" x 2%".

★GA-51-1 Extra mirror for above tool.

E \*GA-52 Smoll "Mirror-View". 10" long, mirror 1¼" x 1½6".

★GA-52-1 Extra mirror for above tool.



### Rlue Point ELECTRIC DRILLS

THE BEST TO OWN AND USE

A 3-Jaw Jacobs Chucks used on Blue-Point drills are heavier than those used on most drills . . . . your assurance of long service life. Threads on the spindle shaft are precision ground to fit perfectly and insure minimum chuck runout.

100% ball bearing equipped except models ED-10, ED-64, ED-76, and ED-89. These four models have ball bearings plus a bronze bearing after the intermediate gear. Ball bearings are permanently lubricated and sealed from dust and grit. B Ball Bearing Construction. Blue-Point drills are

C Cost Aluminum Housing. Gives great strength with light weight . . . well rounded corners make them comfortable to operate. Removable pipe handle is furnished on the larger models.

O Spode Type Swivel Handle on the larger models is easily adjustable to any position or removed entirely for use in drill stands. One screw mounted in the pinch type band [E] makes this speedy adjustability possible.

F Cortridge Type Brush Holders flush with the case are easily accessible and removable to facilitate brush inspection or replacement.

G Heovy Duty Coble is 3-conductor type with unbreakable plug. Rubber covered and treated to resist oil, grease and wear.

H Cable Strain Reliever prevents the cable from kinking and breaking where it enters the handle. Constructed of spring wire and threaded into the handle instead of being pinched in. It can be retightened with a wrench.

Convenient Trigger Type Switch, two-pole type, is incorporated in the pistol grip handle of all models for greatest operating ease. A switch lock with quick release is also provided.

K Extro Powerful Motor. The universal 115-volt AC-DC motor in each Blue-Point Drill is heavier and more powerful than motors in competitive drills of equal capacity. This extra power means greater starting torque plus added stamina for rugged work.

L Superior Cooling Features. The construction of Blue-Point drills and an extremely efficient fan make them cool running. The fan sucks in cool air through the rear ventilating ports, around the motor and out of the front ports away from the operator. Chips and dirt are blown away from the drill.

M Helical Geors Throughout are machined of chrome molybdenum steel, helical cut for greater tooth contact and smoother operation, carefully heat-treated to give maximum service.

Models: ED-25, ED-26, ED-32, ED-38.

At Top-Model ED-24A

#### BLUE-POINT ELECTRIC DRILLS

MIDGET 1/4" ELECTRIC DRILL

Model ED 24A. Here is a little drill that packs a lot of power and punch, yet is so compact that you can hold it in the palm of your hand. It is so small, only 8½" long, that you can bring drilling speed and power into the closest places—gets in wherever your fist will fit. A great favorite with men and women doing assembly work requiring fast accurate drilling operations. Equipped with 7B ½" capacity Jacobs chuck. KH-7 key and 7½ feet of 3-conductor cable and plug.

STANDARD 1/4" CAPACITY DRILL

Model ED-25. The ideal drill for truck and auto body repair shops. May be used with twist drills, wood augers, hole saws, etc. Delivers plenty of drilling power yet is light weight. Equipped with 7B ¼" capacity Jacobs chuck, KH-7 chuck key and 15 feet of 3-conductor cable and plug. See specifications below.

HEAVY DUTY 1/4" CAPACITY DRILL

Model ED-26. A sturdy, powerful drill for constant heavy duty work. Built for production and assembly lines as well as for garages where it is widely used for drilling frames, fenders, motor blocks, etc. You'll like the extra power, fine balance and trouble-free performance it will render. Equipped with 7B ¼" capacity Jacobs chuck, KH-7 chuck key and 15 feet of 3-conductor cable and plug. Specifications are given in the table below.

HEAVY DUTY 5/16" CAPACITY DRILL

Model ED-32. A full powered drill for all purpose production use. Compact design and light weight, only 7½ pounds, combine to make it a favorite for plant maintenance and repair work. Equipped with 30B §16" capacity Jacobs chuck, KH-30 chuck key and 15 feet of 3-conductor cable and plug. See table below for the specifications of this drill.

STANDARD 3/8" CAPACITY DRILL

Model ED-38. This is a general purpose drill that has found wide acceptance in garage and machine shops. It combines the power factor and extra chuck capacity for larger, heavier work with the light weight, balance and design of the smaller sizes of drills. Equipped with 2B %" capacity Jacobs chuck, KH-2 chuck key and 15 feet of 3-conductor cable and plug. See specifications below.

#### SPECIFICATIONS FOR ABOVE DRILLS

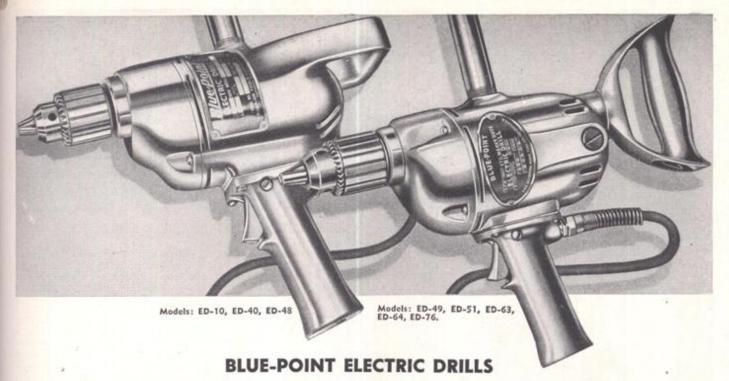
Stock No.	ED-24A	ED-25	ED-26	ED-32	ED-38
Jacobs Chuck	7B 3%"-24	7B 3€″–24	7B 34"-24	30B 36″-24	2B 34"-24
Capacity: In Steel Capacity: In Hardwood Speed: No Load (RPM) Speed: Full Load (RPM) Net Weight (lbs.) Overall Length	34" 34" 1700 1100 334 814"	34" 34" 2300 1600 5	34" 34" 1900 1600 7 - 12"	56" 38" 1400 1100 734 1234"	36" 11/6" 800 400 71/2 12"

Other voltages available on special order. Specify voltage and cycle.

#### KEYS FOR JACOBS CHUCKS

The Jacobs chuck keys listed below with the exception of the No. 4 are equipped with a patented Rubber-Flex Key holder for attaching to the cord of any electric drill. Affords a means of attaching the key where it will be handy for use.

Stock No.	Fits Chuck
KH-1	1B
KH-2	2B
KH-3	3B, 34B
No. 4	36B
KH-7	7B
KH-30	30B
KH-32	32B, 33B



#### HEAVY DUTY 3/8" CAPACITY DRILL

Model ED-40. A sturdy drill for parts assembly lines, maintenance departments, construction crews, etc., where the work demands a heavy duty drill with a small chuck capacity. An all ball bearing drill . . bearings sealed in housing to prevent entrance of grit and dirt . . permanently lubricated . . bearing seats precision bored. Threaded-in cable strain reliever prevents cable from kinking and breeking. Boer handle is called with the housing. breaking. Rear handle is solid with the housing. . . . Top pipe type handle is detachable.

Equipment includes a No. 32B Jacobs 3-Jaw chuck, KH-32 chuck key and 10 feet of 3-conductor cable and plug. See table below.

#### GENERAL PURPOSE 1/2" CAPACITY DRILL

GENERAL PURPOSE 1/2" CAPACITY DRILL

Model ED-10. Our lightest ½" drill but having all the power necessary for general purpose use. Horizontal back handle is cast in line with the chuck for easier handling... top handle is removable. Powerful motor is mounted on ball bearings sealed from dust and grit. Chrome molybdenum gears are helical cut for smooth transmission of power and are mounted on sleeve bearings. Chuck spindighters are ground to give accurate mounting and a true running chuck. Trigger may be locked in "on" position.

Equipment includes a 33-B ½" capacity 3-jaw Jacobs chuck and key, and 7½ feet of 3-conductor rubber covered cable and plug. General specifications are shown below.

#### STANDARD 1/2" CAPACITY DRILL

Model ED-48. A light weight, compact drill that will prove most efficient for all general shop work. The horizontal back handle is cast integral with the motor housing and is in a direct line with the chuck and bit for better balance and consequently easter operation. The powerful 115 Volt AC-DC motor has armature, spindle and gear shafts supported by free, easy-running ball bearings which have permanently sealed-in lubrication giving years of smooth, trouble-free service. All gears are of chrome molybdenum steel carefully heat treated to correct hardness for maximum service under all working conditions. Ground thread on chuck spindle for true running chuck. The spring strain reliever is screwed into the handle to prevent cable damage by kinking and abrasion.

Equipment includes a No. 33B ½" capacity 3-jaw Jacobs chuck, KH-32 chuck key and 15 feet of 3-conductor rubber covered cable and plug. See table below for complete specifications.

#### SPECIAL DUTY 1/2" CAPACITY DRILL

Model ED-49. Ideal for general intermittant drilling operations in garages, shops, service stations, etc. This drill has plenty of power yet is very compact and light in weight. Ground spindle threads for accurate mounting and truer running chuck. Equipped with a No. 34B 3-Jaw Jacobs chuck, KH-3 chuck key and 15 feet of 3-conductor cable and plug. Table below gives complete specifications.

#### Specifications For All Drills on This Page

Stock No.	ED-40	ED-10	ED-48	ED-49	ED-51	ED-63	ED-64	ED-76	ED-89
Jacobs Chuck	32B 1/2"-20	33B 34"-20	33B 1/2"-20	34B 5/8"-16	34B 5/8"-16	3B 5/8-16	3B 5%*-16	36B 5%"-16	
Capacity: In Steel Capacity: In Hardwood Speed: No. Load (Rpm) Speed: Full Load (Rpm) Net Weight (lbs.) Overall Length	36" 1" 900 500 9	1" 450 300 8	36° 1° 500 350 9	34° 1° 550 350 1034 15°	350 350 1534 1534	134° 500 300 13 1514°	54" 134" 450 290 22 19"	34" 134" 400 260 24 1934"	36" 132" 400 235 25 1834"

Other voltages available on special order. Specify voltage and cycle.

#### HEAVY DUTY 1/2" CAPACITY DRILL

Model ED-51. A constant service 1/2" capacity drill much in demand in railroad shops, building and other heavy equipment industries. It is built to stand the "gaff" on the toughest drilling jobs, its excess power assuring longer motor life. Detachable spade type handle on the rear, removable pipe type handle on the top. Ball bearing throughout, all bearing seats precision bored, Complete with No. 34B 3-jaw Jacobs chuck, KH-3 chuck key and 15 feet of 3-conductor cable and plug. Specifications are given below.

#### STANDARD 5/8" CAPACITY DRILL

Model ED-63. The chuck capacity, power and handle arrangements make this model one of the most popular all-purpose drills. Ideal for use with accessories such as hones, circular hole saws, cylinder grinders, wire brushes, etc. Detachable swivel spade type handle on rear and removable handle on top permits drilling in any direction with greater ease and accuracy. Equipped with No. 3B Jacobs 3-jaw chuck, KH-3 chuck key and 15 feet of 3-conductor cable and plug. Complete specifications are shown below.

#### HEAVY DUTY 5/8" CAPACITY DRILL

Model ED-64. Built for heavy work where power and extra chuck capacity are required. Built to give many years of satisfactory service. Here is a drill you can rely on for hard continuous service in shops or on production lines. Equipped with No. 3B Jacobs 3-Jaw chuck, KH-3 chuck key and 15 feet of 3-conductor cable and plug. Table below gives specifications.

#### HEAVY DUTY 3/4" CAPACITY DRILL

Model ED-76. A powerful, large capacity drill for all heavy work in the shop or out on the job. Designed and built to give rugged service with maximum life. The ideal tool for the truck body builder. Equipped with No. 36B ¾" capacity, 3-Jaw Jacobs chuck, No. 4 chuck key and 15 feet of 3-conductor cable and plug. Specifications are listed below.

#### HEAVY DUTY 7/8" CAPACITY DRILL

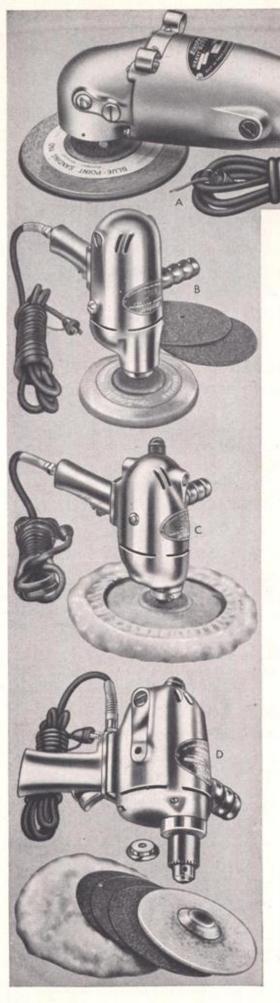
(Not Illustrated)

Model ED-89. A rugged, powerful drill that will prove extremely useful in steel fabrication, construction, railroad and other heavy machinery fields. No matter what your drilling requirements may be, whether in metal, wood, marble or tile, the FD-89 has the necessary power and stamina to handle all of them. Equipped with a No. 2 Morse taper socket for taper shank drill bits and 15 feet of 3-conductor cable and plug. See table below for specifications.

#### Electric Tool Guarantee

Every Snap-on or Blue-Point electrically driven tool is thoroughly tested under load and checked for possible electrical and mechanical defects before leaving our plants. We will gladly replace without cost, any parts of a tool which we find defective in material or workmanship, provided the tool is returned to the nearest Snap-on branch with all transportation charges prepaid, and provided that no other repair work has been performed by others.

SNAF-ON TOOLS CORPORATION



# FOR THE BEST SANDING PERFORMANCE

#### 7" HEAVY DUTY ELECTRIC DISC SANDER

Blue Point ELECTRIC TOOLS

A ES-7A Disc Sander. This sander is designed for fast, smooth operation and long life. All moving parts are mounted on ball bearings permanently lubricated and sealed from dirt and dust. All gears are machined from chrome molybdenum steel heat treated to wear resistant hardness. A powerful fan sucks cool air through the end of the handle at a point farthest away from the operation and a series of baffles strain out any dust or grit. Air is expelled through front ports keeping the work free from grindings. A spindle lock incorporated in the head of the sander prevents the spindle from turning while the disc retaining nut is being removed or tightened. Streamlined aluminum housing, detachable side handle and safety type "off-on" switch. Standard equipment includes 15 feet of three-conductor rubber covered cord with screw-in type strain reliever, one backing pad, three abrasive discs and special wrench. Pad diameter is 7", spindle size  $\frac{5}{8}$ " — 11 thread, no load speed 5000 RPM, overall length 16". Operates on 110 volt AC or DC. Weight 121/4 Ibs.

#### 7" HEAVY DUTY VERTICAL DISC SANDER

B ES-207 Disc Sander. For those who prefer vertical construction, here is a disc sander that has been designed in every detail for maximum operating efficiency regardless of the surface on which it is used. Vertical spindle construction permits the power to be transmitted in a straight line from the motor to the spindle . . . eliminates bevel gears thus contributing to quieter operation and making a more compact tool. Reduction gears are made of alloy steel, helical cut for greater tooth contact, carefully hardened and amply lubricated to provide long trouble-free operation.

Cast aluminum housing provides strong, lightweight protection for the powerful motor. Large pistol grip handle is fitted with a trigger-type switch and lock for continuous operation. A spindle lock is also incorporated to facilitate pad installation. The side handle threads into either side of the housing for right or left hand operation. The powerful air cooled motor is AC-DC

type operating on 110 volt, 25-60 cycles.
Equipment includes one 7" sanding pad, 3 sanding discs and 15 feet of 3-conductor cable and plug with screw-in cable strain reliever. Spindle size is %'
— 11 thread, no load speed 5200, load speed 4500 and weight 14½ lbs.

#### 9" VERTICAL POLISHER

© EP-109 Polisher. Here is the ideal tool for obtaining a hard, brilliant finish on all types of surfaces. Particularly suited for automotive use it makes fast work of buffing liquid power polishes and other types of auto finish protectors. Has the same construction features as the ES-207 Disc Sander above. Equipment includes a 9" backing pad, 10" lamb's wool bonnet and 15' of 3conductor cable and plug with screw-in cable strain reliever. Spindle dia-- 11 thread, no load speed 1000, load speed 700, weight 10 lbs.

#### COMBINATION DRILL—SANDER—POLISHER

D ED-341 Triple Tool. It's light . . . rugged . . . powerful . . . and you get three tools for the price of one when you buy this combination drill, sander, and polisher. It's a fine tool for intermittent sanding, polishing, and drilling of wood, metal, or plastics.

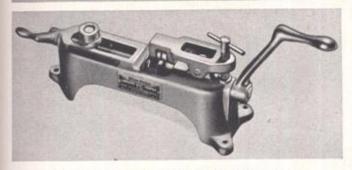
Changing from one unit to the other is just a matter of seconds. A push button locks the spindle, making it easy to remove and replace sanding discs, backing pad, or drill chuck. The powerful motor gives the tool a drilling capacity of 1/4" in metal and 1/2" in hard wood. Pad diameter is 5".

The powerful 110 volt AC/DC motor is 100% ball bearing with reduction gears helically cut for smooth, quiet operation, and carefully hardened for long life. Free running speed is 2300 r.p.m. The cast aluminum case provides light weight with plenty of strength, and the large pistol-grip handle is attached at just the right angle for easy operation. Trigger type switch has a positive lock for continuous operation. A cable strain reliever prevents the 10 feet of 3-conductor cable from kinking and breaking where it enters the handle.

Equipment includes a 7-B  $\frac{1}{4}$ " capacity Jacobs chuck, a KH-7 key and patented holder, a 5" backing pad, a 5" lamb's wool bonnet, and three 5" sanding discs. Spindle size is  $\frac{3}{4}$ " — 24 thread.

NOTE: Models of all the above machines designed for other voltages are available on special order. Specify current, voltage and cycle when ordering special models.

# ACCESSORIES FOR DRILLS-SANDERS-POLISHERS



#### SNAP-ON SANDING DISC TRIMMER

A-88 Sanding Disc Trimmer. Cut disc costs with this abrasive disc trimmer. This money-saving machine makes one disc do the work of many . . . saves its cost several times in a few months by letting you trim worn discs down to fit smaller size pads and using up every inch of effective smalleuriace. Any desired amount from 1/8" up to 1" can be trimmed off at one time and you get a perfectly shaped circle with sharp, firm edges.

The Snap-on Abrasive Disc Cutter handles both ½" and ½" hole discs up to 9" in diameter and is constructed for superior service. Can also be used to trim sanding belts. Cutter wheel is keyed onto the shaft and cannot slip. Gripper roll is adjustable to give proper roller tension for any disc thickness. Three-leg construction of the housing gives wobble-free mounting on uneven bench surfaces.

\*A-88-6 Replacement Cutter Wheel.



#### POLISHING PAD

A \$\$z-72-1 Polishing Pad. A 7" felt pad having the necessary softness for a perfect polishing job. This pad has a fiber backing and is attached to the sanding disc pad in the same manner as you would a regular sanding disc.

#### WOOL BUFFING BONNETS

B Buffing Bonnets. Lambs wool, tanned and treated. Canvas side walls have drawstrings for attaching the bonnet to the pad.

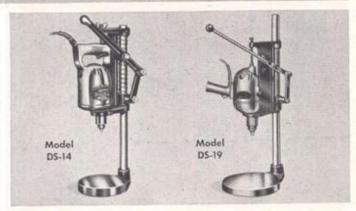
★WB8-6 6" Buffing Bonnet ★WB8-8 8" Buffing Bonnet ★WB8-10 10" Buffing Bonnet



#### SANDING PADS

© We recommend the use of these pads for heavy duty sanding operations. They have great resilience for faster sanding and perfect feather edging. The DSP-53 fits %"-24 thread spindles, the other three pads fit %"-11 thread spindles.

★DSP-53 5" Sanding Pad ★DSP-5A 5" Sanding Pad ★DSP-7A 7" Sanding Pad ★DSP-9A 9" Sanding Pad



#### BLUE-POINT ELECTRIC DRILL STANDS

Convert your electric drill into a drill press for heavy duty and very accurate work. Each of the two bench stands listed below accommodates several drill models which are mounted quickly without use of adaptors. Precision-machined groove and slide give complete accuracy throughout drilling stroke. Drill holder adjusts for height and swings to position required. Base drilled for mounting.

DS-14 Drill Stand. For Models ED-25, ED-26, ED-32, and ED-38 (Page 66) Smaller than Model DS-19. Center of drill bit to column center is 35%".

DS-19 Drill Stand. For Models ED-10, ED-40, ED-48, ED-49, ED-51, ED-63, ED-64 and ED-76 (page 67). Center of drill bit to column center 7".



#### SANDING DISCS

The vulcanized cloth backing allows maximum flexibility in use and is treated to make it water resistant. The aluminum oxide grit is bonded to the backing by a special phenolic adhesive and is guaranteed not to loosen due to heat or moisture. Available in a variety of grits in 5", 7" and 9" diameters.



Ar- bor Sire	Grit	5" DISCS Stock No.	7" DISCS Stock No.	9" DISCS Stock No.
34"	16		★SD-7165	★SD-9165
34"	16		*SD-7167	★SD-9167
340	24		*SD-7245	*SD-9245
34"	24		*SD-7247	*SD-9247
34"	36	********	★SD-7365	★SD-9365
34"	36	★SD-5367	*SD-7367	*SD-9367
34"	50		★SD-7505	*SD-9505
34"	50		*SD-7507	★SD-9507
340	60		★SD-7605	★SD-9605
34"	60	★SD-5607	★SD-7607	*SD-9607
34"	80		★SD-7805	★SD-9805
34"	80	★SD-5807	*SD-7807	±SD-9807
14"	100		*SD-71005	*SD-9100
	100	+SD-51007	★SD-71007	*SD-91007



#### WIRE CUP BRUSHES

Spiral twist cup brushes, designed for use with portable electric disc sanders. Can be safely operated at high speed. Fitted with a 5%"-11 thread bushing welded integrally for mounting direct to spindle . . . fits sanders shown on page 68. The fine quality steel wire used is inserted in twisted tufts for greatest strength and durability.

★A-2464 Cup Brush 3½" diameter ★A-2465 Cup Brush 6" diameter

#### CARBON BRUSHES

★A-2 Standard Carbon Brush. Fits ¼" electric Drill. Made of crimped, bright music wire.

★A-7 Spiral Twist Corbon Brush. Tightly twisted spirals of high quality .020" steel wire. Brush diameter 1⅓", stem diam. is ¼".

#### ARBOR ADAPTOR

A-24 Arbor Adoptor. Adapts electric drills to light grinding and wire brushing. ½" diameter arbor—use with brushes and wheels up to 4" diameter.

#### CIRCULAR HOLE SAWS

The high speed steel blades are interchangeable on two sizes of mandrels—each of which is fitted with a ¼" pilot drill. Shank fits ½" drill chuck. The saw blade is spot welded around the outside of the flange and can be used the full depth of the tool.

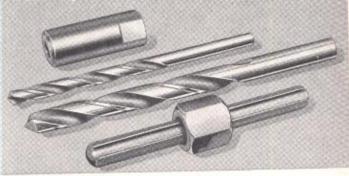
HS-31 Mandrel. Fits hole saws \%" to 1\%" diameter. HS-33 Mandrel. Fits hole saws 1\%" to 2" diameter.

Number	Dia.	Number	Dia.	Number	Dia.
* HS-20-A * HS-24-A * HS-28-A * HS-32-A	36"	* HS-38-A * HS-40-A * HS-44-A * HS-48-A	134"	** HS-52-A ** HS-56-A ** HS-60-A ** HS-64-A	13%

\*Not carried in stock, Shipped on special order.

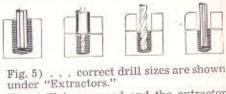


A NEW FAST WAY TO REMOVE BROKEN THREADED ENDS OF SCREWS STUDS. PIPE AND PIPE FITTINGS



Drill











No. 1020 Extractor Set. Contains one each of all the Drill Guides, Extractors and Special Drills listed at right. Extractions can be made up to 1" below surface. Set includes case 1020-B shown above.

These tools are straight from end to end . . . when driven into a drilled hole in the broken unit, they grip without reaming or slipping, and furthermore, will not expand or distort sidewalls of holes no matter how thin or how far the tool is driven in. Tightly embedded broken threaded ends can now be drilled out to thin walled shells, safely seized with one of these tools and easily turned out. This is the only basically correct method of doing the job . . . tapered ex-tractors often expand the broken unit making it bind tighter than it did before.

 A small hole is first drilled in the broken screw (Fig. 1); if the screw is broken below the surface the correct size guide is used to center the drill (Fig. 4).

2. The hole is enlarged to proper size to accept the extractor tool (Fig. 2 and

Lgth.

DRILL GUIDES

O.D.

# SCREW EXTRACTORS

No.	Screw Dia.	Use Drill	Flute Dia.	Lgth.
1 2 3 4 5	1/4" 5/6" 1/6" 1/4" 1/4" 1/4" 1/4" 1/4" 1/4" 1/4" 1/4	1/8" 8/6" 1/4" 5/6" 11/2"	.139 .205 .272 .338 .374	2%6" 234" 31/16" 35/16" 33/4"

Each extractor is equipped with a specially designed hexagon nut for convenient turning with standard wrenches.

#### 3. The drill is removed and the extractor is driven into the drill hole (Figures 3 and 6) and the broken end quickly

Size	Length	
* 1/8"	23/4"	-564 =
* 2	4" 41.5"	

FRACTIONAL DRILLS

To prevent errors please order individual units by description as well as by tool stock number.



### DOUBLE FLARING TUBING TOOL

No.

921

1021 1121

1221

1321

1421

1521

1621

1721

1821

## Makes 45° Double Flares

ical, speedy, easy-to-operate! Makes accurate 45° double-flares on thin wall, seamless, butt or lap welded, soft steel tubing, (such as Bundy) up to .035" thick, for S. A. F. Gara and invested flow to the for S. A. E. flare and inverted flare joints. Handles %16", ¼", %16", %8" and ½" O. D. thin wall steel tubing. Will also make single or double flares on copper or aluminum tubing. Insures tube against cracking or splitting by folding back the end to







# Faster and More Accurate

★93-FB Double Flaring Tool Set. Econommake a flare with double thick, double strength walls. The forged steel yoke is equipped with swivel cone which reduces friction when flaring. In close quarters, rod handle can be removed and a wrench used on the ¼" square head of the cone screw. Complete tool includes flaring bar, yoke, and 5 adaptors.

#### Single Flaring Tool With Slip-on Yoke

TF-7 Flaring Tool. Seven different tubing sizes from 3/16" to 5%" can be flared with this tool . . . a wider range than previous models. It offers exceptional ease and speed of operation due to the construction of the yoke which slips over the bar without twisting or turning. As the bottom is open, tubing flares can be made where there is little clearance between the nut and the end of the tubing. Handles soft copper, brass or aluminum tubing in ¾6", ¼", ¾6", ¾", ¾6", ¾", ¼6", ¾", 1½" and ¾8" sizes . . . No need now to buy two tools to cover this range.

#### Tube Cutting is Easy With This Improved Tool

★TC-27 Tubing Cutter. End your tube cutting troubles with a Blue-Point Tube Cutter. It is one of the best tools of its kind -a combination of tube cutter and reamer and cuts any cop-per, brass, bronze, or similar tubing from ½" to 1" diameter.

The cutter wheel is made from exceptionally strong steel, and the very thin edge cuts cleanly through the entire thickness of the tubing-you don't have to wrestle the tube apart. The "V" blade at the back is used to ream off any burrs and leaves a clean smooth cut.

★TC-27-W Extra Cutter Wheel.



Use adaptor

to bell the tubing and

then remove adaptor.

Next apply to tubing and obtain 45° double flare.



A These fine quality drills are not single purpose drills for special work, but are made to do the best all around job in all classes of work. Made of finest quality high speed steel. They are expertly hardened and tempered by special processes to retain their

sharpness for a long period of time. Precision ground to cut easily and accurately. For use in Electric Drills and power driven drill presses. To facilitate their safekeeping we offer sets in metal holders marked so you can quickly select the size drill you need.

## Fractional Drills

Diam.	Deci. Equiv.	L'ath.	Diam.	Deci. Equiv.	L'gth.
**********	.0625 .0781 .0937 .1094 .1250 .1406 .1562 .1719 .1875 .2381 .2187 .2344 .2500 .2636 .2812	176 2 214 256 284 275 314 275 314 315 317 414 414	*************************************	2969 3125 3281 3487 3584 3750 4062 4219 4375 4571 4687 4844 5000	435444 455454 4555555555555556

## Wire Gauge Drills

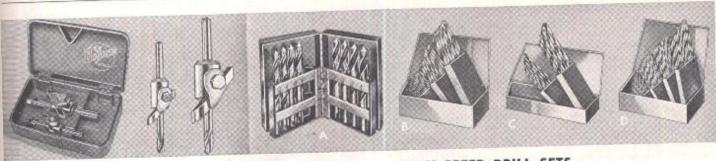
No.	Deci. Equiv.	L'gth	No.	Deci. Equiv.	L'gth	No.	Deci. Equiv.	L'gth
*************************************	2280 2210 2330 2005 2005 2010 1900 1935 1910 1820 1820 1820 1870 1870 1870 1870 1870 1870 1870 187		2993123345678991123444444445617844555554	.1405 .1380 .1285 .1200 .1180 .1110 .1110 .1065 .1040 .1065 .0995 .0980 .0980 .0890 .0810 .0760 .0730 .0760 .0760 .0760 .0760 .0760 .0670 .0655 .0695 .0695 .0695 .0760 .0760 .0760 .0760 .0760 .0670 .0655 .0695 .0695 .0695 .0695 .0695 .0695 .0765	10 10 10 10 10 10 10 10 10 10 10 10 10 1	大会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会	.0520 .0465 .0430 .0430 .0410 .0390 .0370 .0380 .0370 .0350 .0350 .0320 .0310 .0250 .0250 .0250 .0250 .0250 .0250 .0250 .0210 .0200 .03160 .03	176 134 134 156 156 156 156 156 156 156 156 156 156

## COMBINATION SHANK DRILLS

B Highest quality high speed steel, specially hardened and tempered. Cutting edges ground for precision drilling. Drill holes up to 1" diameter with power tools equipped with ½" capacity chuck. Adaptor converts all sizes to No. 2 Morse taper shank for use in drill presses and lathes. Tang on end of shaft gives positive non-slip drive. Extra flute length—4½"—due to shorter driving shank means longer drill life. Overall length 6". Individually packed in clear plastic tubes to protect cutting edges.

E \*CS-5 Adoptor. Converts combination shank drills for use as No. 2 taper shank drills, Slips over shaft and engages the drill shaft tang.

Stack No.	Diam.	Deci. Equiv.	Stock No.	Diam.	Decl. Equiv.
★ CS-33 ★ CS-34 ★ CS-36 ★ CS-36 ★ CS-38 ★ CS-38 ★ CS-44 ★ CS-44	の 17 2 18 2 18 2 18 2 18 2 18 2 18 2 18 2	.5156 .5312 .5460 .5625 .5781 .5937 .6094 .6250 .6406 .5562 .6719 .6875	**************************************	0.44. 24.4. 24.4. 24.5. 24.5. 25.5.	.7031 .7187 .7344 .7500 .7812 .812; .843 .875; .906 .937 .968



## ADJUSTABLE HOLE CUTTERS

\*HC-790 Bruno Hole Cutter Set. This set of two tools will cut holes from %" to 216" in diameter and 16" to 36" deep in sheet metal, brass, copper, aluminum and deeper holes in plastics, wood and masonite. Simple to adjust to any diameter. Adaptable for use in low speed drill presses, low speed electric drills, hand drills or hand braces. Tool steel blades, heat treated shanks. Plastic case included in the set.

Stock No.	Size Shank	Capacity	Thickness Capacity	Pilot Drill	Ea.
*HC-100	1/0	3/8" to 11/2"	up to 1/8"	1/4"	
*HC-101	3/8	1" to 21/2"	up to 3/8"	3/8"	

## Extra Blades

\*HC-100-1 .... Blade for HC-100 Cutter \*HC-101-1 ..... Blade for HC-101 Cutter

## HIGH SPEED DRILL SETS

★CS-80-B Combination Shank Drill Set. Contains 8 drills—CS-34, CS-36, CS-38, CS-40, CS-42, CS-44, CS-46, and CS-48 listed above. Complete in special HUOT metal case. Space is also pro-vided in this case for the CS-5 No. 2 Morse Taper Shank Adaptor described above . . . adaptor is not included in set but can be purchased separately for morse taper chuck use.

## H-108 Huot Indexed Case only.

C \*C-113 Fractional Drill Set. This set contains 13 drills sizes 1/16" to 1/4" inclusive in H-113 Holder. The drill holder is of steel and is hinged as shown. When open the two drill compartments drop forward where right sized drills can easily be selected. Each compart-ment has drill sizes marked on it.

H-113 Drill Holder only.

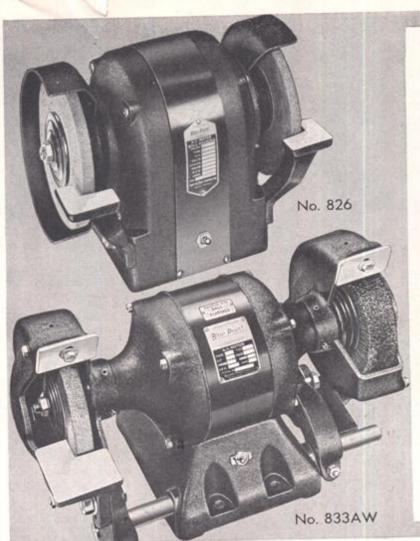
B ★C-129 Fractional Drill Set. 29 Drills 1/16" to 1/2" inclusive in H-129 Holder Sturdy steel holder has hinged cover. When open the three drill compartments drop forward. Every individual drill compartment has size of drill stamped into metal, so the selection of right size drill is made easily.

★C-115 Fractional Drill Set. 15 drills 1/16" to 1/2" by 32nds, in H-129 Holder. A good basic set—can be filled in later.

H-129 Drill Holder only.

 ★CH-160 Wire Gauge Drill Set. This set contains 60 Straight Shank Wire Gauge Drills Nos. 1 to 60 neatly arranged in H-160 Metal Holder. This is the most convenient and safest way to keep drills. Each individual drill compartment is marked with drill size.

H-160 Drill Holder only.



## Blue Point

## BENCH GRINDERS

## These Construction Features Guarantee Smoother, More Powerful Operation.

- COMPLETELY ENCLOSED MOTOR: Super powered, precision balanced motors are enclosed to prevent dirt, grit, etc. from entering motor or bearings.
- BALL BEARING CONSTRUCTION: New oversize labyrinth grease sealed ball bearings used throughout, assure smooth, long lived motor operation.
- CAPACITOR START MOTOR: Uses a very low starting current . . . actually less than 15 amps is consumed.
- INDUCTION RUN MOTOR: Develops less heat in the windings—which makes it much more desirable for continuous operation.
- LARGE WHEEL GUARDS: Closed types on 1 H.P., 1/2 H.P. and 1/3 H.P. models allow use of special shape wheels or wire brushes and have rear outlet exhaust. Guards are fitted with chip breakers and are drilled for eye shields. No. 826 1/4 H.P. model has open type guards.
- BELL TYPE CONSTRUCTION: On 1 H.P., ½ H.P. and ½ H.P. models allows grinding of longer pieces.
- STURDY TOOL RESTS: Those on 1 H.P., ½ H.P. and ½ H.P. models are fully adjustable for any type of work with ample take-up for wheel wear. Those on No. 826 ¼ H.P. model adjust to wheel wear. All are easily removed.
- LARGE RUGGED BASE: Equipped with rubber feet to provide solid mounting free from vibration. Has recessed bolt openings for permanent mounting.

The superior features of these bench grinders make them the best we have ever sold . . . we believe them to be the finest available anywhere. They are large and heavily built to set solidly on the bench and eliminate vibration.

The capacitor start-induction run motors are designed for continuous operation . . . the capacitor start is an important feature providing quick starting on low current consumption while the induction run gives increased power, with cool running qualities for continuous heavy-duty service.

The extra wide enclosed type wheel guards now furnished as standard equipment on both sides of all 1 H.P., ½ H.P. and ⅓ H.P. Blue-Point Bench Grinders add greatly to the adaptability of these machines. Wide or special purpose grinding wheels and wire brushes can be interchanged with the standard wheels supplied with these bench grinders. The outer sections of the guards are quickly removed to permit changing the wheel. These enclosed type guards provide the fullest possible protection and the rear exhaust outlets can be connected to industrial exhaust systems. The chip breakers furnished with these machines are adjustable for wheel wear. Holes are provided in the guards for installation of the eye shields described on page 73. All models have wrinkled black enamel finish.

## STANDARD MODELS AND EQUIPMENT

No. 895-G Standard 1 H.P. Capacity Grinder, complete with two ten inch diam. x 1" face grinding wheels—one fine, one coarse. All 1 H.P. models have lead wires for permanent wiring instead of a plug-in connection and cord.

No. 855-G Standard 1/2 H.P. Capacity Grinder, complete with two seven inch diam x 1" face grinding wheels—one fine, one coarse; and rubber covered 3-wire cord and plug.

No. 833A-G Standard 1/3 H.P. Capacity Grinder, complete with two six inch diam. x 1" face grinding wheels—one fine, one coarse; and rubber covered 3-wire cord and plug.

No. 833AW-G Standard 1/3 H.P. Capacity Grinder, complete with one six inch diam. x 1" face grinding wheel and one heavy duty wire wheel brush. Has rubber covered 3-wire cord and plug.

No. 826-F Stendard 1/4 H.P. Capacity Grinder, complete with two 6" diam. x 1/2" face grinding wheels—one fine, one coarse; and rubber covered 3-wire cord and plug.

Wiring: ½ H.P., ½ H.P. and ¼ H.P. Models only. Split phase and single A.C. models and 32 volt and 115 volt D.C. models have 3-wire cord and plug. Three phase A.C. models and 230 volt and 250 volt D.C. models have lead wires for permanent wiring. All have toggle switch in base.

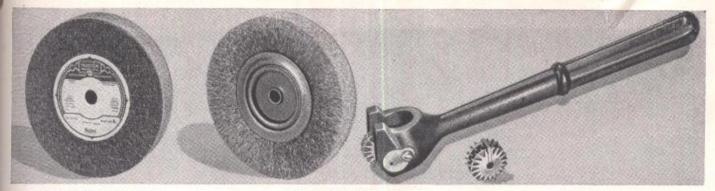
## Specifications for Standard Grinders

STANDARD MODELS	No. 895-G	Na. 855-G	Nos. 833A-G and 833A W-G	No. 825-F
Motor Rating No Load R.P.M. at 60 Cycles Spindle Length Height to Spindle Center Total Height Wheel Size Net Weight	1 H.P.	1/2 H.P.	34 H.P.	34 H.P.
	1740	3450	3450	3450
	26342"	1914"	17"	12 <sup>13</sup> 6"
	934"	8"	634"	5"
	15"	123/2"	1034"	834"
	10" Diam.	7" Diam.	6" Diam.	6" Diam.
	34" Hole	5/2" Hole	34" Hole	36" Hole
	185 Lbs.	80 Lbs.	55 Lbs.	36 Lbs.

## Standard and Special Bench Grinders Available WE CANNOT SUPPLY ANY MODEL FOR 25 CYCLE CURRENT READ CAREFULLY BEFORE ORDERING

When ordering please give the model number first and then the model type letter. Standard models are designed to operate on current which may fluctuate between 110 and 120 volts. Symbol △ indicates "available at no extra cost." Symbol ▲ "available at extra cost."

TYPES AND VOLTAGES	Model Type Letter	1 H.P. Model No. 895	34 H.P. Model No. 855	16 H.P. Models No. 833A No. 833A W	14 H.P. Model No. 826
SPLIT PHASE 115 Volt 60/50 cycle	E	None	None	None	Standard
SINGLE PHASE  115 Volt 60/50 cycle  125 " "  120 " " "  220 " " "  240 " " "  Other odd voltages	G H I J K L None	Standard	Standard	Standard	None None None None None None
THREE PHASE 208-220/440 Volt 60/50 cycle 380 400 550 Other odd voltages	M N O P None	<b>A</b>	<b>A</b>	4	None None None None
DIRECT CURRENT 32 Volt 115 Volt 230 Volt 250 Volt	Q R S T	None None None None	None	*	None None None None



## **GRINDING WHEELS**

Made from natural aluminous oxide abrasive . . . fully vitrified. Use 60 grit wheels for fine general grinding and 36 grit for rough work.

Stock No.	Diam.	Width	Grit	Arbor Hole
61636	6"	14"	36	14"
# 61660 # 62436	6"	130	60 36	13m
¥ 52460	8"	574	60	120
£63236	6"	10	36	1,5"
+53268	8"	1"	60	150
71236-5	7"	1"	36	520
73260-5	70	1"	60	8.24
153224	10"	1/	24	824
103246	10"	1"	46	8,77
103260	10"	1"	60	820

## WIRE WHEEL BRUSHES

Made of high quality, selected wire and metal, bound to prevent dangerous chips from flying loose—crimped wire bristles prevent bending or breaking and have extremely long wearing characteristics.

Standard Duty

Good quality, light weight brushes for intermittent, all-round use, but not quite as strong and durable as those on the right.

Built for heavy duty contin-uous service on all types of wire brushing jobs. Finest quality materials and workmanship.

**Heavy Duty** 

specify Arbor	Size	Requ	ire
---------------	------	------	-----

No.	Diam.	Width	Arbor Hole	
* A-33 **A-34 * A-35 **A-36	6" 8" 10" 12"	14" 18"	12" to 2" 12" to 2" 14" to 2" 1" to 2"	777

No.	Diam.	Width	Arbor Hole
* A-26	6"	114"	15" to 2"
* A-27	7"		15" to 2"
**A-28	8"		15" to 2"

Available on factory order only

## WHEEL DRESSER

★WD-11 Wheel Dresser. With this tool, it takes only a few seconds to true up the face and remove the glaze from grinding wheels and you'll do a better, faster job with the cleaned wheel, Dresser is made extra strong to withstand the pressure exerted on the wheel and new cutters are easily inserted when old ones wear out. The hood over the cutters helps to protect the operator from flying grit. A new set of cutters can be easily inserted into the handle.

★WD-11-A. Set of extra cutters.



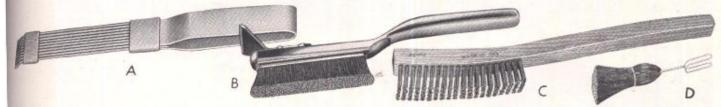
★5-60 Floodlight Eye Shield (Above left). Two 25 watt, 115 volt light bulbs in each shield flood work with direct light and provide visibility for safe work. Sturdy aluminum die cast frame has window opening 4" x 6" with top sheet of safety glass and bottom sheet of standard glass, easily replaced, if it becomes pitted. Easily attached to any grinder, adjustable up or down, but cannot be moved accidentally to a nonguard position. Mounting bolts included.

★S-60-1. Extra 25 Watt Light Bulb.

\$5-69 Standard Eye Shields (Above right). Thick safety glass gives clear vision, with adequate protection from flying particles. Frame swivels to best working position for the job . . . easily attached to grinder.

Sharpens any type of drill from 532" up to 1" diameter to the correct tip angle for efficient drilling in either soft or hard material. Attaches to any type grinderpower or manually operated. The quick swinging movement of the drill holder prevents burning the thin cutting edge while grinding and the finished job is a drill with ... a perfectly centered point, both cutting edges running down at the same angle from the center, both heels swinging back at the correct arc from the cutting edge.

DG-30 Drill Grinding Attachment. Sharpens any drill from 1/2" to 1/2" in diameter with both lips ground identical in length, clearance and angle. Micrometer screw controls feed. Radial movement of the chuck via the swing handle controls lip clearance. The chuck trunnion is indexed for drill angles from 40° to 80°. Points 59° and 41° are noted on scale for fast adjustment of these popular cutting angles. Easily attached to any grinder and for any wheel thickness. A set-up gauge is included to assure alignment of grinder spindle and mounting bracket shaft prior to operation.



## FLEXIBLE CARBON SCRAPER

A) \*CS-1 Flexible Wire Corbon feroper. Designed to do a quick, easy job and to give long and useful service. Ten blades made of highest quality oil tempered pring steel with flexibility controlled by a calidate for the controlled by the calidate for the calidate for the controlled by the calidate for the calida rolled by a sliding ferrule.
dakes cleaning of cylinder
eads blocks, valve parts, etc.,
very easy job.

## WIRE BRUSH AND SCRAPER

B ★A-65 Hand Brush and Scraper. A refillable type of wire brush with metal handle and scraper attachment. Heavy crimped wire resists bending and breaking. Will outlast a number of the wood handle type.

\*A-61.... Crimped Wire Refill \*A-62 Straight Wire Refill \*A-63. Steel Scraper Blade

## STANDARD WIRE BRUSH

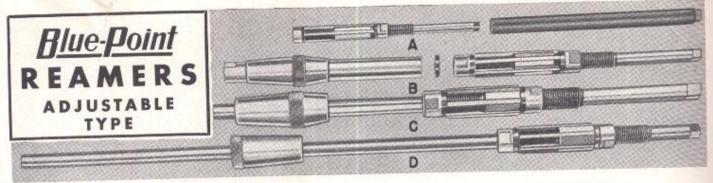
★AC-58A Wire Brush. A good quality wood handle type of brush with bristles securely fastened into the wood to prevent their coming loose. This wire brush is carefully built of sturdy material throughout and offers an inexpensive tool that compares favorably with other makes of its kind.

## GAS CLEANING BRUSHES

DMade of stiff fibre bristles tight-[U]Made of stiff fibre bristles tightly bound and finished with strong wire handles, these brushes can be used constantly or left standing in gasoline without the bristles swelling or softening. Handles can be bent to hang over the container edge. Use only with gasoline.

\*GA-57A......Small Brush (1" dia.)

\*GA-58A.....Large Brush (2" dia.)



## ADJUSTABLE REAMERS FOR VALVE GUIDES

A These small adjustable reamers are ideal for valve guides, small bushings, etc. Carefully constructed, they are real precision tools—accurate to split thousandths. Reamers come complete with extension shanks or may be had as separate units.

Re	amer with Extension	Reamer Only	Extension Only
Stock No.	Size	Stock Na.	Stack No.
★395 ★396 ★397 ★398 ★399 ★400	34 - 32 32 - 34 16 - 112 12 - 3 13 - 13 14 - 13	女 8- A A 女 5- A A 女 5- A A A 女 2- A A	385 386 387 388 389 390 391

## EXTRA LONG ALIGNING REAMERS

D One of the most frequent jobs on electric motors is the installation, of new shaft bearings which must be line reamed to assure a smooth running motor. This can be done easily by putting the end bell in place on the motor frame and then reaming the bearings. In this manner you are assured of a true running motor with an extremely high percentage of bearing surface.

Stack No.	Size	Slade Length	Reamer Length	
** RL-437 ** RRL-500 ** RRL-562 ** RRL-625 ** RRL-625 ** RRL-750 ** RRL-750 ** RRL-750 ** RRL-781 ** RRL-937 ** RRL-937 ** RRL-1000 ** RRL-1000 ** RRL-1031 ** RRL-1031	3(6' - 1/2' - 1/	24 24 24 24 24 24 24 24 24 24 24 24 24 2	13½" 15' 15' 16' 16' 17' 18' 19' 10' 21' 21' 21' 24' 94'	

## LONG STYLE PILOT REAMERS

C Eliminate your reaming worries . . . get perfect alignment every time with these precision built Critohley type adjustable reamers. The blades are placed at the proper angle to give a smooth, shearing cut. Retaining collars at each end hold the blades firmly, protect the reamer nuts, and allow the reamer to be easily adjusted. Double-taper, countersunk bushings slide over the nut and collar of the reamer and follow after the blades as they are adjusted, making the reamer ideal for reaming short bushings. ing short bushings.

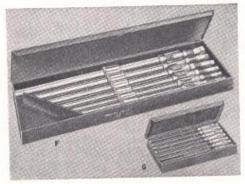
Stock No.	Size	Lgth.	Stack No.	Size	Lgth.
★RP-437 ★RP-500 ★RP-5625 ★RP-687 ★RP-730 ★RP-812 ★RP-812	16 - 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	934" 934" 934" 934" 1234" 1234" 1234"	**RP-915 ************************************	915'-1' 985'-1½' 1½'-1½' 1½'-1½' 1½'-1½' 1½'-1½' 1½'-1½' 1½'-1½' 1½'-1½' 1½'-1½'	1214" 1214" 1214" 1214" 13" 13" 13" 13"

## SHORT STYLE REAMERS AND PILOTS

B) Critchley type adjustable reamers . . . short style, with pilots available to convert them for line reaming use, as illustrated. Retaining collars at both ends hold the blades firmly yet allow the reamer to be adjusted easily. Staggered blades are placed at the correct angle for a perfect cut. Available in a complete range of sizes from 15% to 31½. The bushing included with each pilot hes a short taper for connecting rods and a long taper for piston pin and king bolt bushings.

Reamer	Pilot	Reamer	Blade	Overall	No. o
Number	Number	Size	Length	Length	Blade
大大大大大大大大大大大大大大大大大大大大大大大大大大大大大大大大大大大大	R M P-468 R M P-531 R M P-533 R M P-656 R M P-718 R M P-743 R M P-343 R M P-1362 R M P-1362 R M P-137 R M P-137 R M P-1781 R M P-1781 R M P-1781 R M P-2750	13g 17g 17g 11g 11g 11g 11g 11g 11g 11g 11	2" 2" 4" 2" 2" 2" 2" 2" 2" 2" 2" 2" 2" 2" 2" 2"	514" 534" 614" 714" 734" 814" 814" 814" 11" 12" 13" 15" 17"	6 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7





## REAMER SETS IN CONVENIENT FITTED BOXES

A \*RM-3 REAMER SET contains 8 reamers (with pilots), Nos. RM-468 to RM-937 (range 15/2" to 11/16"), in wood box.

B ★RM-1 REAMER SET contains 8 reamers (without pilots), Nos. RM-468 to RM-937 (range 15/82" to 11/16"), in wood box.

C \*RP-16B REAMER SET contains 4 reamers, Nos. RP-437 to RP-625 (range 1/4" to 11/4"), in metal box.

D\*\*RP-17B REAMER SET contains 7 reamers, Nos. RP-687 to RP-1062 (range "1/4" to 11/5"). in wood box.

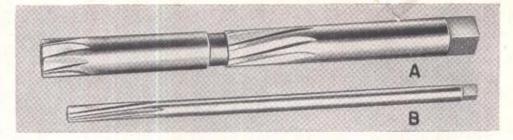
E \*A-7 REAMER SET contains 7 small reamers. Nos. 8-A to 2-A (range 1/4" to 15/4") in metal box.

F **\*\*RL-19 REAMER SET** contains 6 reamers, Nos. RL-500, RL-625, RL-687, RL-750, RL-812, and RL-1000 (range ½" to 1½"), packed in metal

G ★394 REAMER SET contains 7 reamers with extension shank Nos. 395 to 401 (range ¼\* to 1562") packed in metal box,

384 EXTENSION SHANK SET contains 7 extension shanks Nos. 385 to 391 to fit reamers in A-7 set. Packed in cardboard box.

## **Blue-Point** REAMERS SOLID TYPE



## PISTON PIN BUSHING REAMERS

A These reamers are constructed to ream both the piston and connecting rod bushings. The front end is ground to act as a pilot which makes accurate reaming of the piston and connecting rod an easy operation.

Length	
9929	
736" 736"	
100	
. 11"	
- 11"	
117	
ii'	
. 11*	
836"	
8% 8% 8%	
896	
83%" 83%"	
83m	
83%	
7	
836	
0.00	
	836" 5 556" 10" 8" 8"

## VALVE GUIDE REAMERS

B A solid type reamer with long shank for effectively removing carbon and trueing the valve guide in one operation.

Stock No.	Reamer Size	Length	Stock No.	Reamer Size	Length	
*1000 *1001 *1002 *1002-A *1003 *1004	20,000 21,640 11,420 22,640 23,640 23,640 23,640 23,640	732* 732* 732* 8* 8*	*1005-A *1006 *1007 *1007-A *1007-B *1008	27.64" 316" 29.64" 19.62" 21.64" 3.74"	8" 9" 9" 9" 9"	

## ALIGNING REAMERS

B These long aligning reamers are ideal for reaming and aligning the bushings on electric motors. All have milled flutes with a pilot on the front end to guide the reamer accurately through the bushing.

Stock No.	Description	Reamer Size	Length	
*27-LLABC***********************************	For sewing machine motors, fans, etc., For Apex, Royal, Ohio, Premier, Western Elec- tric, Sweeper Vac. and Regina Bee Vac., Federal, Fedelco Super Royal, Cadillac, Healthmore. Eureks, Cadillac, Western Electric, Sweeper Vac.  G.E. and other washing machine motors  Western Electric and Sweeper Vac. Hoover 103. Hoover 102-105-541	96" 16" 10" 26" 26" 26"	614" 715" 715" 715" 715" 715" 8" 8" 10" 11" 11" 13" 715" 715"	

Note: Special sizes (within the size range) King Bott, Piston Pin and Pitman Shaft bushing reamers will be furnished at an additional cost of \$1.50 above the cost of the next larger size reamer listed.

CUTTING OIL

A RCO-32 Cutting Oil. One quart size.
Should be used for all reaming work as well as drilling and tapping. Prevents galling and chattering and helps produce a finer, more accurate finish. Cuts down resharpening of tools. Metal can has handy spout for applying oil.

## BALL BEARING LUBRICANT

B UN-1 Lubricant. Made expressly for ball bearings and furnished in a special, long nozzle tube for easy application. All bearings except the sealed type require occasional lubrication to keep them rolling freely and prevent wear.

KING PIN BUSHING REAMERS A These reamers have milled flutes on the front end to remove burrs or excess metal and allow the pilot to enter freely. Both ends of the reamer are ground to act as pilots, assuring perfect alignment.

Stock No.	Description	Reamer Size	Length	
★ RR-863	Buick 1929-31 Series 50, 8-cyl, 1929-30, All 1934-48 models 40, 50, 60 and 70 except 3450, 3560, 3460, 3560, and 3660, Olds 1926-45, all models,			
★ RR-867	Pontine 1932, model 362, 1937-46, six and eight, Marquette series 30, 6-cyl. For Chevy 1936 bushing type and all 1937-49	.863*	11"	-
★RR-876	knee-action models. All Packard 6 & 8, 1935- 47 inclusive. For all ½" king pin bushings	.867° .876°	11,	
★RR-922 ★RR-922-10	For all Chevy 6, 1½-ton trucks except C.O.E. & H.D. & H.D. Same as HR-922, 010" oversize. Lincoln and Lincoln Zephyr 1937-49 incl. Mer-	.922" .932"	1234" 1234"	
★ RR-938	curv 1949	.93.8*	12%4"	
★RR-1110	For Chevy trucks C.O.E., V. W. 1½-ton; WC heavy duty, 1½-ton 1939-47	1.110"	13"	
★RR-1110A ★RR-1130 ★RR-1360 ★RR-7353	Set of 2 reamers for upper & lower bushings on Timkin axle Nos. 30000 and 31000 series. Reo truck 1940-41, 1½- and 3-ton models 19, 20, 21, 22 series Fosall 1938-49 incl. 1½- ton V-8 Ford trucks. Set of 2 Reamers for Timken front axles. For all Chevy 4 & 6-cyl. 1928-49, all Pontine	1.110° 1.130° 1.360°	1456* 13° 1634	
★ R.R-7965	1928-36 (except knec-action models), all Plymouth 1933 PC and PD, 1934 PF and PC For Plymouth 1934 PE, all Plymouth & Dodge 1933-47 (except Dodge 7 pura. seclan & lim- ousine) and some Chrysler & Desote cars.	.7353*	12"	
★RR-8135A	Kaiser & Frazer 1946-47 For all A, B, and V-8 Ford cars including 1949; 56-34-, and 1-ton Ford trucks including 1949;	.7965*	11"	
★RR-10045 ★RR-10688 ★RR-12345	1928-29 AA Ford trucks and Mercury cars 1938-48. For all AA, BB, and V-8 Ford trucks 1930-37. For all Chevy and Pontiae 1934-38 knee-action Set of 2 reamers for upper & lower bushings on 1948-49 Ford trucks 2½-and 3-ton. Diamond T 1943-46 models 702 and 702-3BD1500, Reo	.8135" 1.0045" 1.0688"	11" 1234" 932"	
	truck 1946 models 23, 23H, NWL41. Timkin axle Nos. 32000 and 33000 zeries, Clark axle model F-308, Dodge, Ford school bus, Mack, Studebuker, and Yellow Cosch trucks using 1,233 King Bolts.	1,2345"	163/2"	

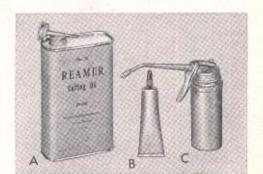
## PITMAN BUSHING REAMERS

A solid type reamer with milled flutes on the front end to remove burrs for easy entry of the reamer.

Stock No.	Description	Reamer Size	Length	
★RQ-876 ★RQ-1001	For Chevy Standard Car, 1933 to 1935 inclusive. For Chevy 1931-32 and 1936 Standard Car,	.876"	11"	
★RQ-1126	1933-34 Master Car and 1931-35 inclosive Trucks. For Ford, A. AA, B, BB, and V-8 Cars and Trucks to 1948 (except V-8, 1½ Tro) and Chevy 1935-40 inclusive Master and DeLuxe	1.001"	10°	
★ R Q-1251	Cars and 1936-46 inclusive Chevy Trucks. Oldemobile 1935-47 inclusive, Pontiae 1937-47 inclusive. For Ford V-8 1½-Ton Truck 1932-46 inclusive.	1.126° 1.251°	10° 11½°	

## ALIGNING REAMER SET

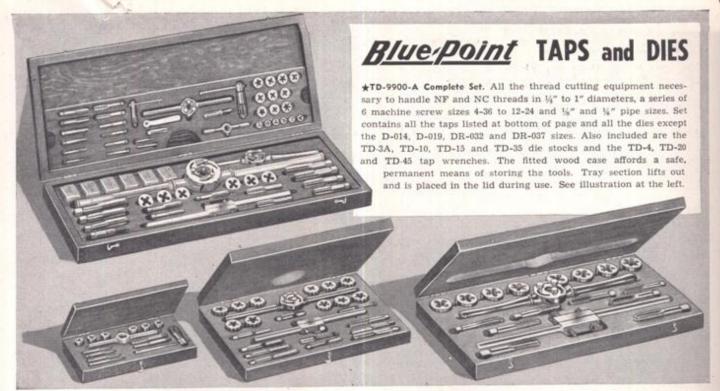
★20-LS REAMER SET contains 7 aligning reamers described at left. Stock Nos. 25L, 26L, 27L, 28L, 29L, 36L, and 37L (a size range of 14" to 1/16"), put up in a neat metal box as illustrated.



## PRESSURE OILER

C \*OC-5 Pressure Oiler. Capacity 5 ounces. A squeeze of the trigger delivers either a drop or a fine stream of oil. The long tapered spout is 51/2" long, its removable screw-on tip has a shoulder to facilitate lifting the spring loaded oiler caps. O.D. is only 17/8", finished in aluminum lacquer.

★OCH-5 Oiler Holder. Fastens to wall or bench to hold OC-5.



★TD-2500-A Machine Screw Set. A set of high quality taps and dies to handle these small machine screw threading jobs. Dies are onepiece circular type, adjustable from .001" to .003" under or oversize. Includes taps and dies sizes 4-36, 6-32, 8-32, 10-24, 10-32 and 12-24 listed below, and the TD-4 4-Jaw Tap Wrench and TD-3A Die Stock. In fitted wood case as shown above.

★TD-2400 Standard Set. A compact assortment of the taps and dies most commonly used in garages, service stations, etc. Dies are onepiece double hexagon type and can be used with a 1" socket in close quarters. This popular set contains N. F. sizes 14"-28, 5/16"-24, %"-24, 7/6"-20, 1/4"-20; N. C. sizes 1/4"-20, 1/6"-18, 3/4"-16, 7/6"-14, 1/4"-13, and 1/4" pipe thread, together with TD-2 Tap Wrench and TD-10 self-centering Die Stock. Complete in fitted wood case shown above.

★TD-7800 Intermediate Set. Handles N. F. and N. C. thread sizes 1/4" to 1/4". The dies in this set are one-piece 14" diameter round type, adjustable to give a tight or loose fit-.001" to .003" under or oversize. N. F. sizes are 34"-20, 916"-18, 54"-18, 54"-16. N. C. sizes are 1/2"-13, 1/16"-12, 1/4"-11, 1/4"-10. The TD-35 Selfcentering Die Stock and TD-20 Tap Wrench complete the set which comes in a sturdy fitted wood case as illustrated above.



Blue-Point Taps and Dies give you more than appearance—they give you the finest and toughest thread cutting tools you ever bought. Try them and you'll agree.

Dies ¼" to ½" are one-piece, double hex type . . . a major convenience as they can be turned with a one inch socket wrench in close quarters where regular die stocks cannot be used. Machine screw dies 4-36 to 12-24 and dies ½" to ¾" are one-piece circular type. Both types are adjustable to give a tight or loose fit to your thread—a small adjusting screw changes the nominal die size from .001" to .003" under or over. Dies ¾", ¾" and 1" are available in "Chaser" type 4-piece sets, listed below. The three largest die stocks are self-centering and adjust to the diameter of the rod or bolt, insuring an accurate, straight thread . . . prevents dies from breakage due to tilting.

## DIE STOCKS AND TAP WRENCHES

TD-3A Die Stock. For round dies 4-36 to 12-24. TD-10 Die Stock. Self-centering for 1" hex dies. TD-15 Die Stock. Self-centering for chaser-type dies. TD-35 Die Stock. Self-centering for 1½" round dies. TD-2 Tap Wrench. Clamp-type for ½" to ½" taps. TD-4 Tap Wrench. 4-jaw chuck, for 4-36 to 12-24 taps.
TD-20 Tap Wrench. Clamp type, for ½" to 1" taps.
TD-45 Tap Wrench. 4-jaw chuck, for ¼" to ½" taps. EH-10 Tap Wrench. 4-jaw chuck, for 6-32 to 10-32 taps. EH-20 Tap Wrench. 4-jaw chuck for 7/32" to 5/16" taps. EH-30 Top Wrench. 4-jaw chuck, for 1/4" to 1/2" taps. EH-40 Top Wrench. 2-jaw chuck, for 1/4" to 1/2" taps. EH-50 Tap Wrench. 2-jaw chuck, for 1/8" to 1/32" taps.

## **BLUE-POINT TAPS AND DIES**

## National Fine Sizes

## National Coarse Sizes

## Machine Screw Sizes

Thread	Tops		Dies	Thread	Tops		Dies	Thread	Tops		Dies
Size	No.	No.	Туре	Size	No.	No.	Туре	Size	No.	No.	Type
4 -28 6 -24 6 -24 6 -20 6 -20 -20	★T-105 ★T-106 ★T-107 ★T-108 ★T-109	★ D-015 ★ D-016 ★ D-017 ★ D-018 ★ D-019	1" Hexagon 1" Hexagon 1" Hexagon 1" Hexagon 1" Hexagon	34"-20 34"-18 34"-16 34"-14 35"-13	★ T-100 ★ T-101 ★ T-102 ★ T-103 ★ T-104	* D-010 * D-011 * D-012 * D-013 * D-014 * DR-014	1" Hexagon 1" Hexagon 1" Hexagon 1" Hexagon 1" Hexagon 1" Hexagon	4-36 6-32 8-32 10-24 10-32 12-24	*T-111 *T-112 *T-113 *T-114 *T-115 *T-116	★ DR-021 ★ DR-022 ★ DR-023 ★ DR-024 ★ DR-025 ★ DR-026	\$4" Round \$4" Round \$4" Round \$4" Round \$4" Round \$4" Round
7-18 7-18 7-16	★T-125 ★T-126 ★T-127	★ DR-035 ★ DR-035 ★ DR-037	1) 2" Round 1) 2" Round	% 12 % 11 % 10 % 10	★T-120 ★T-121 ★T-122	★ DR-030 ★ DR-031 ★ DR-032 ★ DC-032	11-2" Round 11-2" Round 11-2" Round Chaser		Pipe Sizes		
2"-16 2"-14 -14	★T-128 ★T-129	★DC-037 ★DC-038 ★DC-039	Chaser Chaser Chaser	34 -10 12-8	★T-123 ★T-124	★ DC-033 ★ DC-034	Chaser Chaser	15.	★T-110 ★T-130	★ D-020 ★ D-040	1" Hexagon 1" Hexagon

Note; Because of the nature of their use, taps and dies cannot be guaranteed.



These hones not only enlarge holes—they true them also. They work in all metals . . . hardened steel, cast iron, brass, aluminum, bakelite, glass, plastics, or any material that can be ground. They're portable and you can drive them with a regular ½" drill—or you can turn them by hand. Two different hone lengths are available to fit your prestiguity models. particular needs.

They have more grinding surface than other similar tools—the full 3" of length on the large size hone blades will hone two bearing surfaces truly in line. Both tools use economical, easy-to-replace grinding sheets that actually cost less than sharpening reamers.

A micrometer stop, adjustable to .00025", enables you to hone to exactly the correct tolerance. Simply preset the micrometer and expansion is stopped at that setting. The Speed Sleeve automatically

## TH-10 LONG BLADE TYPE-8" LONG

TH-10 Tydemon Hone Sct. Contains TH-10-1 body assembly, 10 pairs of standard blades listed below at left and one pair of abrasives for each pair of blades. Set comes complete with No. 10-TY Metal Box. Size range of this set is 11/16" to 15/16".

TH-10-1 Body Assembly, with 1 pair of standard blades. State stock number of blades needed.

## Standard Blades and Abrasives

					11.000	
1200				Abro	sives	
	des (Pair				Coarse	
0-2-A	11/16" to	强"	Uses	★10-3A22	★10-3B22	
	%" to		- 66	★10-3A24	★10-3B24	
0-2-C	1316" to	74"	***	★10-3A26	★10-3B26	
0-2-D	76" to	1516"		★10-3A28	★10-3B28	
0-2-E	15/16" to	1"	200	★10-3A30	★10-3B30	
0-2-F	1" to	11/16"	44	<b>★10-3A30</b>	★10-3B30	
0-2-G	The" to	11/8"	64	★10-3A30	★10-3B30	
0-2-H	14," to	1858"	44	★10-3A30	★10-3B30	
0-2-J	1% " to .	114"	**	★10-3A30	★10-3B30	
0-2-K	114" to 1	1916"	***	★10-3A30	★10-3B30	

## Special Blades and Abrasives

me	transport of the second			ADN	ISIVES	
Blades	(Pairs)		Fin	e	Coarse	
10-2-M	15/16"	Uses	±10-	OEAE	★10-3B30	
10-2-N	13%"	Uses	±10-	3A30	<b>★10-3B30</b>	
10-2-Q	1716"	Uses	#10-S	3A30	★10-3B30	
Abrasive any one s		availa	ble in	doze	en lots in	

★10-3A—Package of 24 assorted sheets of fine abrasives.

★10-3B—Package of 24 assorted sheets of coarse abrasives

Order blade pairs and abrasives by stock numbers to eliminate shipping errors.

expands the blades as fast as the metal cuts away—without further adjustments . . . you can remove as much as \$\mathbb{b}\_{\text{M}}^{\text{w}}\$ about as fast as you could ream it—and do a precision finished job.

A unique, four-point driven universal joint at the drive end of the tool is free-rolling... the tool spins with scarcely a waver without holding the end. This universal joint rolls freely at better than 600 RPM. prevents flopping when you let go of the speed sleeve to try the fit.

Blades ride full length on the tapered body—top surfaces of blades are always parallel at any expansion—cannot bow at any point. Relieved sections at sides of blade prevent cuttings from piling up on abrasives. The smaller blades are reinforced at one end for added strength, Order blades and abrasives by stock number.

## TH-6 SHORT BLADE TYPE-534" Long

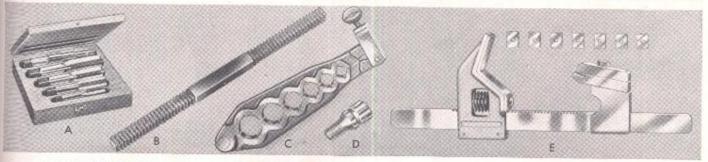
TH-6 Tydemon Hone Set. Contains TH-6-1 Body Assembly, 6 pairs of standard blades listed below and 7 pairs of abrasives in the 6-TY metal box. Size range of 735-114".

TH-6-1 Body Assembly with 1 pair standard blades, state size needed when ordering.

Standard Blades (Pairs)	Special Blades (Pairs)
Size	Size
TH-6-2A735"-18/18"	TH-6-25703"750"
TH-6-2B 18/18"-74"	Following sizes use 1-
TH-6-2C 76"-1516"	4A & 1-4B abrasives.
TH-6-2D 1546"-1"	TH-6-2G 116"-156"
TH-6-2E 1"-11/16"	TH-6-2H 1916"-114"
TH-6-2F 11/16"-11/8"	TH-6-2J 114"-1916"

## Abrasives for TH-6 Hone

.703-1¼". Fine Abr. Pkg. of 24 sheets. .703-1½". Coarse Abr. Pkg. of 24 sheets. 1½"-1½". Fine Abr. Pkg. of 24 sheets. 1½"-1½". Coarse Abr. Pkg. of 24 sheets. ±1-3B



## SPARK PLUG TAP SET

Repairs damaged threads in aluminum feeds. If threads are badly stripped it-may be necessary to rebore the hole with the counterboring tool and rethread for the next size spark plus. The MCB-3 Counterbore will ream a 10 mm. hole to a 14 mm., a 14 mm. to 18 mm., and an 18 mm. to a %. Turn with a wrench or electric drill.

\*TDM-13 Spark Plug Set. Four Spark Plug Taps and Counterbore in box as illustrated. ★TDM-11 Set of Four Spark Plug Taps. In box. \*MCB-3 Counterbore.

★T-10100	10mm	i. x	1.00	Tap
	.14mm			
★T-18150	.18mm	, x	1.50	Tap
★T-2818	76" X	18	N.F.	Tap

## THREAD RESTORERS

B A few strokes across battered threads, produce a true new thread—nut will then so on casily. Each tool has 8 thread sizes.

★K-1124 Has 11, 12, 13, 14, 16, 18, 20, and 24 threads to the inch.

★K-1127 Has 9, 10, 15, 16, 20, 26, 28, and 32 threads to the inch.

## AXLE RETHREADING TOOL

AXLE RETHREADING TOOL

AR-6A Axle Rethreader. Here is a tool that does a fast job of restoring battered axle threads. Though very compact it contains the six most popular axle thread sizes in use. Tool is placed around the axle where the thread is still in good condition. The end clamp holds the two pieces securely in place while the tool is worked over the damaged part to restore it to its original condition. Contains the following sizes: %2" - 18, 34"-16, 38"-14, 1"-14, 118"-12 and 114"-12.

## INVERTED FITTING CHASER SET

The three sizes below fit most hydraulic brake lines as well as some gas and oil lines in use on present day cars. Set contains 3 sizes as listed:

★TDC-1224	-	24	Chaser
★TDC-1424	_	24	Chaser
★TDC-1620 1/2"	-	20	Chaser

## UNIVERSAL RETHREADING TOOL

UNIVERSAL RETHREADING TOOL

TR-20 Universal Rethreader. Here is a rethreading tool that will handle practically all rethreading work you'll run across and do a fast, accurate job of restoring it to original condition. This tool has a capacity of ½" to 5" diameter for bolt threads and ¼" to 4" for pipe threads. Seven chassers with two sizes each are included with the TR-20 to recut threads from 6 to 24 pitch. The TR-20-10 Chaser is available as an additional unit. Chasers are machined from the highest quality tool steel and are carefully heat treated to assure long wearing cutting edges. A metal ring is provided for convenience in holding the chasers.

The chaser holding bracket of the tool is

The chaser holding bracket of the tool is so designed that threads can be recut right up to a beveled edge or square shoulder. The adjustable jaw has a liner of soft brass to protect the threads from further damage while being recut. This liner is subject to hard wear but it can be easily replaced.

## ★TR-20-5 Soft Brass Liner

Chasers-Stock No. and Thread Pitch ★TR-20-10 4 & 5 ★TR-20-11 6 & 7 ★TR-20-12 8 & 9 ★TR-20-13 10 & 11 \*TR-20-14 11½ & 12 \*TR-20-15 13 & 14 \*TR-20-16 16 & 18 \*TR-20-17 20 & 24

## ARMATURE TESTING and RECONDITIONING TOOLS E

## BLUE-POINT ARMATURE RECONDITIONING TOOLS

AT-2 Armature Reconditioning Tool. Handles both phases of the job . . . turns down the armature—undercuts turns down the armature—undercuts the mica. Simply lock this tool in a vise and you're all set to do a fast, accurate job, This tool is a well engi-neered, substantially built machine which turns out work comparable to that done on expensive lathes-yet is priced low to show a profit quickly. The AT-2 handles armatures with ½", %" and 1½", shafts . . . does not require special centerless chucks . . . does the job faster than a lathe—with-out removing back plates. Amount of cut is controlled to the finest shaving. Bottom handle raises the armature to starting position and the armature lowers automatically as the cut is made. After armature is turned down, replace the cutter bar with the AT-2-39 mica undercutting tool, which is furnished as part of the AT-2. Use in horizontal position, as shown, to undercut mica. Tool includes one double-end tool steel cutter blade and .015", .020", and .025" Mica Saw Blades.

Extra Cutters and Blades

★AT-2-16	Armat	ure C	utter	Blade	only
*AT-2-35-A	.015"	Mica	Saw	Blade	only
★AT-2-35-B ★AT-2-35-C	020"	Mica	Saw	Blade Blade	only

A AT-2X Armsture Turning Tool. For mechanics who have a mica undercut-ter or prefer to use the UC-6 Tool (item ). Tool includes one AT-2-16 double-end tool steel cutter blade.

AT-2-S50 Small Collet and Bushing Set. Adapts the AT-2 Armature Reconditioner to the majority of fractional power motors used in vacuum cleaners, fans, sewing machines, etc. Han-dles shafts as small as .265" diameter.

Set includes—	%" Collet
AT-2-S-7-S-2 AT-2-S-7-S-5	5/16" Bushing
AT-2-5-7-5-6	.296" Bushing
AT-2-S-7-S-7	.281" Bushing
AT-2-S-7-S-8	.265" Bushing

KR-108 Metal Case. Designed to hold all the armature reconditioning tools shown above. Special compartments provide for storage of the small bushings and collets. 13½" x 9½" x 4½" high. Baked on red enamel finish. Metal carrying handle on top. Cover is held by two sturdy hinges and two snap hasps.

ARS-11-B Armoture Tool Set. Consists of AT-2 Tool in KR-108 metal case. ARS-12-B Armoture Tool Set. Consists of AT-2X turning tool and UC-6 mica undercutter in KR-108 metal case. UC-6 Mica Undercutter. To our knowledge this is the only undercutter, including the electric rotary type, that is primarily designed to eliminate the packing of copper chips in the corners. This is accomplished by the use of reverse teeth in the cutter which do the actual cutting on the return stroke. This reverse action feature also makes the teeth of the cutter blade self-

With this inexpensive tool you can quickly turn out a precise undercutting job. Simply clamp the base of the undercutter in a vise and attach the commutator. Complete instructions are furnished. The UC-6 Undercutter is designed to handle a wide range of commutator sizes and it should not be necessary to readjust to a parallel position each time you undercut an armature. The adjustable "V" base enables you to handle armatures without removing the pulley or end bell. One each of the three blades listed below are included with the tool.

## Extra Saw Blades

+UC-6-020	.020"	Thickness Thickness Thickness	Saw	Blade
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## BLUE POINT ARMATURE GROWLERS

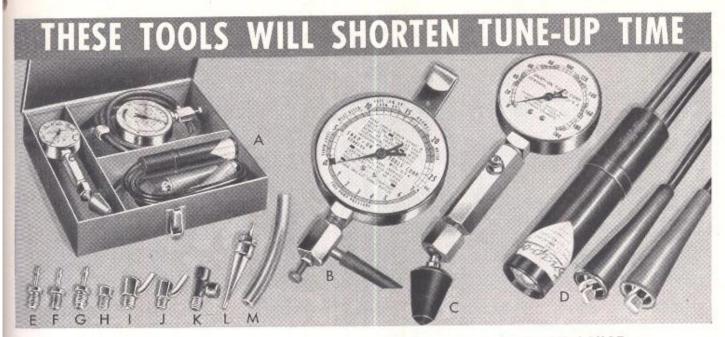
Left-Model AT-46

Right-Model AT-12

Note: Use these growlers on 110 volt A.C. 60 cycle current. When a growler is connected to the line current always be sure that the "V" is bridged with an armature before turning the switch to "ON" position . . . unbridged growler coils burn out quickly.

AT-46 Meter-Type Armature Growler. AT-46 Meter-Type Armeture Growler. The meter indicates a defective winding, poorly soldered connections, severed coils, transposed leads, nature of defect and its exact location in the armature, etc. Three way switch turns to "HIGH" and "LOW" resistance or turns current off entirely. turns current off entirely. The "HIGH" position is for gen-

erator armatures and the "LOW" for starting motor armatures. A ruby test light is mounted on the panel. When using growler simply place the armature in the "V" and turn switch to the proper "HIGH" or "LOW" position. The two test-ing points can be used when the unit is connected with the source of A.C. current while leaving the growler line switch in the "OFF" position. Instruction booklet shows correct way to use this growler. AT-12 Armature Growler, Checking armatures for short circuits, open circuits and grounds in armature windings is a must when reconditioning motors and generators, if satisfactory operation is to be the result. To do this job quickly yet accurately, an armature growler is an absolute necessity. This is a well built unit of simpler construction than the one described at left. The AT-12 is a compact growler complete with prods, test lamp socket and switch; all mounted on a metal base. Screw in an ordinary light bulb, connect the growler to an electric outlet, and you are all set to check and find the source of the armature trouble. Separate wiring for the test prods makes them independent of the switch allowing them to be used without the growler coil in operation.



## MOTOR TUNE-UP SET

MT-312-B Motor Tune-Up set. With this set any mechanic can quickly tell "what's" wrong with a motor, and "where" ... can shorten tune-up time and turn out easy-starting, sweet-running jobs that will satisfy your customers and bring more business. And . . . each tool is a dependable, precision instrument—gauges are designed like watches, with bushed bearings and ultra-sensitive spring movements.

The set consists of the following twelve units: MT-24-D Compression Gauge, MT-14-A Vacuum Gauge, nine adaptors listed below and shown above ₺ to ☒, and Testing Light MT-50. Complete in a sturdy metal case KR-125. Case has our standard red enamel finish.

## VACUUM GAUGE

MT-14-A Vacuum and Fuel Pump Gauge. Accurately detects a wide range of engine troubles from leaky manifolds to weak valve springs. The 3-color, 31/2" dial tells at a glance the source of trouble.

Normal motor and fuel pump divisions are outlined in green. Faulty motor divisions are outlined in red. Further subdivided into—"Leaky Manifold," "Heat Riser," and "Late Ignition or Carburetor Adjustment." Complete instructions are packed with the gauge. Adjustable restriction screw controls and minimizes the indicator vibrations, assuring exact readings. Four feet of hose are included.

## VACUUM GAUGE ADAPTORS

Connect Snap-on Vacuum Gauge to tube or hose lines.

MT-12-10 1/4" pipe thread MT-12-12 3/2"-20 thread MT-14-6 ¼" x 18 pipe thread MT-14-7 ½" pipe x ½6"-24 MT-14-8 ½"-20 thread MT-14-9 7/g"-24 thread MT-14-10 1/g" pipe 3-way MT-14-11 Hose Coupling

MT-14-12 Tube connector

## SNAP-ON POWER TIMING LIGHT



TL-95 Power Timing Light. Makes split-second daylight testing easy on 

Molded Neoprene case withstands Molded Neoprene case withstands rough service . . provides protec-tion against shock . . . is completely grease and oil resistant . . . and its pistol-type grip assures convenient, slip-proof handling. 90-day guaran-

TL-95-1 Replacement Bulb only.

## COMPRESSION GAUGE

@ MT-24-D Compression Gauge. Redesigned and improved, and furnished complete with a service kit of expendable parts. Registers from zero to 200 pounds compression per square inch . . . holds the highest compression reading exactly until the release valve button is pressed. The gauge may thus be removed from the spark plug hole for easier reading. A big improvement over previous models is the use of a new check valve especially designed and built for this gauge. This valve is quite similar to a regular inner tube valve but do not use an ordinary valve as a replacement as it will cause inaccurate readings. A spare valve is included in the service kit.

The 21/2" diameter dial is calibrated into 5 pound divisions . . . the cover is easily replaced if damaged. The cone tip is made of neoprene and is not affected by grease or gasoline . . . swivels to reach and fit all spark plug holes.

MT-24-DR Service Kit included with each of the above gauges consists of the following parts. Cone tip, valve and sealing ring in drawstring bag. Note: this kit is for model MT-24-D gauge only.

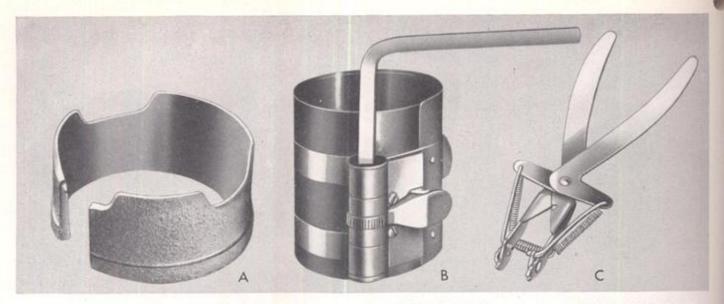
## SNAP-ON TIMING LIGHT

MT-50 Timing Light. Features a new glass enclosed pronged neon tube which gives a brighter light than most units and can be replaced as quickly and easily as a radio tube. Concentrating lens is recessed in the case for greatest protection. The 11/4" diameter by 57/16" long case is made of tough black plastic and has a high heat resistance . . . the small size makes it easy to get down to the timing marks and is especially useful on GM cars, International Trucks and on cars where the timing marks are on the flywheel. Synthetic rubber-covered, high tension ignition cable leads are four feet long and have rubber covered alligator clips to prevent shocks. The two piece case screws together and parts can be removed if replacement is ever necessary, ★MT-50-4 Replacement Neon Tube only.

## STARTER CURRENT INDICATOR



MT-109 Storter Current Indicator. Stop battery charging kick-backs and increase the starter work in your shop. This tool shows whether the starter motor is drawing too much current and will run down the battery in short time . . . protects you from customers who claim that their battery was not charged properly. The metal channel is held over the cable while the starter switch is pressed and the indicator shows the amperage drawn by the motor . . . charts are packed with the tool. Too high indicates worn bushings, grounded fields or armature coils. Too low with sluggish motor means excessive starter circuit resistance. MT-109 Starter Current Indicator. Stop battery



## **BLUE-POINT PISTON INSERTERS**

An easier, faster way to insert pistons, Simply insert the piston skirt into the top of the tool and slide it down until all rings are enclosed. Finger openings aid in guiding the rings. Hold base of inserter against block and push piston into cylinder. Made of cast iron with accurately machined walls. The slotted section permits expansion allowing installation of rings as much as .060" oversize.

Stock No.	Size	Stock No.	Size
RC-200	2"	RC-325	314"
RC-206 RC-212	21/16	RC-331 RC-337	33/4
RC-225	214"	RC-343	376"
RC-237	236"	RC-350	334"
RC-260	2.6"	RC-356	396
RC-275	234"	*RC-387	374"
RC-300	3"	RC-400	4"
RC-306A	3116	RC-412	438
RC-309	3342	RC-437	478
RC-312 RC-318	316"	*RC-450 *RC-487	4747
**RC-318M	33 <sub>16</sub> "	*RC-500	5"

<sup>\*</sup>Special order only \*\*Special for 100 H.P. Ford V-8 engines.

## RING COMPRESSORS

(B) The ratchet control on this piston ring compressor holds the tension bands in position with no danger of slipping as the piston is inserted into the cylinder, and "V" beads on the lower edge of the main belt keep the tool from entering the cylinder. The two outer tension bands of ½" wide fine spring steel equalize the tension over the entire width of the belt, so that the entire ring assembly, no matter how stiff, may be gently and firmly compressed into the grooves until flush with the piston.

A slight pressure on the release trip allows the tool to be expanded ready for the next assembly. These tools are simple . . . fast . . . efficient and adaptable to a wide range of piston sizes.

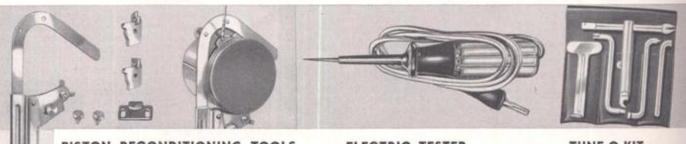
RC-40-A Compressor. 2-band model. 21%" to 5" capacity, depth 3".

RC-50-A Compressor. 2-band model. 31/2" to 7" capacity, depth 3".

RC-150 Compressor. 4-band model. 31/2" to 7" capacity, depth 61/2".

## PISTON RINGER

Here's how it works. The first pressure on the handles operates the clamping jaws which grip the ends of the rings securely. After these jaws are clamped on the ring, further pressure on the handles expands the rings evenly so that they will slip over the piston and into the groove. The PRS-7 is 7" long and will handle rings up to \$15\text{\text{\text{0}}}4"\$ in thickness.



## PISTON RECONDITIONING TOOLS

RC-37-K Piston Reconditioning Set. Contains all units listed below, including a ring groove cleaner for all pistons up to 6" diameter complete with cutter blades to fit \(\frac{362}{362}\)" to \(\frac{36}{16}\)" grooves. Attachments include a Chamfer Cutter for cutting a 45° chamfer on the bottom edge of the oil ring groove, a Drill Jig for piloting a \(\frac{362}{32}\)" drill so that an oil relief hole can be drilled at exactly the right angle and a Land Cutter to reduce swelled lands on aluminum pis-

tons. The chamferer and land reducer are used in place of the cutter wheel . . . the drill jig is mounted as illustrated above. Uniform tension and non-chatter cutting action is maintained by a compensating spring on the tilting cutter arm.

RC-37 Ring Groove Cleaner, with RC-37A Cutter only RC-37-A Cutter Wheel, \%2", \\%4", \\%2" and \\%6" Blades. RC-37-D Drill Piloting Jig RC-37-E Land Cutter & Holder RC-37-F Chamfer Cutter & Holder

## ELECTRIC TESTER

★GA-41 Electric Tester. Spot those troublesome breaks and shorts in a jiffy with this electric tester. Complete in itself, simple and easy to use, it requires no technical training to operate.

The tester consists of a needlepointed prod, neon tube, plastic handle and a four-foot length of wire with a spring clip attached to the end. The clip is attached anywhere on the car and the point of the tester brought in contact with the wire, switch, etc. When a live circuit is closed, a bulb in the handle of the tester lights up. This makes it easy to trace down the cause of the trouble, whether it be shorts or breaks in single wires or electrical circuits, switches, etc.

## TUNE-O-KIT

★TK-560 Tune-O-Kit. These handy units provide you with the correct tool to handle aligning and adjustment of the voltage regulators and distributors on most cars. Set contains all the tools listed below in small plastic kit bag 4" x 5"...just the right size to slip into your pocket.

★TK-419A Ignition Point Aligning Tool. For aligning points on Delco and Autolite distributors.

★TK-426 Voltage Regulator Tool. Adjusts most types of voltage regulators. ★TK-439 Offset Screw Driver. For ignition point clamp screw on Ford V-8.

★TK-440 Ford Voltage Regulator Tool. For voltage regulator adjustments.

★TK-444 Ford Distributor Tool. Fits the eccentric post for adjusting the vacuum control spring tension in 1949-50 Ford distributors.

# Snap-om UNIVERSAL CLUTCH ALIGNER SET SAVES 20 MINUTES TO 1 HOUR ON EVERY CLUTCH JOB

This Snap-on Clutch Aligner will align single disc clutches on any passenger car or truck. The outstanding feature of this revolutionary tool is that it locks firmly in the clutch pilot bearing and leaves both your hands free to replace and tighten the compressor plate . . . a tremendous asset in efficient clutch repair and replacement. When necessary, the tool can be operated through the bell housing. This aligning tool does away with such slow and tiresome methods as using old splines and taking transmissions apart . . . gives you in one tool a quick, accurate, clutch aligning service for the complete range of automotive single disc clutches.

It is amazingly simple to use, the correct size of expanding pilot is placed on the tool and locks securely in the pilot bearing—the sliding tapered sleeve is adjusted to center the clutch plate and hold it firmly in place while you complete the assembly. A tool of such outstanding time and labor saving qualities is a necessity in every auto repair shop.

## PASSENGER CAR SET

A-37D-B Clutch Aligner Sct. For passenger cars and light trucks. Contains all units illustrated and described except A-37-6 Truck Sleeve and A-37-17 Pilot. Complete in KR-170A metal box. Box has red enamel finish—size 11" x 4%" x 1%".

## CAR AND TRUCK SET

A-37E-B Clutch Aligner Set. Complete set for all passenger cars and trucks. Contains all units illustrated and described. Complete in the red enameled, KR-170A metal box.

## LISTING OF PARTS

CONTRACTOR COST		I I MILLS	
A A-37	Α	Body Ass	sembly
C A-37	-2	Standard	Sleeve
B A-37	-6	Truck	Sleeve
	-22		
O A-37	-19388"	Pilot Ass	embly
□ A-37	-11		" Pilot
M A-37	-9		Pilot
E A-37	-12		Pilot
F A-37	-18		Pilot
	-10		
H A-37	-13		Pilot
■ A-37-	-14	979'	' Pilot
J A-37	-17	1.175	Pilot
	-25%is" C		
	-26Cen		
P AW-3	H	ex Head W	rench

# CYLINDER RIDGE REAMERS

## PASSENGER CAR AND TRUCK RIDGE REAMER 23/8" to 41/8" Capacity

104-RR Ridge Reamer. A quick-setting, true-cutting cylinder ridge remover that employs the principle of an expansion reamer without its shortcomings. Assures a perfectly smooth wall surface with no danger of undercutting and works equally well on out-of-round cylinders. With a range of 2%" to 4\%" it will handle practically all cars and trucks.

Simple to operate . . . just install the correct "Size-Plate" and slip into the cylinder. One "Size-Plate" is permanent part of the tool and two additional sizes are included as illustrated. The reamer is held in the cylinder by 2 ears on the "Size-Plate" and 1 on the cutter blade. This 3 point suspension establishes a fixed depth for the cutter blade in the cylinder . . . the reamer cannot fall through. The special cutter blade is self-aligning and extends down into the cylinder, contacting the wall below the taper. Because of this large wall contact and because the actual reaming is done only by a special carboloy insert on the top of the blade, it is impossible to undercut a cylinder wall with this tool. Adjusting knob regulates the spring tension which holds the cutter against the wall and allows it to follow out of round cylinders. Tool has a milled hexagon extension and can be turned with any \( \frac{1}{16} \) " wrench.

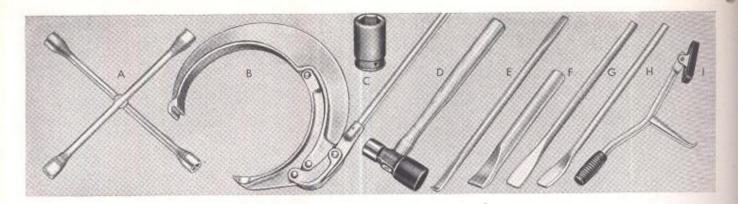
## LARGE TRUCK AND DIESEL REAMER 47/8" to 8" Capacity

WR-20 Ridge Reamer. A large capacity reamer for truck cylinders up to 6%e'' in diameter. The 3 blades have cutting edges on the top part only . . . bottom part acts as a pilot to prevent undercutting. Strips on top of the blades ride on top of the block and prevent the tool from falling through. Amount of cut is regulated by turning the ½" square on the center screw. Once the reamer is set, the knurled operating knob slips over the screw and acts as a convenient grip to hold the tool while it is being turned with a 1½" wrench. For ridges deeper than %e' a set of filler strips is included to allow the reamer to slide down into the cylinder. All parts illustrated above are included with the WR-20 reamer.

Additional Blades and Parts

WR-20-1

★WR-20-4 Set of 3 blades and strips, 4%"-6%"o" cap. ★WR-20-5 Set of 3 blades and strips, 6%"a"-8" cap. WR-20-6 Set of filler strips and screws (State blade number the strips are for.)



## TIRE SERVICE TOOLS FOR CARS AND TRUCKS

A Rim Wrenches. Powerful 4-arm speed tools. Socket ends broached extra deep in order to clear bolt ends.

★400 Rim Wrench. 5%", 13/16", 3%", 7%" hex openings. Arms 8" long.

★4048 Truck Rim Wrench. Openings: 1" hex, 1½" hex, 1½6" hex with ¾" recessed hex, 1¾6" hex with recessed 1¾6" square.

Display the provides leverage for heavy blows. Weight 2 lbs. 4 ozs.

8H-38-2. Replacement Rubber Tip. \*24-H. Replacement Hickory Handle.

E ★TR-100 Rim Tool. Here's a tool that really does the job on split rims and rim lock rings used on older cars and practically all trucks. 19%" long, with ends %" and %" wide.

E T-254-B Tire Remover. Removes tires speedily, easily, on all Chrysler line cars with safety rim wheels. The compound leverage forces rusted-on tires away from the rim with safety. With this tool you can easily remove the tire from the wheel without taking the wheel off the car.

F TR-101 Truck Tire Tool. Here is an excellent persuader for breaking loose the tire bead from the rim on truck wheels. The tool is forged from 1¼" round stock to provide a large anvilend for heavy blows. The blade end has just the right radii to force the tire bead without tube damage. 12" long.

GA-78 Hub Cop Tool. There's no danger of scratching or otherwise marring hub caps—or ruining screw driver tips—if you have this tool, It's fast and simple to use . . . place the rubber flexible head on the hub cap, slip the hook under one edge and pull.

© Budd Wheel Sockets. Built to take the shocking blows necessary to break loose those frozen nuts on Budd Wheels. Shallow broached. Nickel plated.

BW-482 Budd Wheel Socket—1½" single hex opening. ¾" square drive.

BW-483 Budd Wheel Socket—1½" single hex opening. 1" square drive.

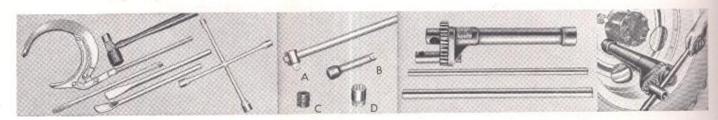
BW-626 Budd Wheel Socket—1%6" single square opening. %4" square drive.

BW-726 Budd Wheel Socket—13/16" single square opening. 1" square drive.

Tire Removing Tools. Designed to remove tires from drop center rims. The well-rounded, wide blades give plenty of purchase area without danger of injuring the tube. Forged from 1½0" round stock and available in straight or curved blade models. Blades are 1%" wide, overall length 18".

G TR-103 Straight Tire Tool.

H TR-102 Curved Tire Tool.



## 6-PIECE TIRE TOOL SET

WT-60-A Set. Contains the six essential tire tools described above and listed below. Equips your shop or service station with the necessary tools for passenger car and light truck tire service.

★400. Rim Wrench.BH-38. Tire Hammer. TR-102. Tire Tool. TR-103. Tire Tool. ★TR-100. Rim Tool.T-254-B. Tire Remover.

## BUDD WHEEL SET

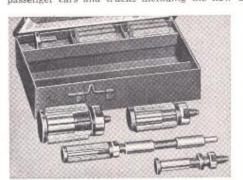
WT-40A Set. Assembled expressly for removing Budd wheels. Set consists of following parts: A L-53 Sliding Bor, B L-63 Extension, B BW-726 13/8" Square Socket D BW-483 1½" Hex socket.

## POWERENCH FOR BUDD WHEELS

GA-83 Powerench. A powerful geared wrench for mounting and removing Budd wheels on the road or in the shop. It's easy for one man to use, for once mounted on the work it supports itself leaving both hands free for the actual turning operation, An added safety feature against half-done jobs is provided in the unit as the outer hex nut cannot be tightened if the inner nut is still loose when a Powerench is used. Includes all units illustrated above.

## HYDRAULIC BRAKE CYLINDER HONE SETS

Simple, sturdy construction makes this hone easy and inexpensive to operate yet assures long satisfactory service with perfect results. Can be used for all passenger cars and trucks including the new Chrysler line cars. Seven sizes



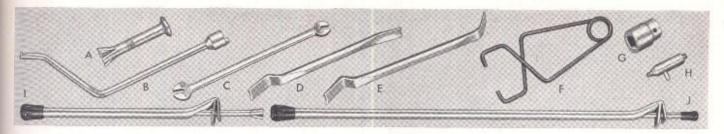
of bodies plus three sizes of blades combine to give a capacity of 1½g to 2½". Abrasives, blades, and bodies are all interchangeable, thus eliminating the need of a large assortment of abrasives and blades. The flexible driving shaft provided is adaptable for use on ¼" to ½" capacity drills and threads onto all sizes of bodies. The abrasive cloth is a special type for this work and is mounted on a metal back for fast, easy changing as well as long service. Illustration shows the 925 set with a range of ¾" to 1½" hone diameter.

## CONTENTS OF SETS

Stock	Description	5et	5et	5et	5et	5et	Set	Set
No.		925	876-5	876	877	878	879	880
876-SBD 8768-D 8768-S 8778-S 8788-8798-8809-8809-1896-1 896-1-1893-1	lin, 34" Hone Body 34" - 7" - 1" Hone Body 15" - 15" Hone Body 15" - 25" Hone Body 15" - 25" Hone Body 25" - 25" Hone Body 25" - 25" Hone Body 25" - 25" Hone Body Enail Blade Medium Blade Large Blade Flexible Driving Shaft Coarse Abessives Fine Abrusives Special Metal Box Cardboard Box Cardboard Box	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3 3 3	1 1 3 3 3 3 3	1	1	i	

899-C One dozen coarse abrasives.

859-F One dozen fine abrasives.



- BT-11 Broke Spring Tool. An efficient tool for removing or replacing Bendix brake springs but will work equally well on any spring that is attached to a post. Socket end is for removing and hook end for replacing the springs. Fast and easy to use, 9¾" long.

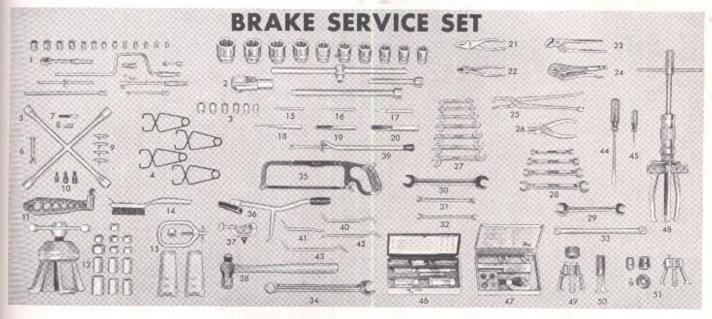
Brake Adjusting Tools. Will service Bendix and other brakes on most cars, but the different blade bends give each tool an advantage on certain car models. For all cars using star nut adjusting except Chevrolet.

- B-3404-B Brake Adj. Tool. 7%" long.
- E S-8353-A Brake Adj. Tool. 8%6" long.

- E B-1351-A Bendix Brake Wrench. Designed for eccentric cam on Bendix Internal Brakes and gives the two most needed sizes of openings, 8½" long, ¼" head thickness. ¾6" and ¼" openings.
- E BL-41 Broke Clamp Set. Consists of 4 spring wire clamps 6%" long. Easy to apply with no chance of leaving the clamp on the brake cylinder when reassembling. Close to 1%".
- BOS-60A Brake Socket Set, Contains all six sockets listed below to handle most brake anchor nuts in use today.

Stock	Overall	Ope	Drive	
No.	Length	Small	Large	End
B-1405A	134"	3,0"	1.6"	340
B-1406	115"	1764	14"	350
B-1407	114"	3/8"	21,4,1	1/0
B-1408	134"	1,9"	3,4	16"
B-1409	1140	9/6"	13/16	16"
B-1410	134"	3/16	3,48	3/4"

- ★BB-40 Broke Bleeder Set, Contains four Brake Bleeders. Makes brake bleeding a one man operation. Fill master cylinder first and then screw a bleeder in each wheel cylinder, open valve and depress pedal once. Two thread sizes fit most cars.
- GA-36 Brake Pedal Jock. A light-weight telescoping jack that adjusts to any position from 16" to 26". Frame is of 36" aluminum tubing with a 36" diameter push rod. Lever action grips tighter as more pressure is applied. Has rubber shoe on stationary end, fork for brake pedal on adjustable end.
- ☑ GA-37 Hood Jack. No cogs, catches, pumping or screwing is necessary to extend or lock this unit . . . just press the release lever and slip out to any desired length. Sturdy %" aluminum frame with a solid push rod. Absolutely safe, it fits all cars. Rubber shoes on both ends prevent slipping. 28" overall length, extends to 52".



## CONTAINS THE NECESSARY TOOLS FOR MOST BRAKE SERVICE WORK

2098-BT-B Brake Service Set. Here in one set are all the necessary tools to equip your shop to handle brake service work on cars and trucks. Modern safety programs insist on regular inspections to show mechanical weaknesses—especially on braking ability—the inevitable result of which will be many more brake service jobs. With this in mind, we offer

the selection of tools listed below as the ones most needed to help you do better and faster work for you will have the "right" tool for every job. The KR-56 Tool Chest (described in full on page 6) is included with this set.

2098-BT Set. Above set of tools without the chest.

Key	Stock No.	Description	Page	Key	Stock No.	Description	Page	Key	Stack No.	Description	Page	Key	Stack No.	Description	Pag
1	221-F 414-HD	Ferret Set Heavy Duty Set	27 20	13	4567-V A-65	Ford Jaw Set	97	28	RXV-1214-S	Flare Nut Wreneh		40	S-8353-A	Brake Adjusting Tool.	83
3	BOS-BOA	Oval Brake Socket Set	83	15	S-103	Wire Brush	73 55	28	RXV-1618-S RXV-2024	Flare Nut Wrench	42	41	\$-9523	Chevy Brake Tool	86
4	BL-41	Brake Cylinder Clamp		16	S-3-C	Center Punch	55	28	RXV-2832	Flare Nut Wrench Flare Nut Wrench	10	43	B-3404-B S-9153A	Brake Adjusting Tool	83
		Set	83	17	S-13	Cape Chisel	54	29	\$-2428	Open End Wrench	47	44	RG-8	Puntiae Brake Tool Serewdriver 8"	86
ā	400	Rim Wrench		18	\$-608	Pin Punch	55	30		Open End Wrench	47	4.5		Screwdriver 2*	59
9.	CG-14	Brake Spring Compres-		19	\$-816	36" odge Flat Chisel	51	31	B-1351-A	Bendix Brake Wrench.	83	46	925	Cylinder Hone Set	82
	FA-12-L	Ford Truck Brake	83	20	5-824	" edge Flat Chisel	54	32	S-8652-A	Ford Brake Wrench	84	47	93-FB	Flaring Tool	70
10	LW-15-F	Wrench	84	22	97	Heavy Duty Pliers	56	33	S-9078-A	Ford Brake Wrench	84	48	C1-85A	Universal Puller	98
8	A-2	Adapter		23	9-A	Diagonal Cutter	57 56	34	DEX-34 HS-11A	Combination Wrench Hack Saw	64	49	C1-66-20	Axle Puller Head	91
9	BB-40	Brake Bleeder Set	83	24	GA-28	Vise-Grip Wrench	44	36	GA-78	Hub Cap Tool		51	CJ-66-25 CJ-86-15	Grease Retainer Puller. Bearing Rate Remover.	91
10	TDC-3	Chaser Set	77	25	131	Brake Spring Pliers	58	37		Tubing Cutter	70	01		Tool Chest	9.1
11	AR-6A	Axle Rethreading Tool.	77	26	BA-72	"C" Washer Pliers	87	38	4	Hammer	59		12.00	root chees,,	9
12	\$-4567A	Wheel Puller Set	97	27	V-807	Angle Head Wrench Set	49	39	GA-36	Pedal Jack	83				

# SPECIAL FORD SERVICE TOOLS THAT SAVE

## SPRING SPREADER FOR FORD CARS AND TRUCKS

Pat. No. 2,212,090

Pat. No. 2.212.090

SV-9023-38 V-8 Ford Spring Spreader Set. A full seven tons of smooth, friction-free power to spread the stiffest springs with ease. Any mechanic can change springs quicker with this tool—light and easy to handle, its just about the fastest and simplest tool ever developed for the job. Sturdy, alloy steel seamless tubing provides the utmost strength and safety. Parls are quickly interchanged to adapt the tool to various springs. The ball-bearing ratchet assembly takes the thrust from both ends and works freely under the greatest pressure. Convenient ratchet head lever reverses action instantly. . the pressure screw has a low pitch thread for easy ratchet action and smooth, steady, safe power. Contains all parts listed below.

A-90-44 Batchet Handle Assembly

A-90-40 Tube Coupling

A-90-A24 Ratchet Handle Assembly A-90-33 Tube Housing Assembly A-90-A13 Pressure Screw A-90-36 "V" Block (2 reg'd)

A-90-40	Tube Cor	pling
SV-9023-38-1	16"	Tube
SV-9023-38-2	23"	Tube
SV-9023-38-3	28"	Tube

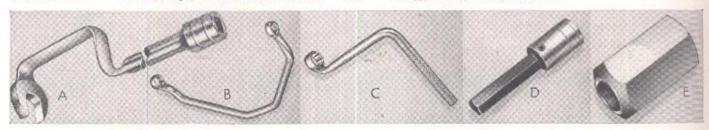
## DRAG LINK AND BRAKE WRENCHES

and one for which you will into many uses.

B 5-9078-A Ford Brake Adjusting Wrench. Use this wrench for speeding up brake adjusting work on all model Fords. . . the 11" length allows you plenty of leverage to break loose rusted-on or frozen nuts. . . the \$\tilde{\gamma}\_{10}\$" and \$\frac{1}{2}\$" double square openings handle both passenger cars and trucks. It does an accurate adjusting job easier and faster than any other tool you could use. Doep forged for strength, chromium plated.

C \$\int\_{10}\$ \$\frac{8.8652.A}{2.6652.A}\$ Ford Brake Ferentic Wrench. A special wrench to fit

[C] S-8652-A Ford Brake Eccentric Wrench. A special wrench to fit the brake eccentric adjusting screw on 1939 and later Ford passenger car and truck hydraulic brakes, Just right for fast easy work. Overall length of tool is \$1\text{\fontsymbol{s}}'. Small heads are broached with \$\text{\fontsymbol{s}}'\text{\fontsymbol{s}}' and \$\fontsymbol{\fontsymbol{s}}'' wrench openings.



A 5-8659A Oil Gauge Wrench. A necessity for removing or installing the oil gauge unit in Ford blocks. The % open-end fits the unit perfectly and the 'U" shape takes care of clearance problems. The long overall length of 16% brings the drive end up over the block to where it can be turned conveniently with any %" square drive handle.

S-8666 Cylinder Head Wrench. Needed for cylinder head work on 1949 and 1950 Fords, Lincolns and Mercurys. The special bends on this crowfoot boxocket get the nut that is under the oil filter bracket as well as those that are partially hidden by heater and other accessories. Can be used with the TQ-150 Torqometer shown on page 34. %16" stock, opening is 11'6" double hexagon. ½" square drive, overall length 10½".

C S-8558A Distributor Boxocket. A handy tool for distributor flange nuts on Fords, Packards and Cadillacs as well as fuel pumps, water pumps and other accessories on a variety of cars, Will prove an extremely useful tool for work where clearance over obstructions is needed. The 4/2" opening is double hex, stock diameter 3/2". Height over obstructions is 411/10".

D #FA-12-L Broke Adjusting Tool. Designed to meet the requirements of 1949-50 Ford brake adjustment work. The %" hexagon bit extends 19½6" from the socket to provide sufficient length for convenient operation. Bit is individually heat treated to provide exceptional strength and toughness and can be easily replaced. Overall length 2%".

★FA-12-3 Extra Bit. ...2" overall length. E \$\psis\$-9045 Ford Hub Bolt Setter. Here's a fast and efficient way of resetting Ford hub boits that will give you solidly anchored boits every time. The S-9045 is designed with 2 different ends, one flat and one tapered. After the bolt is inserted in the drum hole the S-9045 is threaded on the bolt with the flat side toward the drum. Turning the Bolt Setter pulls the bolt through the drum and seats the head tightly against the back side of the drum. The Bolt Setter is then reversed to bring the tapered side into use. Four grooves are milled on this end to form cutting teeth, which when turned into the drum, cut a flange and turn to against the bolt to anchor it securely. The S-9045 is threaded to fit \(\frac{1}{2}\)"-20 bolts. This hexagon shaped tool can be turned with a \(\frac{1}{2}\)" wrench.



A Wrist Pin Drivers. These tools remove Ford wrist pins without the use of a piston vise. Insert the end of the proper size driver into the piston pin and tap the end of the . . . the pin can be driven out easily while the assembly is held in the hand. Three sizes are available to handle all V-8 and 6 cylinder models. The S-8669 is for V-8 models with a heavy duty wrist pin, the S-8670 is for V-8 standard pins and the S-8671 takes care of the 6 cylinder standard models. All are 6" long.

5-8669 Wrist Pin Driver. Outside diameter .707", end diameter 1/32".

\$-8670 Wrist Pin Driver, Outside diameter .707", end diameter .490".

5-8671 Wrist Pin Driver. Outside diameter .875", end diameter 1952".

\*\*S-8658 Shock Absorber Separator. Designed to remove Ford Shock absorber link ball joints from their settings. The 1% 6" jaw opening is tapered and provides a wedge-like action for forcing out the joint. Als" handle puts the anvil end out in the open where you'll have plenty of room for hammer blows. Forged from %" diameter stock

## NEW TOOL NOT ILLUSTRATED

★9047 Pronged Socket, 1949-50 Fords make \$9047 Pronged Socket. 1949-50 Fords make use of a partially slotted retaining nut to hold the heater, windshield wiper and light switch controls in the panel. The %4" x ½6" prongs on this socket fit these nuts perfectly with no danger of marring or damaging them. Socket O.D. is %", length 1". Handle end is broached for ½" square drive handles.

NOTE: Additional Ford special tools listed on pages 42 and 44.

|C| \$5.9090-BK Bushing Driver Tool Set. Remove Ford spring shackle or perch bushings, or insert new ones with this efficient tool. Fast, safe, and easy to use, it will quickly pay for itself in time saved on these operations. To remove bushings, the threaded end of the Driving Shaft is screwed onto the bushing which is driven out by hammer blows on the Driver. To insert new bushings the Pilot Nut is screwed onto one end of the bushing and inserted into shackle. The Collar is placed over the bushing to guide and protect it during the operation. Driving Shaft is screwed onto outer end of bushing which is then driven into place with hammer blows on the Driving Shaft head. Contains all units listed below. ★S-9090-BK Bushing Driver Tool Set. Re-

Individual Sets for Ford Cars or Trucks

★S-9090-B Car Set ★S-9090-B-1 Driver ★5-9090-B-2.. Collar ★S-9090-C-5 .....Nut

★S-9090-K Truck Set ★S-9090-K-1 Driver ★S-9090-K-2 Collar ±5-9090-K-3



## VALVE MICROMETER GAUGE

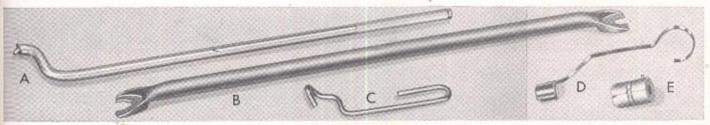
MG-1 Ford Valve Micrometer Gauge. Use the Snap-on Ford Valve Micro-Gauge and you'll be assured that each individual valve fits perfectly into the block. It was designed for Models A, B, V-8 Ford, (except 60 H.P.)), Mercury and Lincoln Zephyr. No more fumbling—no more hit or miss methods when you use this tool. You'll know the exact valve setting to a minute fraction for this gauge is graduated in .001"... and you will be sure to do the job accurately. The gauge is placed in the valve guide hole and rests on the tappet... the "V" block rests

on the valve seat and is set at that point on the gauge. It is then removed, and placed inside the micrometer sleeve with the "V" block resting snugly in the sleeve ... the micrometer is adjusted till its anvil just touches the bottom of the gauge shaft and the reading shows the amount of grinding necessary on that particular valve. Each valve can be tested to its own reading after grinding until the correct point is reached. After using this tool and finishing the job, you will know for certain that the valves are accurately set.

## VALVE ASSEMBLY PULLERS

**5-9095-A Valve Assembly Puller.** Does a fast, efficient job . . . prevents broken valve lifters and parts. Compress spring to raise valve and slip this puller into position around valve head . . . then tighten the nut to pull valve assembly. A ball thrust bearing takes the load and makes it easy to pull the tightest Ford valve assembly. Housing is cut at an angle to fit motor block of Ford "V-8" and Mercury.

S-9095-B-8 Adaptor. Adapts above tool to Lincoln-Zephyr.



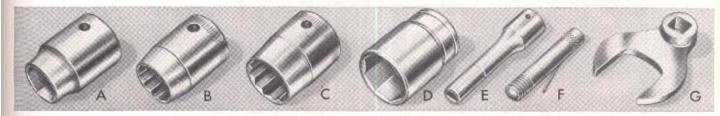
A S-8667 Valve Keeper Pusher. Here's a tool every mechanic working on Ford motors will want to have in his tool kit. It makes easy work of pulling the most stubborn keepers on Ford cars without pulling the keeper holes. The nose of this tool is especially designed and flattened to give tremendous leverage while the hook is set at a special angle to keep the strain off the keeper hole. Just hook it on—push—and out comes the keeper . . . it's as easy as all that. For best results keep pusher at right angles to the valve. Hook is replaceable if damaged. S-8667-2 Replacement Hook,

B 5-9088-B Ford Valve Lifter. A lifter especially designed for valve service work on Ford cars. Different size ends work on both V8-85 and V8-60 series cars giving you two tools for the price of one. Heads are individually drop forged from finest quality steel, then properly hardened and tempered to give maximum service under all operating conditions. Extra strength is incorporated in the heads by the side ribs which reinforce but do not interfere in any way with the use of the tool. Openings are 1/2" and 1/1/4", stock diameter 1/4", overall length 24".

C \*GA-31 Ford Volve Tool. You really speed up the tearing down or rebuilding of Ford valve assemblies by the use of this handy little tool. Simple to use . . . just hook it around the valve stem and then force it against the valve guide. The leverage afforded compresses the valve spring easily and allows you to slip out half of the valve guide. With the removal of the tool the other half of the guide is then easily released. Reverse the above procedure, and you can replace the units in no time at all. The GA-31 will work on all Fords and Mercurys with split valve assemblies.

Tool. Raise valve and slip this tool around the valve stem between the bushing and the valve flange. Tapping the valve will drive the bushing down so that the keeper is easily removed. The flat spring handle allows the tool to be placed in position without falling through port.

E \*\*SV-9011 Valve Grinding Bushing. A split bushing with spring clip retainer. Fits over valve stem and into valve bushing opening for valve grinding operation. Pin prevents it from falling through. Can also be used for checking tappet clearance.



Connecting Rod Sockets. The three sockets listed below were designed especially for Ford connecting rod nut work and have turned down noses with thin walls to handle the clearance problems that are present. Though sufficiently strong for this type of work they are not built for ordinary nut turning and should not be used in place of standard sockets. All have 1/2" square drive.

▲\$-9025-C Socket, A  $\%_{16}$ " single hex opening for Ford V-8. Outside diameter  $2\%_2$ ", nose diameter  $\%_1$ ", length  $1\%_6$ ".

B ★5-9025-A Socket. Has %a" double hex opening for Ford V-8. Outside diameter %", nose diameter %", length 1¼".

 $\bigcirc$   $\pm$ 5-9001 Socket. For Model A Fords.  $^{216}9''$  double hex opening, outside diameter  $^{16}16''$ , nose diameter 56'', length 114''.

D 5-8664 Windshield Wiper Socket. This special %" octagon opening socket fits the windshield wiper nuts on Ford cars. Replacement of wiper arms can be handled a lot faster with this socket and you won't have to worry about damaging the plating on the nuts and having them rust which could happen if pliers are used. Outside diameter 1", length 1%". 3%" square drive.

E \$5-9046 Distributor Socket. Spark advance adjustment on 1949-50 Ford distributors has been changed to incorporate an eccentric post which regulates the vacuum control spring tension. This eccentric post has been cut away on one side to give a half circle appearance and ordinary wrenches will not fit it. The S-9046 gives you a perfect fit and allows you to make fine adjustments every time with no danger of damaging the post. Fits ¼" square drive handles, length 2".

F S-9080 Oil Pon Holding Screw. Affords a fast, easy means of holding Ford oil pans in position while the cap screws are being replaced. Two of these screws are turned into opposite sides of the crank case flange and the oil pan is then slipped over these screws. The springs will catch on the oil pan flange and hold the oil pan so that both hands can be used to replace the cap screws.

G Costor-Comber Crowfoots. Caster and camber adjustments on the 1949-50 Ford, Mercury, and Lincoln cars are almost impossible to make with ordinary wrenches. Here, however, are a couple of wrenches that will get at these nuts and do the job. The S-8661A is for Ford cars and the S-8662A fits Mercury and Lincolns, Jaw thickness ¼", ½" square drive.

★S-8661A Crowfoot Wrench. 1%6" opening. ★S-8662A Crowfoot Wrench. 1%6" opening.

## SPECIAL SERVICE TOOLS for "G. M." CARS

A 5-8164 Oldsmobile-Pontice Storter Wrench. Here's a Crowfoot Boxocket wrench that really sneaks in behind the starter housing and motor block to reach those hidden nuts you can't even get your fingers on. Developed expressly for Oldsmobile and Pontiac it is also useful on many other cars as well. The %s" wrench opening is double hex broached while the drive end has been broached to receive any 16" square drive handle. Overall length is 10". Oldsmobile-Pontiac

B S-9524 Chevrolet Storter Wrench. For 1949 and 1950 Chevrolets. The top mounting bolt on these starters cannot be reached with ordinary wrenches. %" open end is %16" thick, Overall length 31316", stock diameter 166". Fits 162" square drive handles.

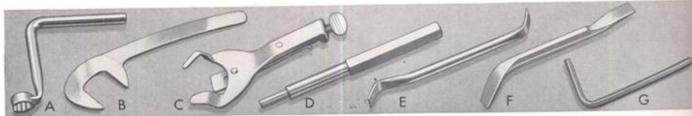
S-8663 Pontiac-Studebaker Head Wrench. Reaches "hidden" head bolts on these cars for correct bolt tensioning. Boxocket opening is 1½e" double hex broached, length 8½e". ½" square drive.

D Cylinder Head Tools. Especially designed to simplify the job of servicing Buick cylinder head stud nuts. Fits ½" square drive wrench handles. Because uniform tension of these important nuts is so necessary to a smooth running job, we recommend a Snap-on Torqometer (page 34).

5-9825 Cylinder Head Wrench. Boxocket opening.

S-9825-A Cylinder Head Wrench. 1/4" Boxocket opening.

Wrench. This ¾" boxocket reaches around the rocker arms of Chevrolet cars for easy tightening and tensioning of cylinder head stud nuts and will greatly simplify and speed-up this work. We recommend that this tool be used with the TQ-150 ¾" square drive Torqometer shown on page 34. This sturdy wrench is made of ¾" stock and has a 2¾" offset for rocker arm clearance. Overall length is 6½". Fits all ¾" square drive handles.



A S-9516 Chevy Dosh Control Wrench. A bent handle flare nut wrench for Chevy choke and throttle control nuts and Ford heater control nuts. Flare nut opening allows the tool to slip over wires and cables to reach the nuts and the 3½" offset provides clearance over surrounding instruments. 9½e" double hex opening, diameter of stock ½6". Handle length 3¾".

Handle length 3%".

S-8271 Pontice Caster-Comber Wrench. For 1949 and later Pontiac models. This thin, curved handle wrench provides sufficient clearance between the low pressure tires and the frame to do the job quickly, accurately and easily. The head of the wrench is only ½2" thick with a 1¼" opening. 8" long.

5-9580 Universal Joint [6] S-9580 Universal Joint Tool. For Chevy and Pontiac universal joint work. Holds the inner sec-tion in position while the joint is being assembled. Slip the en-gaging jaws under the universal section and screw the sliding jaw tight. Once the tool is in position both hands are left free.

Valve Guide Inserter-Extracyouve Guide Inserter-Extrac-tor. Tools are self-entering and accurately machined to assure proper alignment of tool and valve guide. Will not injure the valve guide. Both tools are 7%"

VG-101 Valve Guide Inserter-Ex-tractor. For Chevrolet.

VG-102 Valve Guide Inserter-Extractor. For Buick (40 series).

S-9153-A Pontiac Brake Adjusting Tool. Specially designed to adjust brakes on Pontiac cars. to adjust brakes on Pontiac cars. It is made to work around or through all interfering parts such as frame fittings, etc. ½" wide blades are just the right thinness to do an accurate, fast, and easy job. Length 7%".

S-9523 Chevy Broke Adjusting Tool. A short, star nut turning tool that is necessary for brake adjusting work on Chevy trucks with overload springs. Different angles at each end take care of the clearance problems brought about by the additional springs. Will also prove ideal for other cars and trucks. Blades are 17/32" wide. Overall length of tool 5%".

© \$-9566 Coster-Comber Adjustment Wrench. For the hex head set screw adjustment on most GM cars. Fits the screw perfectly allowing a fine accurate adjustment every time. Wrench size is ¼" with a length of 2½". Handle length is 4¼". Carefully hardened for long service.

\*FA-8-1. Coster-Comber Adjustment Wrench. (not illustrated) A hex head wrench (similar to the FA-12-L hex head wrench shown on page 84) with a long bit for Chevy and older GM cars. Overall length 2½". Wrench size ½". %" sq. drive. Bit protrudes 1½6" from socket.

FA-8-L-1 Socket only. ★FA-8-L-2 Bit only. 1%" long. 6-40 Set screw for above.



S-9704 Cadillac Spark Plug Socket. The No. 1 plug on 1949 Cadillaes is located directly under the generator making it impossible to remove with extra deep sockets. The S-9704 has a %" hex milled on top so it can be turned with a open-end wrench or Boxocket affer it has been installed on the spark plug. A %" square is also broached in the drive end. 1846" shallow Cadillac Spark Plug A %" square is also broached in the drive end. 1316" shallow broached, single hex opening. Overall length 2%is".

D S-9522 Chevy Steering Worm Adjusting Socket. A screw driver type socket designed especially for making steering worm gear adjustments on Chevy trucks. The strong 1½" x ½½" blade edge is curved to fit perfectly. Overall length 1½%". Fits all ½" square drive handles.



S-9511 Bearing Adjusting Socket S-9521 Bearing Adjusting Socket

5-9595 Pan Holding Screws, For replacing Chevy oil pans. Use two screws in bolt holes on opposite sides of crank case flange; slip oil pan over until springs catch and hold the pan in place.

GA-55 Chevrolet Head Locater. GA-55 Chevrolet Heed Locater. Remove head bolts and screw the dowels into bolt holes. Shaft unscrews itself when dowel is seated. Tapered tops of dowels extending above cylinder block serve as hinges in removing, and as locaters when returning the head. Shaft is 5" long, \(\frac{1}{2}\)" diam.

Shaft only
Chevrolet Dowel
Extra Buick Dowel GA-55-1..... GA-55-2..... GA-55-3.....

H Chevy Hub Bolt Setters. Use the flat end to pull the bolt head tight against the drum. The end with the four milled grooves is then used to cut a flange against the stud and hold it securely. Use with a 1%" wrench.

\$5.9515 Hub Bolt Setter. 746" X 20 thread, 11%" long.

★S-9520 Hub Bolt Setter. 1/16" x 18 thread, 2%" long.

★S-9518 Chevy-Pontiac Starter Button Socket. Designed to re-move the chrome plated retain-ing collar that holds the starter ing collar that holds the starter button in place on the dash. The socket is hollow to fit over the button allowing the two prongs to slip into the retaining ring slots. Add this socket to your set and eliminate the danger of marring or scratching these marring or scratching these parts. %" long, ¼" square drive.

Especially designed for spark plug work on Buick and Nash cars with 14 mm. plugs. The 1½16" single hexagon opening fits these plugs perfectly and the extra socket depth protects the top from damage. Can be used with any ½" square drive handle or with a Torqometer (shown on page 34). Overall length 3¼".

## SPECIAL SERVICE TOOLS for CHRYSLER CARS



A Comber-Coster Wrenches. The thin heads fit between the arms on either side of the adjusting nut and simplify the eccentric adjusting job. Curved handles make it easier to work between the frame and the new air suchian time. cushion tires. \$-9463 Wrench. 11/2" Size, 8" long.

5-9460A Wrench. 1%a" Size, 8" long. 5-9461A Wrench. 1%a" Size, 8" long. 5-9462A Wrench. 11%g" Size, 8" long.

B 5-9467A Distributor Wrench. A ™a" hexagon boxocket for loosening or removing the distributor on Chrysler, Dodge, DeSoto and Plymouth cars . . resches around distributor to do a fast job. Distance from wrench to cross handle is 7¼".

The construction of the construction of the chrome plated indented switch retaining nut used on Models 100 and 300 heaters in 1949 Chryster cars. Also fits dash controls and switches on Dodge 1949-50 trucks and 1950 International Trucks. Use this socket and prevent damage to these decorative retaining nuts. 1%" long, 1% square drive.

E \$5-9458 Dash Nut Socket. A pronged socket machined to fit panel switch and control nuts on Chrysler cars, 1/4" square drive.

D S-9468 Light Switch Socket. Essential for removing the light switch on 1949 Chrysler line cars, as well as heater control switches on models 500 or 550 heating units. The hollow shank fits over the knob pin and the %2" external hex fits into the externally threaded, chrome plated, retaining nut. Use this socket for fast service without fear of damaging the plated nut. 1%" long, ¾" square drive.

E 5-9549A Wing Nut Socket. This is a dual purpose socket for Chrysler work. One set of slots are %4" wide and %6" deep and fit the valve cover wing nuts—use a speeder with this socket and avoid burning your hands on a hot manifold. The wing nut stays in the socket when unscrewed or it can be placed in the socket for reinstalling. The other slots are %6" wide and %16" deep for turning drain cocks . . used with a speeder or extensions you can easily service drain wing nuts. %6" square drive.

★S-9466 Dash Control Nut Socket. (a) \$5.9466 Dash Control Nut Socket, A promped socket needed for certain dash control nuts on Chrysler line cars. Also needed for windshield wiper and starter switch on Dodge and Plymouth, 11/62" long, %" O.D., 200 promped drive.

## New Tools Not Illustrated

★S-9517 Pinion Flonge Nut Socket. Has a 15%" opening and a very thin tapered nose to fit the pinion flange nut on some models of Chevrolet, Dodge, GMC and International trucks which use the Eaton 2-speed axle. There are some other special axles that require this socket. ¾" square drive,

\$5-8169 Pronged socket for Nash and Oldsmobile. Needed to turn the retaining nut on windshield wiper, weather eye and radio controls on 1950 Nash, and windshield wiper and light-switch controls on Olds 1949 models 76, 88 and 98, and the windshield wiper on Olds 1948 model 66, 1½" long, %" O.D., 442" I.D. ½" square drive. Similar in design to S-9466 item G above.

★5-7505 Studebaker Dash control Socket. A 6-pronged socket required for switch on control panel for air conditioning unit and fog light. 1" long, ¼" square drive,

\$5-9465A Chrysler Fluid Drive Wrench. Special %" combination open end and boxocket wrench for removing the drive flange stud nuts holding the fluid drive assembly to crank shaft flange.

# MISCELLANEOUS TOOLS FOR SPECIAL JOBS

A \*GA-22 Standard Grease Fit-ting Tool. Used to remove old fittings, rethread the holes and replace new fittings . . . fits standard size Zerk and Alemite grease fittings,

 ★GA-22A Midget Grease Fitting Tool. Services so called "Midget" grease fittings. so called

C \*GA-46 Gosket Clips. Set of twelve spring steel clips. Hold gasket firmly in place while as-sembly is being made. Protects the gasket—cuts time 50 per cent. Quickly removed when bolts are positioned.

D 5-SA Scrotch Awl. This is a nigh quality, alloy tool steel blade, machined and ground from 1/4" diameter to a perfect taper, and hardened the full length. Handle is the same high grade Octo-Grip plastic handle used on our best screwdrivers. Metal ferrule on the blade prevents pressure from pushing blade through the handle. Useful for scribing, upholstering, tire work, light lining up work, making starting holes in wood or light metals and many other jobs.

For installing or removing any size Corbin hose clamp from 7/16" to 25%" outside diameter. Specially machined jaws work either parallel or at right angles to the work. Length 7%".

F \*\*AGA-72 "C" Wosher Pliers.
Make quick work of a tough job.
Remove a stuck "C" washer,
replace it on the anchor post, or
crimp lock it in place-all with
this one tool. No tool adjustments
. one hand operation .
works on all Lockheed hydraulic
brake systems.

brake systems.

G GA-62 Water Pump Locater,
You can easily install the water
pump to block without waiting
until the gasket is firmly in place.
%"-16 thread dowel ends are
screwed into the block by means
of the center shaft which has
left hand threads and unscrews
itself when the dowels are bottomed in the bolt holes. The gasket and pump are positioned
over the dowels and bolted in
position. The dowels are then removed with the center shaft.
GA-62-1 Shaft only.

GA-62-1 Shaft only. GA-62-2 Dowel End only.

S-9156 Hudson Camber-Caster Wrench. 11%/2" crowfoot wrench for Hudson camber and caster adjusting. Can also be used on some Chrysler line cars. 1/2" some Chrysl square drive.

Tie Rod Separators. Sturdy split-wedge tools designed for separating tie rods, ball joints, Pitman arms and knuckles on all cars.

**★A-200 Separator.** 1¾16" jaw opening, 211/16" thickness, 18" long.

★A-201 Separator. 1" jaw open-ing, 3" thickness, 12" long.

★A-202 Separator. 1¾16" jaw op-ening, 3¾16" thickness, 12" long.

GA-44 Flywheel Turner. Saves crawling out from under to turn the motor by hand or starter... helps you place the crank shaft to the exact desired position to the fraction of a turn. Spring tension holds the tool fast to the flywheel leaving both hands free for work. A real time saver on clutch work, bearing work, ring installations and other general jobs on any make of car, truck, bus or tractor.

K Engine SAF-T-LIF. Bolts to the cylinder studs on any engine and provides angle adjustment for raising and lowering engines in close quarters. Extra safe—it is tested for a 2 ton lift . . . and with the Hook Adaptor fits lifts with hooks larger or smaller than standard, without the adaptor it fits 1 ton and 1½ ton standard hooks only. The Saf-T-Saddle permits cable to be moved to the best lifting position but will not slip out of position under load. The flexible, preformed, steel aircraft cable has attached fittings drilled to fit ½" diameter studs.

Two sizes of Saf-T-Lifs are available. The GA-76A standard model is 30 inches long and comes complete with a universal hook adaptor. The GA-77A has a 36" cable for Ford V-8 engines and includes the hook adaptor.

GA-76A Saf-T-Lif with Adaptor GA-76 Sof-T-Lif without Adaptor GA-77A Long Sof-T-Lif with Hook Adaptor

GA-77 Long Saf-T-Lif without Hook Adaptor GA-76A-1... ...Hook Adaptor

## Approved Snap-on Tool Sets

FOR SERVICING EFFICIENTLY AMERICA'S LEADING AUTOMOBILES, TRUCKS, TRACTORS, FARM IMPLEMENTS, AEROPLANES . . . INDUSTRIAL AND OFFICE EQUIPMENT



## A NATIONAL SERVICE TOOL PROGRAM TAILORED TO FIT YOUR NEEDS

Manufacturers of any products which carry the obligation of service-after-the-sale know that, in any community, their success depends heavily on efficient local service. They do their utmost to help dealers provide it. Organized training programs cover the most advanced service procedures, but in the end, good service centers in the hands of gapable mechanics equipped with the right tools for every service operation.

When it comes to the task of actually getting such tools into the hands of service mechanics from coast to coast, many successful manufacturers solve this problem effectively and completely by centering the responsibility in the hands of Snap-on's tool distributing organization.

Snap-on field men visit service establishments everywherecall on the mechanics servicing the product—display and demonstrate those tools approved by the manufacturer take the order and deliver the tools.

The three-fold service Snap-on renders benefits:

- The manufacturer, by assisting in the selection of essential tools, preparation of the printed program and providing nation-wide contact with service mechanics.
- The dealer, by helping his mechanics equip themselves with tools designed for more efficient service—the kind of service that makes satisfied customers.
- The mechanic, by rendering him a regular, periodic tool service that brings the tools he needs right to his work bench and helps him acquire them, in groups or single units, until his equipment is complete.

Illustrated above are a few of the Service Tool Programs we have prepared in cooperation with leading manufacturers. Our engineers work directly with the Service Department of such companies to determine the best possible selection of mechanics tools for efficient servicing of their product. Manufacturers interested in better product servicing are invited to write for the complete Snap-on story.

## WRENCH OPENINGS

For American Standard, U.S.S. and S.A.E. Bolts and Nuts

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Note: If you do not know the bolt or nut specification, order wrenches of the same size as the width across the flat of bolt head or nut.



## COMBINATION 2 AND 3-WAY YOKE—SLIDE HAMMER AND PRESSURE SCREW OPERATION

Long a favorite tool for general pulling operations in garages, tractor shops, aircraft shops, etc., the Universal Puller now offers increased value and adaptability to automotive repair shops through the addition of the special pulling heads shown on the opposite page. Add these heads to your Universal Puller . . . select one or more heads and the slide hammer unit . . . or get the complete Universal Puller set shown on opposite page. With the different pulling combinations this tool provides, you can handle a wide variety of jobs easily, quickly and safely. The booster hammer principle has definite advantages which ordinary pullers do not possess and services many jobs that screw pullers cannot handle.

A CJ-66A Basic Universal Puller. Provides the basic tool to which you can add units as needed.

A F CJ-68 Standard Universal Set. All parts shown above. Gives you a combined slide hammer and screw type tool.

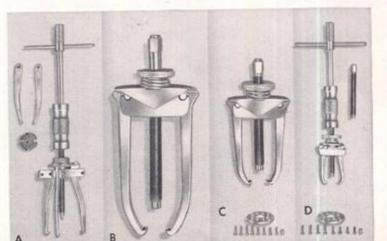


Removing a flanged axle shaft with the Universal Puller. Pinion Shafts, Generator and Starter Bearings and Gears, Fan Hubs and Pulleys, Timing Gears, Grease Retainers and Spring Hangers, many Bushings, Bearings, Universal Joint Flanges, etc., are easily pulled with this tool.

- Booster Hammer gives a sudden, powerful blow, guided by the shaft in the direction of the pull.
- Guided Blow combined with center tension is the most effective pulling force.
- Pulling Force is distributed equally on all sides of the pull, prevents binding of the unit being pulled.
- Short Screw services jobs in close places where the slide hammer cannot be used. Screw hex head fits a ¾" wrench. 2 and 3-way Yoke adapts the tool to any type of work. The 2-way throw is used for internal pulling jobs, or where a 3-way grip cannot be used. Where possible, use the 3-way throw to better distribute the pulling force.
- Locking Feature contributes to ease of handling the puller. A collar, locking nut and spring hold the jaws open or lock them on the job.
   Once locked on they cannot slip off and cause trouble.
- Spreader Disc has two sets of guide channels to provide a wide range of expansion while holding the jaws in line.
- . Yoke Pins are fitted with friction balls for easy interchange of units.
- Jow Copocity. Small jaws insert through  $V_2^{\prime\prime}$  opening for internal pulling. Capacity of medium jaws  $6^34''$ , of large jaws 10''.

## PARTS INCLUDED IN UNIVERSAL PULLER SETS

Stock No.	Description	CJ-66A	Standard Se CJ-68
66-1 66-2 66-3 66-A5 66-A5 66-7-1 66-7-2 66-8 66-7-2 66-9 68-11 68-12 68-13 10-F	Screw Slide Shaft. Booster Hammer. Combination Yoke. Medium Jaws. Small Jaws. Locking Collar. Locking Collar Nut. Spreader Disc. Yoke Pins. Centering Adaptor Spring Betainer. Short Fuller Screw. Large Heavy Jaws. Bar Handle. Set Screw.	1 1 3 2 2 1 1 3 1 1 1 1	20 20



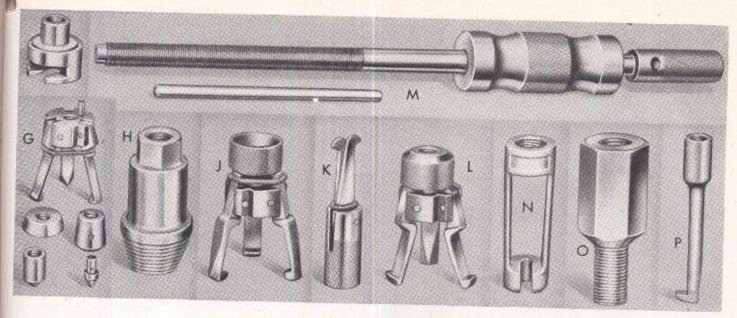
## GENERAL PULLER SET

**CJ-673 General Puller Set.** Here in one selection of "matched unit" pulling tools, is the answer to practically all pulling problems within a 14" maximum jaw spread requirement. The set includes:

- A CJ-66A Universal Puller described above.
- B CG-300 Large Standard Gear Puller (page 93).
- C CG-270A Medium Standard Gear Puller (page 92).
- D CG-250C Small Combination Gear Puller (page 92).

The Slide Shaft of the CJ-66A and Pressure Screw of the CG-270A are the same thread size and can be interchanged on these two pullers making each a combination type tool without expensive duplication of parts.

Garages, truck and bus fleet shops, farm implement shops, aircraft maintenance shops, small diesel and stationary engine repair departments, and many light industrial maintenance departments will find this set a profitable investment.



## SPECIAL PULLER HEADS FOR THE UNIVERSAL PULLER TOOL

GJ-66-15 Bearing Race Remover Head, Solidly and compactly built for removing tight bearing races. Has a gripping range of 1% to 3°. Three fingers have flanges that grip behind the race even when it is flush with the housing. Four expansion pluss are in-Four expansion plugs cluded with this head,

Tool. Consists of above tool plus the slide hammer, shaft and cross bar.

GJ-66-17 Volve Puller Heed.
Here is the easy way to pull stuck valves. Screw the unit onto the slide screw shaft, place it around the valve head and a few hammer blows bring out the valve. This unit will not pull Ford valve assemblies Ford valve assemblies.

Takes all sizes—is quick and easy to use. Knurled adjusting nut contracts the three jaws to grip behind the axle nut.

Head. Frozen brake Cables are no problem if you have one of these tools in your shop. Brake cable fits in the slot of the head and saves time and effort over the usual pounding methods. Takes cable up to 1/4" in diameter.

These special head assemblies all fit the shaft of the Universal Puller described on opposite page and all except and K fit the CG-270-8 shaft shown on page 92.

CJ-66-16 Chrysler Grease Retainer Puller Head. On Chrysler cars you cannot remove grease retainers with expanding Jaw type tools and this special head is retainers with required. The tapered thread is inserted into the seal and the head turned under pressure until it has threaded itself into the seal. Slide hammer blow then removes the retainer seal.

CJ-66-25 Grease Retainer Puller Head. A remarkably efficient tool . . the thin, tapered jaws are pressed together, inserted through the grease retainer and expanded behind it. The small expansion plug shown with group

| G | is included with this tool, it is inserted into the end of the slide shaft of the Universal Puller to expand the jaws.

CJ-66-30 Chevrolet Bearing
Race Remover Head. Use with
slide hammer and shaft to pull
grease retainer and axle bearing
in one operation on Chevy cars
and trucks. Fingers are long
enough to pull many other grease
retainers and bearings which
standard pullers won't handle.

Roce Remover Tool. Above tool plus the Universal Puller slide hammer, shaft and cross bar.

O CJ-66-21 Chevy Truck Axle Puller Head. The threaded end of the head turns into the splined axle shaft of Chevy trucks for fast, easy pulling of the unit with the aid of the guided shock blows of the shide hammer. Fits 1½ and 2 ton models 1947 and up.

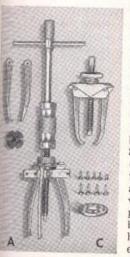
CJ-66-19 Bearing Hook Head. Pulls pilot bearings too large for the A-78 Pilot Bearing Puller as well as grease retainers, bearing races etc. on cars and trucks. The overall length is 51/8", the width of the hook is 36".

ond Accessory Set. A set of units for servicing most axles, axle bearings, grease retainers and stuck valves (except Ford valve assemblies)

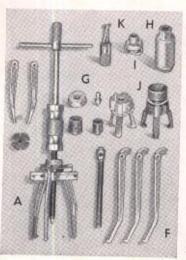
## Special Puller Heads Parts List

Stock No.	- Description	CJ-66-15	CJ-66-17	CJ-66-20	CJ-66-25	CJ-66-30
66-15-1 66-15-3 66-15-3 66-15-4 66-15-5 66-15-7 66-15-8 66-17-2 66-17-2 66-17-2 66-20-1 66-20-1 66-25-1 66-25-3 66-25-4	Body Jaws Adjusting Nut Body Jaws Pin	1 3 1 1 1 1 1 3 1 1 1 1 1 1 1 1 1	1 1	1 3 3 1	1	3

## UTILITY PULLER SET



CJ-670 Utility Puller Set. The man who wants a small yet extremely versatile puller set will find that this selection of units will handle an amazing number and variety of jobs. The set includes A the CJ-66A Basic Universal Puller described on opposite page and the CG-270A Medium Standard Gear Puller described on page 92. The screws on these pullers are interchangeable thus giving you the advantage of slide hammer and pressure screw operation on both pullers. Special pulling heads listed above can be added as you need them.



## COMPLETE UNIVERSAL PULLER SET

CJ-72 Complete Universal Puller Set.

Here is a set of pullers especially suited for automotive service . . . handles the great majority of every-day garage pulling jobs. The basic tool in this set is A E CJ-68 Stand-ard Universal Puller described on opposite page. Special puller heads B H I J K described above are included to give this set all round adaptability.

With a set like this you are ready to do a fast, easy and safe pulling operation and get repairs completed in profit making time. The special Chevrolet bearing race remover is not included as the jaws in the axle puller head can be reversed in order to service Chevrolet cars.



## Give you SAFE, UNIFORM POWER over the entire pulling range JAWS LOCK ONTO THE JOB-NO SLIPPING OR TIPPING

Snap-on Gear Pullers are now offered in three popular sizes, with the two smaller models available in either standard or slide hammer type or as a combination of both. The Medium Puller is also available as either a two or three jaw model. The large 14" capacity puller is made in the standard pressure screw type only. The yoke and jaw construction is the same on both Standard and Slide Hammer models—built on a principle that locks the jaws onto the job with a bulldog grip—pulls small gears as easily as big ones—produces safe, uniform power over the entire pulling range. A principle that gives you slipless, tipless pulling. Yokes are equipped with 2 slots for each jaw to provide better gripping power on smaller jobs. Jaws are reversible

## SMALL 2-JAW PULLERS - 41/2" JAW CAPACITY

Jaws have a 4½" maximum spread on outside holds and operate through 1½" openings for inside holds. Power capacity 7½ tons. Five different models are available. Pressure screw can be turned with any standard ¾" wrench and has a pointed tip to center on turned shafts. All parts are made of finest steel and jaws are drop-forged for extra strength. Will pull pitman arms, tie rod ends, etc. and when used with the circular plate attachment will pull various tapped pulleys. Illustration above shows it removing a water pump pulley. A pressure screw point protector is included with each set while the circular plate attachment is included with three models only. See parts list below.

CG-250 Small Basic Gear Puller AD) CG-250A Small Standard Gear Puller CG-250H Small Basic Slide Hammer Gear Puller (B) CG-250HA Small Standard Slide Hammer Gear Puller BCD CG-250C Small Combination Gear Puller

for either "inside" or "outside" holds and jaw tips are sturdily built and especially heat treated to provide ample strength for any job within the size capacity of the tool. In addition to a wide range of gear sizes, these tools also pull pitman arms, tie-rod ends, universal joint splines, etc. A circular plate attachment (included in some of the small and medium puller sets) adapts the pullers to handle water pump and generator pul-leys, tapped gears, etc. The centralized, guided shock of the booster hammer, combined with the screw ten-sion, provides a pulling force unequalled by any other method . . . distributing the pull equally on all sides, it eliminates binding of the part on the shaft and does the job quickly and safely.

## MEDIUM 2-JAW PULLERS - 81/2" JAW CAPACITY

Jaws have a 81/2" maximum spread on outside holds and fit through 21/2" diameter opening for inside holds. Power capacity 10 tons. Five different models are available as listed below. 34" hex head on pressure screw. Its capacity covers a wide range of gears and pulleys, pitman arms, etc. The illustration above shows it being used in conjunction with a bearing separator to pull a V-belt pulley from an electric motor. The circular plate attachment is included with three models while the screw point protector is included with all sets to protect the screw tip when used on shafts without a center hole. Drop forged jaws provide maximum strength. Content of sets is shown at bottom of page.

2-Jaw Medium Basic Gear Puller EH CG-270A 2-Jaw Medium Standard Gear Puller E CG-270H 2-Jaw Medium Basic Slide Hammer Gear Puller FH CG-270HA 2-Jaw Medium Standard Slide Hammer Gear Puller

FIGH CG-270C 2-Jaw Medium Combination Gear Puller

CG-270

Parts List of units comprising Small and Medium Puller Sets

DESCRIPTION	Stock No.	CG-259	C 6.250A	CG-250H	CG-250HA	CG-250C	Stock No.	0.6-270	CG-270A	CG-270H	CG-270HA	CG-270C	Stock No.	CG-273	CG-273A	CG-273H	CG-273HA	CG-273C
Hexhead Screw	CG-250-1 CG-250-2	1	1			1	CG-270-1 CG-270-2	1	1	1.16		1	CG-270-1	1	1			1
Yoke (2 Jaw) Yoke (3 Jaw)	P.8-120-1				1		6.6-2/0-2	1	1	1	1	1	CG-273-2	1	1	1	100	1
Jaw Locking Plate (2 Jaw)	CG-250-3 CG-250-5	2	2	2	2	2	CG-270-3 CG-270-5	2	2	2	2	2	CG-270-3	3	3	3	3	3
Locking Plate (3 Jaw)	and the same of		- 1000	- 4					W.	Sec.			CG-273-5	1	1	1	1	1
Spring Adjusting Nut. Slide Screw Bar.	CG-250-6 -CG-250-7 -CG-250-8	1	1	1 1 1	I	1	CG-270-6 CG-270-7 CG-270-8	1	1	1 1	1	1 1	CG-270-6 CG-270-7 CG-270-8	1	i	1	1 1	1111
Booster Hammer. Circular PlateAttach, with four each 34"-20 and 34"-28 Bolts 34" diameter Screw Point Protector. Cross Bar	CG-250-9 ★CG-1 ★CG-5	1	1	1	1	1 1	CG-270-9 ★CG-1 ★CG-5	1	1	1	1	-	CG-270-9 ★CG-1 ★CG-5	1	1	1	1	-

# MAKE THE JOB EASIER! any other pullers of their size

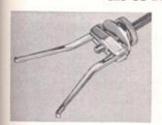
## MEDIUM 3-JAW PULLERS - 81/2" JAW CAPACITY

These pullers have a maximum jaw capacity of 8½" on outside holds and will operate through a 2½" opening for inside pulls. They have a 10 ton power capacity. With the exception of the 3-way yoke and locking plate all parts are identical to the CG-270 sets shown on page 92. If you already own one of the CG-270 sets you can adapt it to 3-jaw use by adding only the 3-way yoke, 3-way locking plate and one extra jaw as all the other parts are interchangeable. Yoke has two sets of slots to enable the jaws to be set closer to the screw for better gripping power on smaller jobs.

III	CG-273	3-Jaw	Medium	Basic Puller
(I)(L)	CG-273A	3-Jaw	Medium	Standard Puller
(J)	CG-273H	3-Jaw	Medium	Basic Slide Hammer Puller
DIL	CG-273HA	3-Jaw	Medium	Standard Slide Hammer Puller
JIKIL	CG-273C	3-Jaw	Medium	Combination Puller

## LONG JAWS FOR INSIDE PULLING JOBS

Interchangeable With Standard Jaws on CG-250, CG-270 and CG-273 Series Pullers



★CG-250-10 Long Jow. Increase the usefulness of your small and medium puller sets. Designed for inside pulling of bearings, bushings, etc., they "lock-on" for inside holds up to 8" in diameter and will reach into a ¾" opening to a depth of 3" before binding. Can also be used for light work on outside holds. Overall length 7½".



## BEARING PULLER TOOL

A CG-250-18 Bearing Puller Tool. Threads onto the end of the CG-250-8 Slide Screw Shaft. Shock blows remove pilot bearings too large for the A-78 Puller (shown on page 94), as well as bearing races, grease retainers, etc. 5%" long, %" wide hook.

M-4378 Magneto Impulse Starter Puller. Used on International Tractors. Unit fits over the shaft and threads into the impulse starter. Pressure screw contacts the shaft for pulling operations.  $\%_{16}$ " x 24 threads on end, %" hex on body and %" hex on pressure screw.

## LARGE PULLER - 14" JAW CAPACITY

14" maximum jaw spread on outside hold. On inside pulls; jaws operate through openings 3½" in diameter. Its 20 ton power capacity makes this the puller for those big, tough jobs. Jaws are forged from special alloy steel then heat treated and hardened for the strength to stand up under severe punishment. This model comes in the screw type only. Illustration shows its application on a differential bearing with a bearing separator (see page 94). Once set, you merely apply pressure to screw and stubborn gears and pulleys are

Stock No. DESCRIPTION Standard Puller
CG-300-1 Hexhead Serew 1

Large Size Puller Set

Jaw 2 needed. Locking Plate

CG-300-2 CG-300-3 CG-300-5 loosened without danger to any of the parts. Pressure screw has 1" hexagon head for convenient operation with a standard wrench. Parts making up this puller listed at left.

CG-300 Large Standard Gear Puller

## COMPLETE STANDARD GEAR PULLER SET

CG-573A Set. This matched set of Snap-on pullers will provide the right size tool for most of the pulling jobs you'll run up against. Consists of the CG-250A Small Standard Puller Set which includes the circular plate attachment, the CG-270 Medium Basic Puller and the CG-300 Large Standard Puller. These three screw-type pullers provide a pulling capacity up to 14" in diameter for outside holds.

## INLOX BUSHING REMOVERS

Use with the CG-270 Gear Puller. Adaptor is placed at end of bushing so it will ride through the shackle . . . puller screw is centered on the adaptor and the jaws placed around opposite side of shackle. Pressure applied to the screw will quickly remove the bushing.

CG-275 Set of 5 Removers. CG-275-1...1½" Bushing Remover CG-275-2..1¾6" Bushing Remover e bushing. CG-275-3 \_1¼" Bushing Remover CG-275-4\_1¾0" Bushing Remover CG-275-5 \_1¾" Bushing Remover

## GEAR PULLER SCREW POINT PROTECTORS

These Screw Point Protectors fit over the tapered point of the puller pressure screw and prevent it from being damaged when puller is used on a shaft without a center hole. Three sizes for different diam-

 CG-10
 Set of 3
 Screw Point Protectors

 CG-6
 %10"
 Screw Point Protector

 CG-7
 %1"
 Screw Point Protector

 CG-8
 1½"
 Screw Point Protector

eter pressure screws are available.



## p-on INTERCHANGEABLE PULLER SETS BUY ONE PULLER-ADD PARTS TO MAKE OTHER PULLERS D -00 B

The pullers shown above are assembled from parts listed below—using one complete puller as a basic unit the addition of other parts will enable you to make one or more of the other pullers. All screws and yokes have the same thread size to provide interchange of long and short screws. Nineteen parts combine to make five different complete pullers,

## PINION GEAR PULLER

A CJ-86 Pinion Geor Puller, Affords a fast, efficient way of removing the tightest pinion gear assembly. On all GM cars on which it is possible to remove the assembly through the differential housing, the CJ-86 will do the job without dropping the drive shaft, which means a big saving in time.

The wide jaws cover 3 teeth on either side for greater gripping power without danger of damage to the gears. A ball bearing takes up the thrust for easy operation. Yoke has 2 jaw positions to adjust to best gripping position for gear size. See parts listing at right.

## SIDE BEARING PULLER

CJ-81B Side Bearing Puller. E CJ-81B Side Bearing Puller. This puller affords an easy way of removing carrier side bearings without injuring them. The narrow jaws slip into the housing grooves in back of the bearing and let the jaws seat and pull from the linner race. The jaws are locked on the bearing by means of the clamp bolt. Yoke has two sets of holes for positioning of jaws. Centering adaptor and two bearing adaptors fit wide range of cars. Parts listed at right. at right.

## PITMAN ARM PULLER

CJ-82A Pitman Arm Puller. E CJ-82A Pitmon Arm Puller, A fast action Pitman Arm Puller that can be used for a wide variety of other jobs. Clamp bolt locks the puller on the Pitman arm leaving both hands free for the actual pulling operation. Parts are interchangeable with other pullers illustrated above. See below for complete listing of parts.

## TIMING GEAR PULLER

CJ-83A Timing Gear Puller. The © CJ-83A Timing Geor Puller. The short screw on this puller—only 6¼" long—makes it ideal for close quarter work. One set of studs with a thread size of ¾"—16 is furnished to handle the majority of tapped timing gears. This size also fits the CJ-950 Bearing Separator. Parts included in this puller are listed below.

## List of Parts Comprising the Above Pullers

Part No.	Description	CJ-81B	CJ-82A	CJ-83A	CJ-84	CJ-86
CJ-86-1 CJ-84-1 66-12	Yoke Yoke Long Screw		1		1	1 1
CJ-83-2 A-86-9 66-15-3 CJ-81-B-1	Short Serew	1	1	i	1	1
CJ-81-B-2 + CJ-81-2 + CJ-86-2	Bearing Adaptor Jaw	1 2	2			
CJ-86-4 66-9 A-86-8	Clamp Bolt Jaw Pin Clamp Washer	1 2 2	4			1 2 2
A-86-5 CJ-83-1 CJ-84-2	Clamp Nut Small Stud Large Stud		2	2		ž
A-86-3 A-86-6 A-85-7	Straddle Bar Pressure Nut Thrust Bearing	*********				1 1 1

## SLOTTED YOKE PULLER

E CJ-84 Slotted Yoke Puller. Here is a larger model of the timing gear puller that will prove useful in any shop or industrial plant. Besides pulling tapped bearings, pulleys gears after the No. 18 Besides pulling tapped bearings, pulleys, gears, etc., the %"—18 thread studs also fit the CJ-951 and GP-932 bearing separators for maximum pulling efficiency. The rugged yoke is slotted within a short distance of the screw to give plenty of adjustment for various sized jobs. Screw is 12" long. See listing of

## BEARING SEPARATORS

F Provide a means for quickly and easily separating and pulling double bearings, closely fit gears, etc. Use with standard 2 jaw or slotted yoke pullers.

CJ-950 Separator, 2¼" O.D. Cap. Use with CJ-83A above or CG-250A (page 92).

CJ-951 Separator. 4¼" O.D. Cap. Use with CJ-84 above or CG-270A Puller (page 92).

GP-952 Separator, 5%," O.D. Cap. Use with CG-300 Puller (page 93) or CJ-84 above.

## PILOT BEARING PULLER

A-78 Pilot Bearing Puller. For clutch pilot bushings as well as small bearings in motors, generators, magnetos, and similar equipment. Pulling capacity of the puller with both sets of jaws is 2564" to 1½". The larger jaws are designed to remove bronze or oilite bushings without crumbling them. Small jaws will pull bearings, including the small clutch pilot bearings found on Hudson built cars. Many other small pulling uses will be found for this tool.

## Complete Tool Contains These Parts

A-78-1 "U" Shape Body A-78-5. Pressure Screw A-78-2.....Jaw Holder A-78-6....Jaw Pin (2) A-78-3 Large Jaw (2) A-78-7 ... .....Slide Bar A-78-4...Small Jaw (2) A-78-9.....Pressure Nut

## SMALL PULLER TOOL

CG-30 Small Bearing and Gear Puller. The con-CG-30 Small Bearing and Gear Puller. The construction permits you to swing the jaws open to place them on the job, and the spring action on the yoke closes and holds them in position while the screw is tightened. Leverage is transferred to the jaws through the threaded crown and four lever arms—the harder the pull—the tighter the grip.

The tool is sturdily built and is the finest puller you can use for those small pulling jobs, including battery terminal work. The jaws spread to 15% and accommodate gears up to ¾" thick. The maximum distance from the pressure screw to the jaw tips with the jaws open is 1½". Forged jaws and accurately machined parts guarantee smooth operation and plenty of pulling power. ing power.



BUSHING INSERTER and REMOVER SETS GROUP A GROUP B

Long favorites in shops coast to coast, Snap-on bushing remover and inserter sets provide an easier way to remove the tightest bushings and install new ones without any chance of damage. Additional sizes of adaptors have been added and the pressure screw lengthened to make the tools even more useful than before, Bronze or steel bushings can be serviced with this outfit and the wide range of adaptor sizes covers practically all shackle and steering bushings. New bushings can be inserted quickly and safely with the inserter set as shown at the right-tightening the screw forces the bushing into place easily and quickly. The sleeves permit you to force out old bushings and are indispensable on jobs where there is not sufficient room to drive them out.

## INSERTER AND REMOVER SET

(All Units in Group A and Group B)

A-57H-B Bushing Remover and Inserter Set. Complete with all parts listed below and shown in groups A and B in the illustration. The five small adaptors are used only with the small driver. The set comes with the special KR-120A metal box as shown above. Case has red enamel finish.

A-57H Above set. Tools only.

## DRIVER SET

(Units Shown in Group B Only)

A-57J-B Bushing Driver Set. Consists of the large and small driver and nineteen bushing adaptors shown in group B and listed below. The small driver is used with the five smallest adaptors. Provides a basic set to which you can add other units later. Complete in KR-120 Box.

A-57J Above Set. Tools only.

List of Individual Parts Making up the Above Sets



The top illustration shows how the pressure screw, bushing adaptor, roller bearing and sleeve is set up to remove a bushing. The nut is turned with one wrench and the screw held with another thus drawing the bushing out of the shackle and into the sleeve. Bottom picture shows set up for inserting a new bushing . . . tightening the nut draws the bushing into the shackle. The thrust bearing prevents the nut from binding on or wearing the washer or sleeve end-piece.

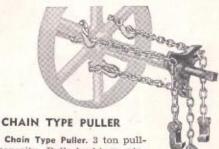
100000000000000000000000000000000000000	sensonumparo III	Y. The state of th	Bus	hing Adapt	ors—Fit Bushings h	aving minim	num diamete	rs as listed
Key Letter	Stock No.	Description	Key Letter	Stock No.	Bushing Diameters	Key Letter	Stock No.	Bushing Diameters
A	A-57-B-2	Screw	н	A-57-16	13/2" x 3/6"	S	A-57-10	\$5164" x 5964"\
В	A-57-9A	Large Sleeve	1	A-57-17	7/16" x 1/2"			(18/6" x 15/6")
C	A-57-9A-1	Large Sleeve End		A-57-18	1/2" x 9/16"	T	A-57-11	55%4" x 68%4"
D	A-57-1A	Small Sleeve	K	A-57-26	1/2" x 5/8"			78" x 1"
E	A-57-1A-1	Small Sleeve End	ı	A-57-25	9/6" X 11/6"	U	A-57-12A	.927 x 11/2"
F	A-57-14A	Large Driver	M	A-57-8	9/6" x 5/8"	V	A-57-22	[4964" x 1 364"]
G	A-57-15	Small Driver	N	A-57-19	\$3964" X 4564"			15/6" x 1 1/6"
AA	A-57-3	Thick Washer	163		5/8" x 11/16"	W	A-57-13	1" x 1 1/8"
BB	A-57-21	Nut	0	A-57-7	5/8" x 3/4"	X	A-57-20	11/16" x 1 3/16"
CC	S-9095-B-10	Bearing	P	A-57-6	11/6" X 13/6"	Y	A-57-23A	[136" x 1156"
DD	A-57-28	Chevy Rubber Spring Bushing Shackle Adaptor	Q	A-57-5	\begin{cases} \begin{cases} \begin{cases} 47.64'' \times 55.64'' \\ 3/4'' \times 7/8'' \\ 3/4'' \times 1'' \end{cases} \end{cases}			11/8" x 1 1/4" 115/64" x 13/8"
EE	A-57-27 KR-120A	Chevy Truck Spring Shackle Adaptor Special Metal Box	R	A-57-24	3/4" x 1"	Z	A-57-29	(1.253 x1.575)

## INDUSTRIAL PULLERS FOR HEAVY MAINTENANCE WORK

## 25 Tons of Pulling Power

CG-325 Extra Heavy Duty Puller. Handles gears and pulleys up to 20" diameter and has a reach of 20". Is adaptable as a threejaw or two-jaw puller. Yokes and jaws are heat treated malleable iron, comparable in strength to heat treated alloy forgings. The 13%" diameter screw has a hexagon head and can be turned with any standard 11/2" wrench.

Jaws hook into either of three positions on the arms and are semi-locked there by friction balls . . . once set properly, they grip tighter with each turn of the pressure screw, and cannot slip off. This rugged tool develops a gradual build-up of power to pull the toughest jobs without the smashing sledge blows and shocks which might damage machinery parts. Here is 25 tons of controlled pressure to pull those big, tough jobs surely and safely—more than ample power to handle any job within its jaw capacity.



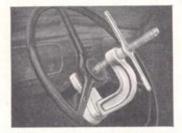
GP-2 Chain Type Puller. 3 ton pulling capacity. Pulls bushings, pinions, pulleys, spoked wheels and small solid gears-close up or at a distance from end of shaft and over or through other pulleys.

Equipped with 3 chains with 1/4" diameter links, each 3 feet long-proof-tested over 2,000 lbs. each. Equipped with both chain hooks and close-grip motor pulley hooks. Shipping wgt, 19 lbs,

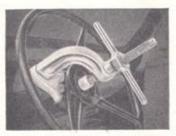




## Here's How It Works!



Large frame assembly and narrow fork as used on certain models of Chevrolet cars. Pressure screw rests on the shaft inside the hub.



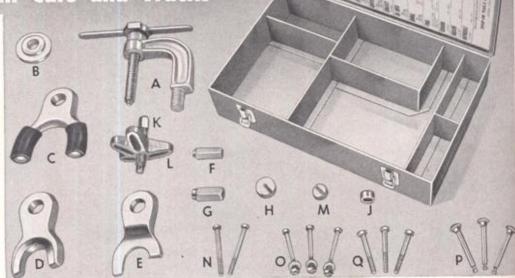
As used with frame assembly and wide fork on late model steering wheel. Slotted adaptor is used to protect horn wire.



The wide fork and frame assembly as used on late model Hudson. Slotted adaptor is used to protect the horn wire.



Yoke Assembly used to pull a late model steering wheel . . . horn wire is pulled out and the adaptor slot straddles the wire. See Yoke Set at right.



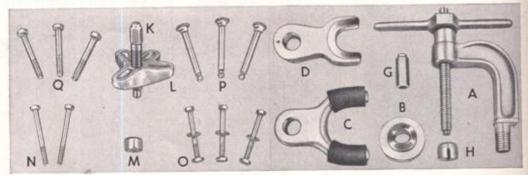
## AN EASIER, FASTER AND BETTER WAY TO DO THIS

This Steering Wheel Puller Set pulls all steering wheels safely and quickly, eliminates the need for special pullers. A puller that services older models only is of little value, but one set that services them all is something you can't afford to be without.

Interchangeable jaws and bushings quickly adapt it to any type of steering wheel hub and place smooth, powerful pressure at exactly the right place to assure a fast, safe job. The narrow fork has brass insert, wide fork has rubber sleeves to protect the steering column. The pressure screw does not turn . . . it is milled its entire length and works through a threaded bushing and key—thereby eliminating any possibility of damage to the shaft. Pressure screw and forks are in positive alignment, and the forged "I" beam standard does not permit give or spring.

The Yoke Assembly is for slotted and other late design hubs and is used with the studs. CG-60F-B Universal Steering Wheel Puller Set. Containing all parts shown above and listed below, in KR-106 Metal Box.

CG-60F Set. Above set, tools only.
CG-60-H Frame Assembly
8 CG-60-2 Frame Nut
CG-60-3 Wide Fork
© CG-60-4 Narrow Fork
CG-60-4-A Special Fork for 1939 Mercury
F +CG-60-K-11940 Ford-Mercury Shock Puller
6 *CG-60-K-2 Chevrolet Shock Puller
H CG-60-11A Slotted Adaptor
CG-60-12-1 (Not shown) Large Truck Adaptor
K CG-60-R-1 Yoke Pressure Screw
CG-60-R-2 Four Arm Yoke
CG-60-R-3 Pressure Screw Adaptor
J CG-60-R-4 Special Buick Adaptor
N ★CG-60-7-4 Two 16" N.F. Studs
*CG-60-7-4 Two %ie" N.F. Studs  CG-60-7-6 Three %ie" N.C. Studs with Nuts and Washers
F ★CG-60-7-7 Three Buick Studs
CG-60-7-8 Three %" N.C. Studs
KR-106 Special Metal Box



## YOKE ASSEMBLY PULLER SET

CG-60E-B Yoke Set. For slotted type and other late design hubs. Consists of the following parts illustrated above. In KR-106 Special Metal Box.

G-60E Set. Abov	e set, toois only.
CG-60-R-1	Yoke Pressure Screw
CG-60-R-2	Four Arm Yoke
CG-60-R-3	Pressure Screw Adaptor
	Buick Studs. (3 required)
Q ★CG-60-7-8	

## FORK ASSEMBLY PULLER SET

CG-60D-B Fork Set. For servicing standard type hubs. Consists of the following parts illustrated above. In KR-106 Special Metal Box. CG-60D Set. Above set, tools only.

CG-60-H... Frame Assembly 8 Frame Nut CG-60-2. CG-60-3 .Wide Fork Narrow Fork 0 CG-60-4. Slotted Adaptor CG-60-11-A ....Chevrolet Shock Puller ★CG-60-K-2.....



## UNIVERSAL WHEEL PULLER SAVES TIME AND MONEY ON EVERY JOB

It pulls any demountable wheel hub for any passenger car and most light weight trucks by inserting the proper type jaws and attaching the tool to the stud bolts. The patented pressure screw drive is known to be the fastest, easiest, safest, and most efficient method of pulling any hub . . . The interchangeable jaws pivot and swing to any desired bolt circle. Pulling is always direct from the housing flange, and the jaws automatically center themselves, providing a positive direct leverage regardless of the working angle of the jaws.

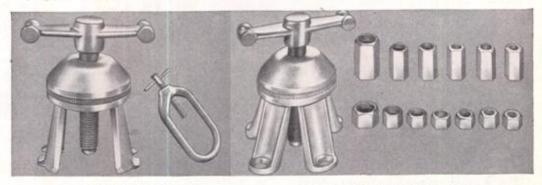
The relatively low cost of this equipment is no real measure of its full economy-it will do every job efficiently-without waste of time and without danger to any part of the car or to the operator. Compare the advantages of the Blue-Point Universal Wheel Puller with any other type.

## UNIVERSAL WHEEL PULLER SET

Y-4567A-B Universal Wheel Puller Set. Services passenger cars and most light trucks with demountable wheels. Contains all parts listed below. Complete in KR-107 Metal Box.

P	4567-P Body and Drive Assembly—contains the following parts: 4567-A-BB-DD-EE-F.	[H]	4567-W. Ford passenger car grooved hub set.
	4567-A Screw and Handle	[0]	4567-C Set of three %16" tapered stud nuts.
	4567-BB Puller Body	CC	4567-CCSet of three 1/16" tapered stud nuts.
	4567-DD Puller Sleeve	1	4567-1 Set of three, right and left hand
	4567-EE Puller Washer	-	¾" stud nuts.
	4567-F Puller Spring	Z	TN-1300 Set of thirteen axle thrust nuts.
GA	4567-GA Set of four short jaws.		KR-107 Special Metal Box

Y-4567A Universal Wheel Puller Set. Same set as above but tools only. Y-4567B Set: Same as above but minus TN-1300 Set of thrust nuts and Box.



FORD WHEEL PULLER SET

FORD WHEEL PULLER SET VP-4567-B Ford Wheel Puller Set. Services Ford passenger cars back to 1928 models— also Mercury and Lincoln Zephyr. This set, shown in use at the left, consists of 4567-P Body and Drive Assembly, 4567-V Ford Grooved Hub Set including TN-201 Thrust Nut, in KR-107 Special Metal Box.

VP-4567 Ford Wheel Puller Set, tools only.

THIS VIEW SHOWS HOW THE SPECIAL FORD SET IS USED

THRUST NUTS PROTECT THE

AXLES!

Blue-Point Thrust Nuts should be used on small and medium sized axles to protect the threads while pulling the hub. It takes time to clean up or re-cut threads after they have been damaged. These nuts, machined from high quality steel and especially heat treated, will more than repay their small cost.

★TN-1300 Set of 13 Thrust Nuts.

\*TN-201—54" x 18, 34" long.

\*TN-201—54" x 18, 2" long.

\*TN-222—54" x 16, 34" long.

\*TN-241—54" x 16, 34" long.

\*TN-243—34" x 16, 34" long.

\*TN-243—34" x 16, 3" long.

\*TN-243—34" x 16, 3" long.

\*TN-261—154" x 14, 34" long.

\*TN-282—74" x 18, 34" long.

\*TN-283—74" x 14, 2" long.

\*TN-321—1" x 14, 2" long.

\*TN-321—1" x 14, 2" long.

\*TN-321—1" x 14, 2" long.

\*TN-401—14" x 12, 34" long.

\*TN-402—14" x 12, 34" long.

their small cost.

Pictured above is the practical application of the Special Ford Wheel Puller Set. This set will service all Ford Passenger cars since 1928 as well as the Mercury and Lincoln Zephyrs. Ford Trucks require the set of three long jaws 4567-H illustrated (H) at top of page. By including these with the special Ford puller set VP-4567-B Set listed at right, you can service Ford passenger cars since 1928 and Ford trucks.

STANDARD WHEEL PULLER SET

\$-4567A-B Standard Wheel Puller Set. For passenger cars and light trucks, except Ford, Mercury and Lincoln-Zephyr, Other units can be added as you find need for them. It consists of 4567-P Body and Drive Assembly, 4567-GA Set of Four Short Jaws and TN-1300 Set of thirteen Thrust Nuts, complete in KR-107 Metal Box.

\$-4567A Standard Wheel Puller Set, tools only. \$-4567B Set. Same as above but minus TN-1300 Set and Box.



## POWER TO PULL THE TOUGHEST JOBS-EASILY

The Snap-on King Pin Puller provides an easy way to remove the most stubborn King Pins and eliminates need for heating or for sledge hammer tactics. This tool does away with such time taking and dangerous methods . . . it works right on the job without pulling the axle and exerts a steady powerful pressure that pushes the pin out safely, easily and quickly. It has plenty of power and strength to handle the toughest jobs.

Ford perch hangers can be quickly removed with the four special parts included in the complete set. To remove King Pins, the front wheel is removed and the two yoke posts slipped over the axle and

steering knuckle plate.

The heads swivel enough to adapt themselves to practically any car. Various pilots adapt the tool to the different sizes of King Pins used on Ford, Chevrolet, Plymouth and other cars. Snap-on's King Pin Puller has long been a popular tool and we believe it to be the most efficient tool yet developed for this work.

CG-220B-B Complete King Pin and Ford Perch Pin Set. Services most cars and light trucks. Complete in KR-105A special metal box. Box is 14" x 11" x 3"—red enamel finish.

CG-220B Set. Above set without the box.

CG-212-B General Purpose King Pin Set. Services most cars and light trucks including Ford 1 ton and 1½ ton trucks with solid King Pins. Complete in KR-105A metal box.

CG-212 Set. Above set without the box.

## LIST OF KING PIN AND PERCH PIN PULLER PARTS

Key Letter	Stock No.	Description	5et CG- 2208-8	Set CG- 212-8
(A)	CG-21-A	Pressure Screw	1 .	1
(B)	CG-21-B	Screw Yoke	1	1
(C)	CG-21-C	Ford Head	1	
(D)	CG-21-D	Screw Yoke Posts	2	2
(E)	CG-21-E	3/4" Long Pilot	1	1
(F)	CG-21-F	3/4" Short Pilot	1	1
(G)	CG-21-G	%" Pilot	1	1
(H)	CG-21-H	Pilot Bearing	1	
(J)	CG-21-J	Post Nuts	2	2
(K)	CG-21-L-1	Perch Head	1	
(L)	CG-21-L-2	Perch Thrust Nut	1	
(M)	CG-21-L-3	Perch Pilot	1	
(N)	CG-21-L-4	Perch Adaptor Guide	1	
(0)	CG-21-P-4	General Use Head	1	1
(P)	CG-21-P-3	11/4" Bushing	1	1
(Q)	CG-21-P-2	1" Bushing	1	1
(R)	CG-21-Q	3/4" Pilot Bearing for		
	N. 200 P. AV.	CG-21-R	1	
(S)	CG-21-R	11/6" Pilot for Ford 11/2		0.0000000000000000000000000000000000000
		ton Trucks	1	
	KR-105A	Metal Case	1	1

## TRUNNION PIN ATTACHMENT SET



CG-4 Trunnion Pin Attachment Set. Used with the Snap-on King Pin Puller to remove and replace trunnion pins on Detroit No. 2 universal joints. Makes easy work of "ball and trunnion" universal joint repairs. Specifications call for this pin to be set within .006" of center and this attachment centers the pin into the ball within that tolerance. Parts included

CG-4-1 Pilot (one)

CG-4-3 Mandrel (one)

CG-4-2 Spacer (one)

CG-4-4 Bushing (two)

CG-414 Trunnion Pin Set. Consists of CG-4 Trunnion Set and the following King Pin Parts. Pressure Screw, Yoke, two Yoke Posts, two Post Nuts, General Use Head and 11/4" Bushing.

CG-417 King Pin and Trunnion Pin Set. Consists of the CG-212 King Pin Set and CG-4 Trunnion Pin Attachment Set.

## PERCH HEAD FOR LATE MODEL FORD

CG-21-L-5 Ford Perch Head. This special head is required for use with the King Pin Tool on Ford car models from 1941 to 1948 inclusive. models from On all light Ford trucks 1941 to 1948 that have a regular passenger car chassis this head is also required. On heavier Ford trucks the regular head included in the above sets handles the job. Add this special head to your present Snap-on King Pin Set.



## 5 REASONS WHY SNAP-ON FRONT WHEEL ALIGNER WILL MAKE BIG PROFITS FOR YOU

- (1) It Accurately Checks— a. Wheel Camber
  - Ь. Wheel Caster
  - c. Steering Geometry or Toe-Out d. Front Wheel Toe-in.
- It Will Work on any Motor Vehicle-Cars-Trucks-Busses.
- (3) It is so Easy to use—That any Mechanic can Operate it.
- (4) It does not require permanent Floor Space or Turn Tables.
- (5) It costs less to own and use.

Hundreds of thousands of cars now on the street need some form of wheel alignment correction. If you have been letting this business go to other shops because you had limited floor space or could not afford to invest in the larger permanently installed wheel aligning equipment, now is a good chance to cash in on this type of service.

If you have space in your shop to park a car, you have space to use the Snap-on Front Wheel Aligner. This is a simplified and accurate method of checking front wheel alignment . . . a method that removes the mystery and reduces it to a few easyto-understand, fast-checking operations.

One important feature is the matched pair of camber and caster protractors . . . there's no time wasted interchanging one protractor on both front wheels. Protractors are quickly fastened to the wheels by means of special lug clamps and are easily read as shown at right. Ball-bearings in the pendulums insure a free swinging action.

Your shop . . . every shop . . . can do an expert-like job on any car, truck, or bus with this equip-ment. No turntables and no permanent installation of any kind are required . . . the equipment can be used on any level floor, and any mechanic can understand and use it. With it you can accurately check Camber, Caster, Steering Geometry, and

## WA-502A-B WHEEL ALIGNER SET

Consists of following units in box shown above.

WA-50-A Pair of Camber and Caster Protractors. WA-52-A Angle Gauge. KR-154 Special Metal Case.

## WA-503A-B COMPLETE SET

Contains all units in above set and also includes

WA-51 7 Foot Toc-in Trammel Bar and Gauge.
(8 foot bar available on special order)

WA-53 Special Clamps, for use on convex disc type truck wheels. Not included in above sets. (2 needed)



FRONT WHEEL

**ALIGNER** 

Snap-on Wheel Aligning Set consists of the following units.

1. Pair of Camber—Caster Protractors, matched for right and left hand wheels.

2. Angle Gauge of setting front wheels at correct checking

angle.

3. Toe-in Trammel Bar complete with Traveling Gauge.
It is important that the protractors be attached to the wheels as shown above. The hub cap is removed and the protractor attached by one of the lug nuts to the rear of wheel center. Protractor Bar is set at an angle to miss tire bulge. Protractor Plate swings to perpendicular and indicator arm rides on ball bearings to register extremely accurate readings. Complete instructions furnished.



Traveling gauge used to obtain front and rear front and rear measurement of front wheels toe-in check. for



Protractors are fas-tened to the wheel as shown above bar is angled to miss the tire bulge at road level.



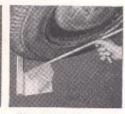
This front screw cent knurled screw centers scale plate for properly checking camber angle readings. Unlock when making caster readings.



When checking when checking caster, scale plates are first placed in the correct position by these side knurled screws. This operation is closely shown in picture above.



Plus and minus signs are used for checking caster. Positive or negative camber is shown by whether the hair-line is between zero mark and wheel or outside zero mark.

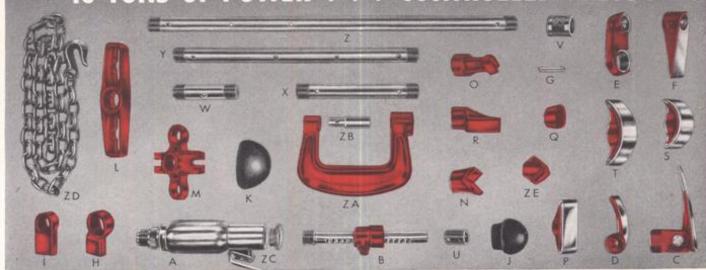


The Angle Gauge is used with the Trammel Bar to check front wheel positions with relation to each other in turns. The wheels must be at specified turning angles. Gauge has scale on both sides.



The Toe-In Trammel Bar has check bars which rest against the tire wall and eliminate the need for chalk markings. One of these check bars has the adjustable traveling gauge described above. The Bar is placed against rear of tires as shown, the gauge is adjusted to contact the side wall and the reading made. Bar is then moved to front of wheels and a reading taken—the difference in the two readings shows the amount of toe-in.

## Snap-on Hydra-Pak for faster, Easier, BODY 10 TONS OF POWER . . . CONTROLLED PRESSURES



## MAKE BIGGER PROFITS ON EVERY JOB WITH HYDRA-PAK

## No Hoses . . . No Motors . . . No Remote Power Connections

Use the new, easy Snap-on way to apply hydraulic power with greater speed and accuracy. Using HYDRA-PAK is as simple as using a hand jack—the hydro-unit is right in front of you, on the tool itself where you can regulate power as you watch the job... where one man can handle the tool and job all by himself and do better, faster work because he can see what he does as he does it. HYDRA-PAK has no hose for transmission of fluid, no motors, no remote power connections.

## The Right Pressure Always . . . Because You Always See the Work

HYDRA-PAK gives you precision hand-control of 10 tons of power, applied through various combinations of specialized attachments to push, pull, bend, spread, press, lift and clamp . . . controlled power for every operation necessary in body rebuilding work. Cutting power is like shutting a valve . . . the "push" stops instantly, no easing off, no over riding. HYDRA-PAK also retracts automatically . . . saves time on each set-up. Write for descriptive Hydra-Pak Manual

## Choice of Three Sets

The BJ-10 Body Shop Set includes all the parts listed below. The units in the other two sets have been carefully selected to provide adequate working adaptability for the average body shop job, additional units can be purchased as needed to make these sets more versatile.

BJ-10 Body Shop Hydra-Pak Set. BJ-10-M Basic Shop Hydra-Pak Set. BJ-10-J Car Dealer's Hydra-Pak Set.

Individual List of Hydra-Pak Parts That Make Up Hydra-Pak Sets

Key Letter	Stock No.	Description	BJ-10 Set	BJ-10-M Set	BJ-10-J Set	Key Letter	Stock No.	Description	BJ-10 Set	BJ-10-M Set	BJ-10-J Set
A	BJ-10-1B	Hydra-Ram Power Unit.	x	x	x	P	BJ-10-12	Flat Base Pad	x	x	х
В	BJ-10-2	Kwixtension	x	4.4	20	Q	BJ-10-13	Serrated Plunger Saddle.	x	x	x
C	BJ-10-3	Adj. Body Spoon Com-		7.55		R	BJ-10-14	Wedge End	x	x	x
25		plete with BJ-10-3-2				S	BJ-10-15	3" Radius Pad	x	X	<.
	1000	Large Dolly Blade	x	X	X.	T	BJ-10-16	5" Radius Pad	x	x	X
D	BJ-10-3-3	Small Dolly Blade for	11	1		U	BJ-10-17	Pad Coupler	X	x	X
23		BJ-10-3 Adj. Spoon	x	8.4	4.4	V	BJ-10-18	Tube Coupler	x	X	X
E	BJ-10-4-1	Ext. Tube Clamp Head	x	x	**	W	BJ-10-21	6" Seamless Steel Ext.		1	-
F	BJ-10-4-2	Clamp End Toe	x	- · X				Tube	x	X	X
G	BJ-10-4-3	Clamp Toe Lock Pin	( x )	( x )		X	BJ-10-22	12" Seamless Steel Ext.	1		
	- 1 ASCA 20001/204	A CONTRACTOR OF THE PROPERTY O	2 inel	2 incl				Tube	X	X	X
H	BJ-10-5-1	Spreader Toe	x	x	**	Y	BJ-10-23	24" Seamless Steel Ext.	-		
I	BJ-10-5-2	Spreader Plunger Toe	X	X	5.5	1922		Tube	X	X	X
J	★BJ-10-6	Plastic Pad (Sm.)	X	x	X	Z	BJ-10-24	36" Seamless Steel Ext.			
K	★BJ-10-7	Plastic Pad (Lg.)	X	X	**	en 4		Tube	x	X	X
L	BJ-10-8	Chain Pull Plate (Lg.)	X	7.7	11	ZA	BJ-10-27	"C" Clamp	x	2.55	1.7
M	BJ-10-9	Chain Pull Plate (Sm.)	( x )			ZB	BJ-10-27-1	"C" Clamp Adaptor	X	4.6	1.0
		The same of the sa	2 incl	2000		ZC	BJ-10-28	Hydra-Ram Base Plate.	X	200	
N	BJ-10-10	90° V-Base (Lg.)	X	X	X	ZD	★BJ-10-29	Special 3/8" Alloy Chain.	( x	18.5	7.7
0	BJ-10-11	90° V-Base (Sm.)	( x )	10.00			D1 10 01	1 1 V T 1 (000)	2 inel		
	1		2 incl/			ZE	BJ-10-31	Angle Base Pad (90°)	X	X	

## HYDRA-RAM ADAPTORS

Two new units which adapt the Hydra-Ram to fit Blackhawk Porto-Power accessories, or Hydra-Pak parts to the Porto-Power Jack. Both units are required in either case.

BJ-10-33 Adoptor. 11/4" x 111/2 taper pipe thread male end, 11/2" x 12 thread female end, 234" long

BJ-10-34 Adaptor. 1½" x 12 thread male end, 1½" x 11½ taper pipe thread female end, 2½" iong.

## HYDRA-PAK GUARANTEE

All Hydra-Pak parts and attachments (except the plastic pads and chains) carry a guarantee against defects in workmanship and materials. In the case of the Hydra-Ram Power Unit this guarantee is limited to a period of 90 days from date of purchase.



## SNAP-ON HYDRA-RAM

BJ-10-1B Hydra-Ram. This self-contained hydraulic power unit develops ten tons of pressure and operates at full efficiency regardless of the position in which it is used. That means you can use it on any job in whatever is the most useful working hook-up and placement and know that it will deliver its full power under complete control at all times. The pump handle attaches in 12 positions for con-

The plunger does not turn but moves straight out for a full 6" travel to apply pressure without twisting the contact pad out of posi-tion. It stops and holds securely at any point on the travel range but can be retracted instantly by turning the release valve. Re-traction takes place automatically and re-quires no assistance—closing the release valve readies the Ram for the next job.

The Hydra-Ram is 12" long, 3½" outside diameter, has a 6" stroke, weighs 14 lb.

## ADJUSTABLE SPOON

ADJUSTABLE SPOON

BJ-10-3 Adjustable Spoon. This improved adjustable spoon attachment has two interchangeable blades of different size and design. The spoon blades are quickly attached to the holder in any one of twelve working positions. Adjustments in position can be made without removing the set-up from the job. This is a great time saver as the blade position can be gradually adjusted as the job progresses. Slips into very restricted working spots to push out panels, etc.

## **E** KWIXTENSION

BJ-10-2 Kwixtension. This exclusive HYDRA-PAK feature is a special attachment which provides a lightning-fast extension of tubes when making a set-up on the job. The Kwixtension provides an additional eight inches of tube length with fourteen stop positions before a change-over of extension tubes is necessary. You simply slide it out to the best stop position and then operate the Hydra-Ram Power Unit.

## **EXTENSION TUBES**

Made of Timken-Shelby Seamless Steel Tub-ing, Snap-on extension tubes are laboratory ing, Snap-on extension tubes are laboratory tested to withstand much greater pressures than you will ever apply with the Hydra-Ram. They are quickly and easily attached to the Hydra-Ram by means of free-turning threaded ends that are protected against burring by a special safety step at the end of the thread.

## ALLOY STEEL ATTACHMENTS

Malleable and special alloy steels are used in all HYDRA-PAK attachments and pads, and the castings are carefully machined and surface-finished to assure safe, dependable operation and long service life... every necessary type of attachment is included, and hundreds of different combinations and setups to fit every kind of job can be made in a minimum of time. These attachments are threaded to fit the Hydra-Ram, and outer ends of threads are protected by a recessed safety step.



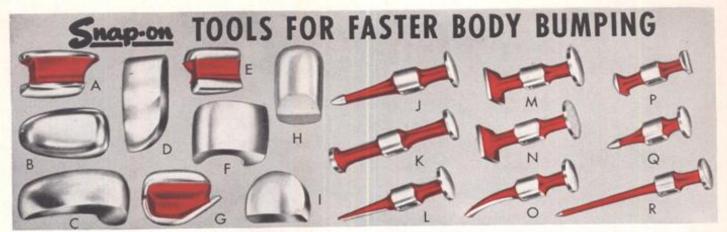
KR-390 Hydro-Pok Roll-Cob. Holds all your Hydra-Pak parts plus hammers, dollies and other hand tools. Cab is open on both sides for quick access to tools. Overall size is 42" long, 20" wide, 33%" high. Bottom shelf measures 32" x 20" with 12%" clearance to top shelf. Top shelf has a low strip dividing it into two 32" x 10" sections, with 13%" top clearance . . . end openings allow storage of 36" extension tubes by sliding them into the end compartment.

The end section is built to accept the Snap-on Arbor Press and the metal top is formed with an opening at that end. The entire top has a masonite covering in which a corresponding opening can easily be made and which provides a full work top if the arbor press is not wanted. Cab has red enamel finish and rolls on 3" diameter rubber casters—two fixed and two swivel toe-lock type.

Drawer space for handy storage of small parts or tools can quickly be added by attaching one or two KR-410 Drawers described on page 7 . . . four machine screws attach the drawers to the underside of Roll-Cab top. Net weight of Roll-Cab—111 lbs.

## HYDRA-PAK ARBOR PRESS

BJ-10-35 Arbor Press. Designed for use on the Hydra-Pak Roll-Cab. The Snap-on Hydra-Ram is quickly locked into the sliding top plate to provide up to 10 tons of controlled press power. Here is an efficient unit for straightening bumpers and braces, tie rods, etc.; for installing bearings; pressing gears off shafts; as a general purpose shop press for heavy duty pressing operations. Top plate and bottom pressure plates slide to any position for convenient operation.



A BF-714 Anvil Dolly. The most essential and useful dolly made. The streamlined wide curved faces fit contours of all portions of the body and door panels. Provides ideal surface for most fenders. Small oval is perfect for outside curves when hammer is used on the inside of the work. 4" long, 2¾" wide, 2¼" high. Anvil faces 1¾" by 4"; 2¾" by 3". Wt. 27g, lbs.

B BF-709 Bor Dolly. A good general block for all around use because of its many curves. Has large flat and rounded surfaces. 4½" long, 2¾" wide, 1½" high. Wt. 3¼ lbs.

E BF-713 Wedge Dolly. Ideal for use on late model streamlined cars. Tapered wedge is useful for many jobs where other blocks cannot be used. Top surface is arched and the block gives you a wide choice of curves. 5½" long, 2½" wide, 1½" high. Wt. 3¼ lbs.

B BF-710 Toe Dolly. With its many curves and edges, this tool fits a great many of the odd curves found on modern streamlined cars. 434" long, 214" wide, 36" high. Wt. 236 lbs. A time saver on many Jobs.

E BF-712 General Purpose Dolly. Especially designed for deep skirted fenders. Semi-flat surface is useful for shrinking work where heat is used. 3" long, 2\%" wide, 2\%" high. Weight 2\% lbs.

F BF-705 Fender Dolly. For fenders with rolled edges and beads. The small curved end works perfectly under the rolled edge. 3%" long, 2%" wide, 1%" high. Wt. 2 lbs.

6 BF-706 Anvil Block. Curved to fit the contours of all late model cars. Special shape provides a good hand hold. Protects the hand when heat is applied. 4" long. 211/16" wide, 3" high Wt. 3½ lbs.

BF-716 Teor-drop Dolly. Almost completely rounded to fit new contours. Two flat faces on end give sharp edge for slight creases in panels and fenders. 3½" x 2¾" x 11½2". Wt. 2 lbs.

[] BF-711 Heel Dolly. A good basic tool for it handles a majority of jobs on new or old cars. 3" long, 2½" wide, 1½" high. Weight 2½ lbs. Should be in every body repair kit.

B. Should be in every constraint of the constraint of the circle of the circle of the commentation of the commentation of the commentation of the constraint of the constraint

E BF-613 Large Dinging Hammer. Our largest dinging hammer. Has &" double-faced head. One face is 1½" diam., other is 1½" dia. Wt. 9 ozs. Both heads are flat and polished.

L BF-604 Wide Nose Cross Peen Hammer. Excellent for finishing. Cross peen is useful for working in sharp corners around mouldings and for caulking. 5½" long, 1½" round face. Peen end %" wide, ½6" thick. Wt. 11½ ozs.

BF-606 Wide Face Shrinking Hammer. Wide faces are essential for shrinking operations on heated metal panels. Both faces absolutely flat to prevent stretching metal. Also used for panel bumping. 4\%" long. 1\%" round face and 1\%" square face. Wt. 17 ozs.

BF-610 Cross-Milled Shrinkoge Hommer. Has extra wide faces with serrated surfaces for shrinking and working large surfaces which are badly stretched. Cross-milled heads knead the metal and work it back into shape without heat. 4¼" long, 1½" round face and 1½16" square face. Wt. 17 ozs.

O BF-608 Short Curved Cross Peen Hammer. Curved peen is for use under rolled edge fenders. Has perfect finishing face for use as regular dinging hammer. 5% long, 1%" round face, %" by 1/16" peen end. Wt. 111/2 oz.

F BF-615 Light Bumping Hommer. One 1½16" square face and one 1½16" round face. Each face has a ½16" radius curve for work on reverse curves on fender panels around headlights and on some doors. Length of head 4". Wt. 10 oz.

BF-612 Bumping Hommer. (Not shown) Same as BF-615 above but with flat surface faces.

O BF-611 Picking and Dinging Hammer. For smoothing out small dents and for general dinging work. 4" long. 1½%" round face, ½6" point tapered from ½6" base. Wt. 8 ozs.

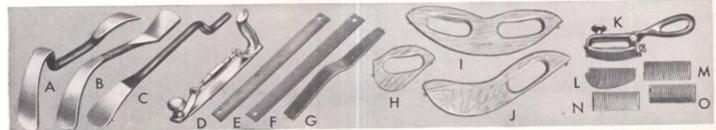
R BF-614 Long Picking Hommer. 6" long picking shaft with rounded point . . . good for turret and deep fender work. The round flat face is 18" diameter. Overall head length is 8%". Wt. 1 lb. Handle is 17" long. BF-614A Long Curved Picking Hommer. (Not shown) Same as BF-614 above but with curved pick and 12" handle.

FIRST GRADE HICKORY HANDLES

Standard 12" length handles used in these hammers have Octagon grip to keep tool from slipping. Handles are first grade white hickory and are available in 12", 17" and 24" lengths—complete with wood wedge.

★BF-603-2 12" Handle. ★BF-614-2 17" Handle. ★BF-603-24 24" Handle.

\*BF-611-2 12" Handle. | For BF-611, BF-\*BF-611-24 24" Handle. | 612 and BF-615.



## SNAP-ON BODY SPOONS

A BF-751 Door and Body Pry Spoon. For general purpose use on doors, cowls, aprons and for working back of inner surfaces. Blades are 2%" wide at widest point and have a slight crown. 22" long, weight 4½ lbs.

B BF-752 General Purpose Spoon. Blades are 2½" wide at widest point. A good tool for driving behind braces, for cowl, drip moldings, deck panels, beading work, etc. 16½" long, weight 3 lbs. 2-oz.

© BF-753 Inside Door Spoon. For driving out door panels, especially around the edges without removing cross braces or studs. Good for inside trunk work. Can be driven with a heavy hammer. Widest point of blade is 2½". 21" long, weight 4 lbs.

## HALF-ROUND VIXEN FILE

[] \*14-VHR Vixen Shell Type Holf-Round File. Use this file where a milled-tooth half-round file is required. Can be used on bearing work or on body work. Teeth are standard cut 8 teeth per inch and are cut on convex side only. File length is 14". Fits BF-775-A Flexible File Holder.

## FLEX FILE HOLDER

The relation of the state of th

★14-V Flexible curved tooth file, 8 teeth to inch.

★14-V-7 Flexible curved tooth file, 7 teeth to inch.

## BUMPING FILES

#HB-303 Bumping File Set. These files are 12" long and 1%" wide, and are used like hammers with dolly blocks to slap out dents in bodywork. They do not expand the metal but rather tend to contract to original shape. Set contains three files below:

★HB-2088 Flat, Coarse Cut File. ★HB-2089 Flat, Medium Cut File. ★HB-2090 Half-Round Medium Cut File.

## CURVED WOOD FILE HOLDERS

HB-473-W Special Window Reveal File Holder. Two screws included, Only %" wide.

★HB-473-F File, to fit above handle. Flat shape. Teeth on one side only.

HB-470-W Vixen Holf Circle File Holder. For fender and contour work where a forward stroke is needed.

★HB-470-F File to fit above. Teeth on convex side of the file.

HB-471-W Special Vixen Curved File Holder. 14" long. Useful on fenders.

★HB-471-F File, to fit above handle. Standard cut teeth on one side only.

## VIXEN REVEAL FILES

\*HB-606 Vixen Reveal File Set. One of the most useful sets for body and fender work. Smoothes out ledges and corners. Includes—

N \*HB-153-F Half-Round, Shell File.

\*HB-154-F Flat, Square-Cornered File.

★HB-155-F Flat, Rounded Edge File.

★HB-156-F Half-Round, Bent Shell File. ★HB-157-F Half-Round, Moulding File.

HB-152 Vixen Reveal File Holder, for above.

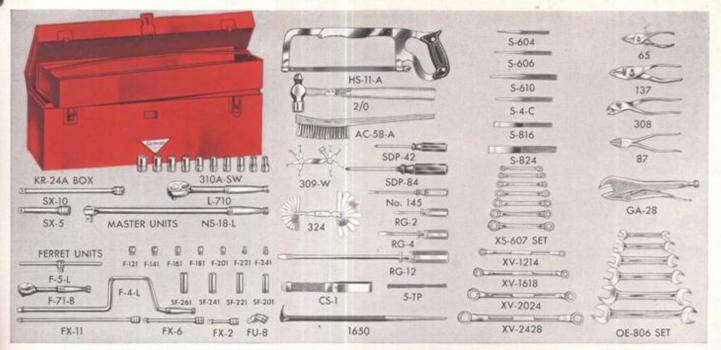
## INDEX

## Socket Wrench Equipment

Page  SETS  Carburetion	Page Impact Sockets	Page Extra H.D. (1" drive) 17 Ferret (%" drive) 26-27 Flextension 27-31 Heavy Duty (¾" drive) 18-19 Hexagon Shanks 36 Jumbo (1½" drive) 15 Master ½" drive) 22-23 Midget (¼" drive) 30-31 Morse Taper Shanks 36 Nut Spinner Handles 19-22-27-31 Pyralin Handles 27-30 Ratchet Adaptors 18-23-27
Carburetor Sockets	Valve Adjusting Sockets	Ratchets

## Wrench and Hand Tool Equipment

****	inch and mana tooqp	
Adjustable Wrenches 45 Allen Head Wrenches 29-32 Armature Growlers 78 Armature Reconditioning Tools 78 Axle Bearing Remover 90-91 Axle Pullers 90-91 Battery Terminal Puller 94 Ball Bearing Lubricant 75 Bearing Race Puller 90-91 Bench Grinders 72 Body and Fender Tools 100-101-102-103 Body and Fender Files 102 Body Bumping Hammers 102 Body Panel Cutter 103 Body Repair Jack 100-101 Bolt and Nut Sizes 89 Boxockets 38-39-40-41-42-43-44 Brake Cylinder Hone Set 82 Brake Pedal Jack 83 Brake Pliers 58 Brake Service Tools 58-82-83 Buffing Bonnets 68-69 Buffing Pads 69 Buick Specials 86 Bushing Cutter 55 Bushing Removers 84-85-95 Carbon Scrapers 73 Carburetor Tools 33 Carrier Side Bearing Puller 94 Chain-Type Pullers 95 Chevrolet Specials 86 Chisels 54-55 Chrysler Specials 42-86 Clutch Aligning Tool 81 Combination Wrenches 43-44 Compression Gauge 79 Cotter Pin Tools 55 Current Indicator 79 Cup Brushes 69 Cutting Oil 75 Cutting Pliers 44-56-57	Page Etching Pencil 65 Eye Shields 73 Feeler Gauges 59 Files and Handles 64-102 Flexible File Holders 102 Flare Nut Wrenches 42 Flextones 64 Flexhead Wrenches 42 Ford Specials 42-84-85 Ford Valve Micrometer Gauge 85 Gear Pullers 90-91-92-93-94-95 Grease Fitting Tool 87 Grinding Wheels 73 Grinding Wheel Dresser 73 Hack Saw Frame and Blades 64 Hammers 59-82-102 Heavy Duty Boxockets 41 Hole Saws 69 Hole Cutters 77-82 Hydra-Pak Body Jack 100-101 Inspection Mirrors 65 Jimmy Bars 54-55 King Pin Puller 98 Metal Tool Cases 4-5-6-7-8-9 Metal Cutters 78 Micrometers 65 Nut Drivers 45 Offset Screw Drivers 53 Oil Can 75 Open End Wrenches 44-45-46-47-48-49 Padlocks 87 Pillips Screw Drivers 29-31-51-53 Pickup Tools 64 Pin Fitter Hone 77 Pinion Gear Puller 94 Pitman Arm Puller 94 Pitman Arm Puller 94	Reamers
Cup Brushes       69         Cutting Oil       75         Cutting Pliers       44-56-57         Cylinder Ridge Reamers       81         Dolly Blocks       102	Pin Fitter Hone	Valve Key Tools
Door Handle Tools	Piston Ring Tools       80         Pliers (all types)       .44-56-57-58-87         Pulling Tools       .85-90-91-92-93-94-95-96-97-98         Punches       .54-55         Ratcheting Boxockets       42         Ratcheting Open Ends       49	Water Pump Locater



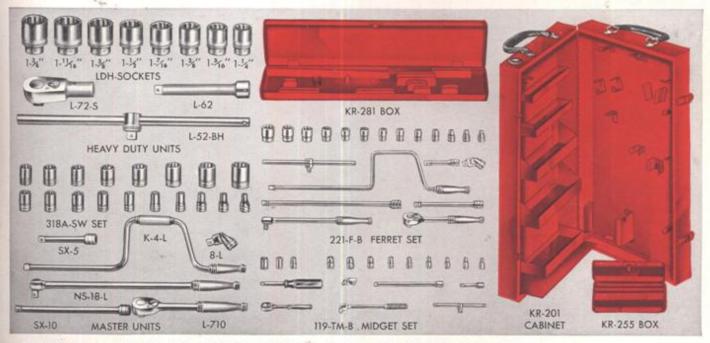
## 5074-GS-B SNAP-ON MECHANIC'S BASIC TOOL SET — Containing 74 Tools

5074-G5-B Mechanic's Basic Tool Set. In this set we have assembled a well balanced selection of tools especially suitable for the man starting to build up his kit. It provides a basic set to which other units can be added as the need arises. Every tool will find practical use in everyday service operations. Set contains 74 tools as follows, together with VB 324 Means Wells 18 and 18 a with KR-24A MechaniKit (page 9).

Ferret Tools (3%" Square Drive) Seven Double Hexagon Sockets—%" 16", 12", 116", 34", 116", and 34"—also Four Deep Double Hexagon Sockets—3", 116", 4", & 4". Three Extension Bars—3", 6" & 12" long. One Universal Joint, one Speeder, one Sliding Tee Handle and one Ratchet Wrench. (Pages 27-29).

Moster Tools (1/2" Squore Drive) One Ratchet—One 18" Nut Spinner. Two Extension Bars 5" & 10" long. Ten Double Hexagon Sockets, 71e", 1/2", 91e", 11/2", 54", 11/16", 34", 25/2", 11/16", and 3/4". (Pages 22-24).

5074-GS Mechanics Basic Set. Same set as above but tools only.



## 5075A-GS-B SNAP-ON MASTERMECH SOCKET WRENCH SET - Containing 75 Tools

5075A-GS-8 MosterMech Set. Here is a set of Snap-on wrenches and specially designed carrying case that solves a majority of nut and boit turning problems in all fields of industrial maintenance and product service. 51 sockets range from \( \frac{1}{2} \) up to 1\( \frac{1}{2} \) izes, complimented with a wide selection of the most useful wrench handles, as listed below. Set includes KR-201 Special Metal Cabinet designed expressly for this set, Red enamel finish.

Midget Tools (1/4" Drive). 119-TM-B Midget Set illustrated and described in detail on page 30. Contains Ratchet, Two Extension bars, 2 and 6" long, Sliding Bar, Nut Spinner, Universal Joint, Plastic Grip Handle Nine Single Hex Sockets 3/4", 3/2", 3/4", in metal box.

Moster Tools (1/2" Drive). Nut Spinner, Speeder, Ratchet, Two Extension Bars 5" and 10" long: Universal Joint and Eighteen Double Hex Sockets, 36", 376", 16", 916", 1952", 56", 11/16", 34", 2562", 13/16", 75", 75", 2562", 13/16", 17, 11/16", 156"

Heory Duty Tools (3/4" Drive). Ratchet, Sliding Tee, 8" Ext. Bar. Eight Hex Sockets, 11/4", 15/16", 13/4", 15/16", 11/16", 11/16", 11/16", 14/4", (Pages 18-19).

